







Spring / Summer 2025
Global Footwear Collection

ISA™
TanTec

ISA TanTec™, a business unit in ISA Group, manufactures **LITE (Low Impact To the Environment)** leather with our commitment to minimize negative environmental impacts. Sustainability is an important part of ISA group's identity. In 2003, ISA group developed the LITE concept which defines a high standard of environmental sustainability in the manufacturing process.



LITE Features

	<p>Bamboo Wall</p> <p>Rarely seen in traditional tanneries, the use of bamboo walls naturally ventilates the entire production facility with a constant breeze of fresh air to save air condition in hot geographic area.</p>
	<p>Solar System</p> <p>We make use of renewable solar thermal energy to replace diesel fuel, which is traditionally used to heat up water for the tanning process. Approx. 65% of hot water is heated with solar energy.</p>
	<p>Rain Lagoon</p> <p>To limit the impact on the local communities, we minimize the usage of municipal water by the collection of rainwater for production and greenery. Approx. 25,000 m³ of rainwater is collected by our lagoon per year.</p>
	<p>Wind Energy</p> <p>We use wind energy to generate green energy which allows rainwater to be pumped from the lagoon into production.</p>
	<p>Natural Light</p> <p>Opaque light panels used in the ceiling of production floors to maximize the use of natural lighting during the day. During days without sunshine, LED light bulbs are used to illuminate the production floor. This saves more than approx. 2,600 production hours of lighting every year.</p>
	<p>Wetland</p> <p>Our engineered wetlands allow a natural purification process of our wastewater without generating emissions. Our treatment facilities are unique in the industry due to the amount of planning, innovation and investment involved. Each wetland is set up with an automated water level control system for optimal wastewater treatment.</p>

Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	LITE Water Savings (L/SF) 	LITE Energy Savings (MJ/SF) 
Ace #36	13.47	4.99
Charade	13.47	5.08
Chase	14.26	5.01
Chronicle	14.19	5.22
Dryland Fleshout	14.25	4.83
Jagged	12.92	4.31
Legend	12.92	5.00
London	14.28	4.53
Lucca Soft	14.26	5.18
Regen Confidence	13.47	4.46
Rhapsody	14.19	5.15
Roadrunner WP	12.92	4.59
Saddleback	14.07	4.75
Shaun GP	13.47	4.87

The numbers are showing the energy and water an article will save per square foot, comparing to the latest LWG Pass Score (50%) of 67.2 MJ/m² for energy consumption and 178L/m² for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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Core Color

Seasonal Color

Pavement 19-3900

Etherea 15-1506

Semolina 15-1218

Infinity 17-4015

Peach Beige 15-1516

Chinois Green 17-5107

Black

Dove 15-0000

Charcoal Gray 18-0601

Fog 13-0607

Natural

Peacoat 19-3920

Olive Night 19-0515

Madder Brown 19-1331

Demitasse 19-0712

Brunette 19-1235

Clove 18-1320

Monk's Robe 18-1048

Leather Brown 18-1142

Cashew 17-1137

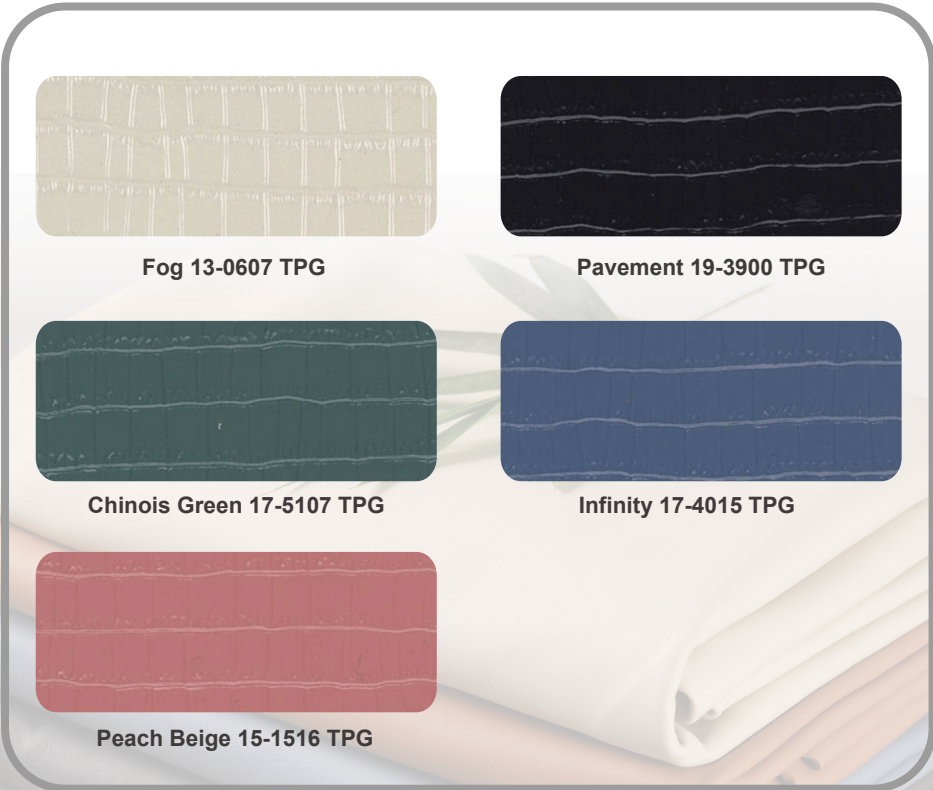
Fossil 17-0909

Starfish 16-1120

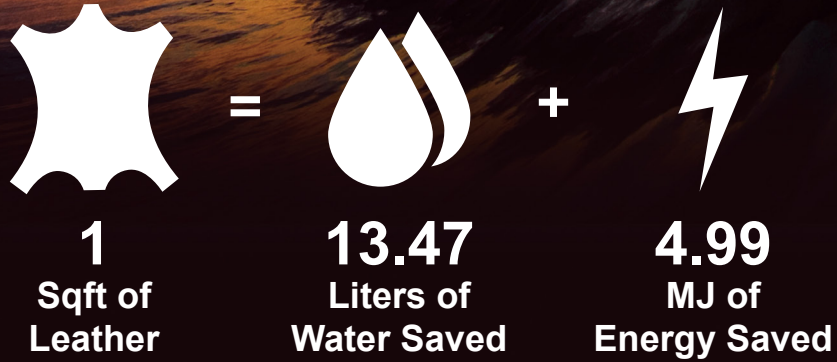


Ace #36

Our ACE #36 leather offers a luminescent finish with an added animal inspired texture, it is perfect for slides & mules.



Environmental Impact of Ace #36



*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.3 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	10%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		

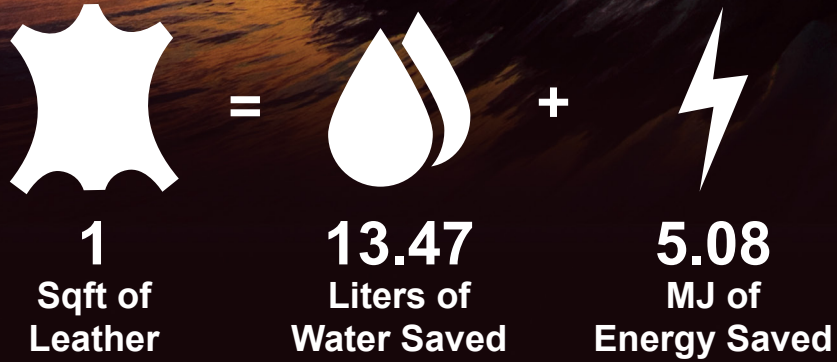
Charade

With its polished finish, CHARADE has an elevated liquid look that will add value to every style.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.3 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.6mm	10%	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		

Environmental Impact of Charade



*Please check LITE CONCEPT insert for a full LITE Explanation.

Chase

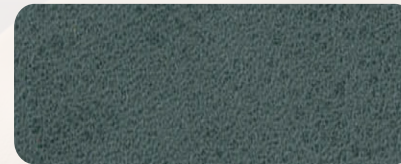
CHASE has light nubuck tracking with a dry wax surface feel. It is milled for softness and can be burnished to create its own patina.



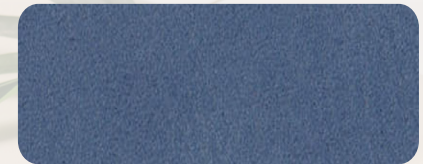
Etherea 15-1506 TPG



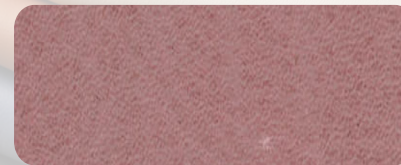
Pavement 19-3900 TPG



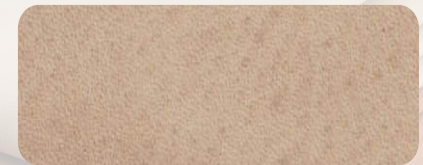
Chinois Green 17-5107 TPG



Infinity 17-4015 TPG



Peach Beige 15-1516 TPG



Semolina 15-1218 TPG

Environmental Impact of Chase



1
Sqft of
Leather

=



14.26
Liters of
Water Saved

+



5.01
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

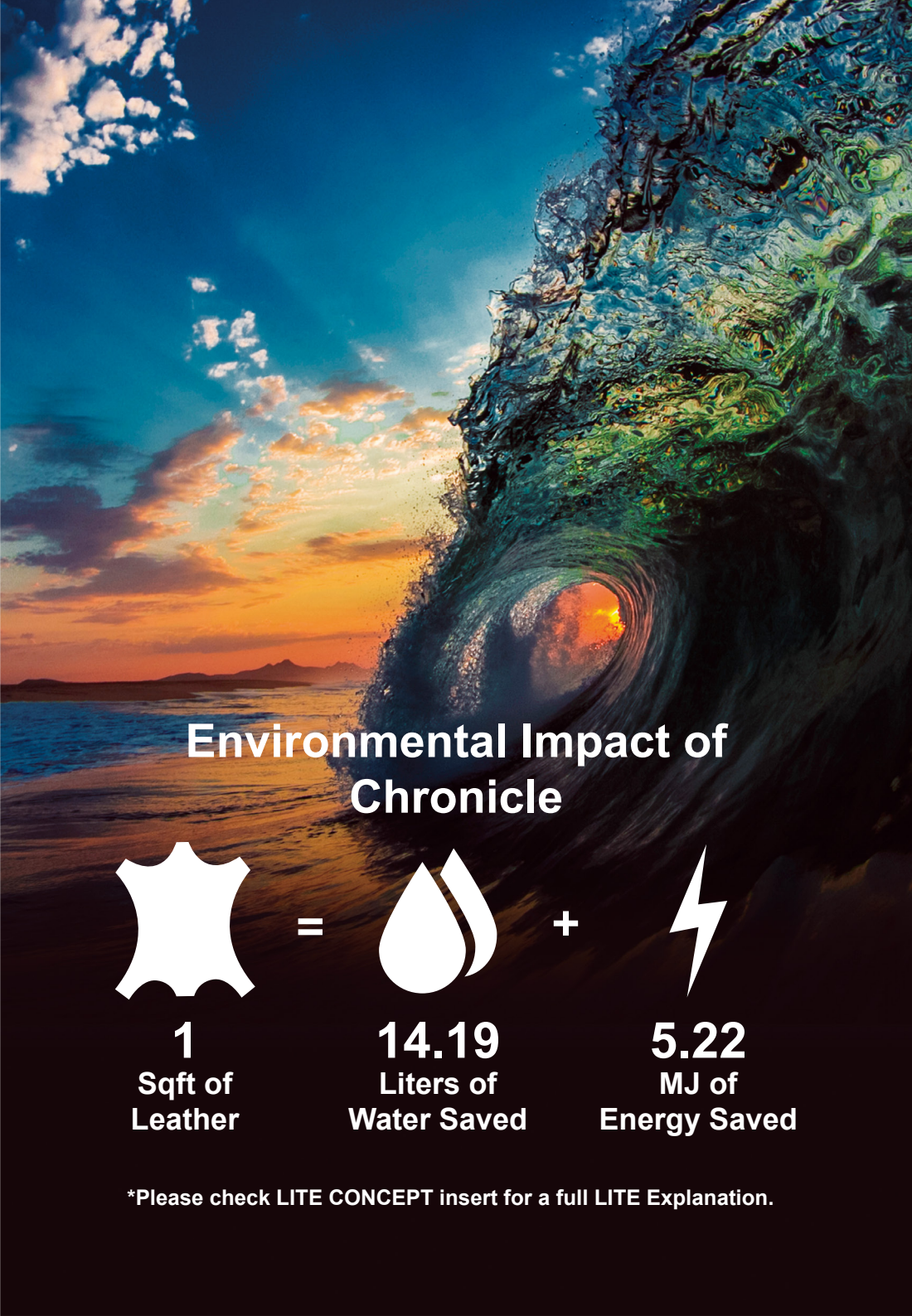
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.8mm	10%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - Chase WP is available.		Leather has built in burnishing waxes. Brush with cotton wheel at 1,500 RPM to lightly burnish.		

Chronicle

Chalked finishes are leading the field for Spring trends, our CHRONICLE leather delivers and is a priority for every collection.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5(+/- 0.5) @25mm	Medium - Dark	1.0 - 1.8mm	10%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		Can be burnished to darken or leave alone for matte look.		



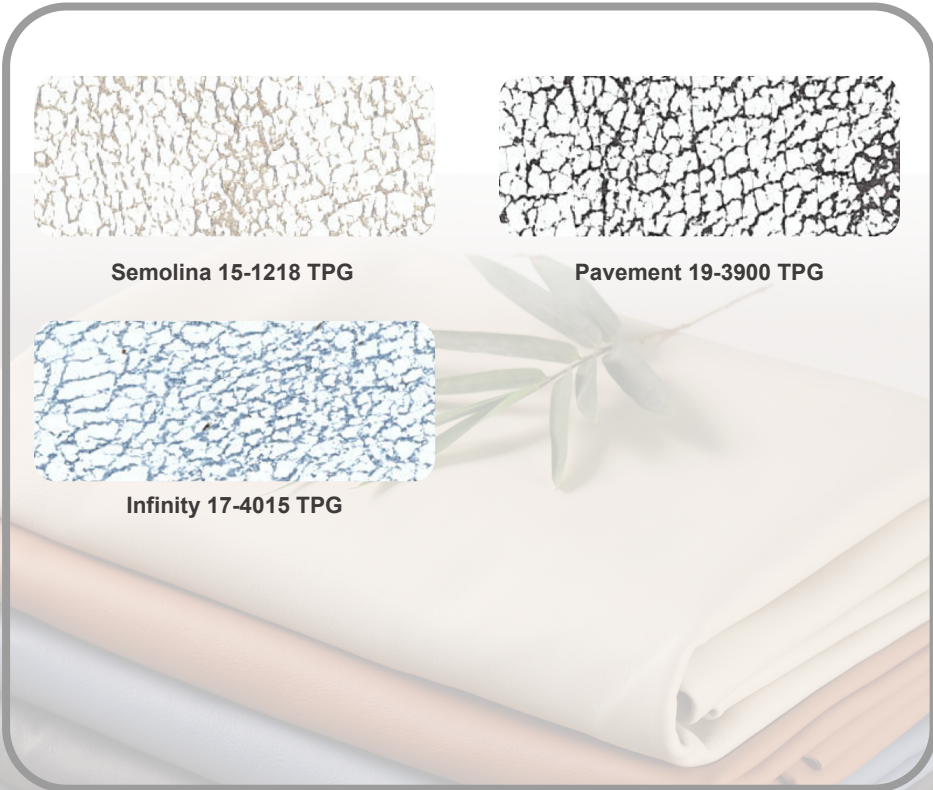
Environmental Impact of Chronicle



*Please check LITE CONCEPT insert for a full LITE Explanation.

Dryland Fleshout

Dry, cracked earthy inspired, DRYLAND is a fleshout offering a contrasting colored base with a broken white surface.



Semolina 15-1218 TPG

Pavement 19-3900 TPG

Infinity 17-4015 TPG

Environmental Impact of Dryland Fleshout



*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 2.0mm	8%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		

Jagged

With its attractive scratch, JAGGED's western flair has contrasting highs and low creating amazing duality.



Cashew 17-1137 TPG

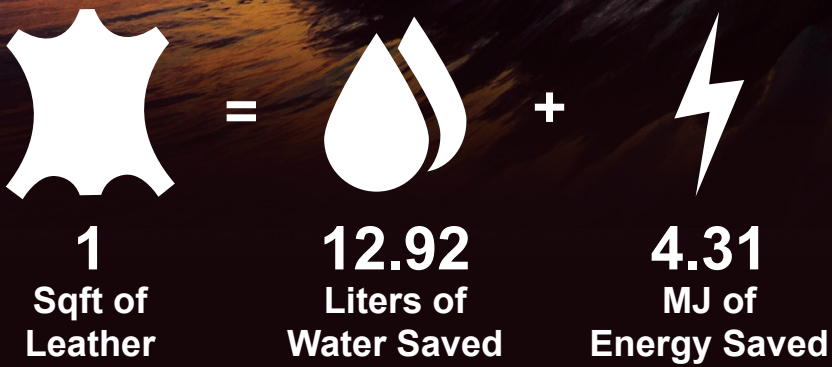
Charcoal Gray 18-0601 TPG

Demitasse 19-0712 TPG

Chinois Green 17-5107 TPG

Clove 18-1320 TPG

Environmental Impact of Jagged



*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.3 (+/- 0.5) @25mm	Medium - Dark	1.4 - 2.0mm	20%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		

Legend

A supple and drapery nubuck with a lightly scratched surface is a worthy investment.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
4.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		



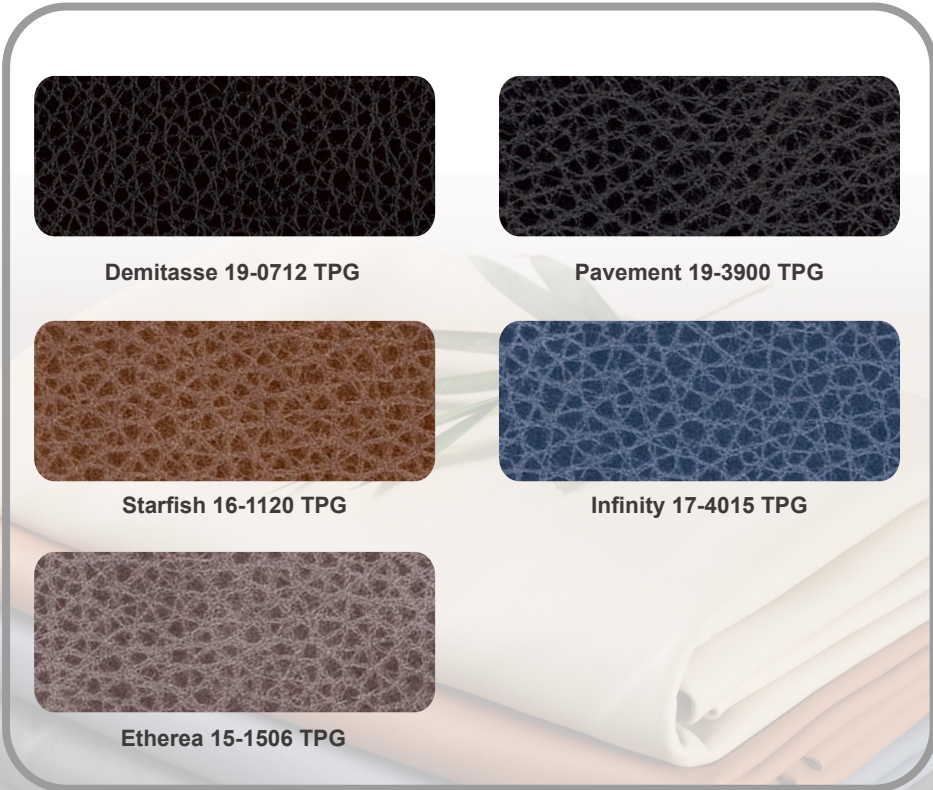
Environmental Impact of Legend



*Please check LITE CONCEPT insert for a full LITE Explanation.

London

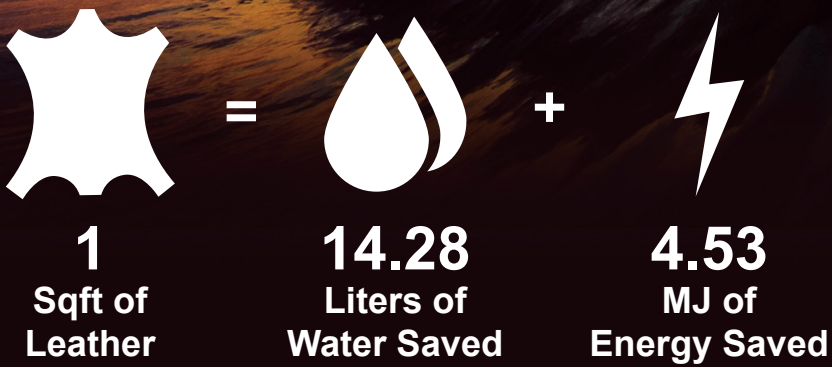
Out of the box beauty, LONDON is a timeless look with a perfect balance of medium shine and tipped grain.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		Polish to brighten further.		



Environmental Impact of London



*Please check LITE CONCEPT insert for a full LITE Explanation.

Lucca Soft

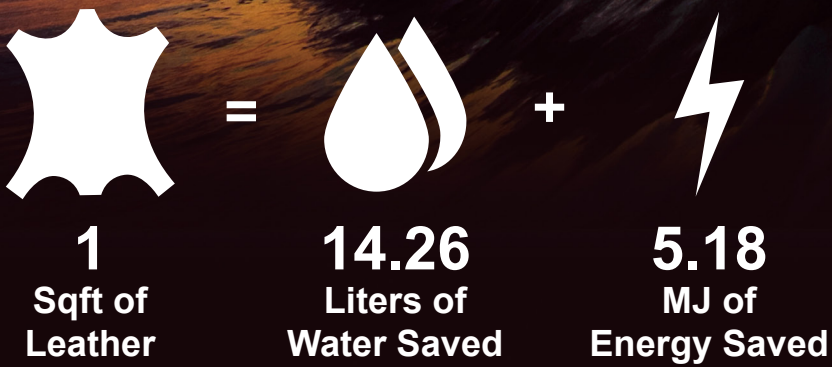
LUCCA SOFT is an updated veg retan from ISA with soft body. This smooth, dressy tannage can receive a dark burnish, opening up many options for dress casual styles.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	8%	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - <i>Farmington WP</i> is available.		Burnish to darken.		



Environmental Impact of Lucca Soft



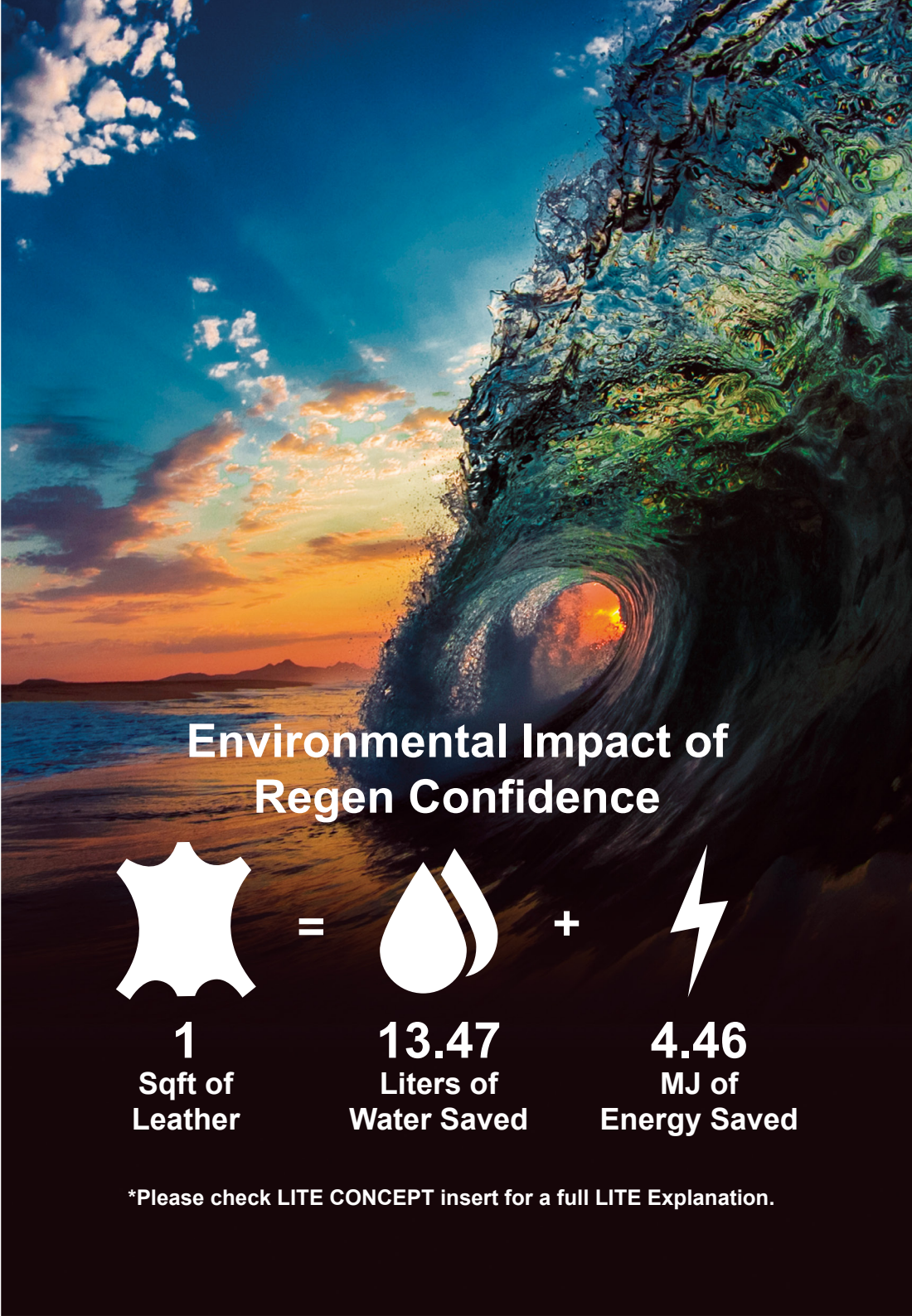
*Please check LITE CONCEPT insert for a full LITE Explanation.

Regen Confidence

REGEN CONFIDENCE is a distressed leather with a soft temper and irregular, all terrain look. Available on Regenerative hides.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	8%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - <i>Regen Rogue WP</i> is available.		No finishing needed.		



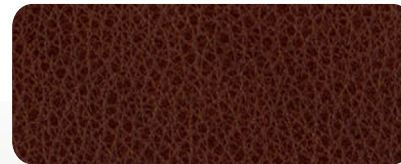
Environmental Impact of Regen Confidence



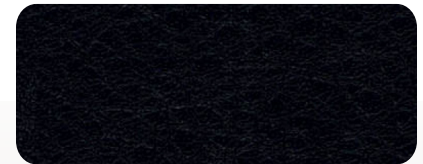
*Please check LITE CONCEPT insert for a full LITE Explanation.

Rhapsody

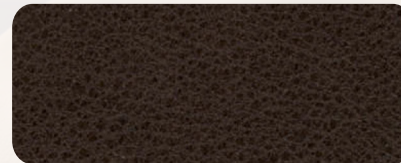
RHAPSODY is a classic lightly waxed leather with mellow in temper. With its pre-loved charm this leather is the definition of authenticity.



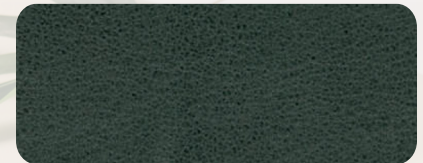
Leather Brown 18-1142 TPG



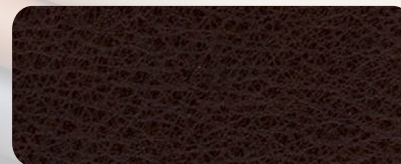
Black



Fossil 17-0909 TPG



Chinois Green 17-5107 TPG



Brunette 19-1235 TPG

Environmental Impact of Rhapsody



1
Sqft of
Leather

=



14.19
Liters of
Water Saved

+



5.15
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	10%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		Lightly Polish.		

Roadrunner WP



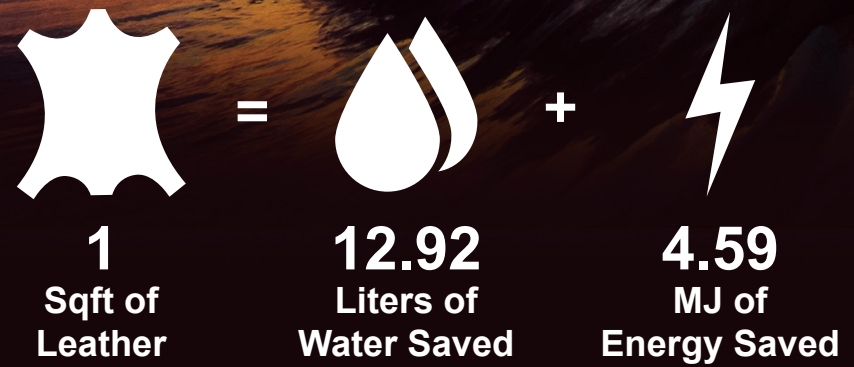
Extreme performance reaching 25,000 maeser flexes on top of improved abrasion resistance. ROADRUNNER WP is the protection you are looking for from work to golf applications.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 25,000 Flexes. Absorption: 20% after 25,000 Flexes. Wicking: 10mm after 2 hours. • Always waterproof.		No finishing needed.		



Environmental Impact of Roadrunner WP



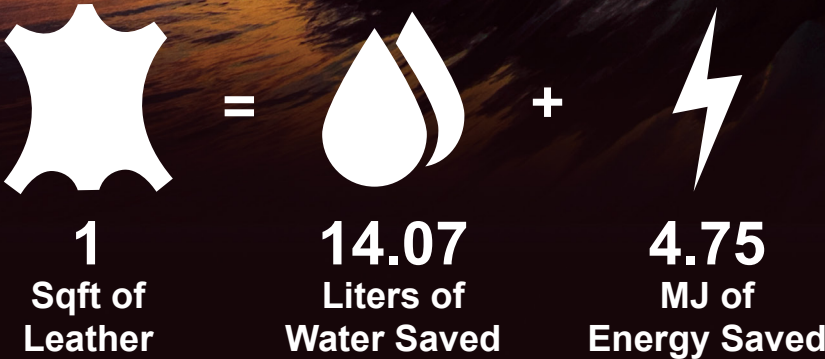
*Please check LITE CONCEPT insert for a full LITE Explanation.

Saddleback

SADDLEBACK is a proven staple product from ISA. When you need longevity, it is right option for all outdoor, work and rugged footwear needs.



Environmental Impact of Saddleback



*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	16%	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - <i>Saddleback WP</i> is available.		Restore oiled surface with preferred spray.		



Shaun GP

With its tactile appeal, SHAUN GP is an infusion of colors as our best selling athletic nappa leather.



Environmental Impact of Shaun GP



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Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.6mm	10%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - Shaun WP is available.		No finishing needed.		

HyphaLite #72 Spray

A new look for spring from our COSM division, HYPHALITE TC SPRAY adds a fun two-toned splattered look to our plant based material with 100% bio content.



HyphaLiteTM

Sustainability and responsible manufacturing processes have been at the core of our business model since LITE's inception in 2003. We built on this foundation with a separate division, COSMTM, to further explore biobased materials. COSMTM focuses on the development and production of new and sustainable materials.

	
Black Top, White Spray	Light Green Top, Green Spray
	
Brown Sugar Top, White Spray	Off White Top, Black Spray
	 <p>USDA CERTIFIED BIOBASED PRODUCT PRODUCT 100%</p>
Pink Top, Red Spray	

Temper	Color Range Available	Weight Range Available	Milling Pattern
2.0 (+/- 0.5) @25mm	Light - Dark	0.9 - 2.2mm	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion	
• Waterproof version is not available.		No finishing needed.	

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