



TM

# Muddy River WP





3rd Edition



TM

## ISA MUDDY RIVER WP

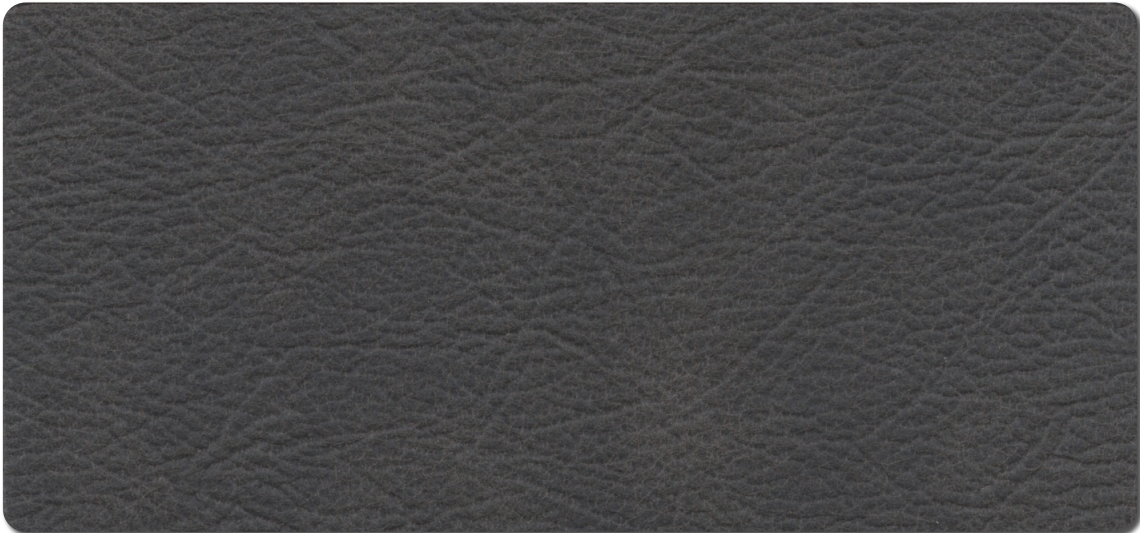
Simply the best core leather in the industry for all rugged, work, outdoor and casual needs. Muddy River is always waterproof, with an oily feel. Milled for softness and surface character, it is available in a wide thickness range. Shoe finishing is not necessary with this leather, but adding oil can help restore the surface feel. Muddy River WP is available in a Light to Dark color range.

<b>Temper</b>	3.0(+/- .5)@25mm	
<b>Weight Range</b>	1.2-2.2mm	
<b>Oil Content</b>	16% +/- 2%	
<b>Milling Pattern</b>	Medium	
<b>Certified for:</b>	Barnyard Resistance, Fire Resistance, EN Safety Footwear <ul style="list-style-type: none"> <li>• <b>Resistance to chemicals Barnyard / Construction -ISA014-2016-A0:</b> Samples of leather are exposed for 5 days to selected chemicals found in harsh environments and the effects on the leather grain and finish are assessed after repeated flexing.</li> <li>• <b>Fire Resistance-NFPA-1977:</b> Samples of leather are exposed to specific fire source for defined time. Any combustion of the leather is assessed.</li> <li>• <b>EN Safety Footwear-ISO20345:2011:</b> Water vapor permeability, water vapor absorption, pH value, tear strength, water penetration (only for WP leather) and chromium VI content are determined. <b>Must be ordered in 1.82mm or higher.</b></li> </ul>	
<b>Environmental Impact:</b>	<div style="display: flex; align-items: center; justify-content: space-around;"> <div style="text-align: center;">  <p>One Pair of Shoes (2.5 sqft per pair)</p> </div> <div style="text-align: center;"> <p>=</p>  <p><b>8.58</b> US Gallons of Water Saved</p> </div> <div style="text-align: center;"> <p>+</p>  <p><b>260.02</b> Lighting Hours Saved</p> </div> </div>	



## Embossed Muddy River WP

Add one of ISA's 60+ emboss designs to the classic Muddy River WP tannage.  
Ordering information: add #xx Emboss Number



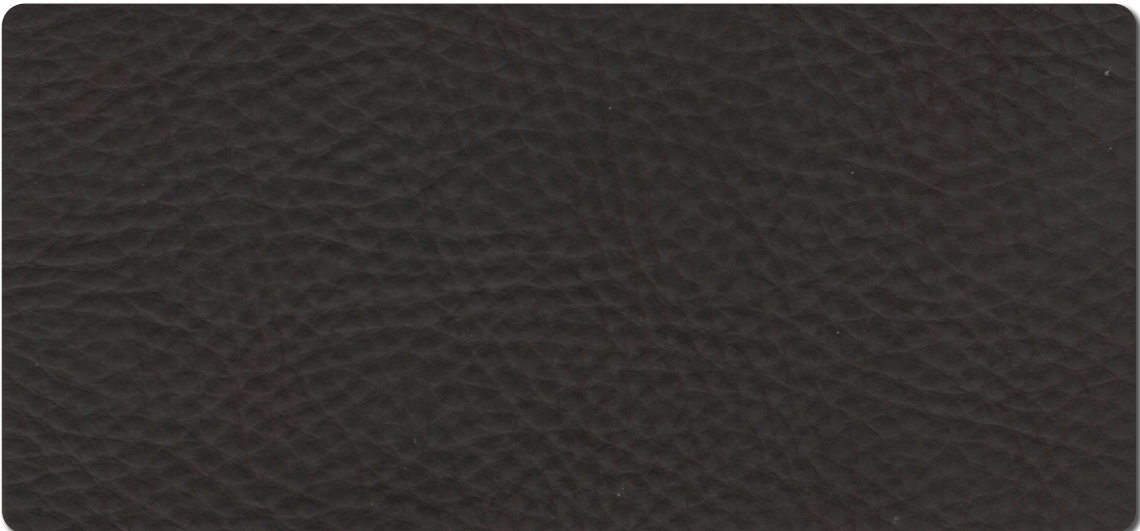
Example: Dolphin #30

## Muddy River WP 83 LO

Muddy River WP 83 is also available in a low oil version for direct attach shoe constructions.

Ordering information: Muddy River WP 83 LO

Oil content = 14% +/- 2%



Example: Seal Brown LO

# COLOR CONTENTS

- D** Black
- L** Blood Orange
- L** Bruin
- D** Brunette 19-1235 TPG
- D** Bungee Cord 18-0513 TPG
- L** Butterscotch
- D** Castlerock 18-0201 TPX
- L** Chocolate Chip 19-0809 TPX
- L** Cinnamon 19-1436 TPX
- D** Clay
- L** Crisp
- L** Dachshund 18-1033 TPG
- D** Dark Chocolate
- D** Dark Coffee
- D** Dark Earth 19-1020 TPX
- L** Deep Lichen Green 18-0312 TPG
- L** Leather Brown
- D** Madder Brown 19-1331TPG
- L** Mainframe
- D** Monk's Robe
- D** Mulch 19-0910 TPX
- D** Navy 5395C
- D** Olive Night
- L** Oxblood Red 19-1524 TPG
- D** Peacoat 19-3920 TPG
- D** Potting Soil 19-1218 TPX
- L** Pyramid
- L** Real Brown
- L** Rustic Brown
- D** Sodalite Blue 19-3953 TPX
- L** Sudan Brown 18-1160 TPX
- D** Summer Brown
- L** Tan 18-1112 TPX
- L** Toast
- L** Toffee

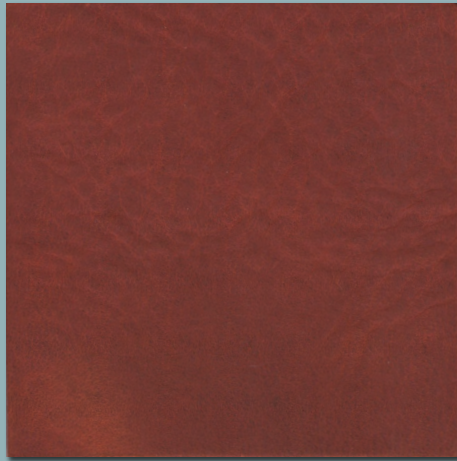
**L** Light color    **D** Dark color

\*Light and Dark colors have different pricing.

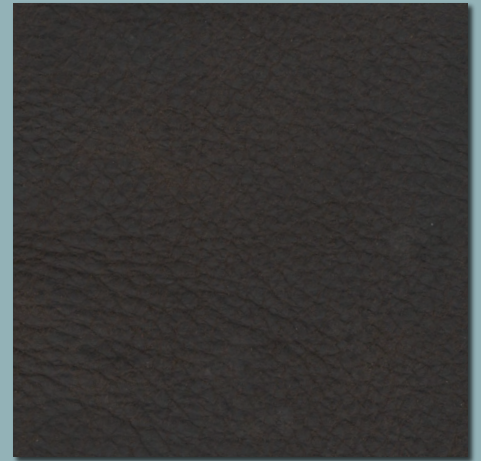
# Muddy River WP



Black **D**



Blood Orange **L**



Bruin **L**



Brunette **D**  
19-1235 TPG

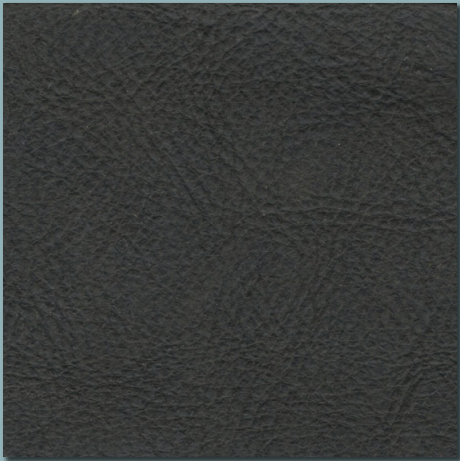


Bungee Cord **D**  
18-0513 TPG

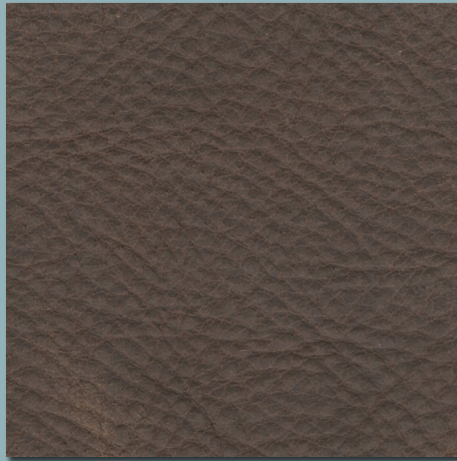


Butterscotch **L**

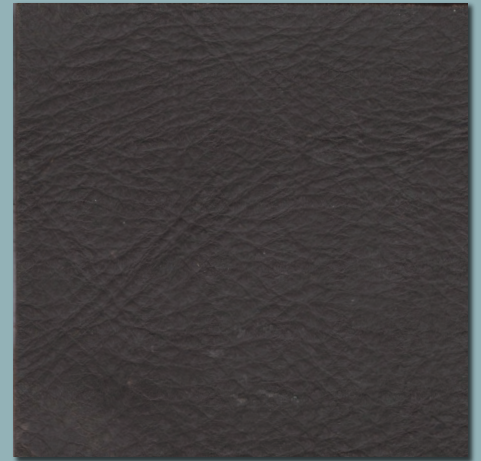
# Muddy River WP



Castlerock **D**  
18-0201 TPX



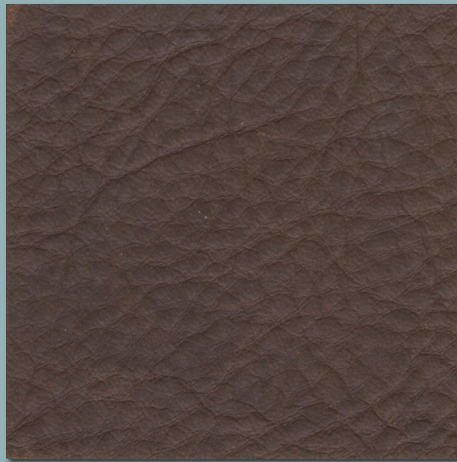
Chocolate Chip **L**  
19-0809 TPX



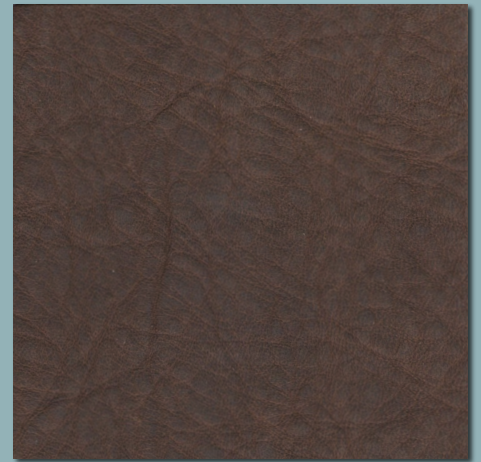
Cinnamon **L**  
19-1436 TPX



Clay **D**



Crisp **L**



Dachshund **L**  
18-1033 TPG

# Muddy River WP



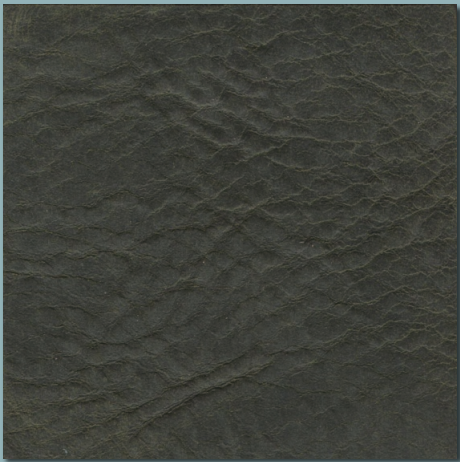
Dark Chocolate **D**



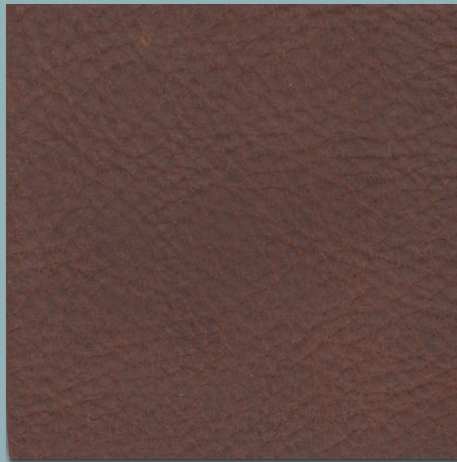
Dark Coffee **D**



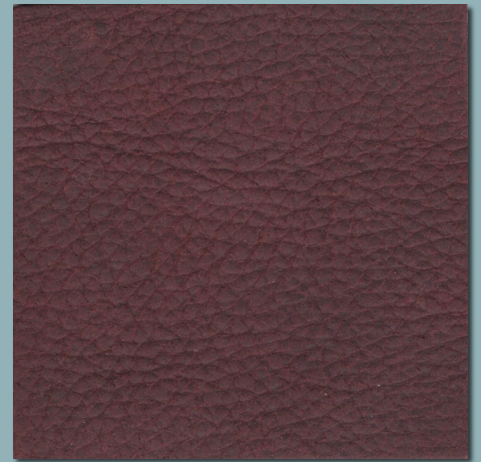
Dark Earth **D**  
19-1020 TPX



Deep Lichen Green **L**  
18-0312 TPG



Leather Brown **L**

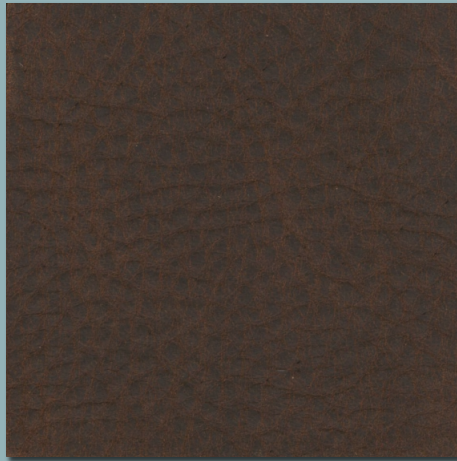


Madder Brown **D**  
19-1331 TPG

# Muddy River WP



Mainframe L



Monk's Robe D



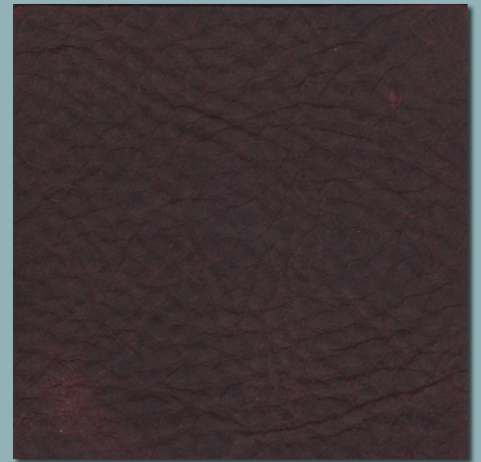
Mulch D  
19-0910TPX



Navy 5395C D



Olive Night D



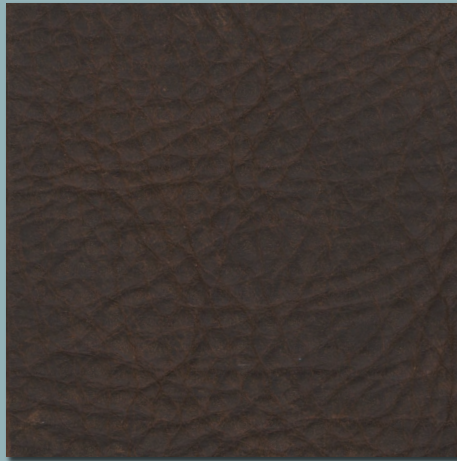
Oxblood Red L  
19-1524 TPG



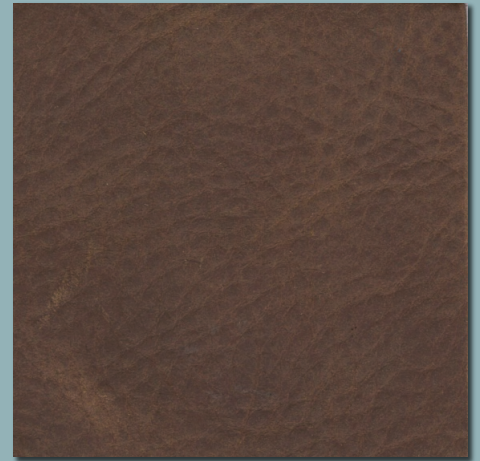
# Muddy River WP



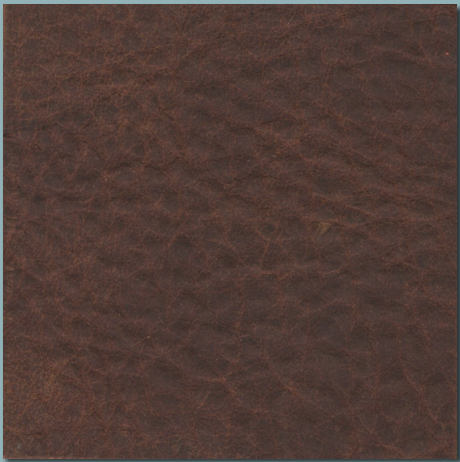
Peacoat **D**  
19-3920 TPG



Potting Soil **D**  
19-1218 TPX



Pyramid **L**



Real Brown **L**

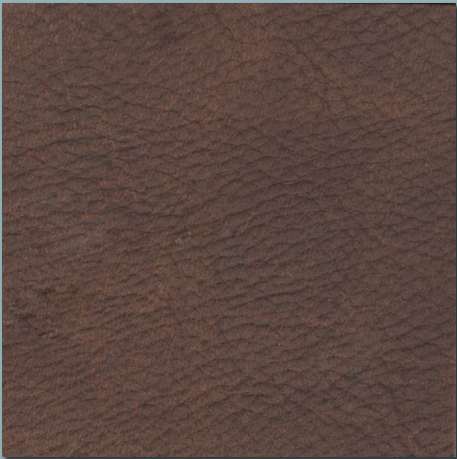



Rustic Brown **L**



Sodalite Blue **D**  
19-3953 TPX

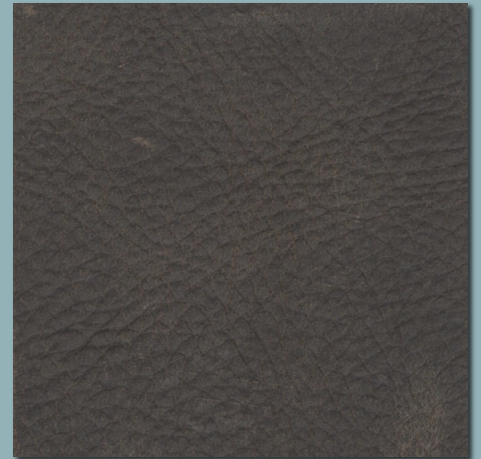
# Muddy River WP




Sudan Brown   
18-1160 TPX



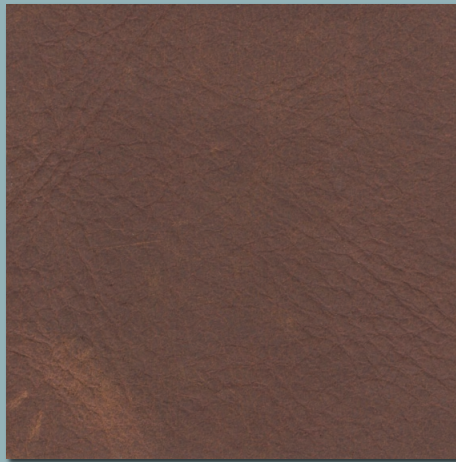
Summer Brown 



Tan   
18-1112 TPX



Toast 



Toffee 

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