



LITE


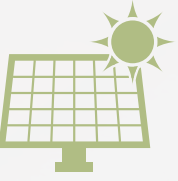




ISA
TanTec

The Brand X Behind The Brand

Fall Winter 2023 Global Footwear Collection

As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

Lite Features



	<p>Bamboo Wall</p> <p>Our bamboo walls not only provide comfortable, natural ventilation for our employees, but they also save energy by limiting the need for fans on the production floors.</p>
	<p>Solar System</p> <p>Our solar system is used to heat production water in the replacement of traditional heating sources such as diesel oil.</p>
	<p>Rain Lagoon</p> <p>Our lagoon collects 27,300 tons of rainwater per year that is used for both production and greenery.</p>
	<p>Wind Energy</p> <p>Rainwater is pumped from our lagoon into production by wind power. This saves 5,189 kwh and reduces 4,006 kg of CO2 emission per year.</p>
	<p>Natural Light</p> <p>Green Building technology has been adopted in our tannery to reduce energy consumption. We have opaque light panels in our ceilings, maximizing the use of natural light during the day.</p>
	<p>Wetland</p> <p>Our constructed wetlands system is set up with an automated control of water levels, allowing a natural purification process without generating emissions. It creates a biomass fuel and helps us in reducing our carbon footprint by 245kwh/year/sqm.</p>

Together We Save!

Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	HRS saved for lighting a 11W lamp 	US gallons of water saved 
Adage	315.14	9.30
Brilliant WP	306.99	8.83
Caiman WP	266.33	8.45
Cajun WP	296.67	8.83
Complex	308.20	9.36
Conquest	288.39	8.81
Heartlands WPMayhem	282.85	8.93
Plunge WP	298.39	9.29
Riptide Galloper	294.12	8.76
WP SS	297.27	8.48
Soft Lagoon	298.95	8.80
Tailgate WP GP	304.65	8.14
Watertown WP	289.11	8.17
Auburn Leather Laces	11.46	0.36

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) or one pair of laces (0.13 sqft of leather), comparing to the latest LWG Pass Score (50%) of 67.2 MJ/m2 for energy consumption and 178L/m2 for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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The Brand > Behind The Brand





ISA's leathers have proudly been PFC Free since 2014.

ISA TanTec has always been committed to producing premium performance products while stressing the importance of environmental sustainability.

Per and poly fluorinated chemicals (PFCs) have been widely used for water and dirt repellency in outdoor products. PFCs are known to be toxic, bio-accumulative and persistent in the environment. All of our leathers are PFC Free.

COLOR

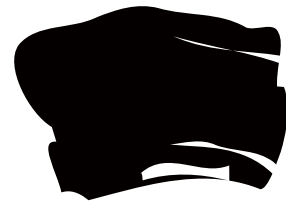
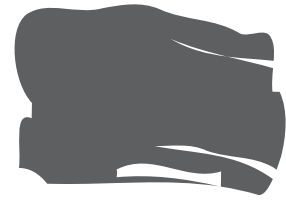
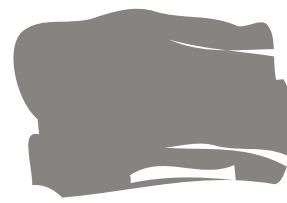

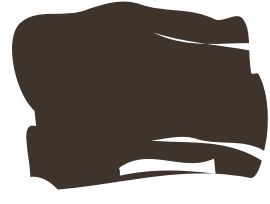

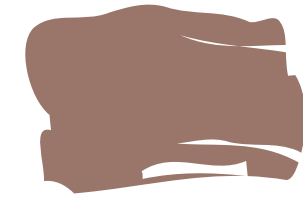
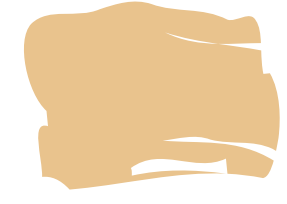
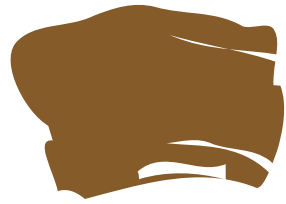
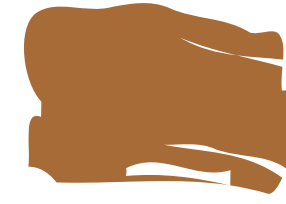
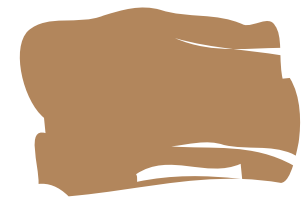
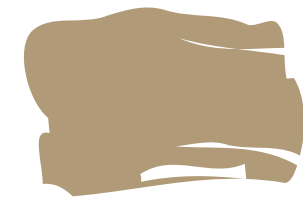
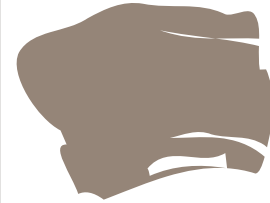
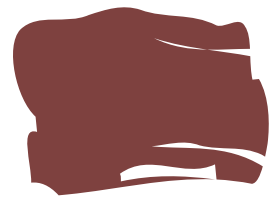

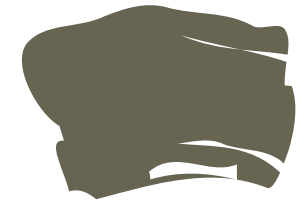
Fall Winter 2023



Seasonal Color Palette

		
Yam (L) 16-1140	Deep Lake (D) 18-4834	Dusky Orchid (L) 17-1610
		
Orange.com (L) 18-1561	Egret (L) 11-0103	Baked Clay (L) 18-1441

Core Color Palette

			
Black (D) 19-3906	Dark Shadow (D) 19-3906	Charcoal Grey (L) 18-0601	Fog (L) 13-0607
			
Demitasse (D) 19-0712	Brunette (D) 19-1235	Clove (D) 18-1320	Natural (L)
			
Monk's Robe (D) 18-1048	Leather Brown (L) 18-1142	Cashew (L) 17-1137	Starfish (L) 16-1120
			
Fossil (L) 17-0909	Madder Brown (D) 19-1331	Peacoat (D) 19-3920	Olive Night (D) 19-0515

Shown in Incanta
(D) - Dark Color, (L) - Light Color

Adage

PRODUCT FEATURES: ADAGE has ultra softness, fine nap and bold textured interest. This earthy look is eye-catching from boots to sneakers.



Environmental Impact of Adage



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One Pair of Shoes
(2.5 sqft per pair)

9.30
US Gallons
of Water Saved

315.14
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version could be develop.			No finishing needed.	



Environmental Impact of Brilliant WP



One Pair of Shoes
(2.5 sqft per pair)

=



8.83
US Gallons
of Water Saved

+



306.99
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.



The Brand Behind The Brand

Brilliant WP



PRODUCT FEATURES: ISA's long running metallic nappa is now available in waterproof. BRILLIANT WP has a shimmery pearlized finish with a feminine softness and refined grain character.



Deep Lake 18-4834 TPG



Egret 11-0103 TPG



Orange.com 18-1561 TPG



Peacoat 19-3920 TPG



Yam 16-1140 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	10%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Brilliant</i> is available.			No finishing needed.	



Caiman WP

PRODUCT FEATURES: A waterproof and rugged leather with a dull, oiled surface garners a new look with a small reptilian design. Use all over or in combination with other materials.



Environmental Impact of Caiman WP



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One Pair of Shoes
(2.5 sqft per pair)

8.45
US Gallons
of Water Saved

266.33
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
1.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	20%	Embossed
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version could be developed.			No finishing needed.	



Environmental Impact of Cajun WP



One Pair of Shoes
(2.5 sqft per pair)

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8.83
US Gallons
of Water Saved

+



296.67
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.



The Brand < Behind The Brand

Cajun WP



PRODUCT FEATURES: CAJUN WP is a beautiful translation of sophistication and richness. The light pull up and sheen creates an unmatched depth of color. A must have for Fall.



Baked Clay 18-1441 TPG



Black



Madder Brown 19-1331 TPG



Monk's Robe 18-1048 TPG



Peacoat 19-3920 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	16%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Cajun is available.			Polish for more brightness.	

Complex

PRODUCT FEATURES: Pair the embossed COMPLEX with smooth materials for an exciting 3-D combination.



Environmental Impact of Complex



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One Pair of Shoes
(2.5 sqft per pair)

9.36
US Gallons
of Water Saved

308.20
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
1.8 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	10%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version could be developed.			No finishing needed.	

Conquest

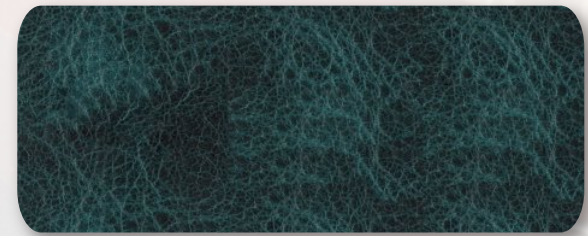
PRODUCT FEATURES: For a western inspired look, try CONQUEST with its contrasting highs and low creating a rich mottled effect on a soft tempered tannage.



Baked Clay 18-1441 TPG



Brunette 19-1235 TPG



Deep Lake 18-4834 TPG



Dusky Orchid 17-1610 TPG



Yam 16-1140 TPG

Environmental Impact of Conquest



One Pair of Shoes
(2.5 sqft per pair)

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8.81
US Gallons
of Water Saved

+



288.39
Lighting
Hours Saved

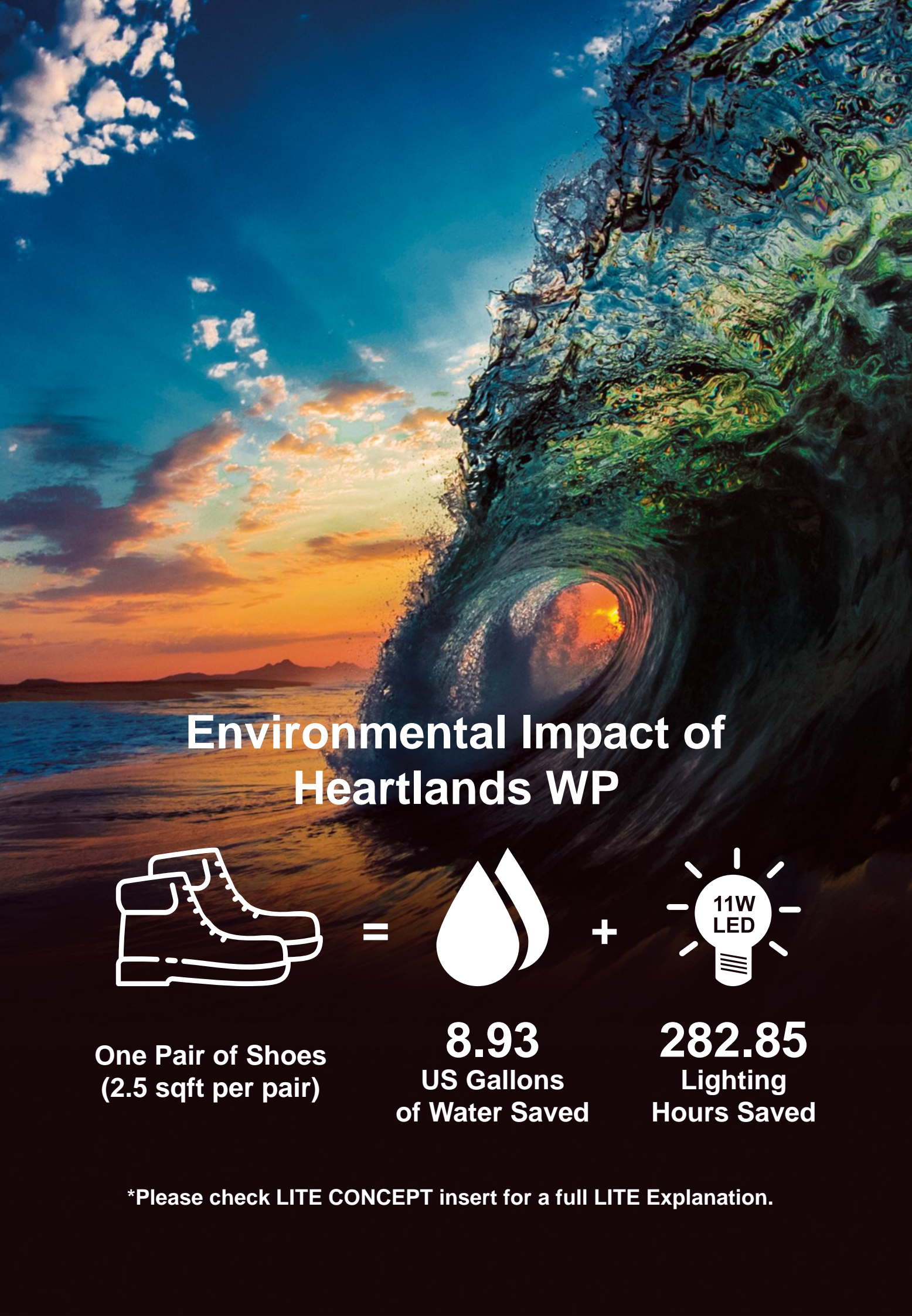
*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	23%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			No finishing needed.	



Heartlands WP

PRODUCT FEATURES: Tailored with shine and fine grain, HEARTLANDS WP offers a new choice away from extreme casual looks.



Environmental Impact of Heartlands WP



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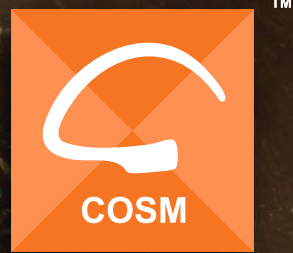
One Pair of Shoes
(2.5 sqft per pair)

8.93
US Gallons
of Water Saved

282.85
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	18%	Embossed
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Heartlands</i> is available.			No finishing needed.	



AHEAD OF THE CURVE

HyphaLite HP

Greater than 90% biobased

HyphaLite HP is made from plant based materials and is classified over 90% biobased and USDA certified BioPreferred.

Biodegradable

All natural components of HyphaLite HP have been carefully selected in order to achieve biodegradability results under test method ASTM D 5511 18.

FSC Certified

All pulp & fiber units are Forest Stewardship Council certified with leading sustainable forestry practices stressing responsible sourcing of raw material from forests.

Regenerative

The regenerated cellulosic fibers are certified according to TUEV Austria OK scheme for biodegradability in soil, water and marine environments.

Circular

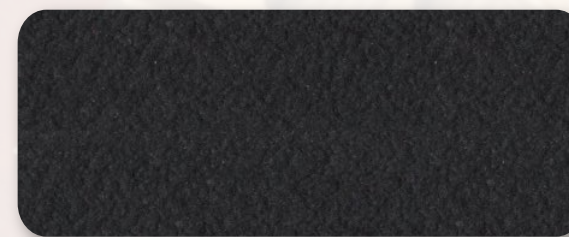
HyphaLite HP scrap generated by ISA CutTec can be ground and reused into new HyphaLite HP product.



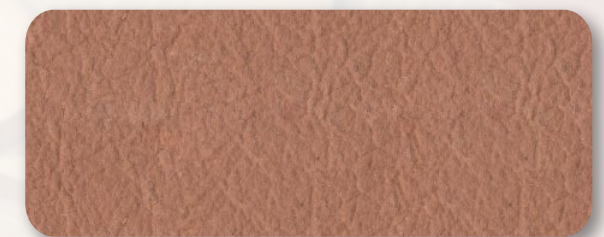
The Brand Behind The Brand

HyphaLite HP

PRODUCT FEATURES: HyphaLite HP is a highly sustainable, greater than 90% biobased and USDA BioPreferred material. A perfect non-leather product to replace petro-chemical based synthetics.



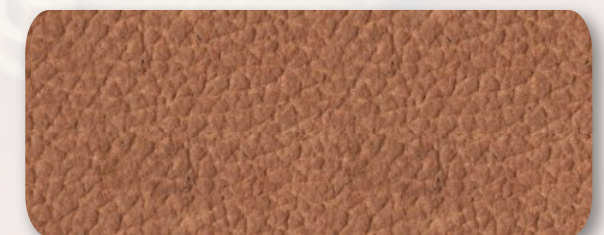
Black



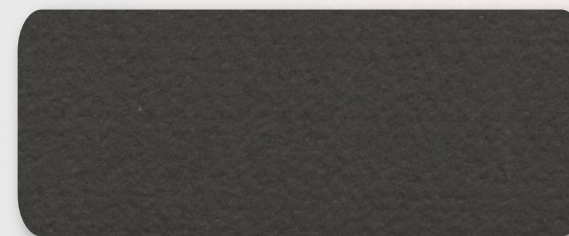
Brown Sugar 17-1134 TPG



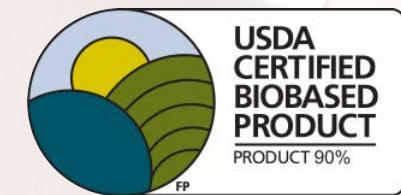
Dark Green 19-4914 TPG



Leather Brown 18-1142 TPG



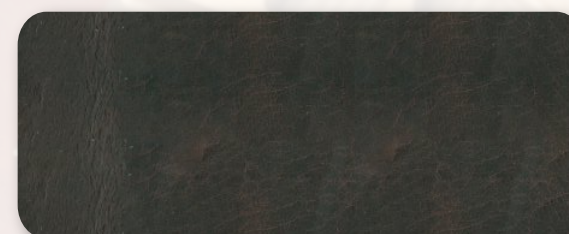
Silent Storm 17-1508 TPG



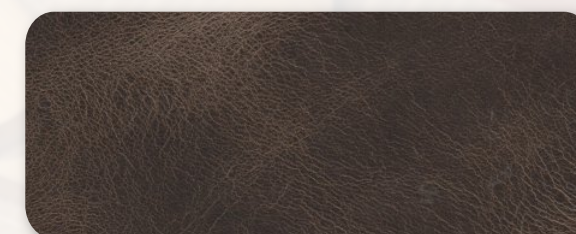
Temper	Color Range Available	Weight Range Available	Milling Pattern
2.8 (+/- 0.5) @25mm	Light - Dark	0.9 - 1.3mm / 1.4 - 1.8mm / 1.8 - 2.2mm	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion	
• Waterproof version is not available.		Kenda Farben and Fenice vegan & water based products.	

Mayhem

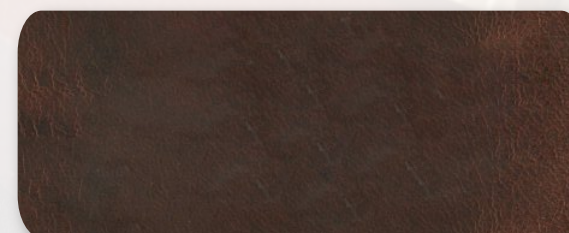
PRODUCT FEATURES: MAYHEM is a waxy leather with softer temper with sharp pull up. This leather is perfect for men's or women's boot styles and burnishes to a beautiful dark tone on tone.



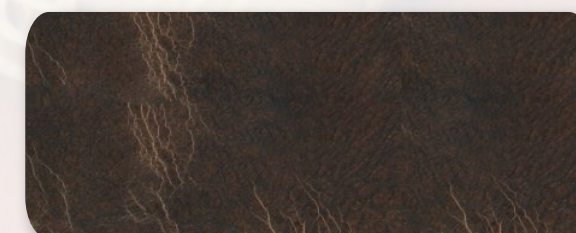
Brunette 19-1235 TPG



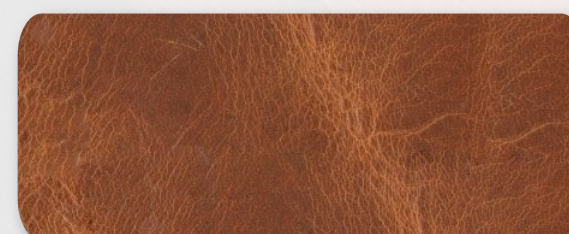
Fossil 17-0909 TPG



Leather Brown 18-1142 TPG



Starfish 16-1120 TPG



Yam 16-1140 TPG

Environmental Impact of Mayhem



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One Pair of Shoes
(2.5 sqft per pair)

9.29
US Gallons
of Water Saved

298.39
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	14%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			To restore shine, polish on cotton wheel.	



Environmental Impact of Plunge WP



One Pair of Shoes
(2.5 sqft per pair)

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8.76
US Gallons
of Water Saved

+



294.12
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.



The Brand Behind The Brand

Plunge WP



PRODUCT FEATURES: An inspiration for cozy comfort, PLUNGE WP is a naturally milled full grain perfect for all styles where extreme softness is important.



Deep Lake 18-4834 TPG



Egret 11-0103 TPG



Orange.com 18-1561 TPG



Peacoat 19-3920 TPG



Yam 16-1140 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	10%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Plunge is available.			Polish for more brightness.	

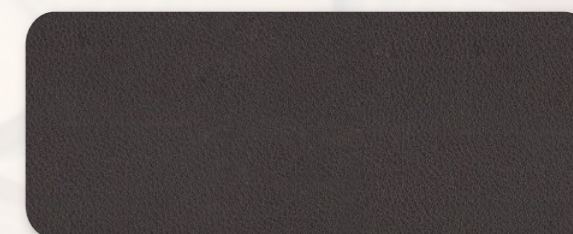


RIPTIDE GALLOPER WP SS

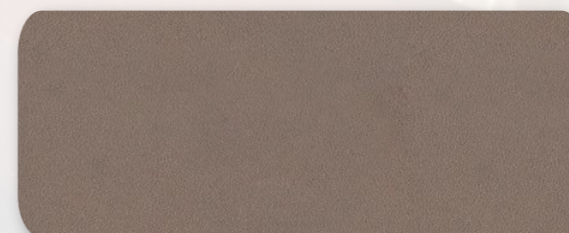
PRODUCT FEATURES: The perfect article for performance boots, RIPTIDE GALLOPER WP SS offers a smooth full grain surface with an oily touch, in addition to passing the Saline Solution specification.



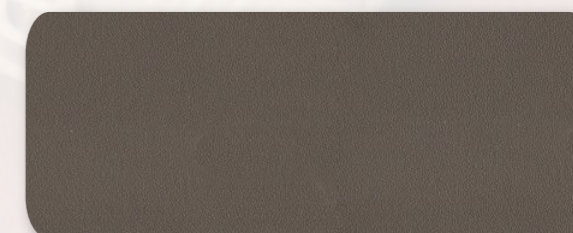
Black



Demitasse 19-0712 TPG



Fossil 17-0909 TPG



Olive Night 19-0515 TPG



Peacoat 19-3920 TPG

Environmental Impact of Riptide Galloper WP SS



One Pair of Shoes
(2.5 sqft per pair)

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8.48
US Gallons
of Water Saved

+



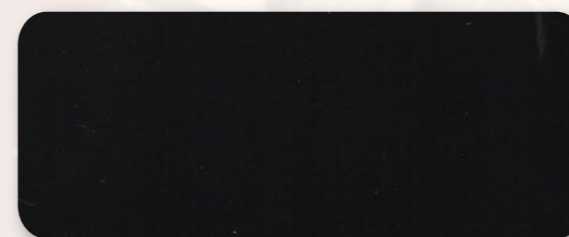
297.27
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

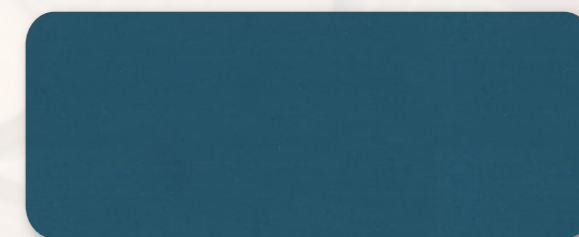
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	14%	None
Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion	
Saline Solution	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Galloper</i> or <i>Osaka</i> is available.		No finishing needed.	

Soft Lagoon

PRODUCT FEATURES: SOFT LAGOON delivers a utility inspired look with a bright, mirrored finish on a smooth, tight "box" type tannage.



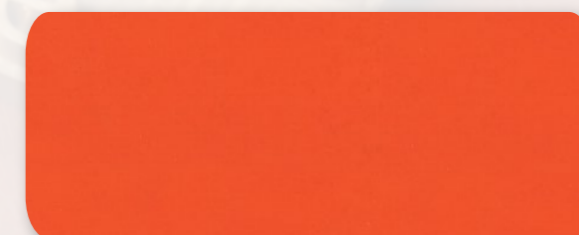
Black



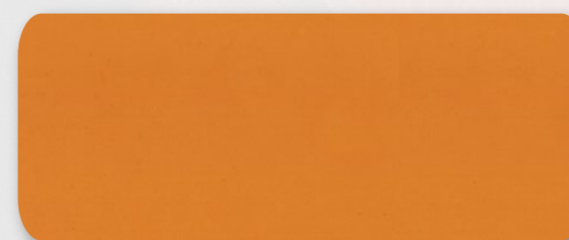
Deep Lake 18-4834 TPG



Egret 11-0103 TPG



Orange.com 18-1561 TPG



Yam 16-1140 TPG

Environmental Impact of Soft Lagoon



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One Pair of Shoes
(2.5 sqft per pair)

8.80
US Gallons
of Water Saved

298.95
Lighting
Hours Saved

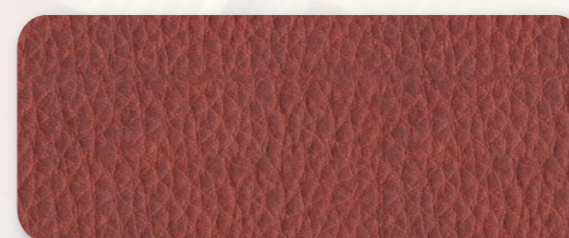
*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
1.8 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	10%	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Polish for more brightness.	

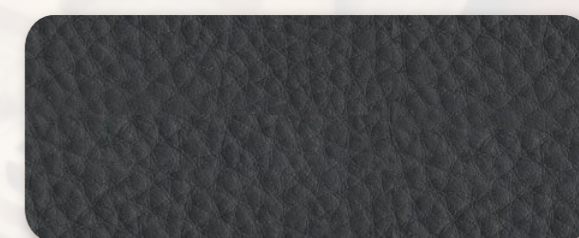
Tailgate WP GP



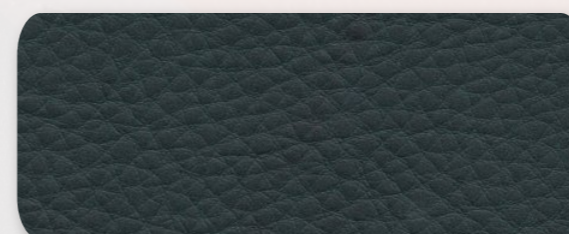
PRODUCT FEATURES: A classic look that is both rugged and soft, TAILGATE WP is a great option with natural milling and lightly oiled character. Also available in the Non GP hides.



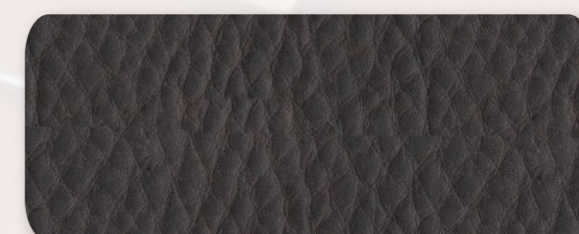
Baked Clay 18-1441 TPG



Dark Shadow 19-3906 TPG



Deep Lake 18-4834 TPG



Demitasse 19-0712 TPG

Environmental Impact of Tailgate WP GP



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One Pair of Shoes
(2.5 sqft per pair)

8.14
US Gallons
of Water Saved

304.65
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	18%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Tailgate GP</i> is available.		No finishing needed.		



Watertown WP

PRODUCT FEATURES: This classic American lifestyle leather is a timeless look. WATERTOWN WP uses a combination of waxes and oils to create an artful shattered break.

Baked Clay 18-1441 TPG

Brunette 19-1235 TPG

Charcoal Gray 18-0601 TPG

Deep Lake 18-4834 TPG

Yam 16-1140 TPG

Environmental Impact of Watertown WP



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One Pair of Shoes
(2.5 sqft per pair)

8.17
US Gallons
of Water Saved

289.11
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	18%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Fury</i> is available.			No finishing needed.	



AUBURN LACE COLOR CARD



Fall Winter 2023 Collection

A Division of ISA TanTec Group

The Brand > Behind The Brand

282-100 Black



601 Dark Shadow



602 Charcoal Gray 18-0601 TPG



Fog 13-0607 TPG

*Auburn Leather #49 Birch



Demitasse

*Auburn leather #11Dk Coffee



Brunette 19-1235 TPG

*Auburn Leather #14 Chocolate



606 Monk's Robe 18-1048 TPG



608 Clove 18-1320 TPG



Fossil

*Auburn Leather #607 Fossil



Starfish 16-1120 TPG

*Auburn Leather #65 Tan



Madder Brown 19-1331 TPG

*Auburn Leather #20T Red



Leather Brown 18-1142 TPG

*Auburn Leather #30SH SH Tan



Cashew 17-1137 TPG

*Auburn Leather #62 Bulldog



Natural

*Auburn Leather #28T TC Tan



396 Peacoat



Olive Night

*Auburn Leather #86 Burnt Olive



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The Brand > Behind The Brand

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