



The Brand < Behind The Brand

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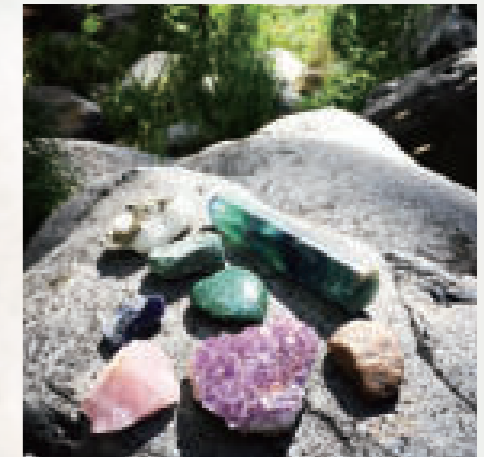
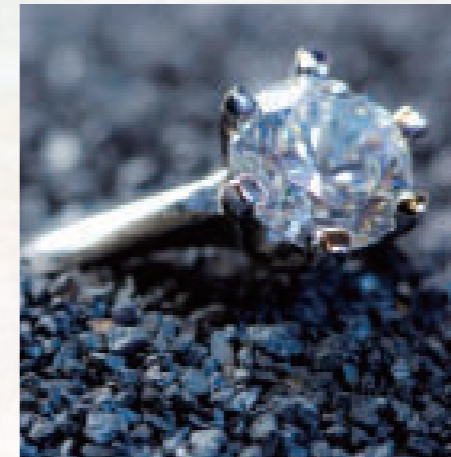
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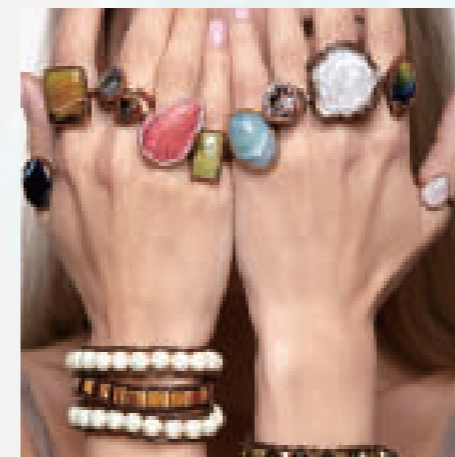


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ISA INDUSTRIAL LTD. MACAU | USA | VIETNAM | CHINA | ITALY [www.liteleather.com](http://www.liteleather.com)



**2020**  
Spring Summer  
**COLLECTION**



LEATHER  
AUBURN LACES  
WHITE COLLECTION



## ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.



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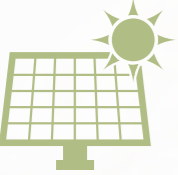




## *Growing The Brand Behind The Brand*

Consolidating suppliers is easy with ISA. Due to our recent acquisitions and expansions, we are now able to offer different leather footwear component needs: Shoe leather, genuine Italian leather, cut parts, leather trims, labels, and laces. All are made in our sustainable facilities!



As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

### Lite Features


	<p><b>Bamboo Wall</b></p> <p>Our bamboo walls not only provide comfortable, natural ventilation for our employees, but they also save energy by limiting the need for fans on the production floors.</p>
	<p><b>Solar System</b></p> <p>Our solar system is used to heat production water in the replacement of traditional heating sources such as diesel oil.</p>
	<p><b>Rain Lagoon</b></p> <p>Our lagoon collects 27,300 tons of rainwater per year that is used for both production and greenery.</p>
	<p><b>Wind Energy</b></p> <p>Rainwater is pumped from our lagoon into production by wind power. This saves 5,189 kwh and reduces 4,006 kg of CO2 emission per year.</p>
	<p><b>Natural Light</b></p> <p>Green Building technology has been adopted in our tannery to reduce energy consumption. We have opaque light panels in our ceilings, maximizing the use of natural light during the day.</p>
	<p><b>Wetland</b></p> <p>Our constructed wetlands system is set up with an automated control of water levels, allowing a natural purification process without generating emissions. It creates a biomass fuel and helps us in reducing our carbon footprint by 245kwh/year/sqm or CO2 189kgs/year/sqm.</p>

*Together We Save!*

## Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

	Article	HRS saved for lighting a 11W lamp 	US gallons of water saved 
LITE FASHION	Diva	282.48	8.77
	Maldova #10	275.76	8.90
	Millennium	293.07	8.75
	Onice Soft	263.96	8.90
	Reflex	295.55	8.75
LITE LIFESTYLE	Fiesta	300.62	8.90
	Glarus	273.48	8.90
	Splendid	284.23	8.28
	Stonehenge	297.42	8.31
	Volume	298.80	8.31
LITE HERITAGE	Ancient	292.87	8.90
	Cruise 83	291.98	8.68
	Lyon	279.09	8.90
	Revenge Soft	282.43	8.90
	Short Stop	292.54	8.49
LITE PERFORMANCE	Creole PLO	295.45	9.22
	Deck SS	302.68	8.73
	Maldova PLO	287.21	9.22
	Muddy River WP	269.90	8.22
	Sanehorse WP LO	274.28	8.13
	Slippery WP	278.53	7.91
WHITE COLLECTION	Betty PLO	303.36	9.23
	Lunar	266.58	8.77
	Shaun	301.85	8.27
	Street Level	297.88	8.27
	Auburn Laces	11.46	0.36

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) or one pair of laces (0.13 sqft of leather) , comparing to the LWG Pass Score (50%) of 67.2 MJ/m2 for energy consumption and 178L/m2 for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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# SHOE FINISHING DATA

\*\*These guidelines are only suggestions for finishing procedures using Prime Leather Finishes products. Please consult factory or Prime Leather Finishes for further verification and testing.

## ANCIENT

- Dry wax with subtle antique.
- Burnish on #3 wheel with 54-0086 Brown burnishing bar OR 54-0056 Natural burnishing bar.

## CREOLE PLO

- Lightly waxed with subtle antique.
- 1. Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray. 2. Allow to dry. Will restore leather and maintain pull up with a matte finish.

## CRUISE 83

- Full grain smooth burnishable veg leather.
- 1. Burnish on #3 wheel with a 54-0100 Cona Bar. 2. Polish on a yarn wheel with Slick um #99-0403 to enhance shine.

## DECK SS

- Saline solution footbed leather.
- No finishing needed.

## DIVA

- Metallic full grain.
- No finishing needed.

## FIESTA

- Milled full grain.
- Leave natural. Or 1. Burnish on #3 wheel with 54-0056 Natural burnishing bar; 2. Polish on yarn wheel with Slick um #99-0403 to brighten.

## GLARUS

- Embossed nappa.
- Polish on a yarn wheel with Slick um #99-0403 to enrich shine.

## LUNAR

- Crackle finish.
- No finishing needed.

## LYON

- Milled veg retan.
- 1. Burnish on #3 wheel with a 54-0100 Cona Bar. 2. Polish on a yarn wheel with Slick um #99-0403 to enrich shine.

## MALDOVA PLO

- Lightly milled leather, burnish and darken the surface.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar OR 54-0056 Natural burnishing bar; 2. Polish on yarn wheel with Slick um #99-0403.

## MALDOVA #10

- Embossed milled leather, burnish and darken the surface.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar OR 54-0056 Natural burnishing bar; 2. Polish on yarn wheel with Slick um #99-0403.

## MILLENNIUM

- Metallic full grain.
- No finishing needed.

\*\*These guidelines are only suggestions for finishing procedures using Prime Leather Finishes products. Please consult factory or Prime Leather Finishes for further verification and testing.

## MUDDY RIVER WP

- Milled, oily nubuck.
- Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray and allow to dry to restore leather and maintain pull up.

## ONICE SOFT

- Rubberized finish.
- No finishing needed.

## REFLEX

- Embossed nubuck.
- 1. Spray apply a good coat of 41-0184 Defender HF. 2. Allow to dry. Will help achieve water repellency.

## REVENGE SOFT

- Lightly milled with white wax.
- Leave as is. Or polish on a yarn wheel with Slick um #99-0403.

## SANEHORSE WPLO

- Smooth low oil pull up.
- 1. Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray. 2. Allow to dry. Will restore leather and maintain pull up with a matte finish.

## SHORT STOP

- Flesh out (Reverse) product.
- Spray apply a good coat of 41-0184 Defender HF, allow to dry to achieve stain resistance.

## SLIPPERY WP

- Tumbled nubuck
- 1. Spray apply a good coat of 41-0184 Defender HF. 2. Allow to dry. Will help achieve water repellency.

## SPLENDID

- Naturally milled nappa.
- Polish on a yarn wheel with Slick um #99-0403 to enrich shine.

## STONEHENGE

- Milled nubuck with washed effect.
- No finishing needed.

## VOLUME

- Heavily milled nubuck.
- 1. Spray apply a good coat of 41-0184 Defender HF. 2. Allow to dry. Will help achieve water repellency.

■ Type/Result ■ Suggested Finishing Plan



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# LEATHER THICKNESS CONVERSION CHART

MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PLM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.4-2.8 mm	6 / 7 oz	
2.8-3.0 mm	7-7.5 oz	
2.8-3.2 mm	7 / 8 oz	
3.2-3.4 mm	8-8.5 oz	
3.2-3.6 mm	8 / 9 oz	



## LIFESTYLE

The go to category for all causals. A soft and light weight "peachy" nubuck. The formal quality of a traditional smooth nappa. Stone washed soft looks for every summer application. A fine grain glazed nappa in a beautiful color range. Dry, sandblasted earthy surfaces are perfect for simple patterns.



## FASHION

Small, micro textures continue to trend. Discover our corduroy and dot embosses. Metallic options a plenty with a light weight tonal metallic, looking great in rope or strappy sandals along with a bright option for more mysterious tones. Sport luxe with a matte surface and rubberized feel can be further embellished with perfining or treatments.



## HERITAGE

Classic materials revisited. Veg retans in smooth and milled versions show leather authenticity and craftsmanship. Fleshout for unlined summer options. Rugged white waxed and antiqued tannages show a sought after aged character. Perfect for utility looks.



## PERFORMANCE

Unique rugged looks with low oil contents will work with all manufacturing options, such as oiled looking leather uppers on sneaker bottoms. Beach ready "Saline Solution" leather gives better performance for your sandal and boat shoe styles. Round out with a milled WP nubuck in a heavy weight providing a large plump grain.



## WHITE COLLECTION

Variations of sneakers continue to evolve. Quality white leather options with various looks are a needed staple. ISA can provide these options from our dedicated white leather section. In addition - take a look at our "dirty white" already worn white option looking great in chunky styles.



## AUBURN LACES

Using premium cowhides, we deliver rich, deep color through our aniline drum-dye process, optimum strength, colorfast and crocking resistance while maintaining mellow temper (feel) and optimum "tie-ability".



# COLOR BOOKLET



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SPRING  
SUMMER  
2020  
Collection

Introducing the CORE COLOR PALETTE from ISA TanTec!

The colors in our trans-seasonal CORE palette were carefully selected while taking several factors into consideration. First, our own production history. Secondly, we chose colors that translate beautifully in the types of tannages we make and finally, we considered some of the key colors that make up our customers' core palettes. The result is a Core Color Story from ISA which will remain relevant and commercial for many seasons to come.

We will continue to offer an on-trend, seasonal color palette inspired by a seasonal theme. The GEMSTONE theme for Spring/Summer 2020 strikes grounded emotion in all of us as we enter into the new decade.

The Gemstone Seasonal palette is a perfect combination of soft pastels and summer darks. For greens: consider the directional and forward-thinking JADEITE with its sport luxe edge. Along with the gender fluid shade of enriched MALACHITE. Blues continue as front running fashion colors. Our suggestions are the softer and sunnier BLUE TOPAZ paired with the dim and dusky SAPPHIRE. The sun washed pale of ROSE QUARTZ is perfect for high summer. While the vibrant and sporty TOURMALINE is an alternative to the sweeter pinks. As pink hues move away from blush tones, AMETHYST is a delicate and modern choice with a vivid and feminine twist. The sophisticated and traditional sporting red of RUBY has trans-seasonal and gender appeal. The soft yet gritty MOONSTONE rounds out the seasonal palette.

## SEASONAL



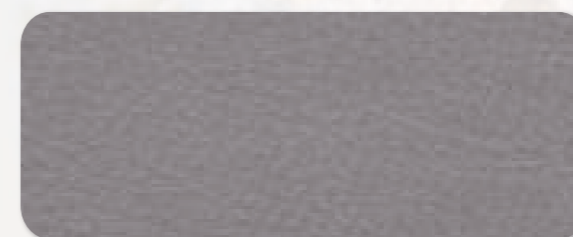
\*The pantone color names have been changed for the color theme.

## CORE

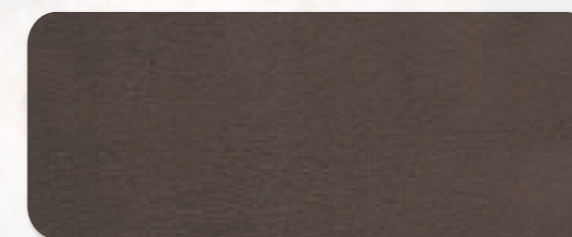


## Fiesta

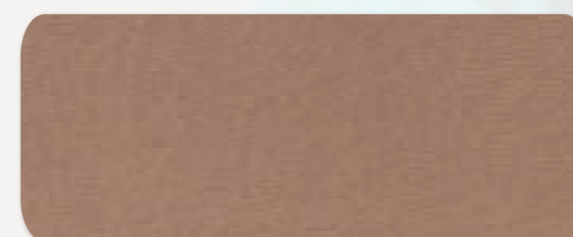
**PRODUCT FEATURES:** Dry, dusty with natural grain variation. A hot trend for Spring/Summer. FIESTA delivers this look of simplicity which looks fantastic in a neutral pallet.



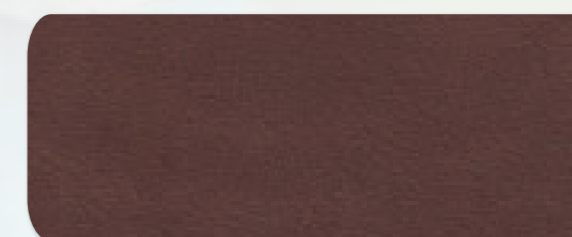
Dove 15-0000 TPG



Fossil 17-0909 TPG



Starfish 16-1120 TPG



Clove 18-1320 TPG

### Environmental Impact of Fiesta



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.90  
US Gallons  
of Water Saved

+



300.62  
Lighting  
Hours Saved

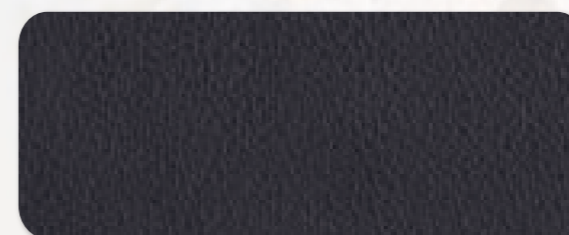
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Light - Dark	1.2-1.6mm	10%	Light	• Waterproof version is not available.

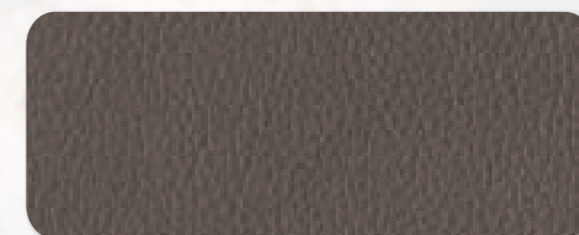


## Glarus

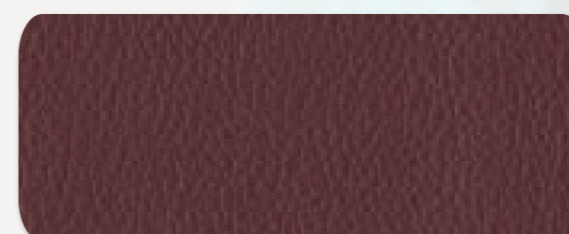
**PRODUCT FEATURES:** GLARUS is Glazed. Soft, light weight tannage with a beautiful grain texture and bright finish is a great option at a competitive price.



Peacoat 19-3920 TPG



Fossil 17-0909 TPG



Madder Brown 19-1331 TPG

### Environmental Impact of Glarus



One Pair  
of Shoes  
(2.5 sqft per pair)

=



**8.90**  
US Gallons  
of Water Saved

+



**273.48**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	Light - Dark	1.2-1.6mm	10%	Embossed	• Waterproof version is not available.

# Splendid

**PRODUCT FEATURES:** When uber softness is needed SPLENDID is your leather. Smooth, lightweight nappa is truly a splendid leather to behold.



## Environmental Impact of Splendid



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.28  
US Gallons  
of Water Saved

+



284.23  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.0-1.4mm	10%	Medium	• Waterproof version could be developed.

# Stonehenge

**PRODUCT FEATURES:** The light and airy STONEHENGE provides the ultimate soft and stonewashed look.



Charcoal Gray 18-0601 TPG

Peacoat 19-3920 TPG

Fog 13-0607 TPG

Jadeite 14-4908 TPG

Amethyst 14-3812 TPG

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.2-1.6mm	10%	Heavy	• Waterproof version is not available.

## Environmental Impact of Stonehenge



=



+



**One Pair of Shoes**  
(2.5 sqft per pair)

**8.31**  
US Gallons of Water Saved

**297.42**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Volume

**PRODUCT FEATURES:** Soft yet plump. Dry yet waxy. A leather with real contradictions. Drapey softness and beautiful waxed tracking. VOLUME is not a typical nubuck.



## Environmental Impact of Volume



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

**8.31**  
US Gallons  
of Water Saved

**298.80**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.0-1.4mm	12%	Medium	• Waterproof version - <b>Volume WP</b> is available.

## Diva

**PRODUCT FEATURES:** This subtle metallic beauty with fine grain and feminine softness lives up to its DIVA name at a great price.



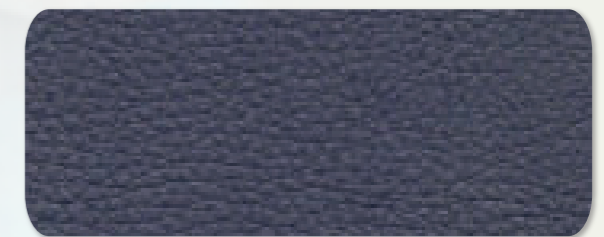
Dove 15-0000 TPG



Malachite 19-4524 TPG



Ruby 19-1656 TPG



Sapphire 19-3939 TPG

### Environmental Impact of Diva



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

**8.77**  
US Gallons  
of Water Saved

**282.48**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.0-1.4mm	10%	Medium	• Waterproof version could be developed.

# Maldova #10

**PRODUCT FEATURES:** ISA's famous Maldova tannage with a small partial perf emboss is a great way to show "Dots". Perfect for sandals and trim pieces!



## Environmental Impact of Maldova #10



One Pair of Shoes  
(2.5 sqft per pair)

=



8.90 US Gallons of Water Saved

+



275.76 Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Medium - Dark	1.2-1.6mm	12%	Light	• Waterproof version is not available.

# Millennium

**PRODUCT FEATURES:** MILLENNIUM is a new tonal metallic option. Light in weight and soft in temper with an irregular metallic effect.



## Environmental Impact of Millennium



**One Pair  
of Shoes  
(2.5 sqft per pair)**

=



**8.75  
US Gallons  
of Water Saved**

+



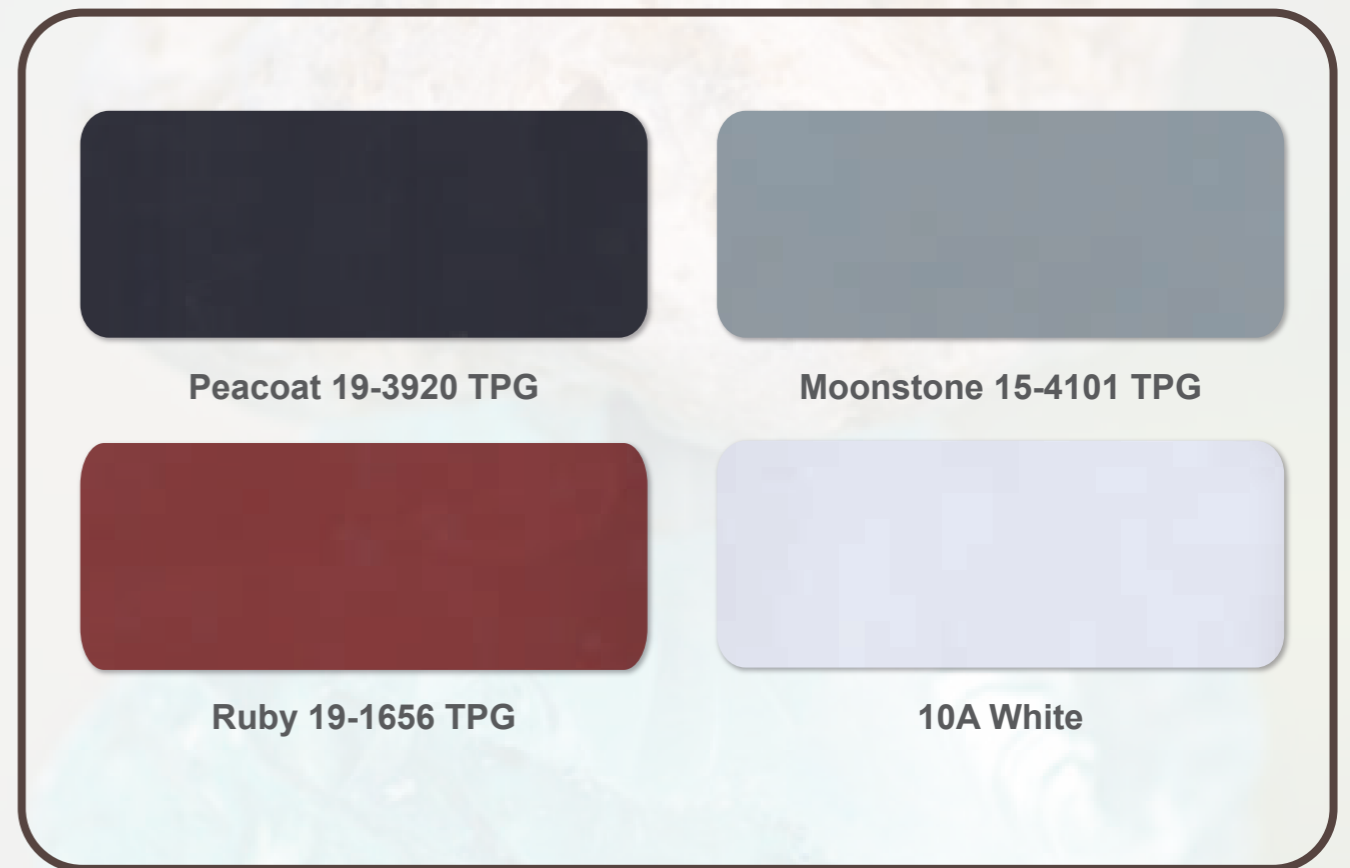
**293.07  
Lighting  
Hours Saved**

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.0-1.4mm	10%	Light	• Waterproof version could be developed.

## Onice Soft

**PRODUCT FEATURES:** This slick, rubberized feel on leather will bring a sporty look to all casual footwear. A great option for additional treatments such as perfining. It will have you saying: Onice!



### Environmental Impact of Onice Soft



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.90  
US Gallons  
of Water Saved

+



263.96  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
1.5	Light - Dark	1.0-1.6mm	10%	None	• Waterproof version is not available.

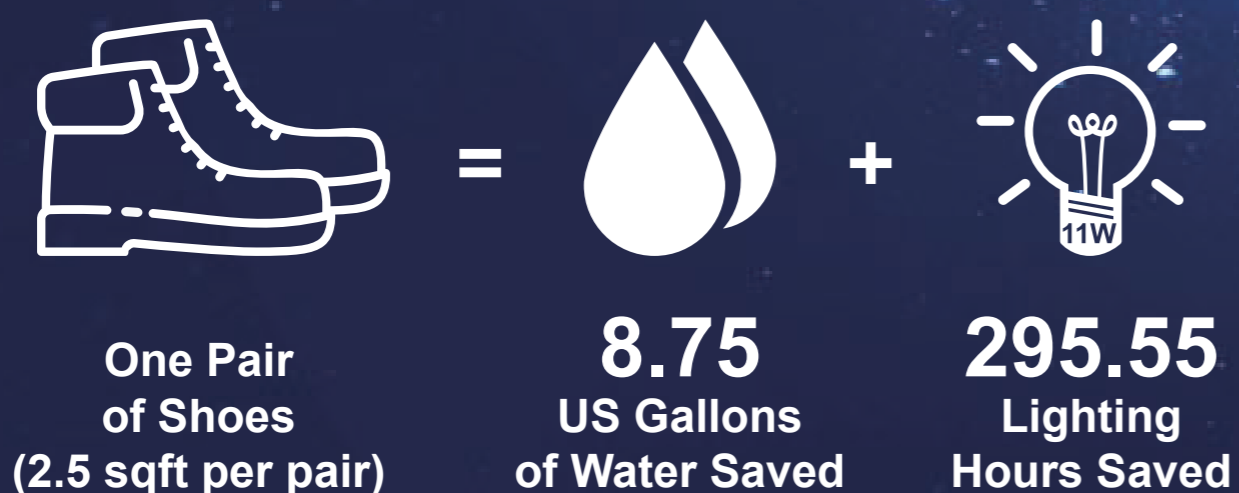


# Reflex

**PRODUCT FEATURES:** REFLEX is a cute new micro texture from ISA for Spring/Summer. This soft nubuck base is not struck through, but the color options are endless!



## Environmental Impact of Reflex



\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.2-1.6mm	10%	Embossed	• Waterproof version is not available.

# Ancient

**PRODUCT FEATURES:** ANCIENT has an "old" worn in appearance. The combination of waxes and antique effect provides a natural aged look.



## Environmental Impact of Ancient



One Pair of Shoes  
(2.5 sqft per pair)

=



8.90 US Gallons of Water Saved

+



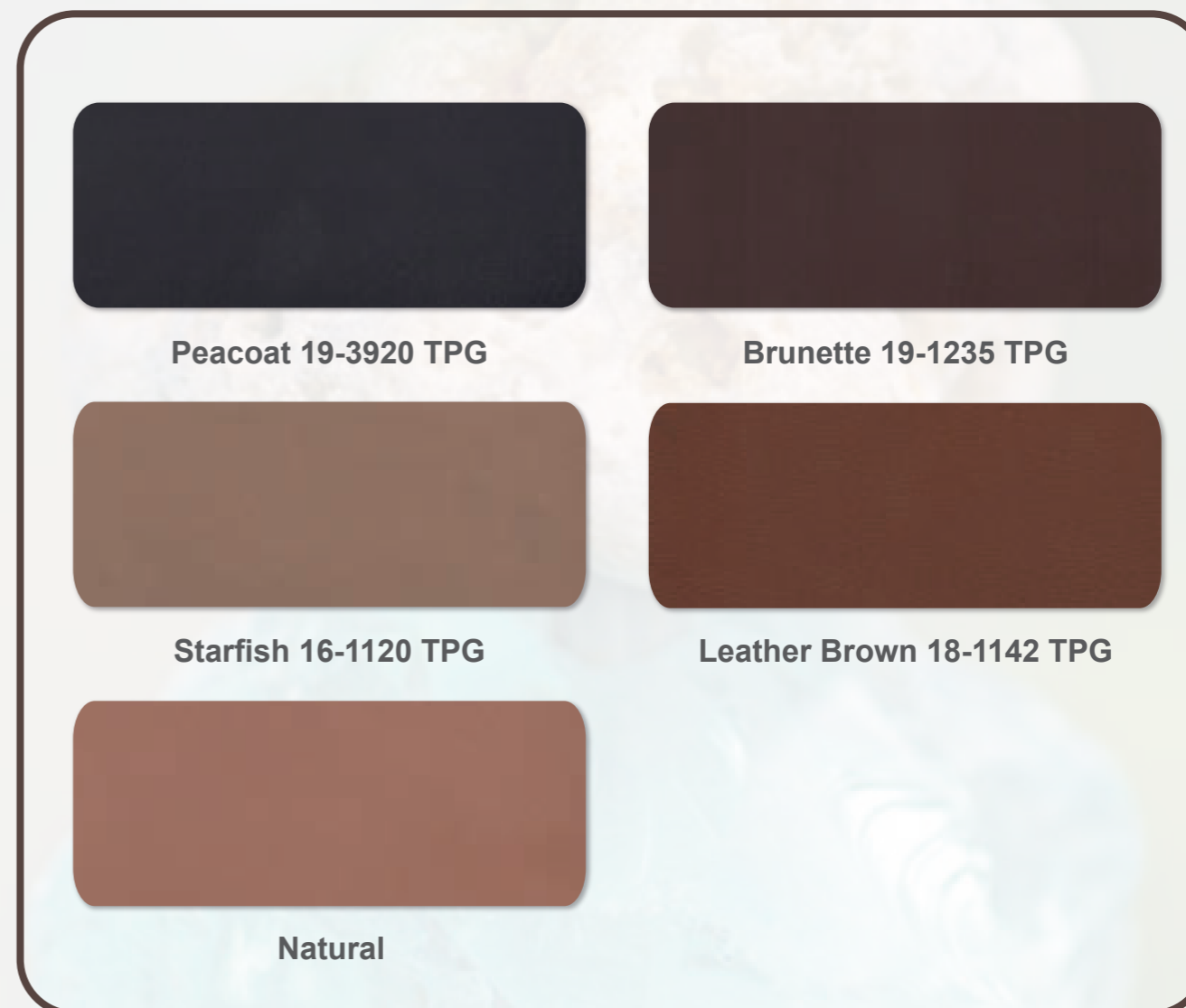
292.87 Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Medium - Dark	1.2-1.8mm	12%	Medium	• Waterproof version is not available.

## Cruise 83

**PRODUCT FEATURES:** A beautiful Veg Retan with the optimum temper needed for unlined sandalized footwear. CRUISE 83 provides a high end look.



### Environmental Impact of Cruise 83



**One Pair of Shoes**  
(2.5 sqft per pair)

=



**8.68**  
US Gallons of Water Saved

+



**291.98**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Light - Dark	1.2-2.0mm	12%	None	• Waterproof version - <b>Farmington WP</b> is available.

# Lyon

**PRODUCT FEATURES:** Clean sophisticated veg leather looks continue to flood the market. ISA's LYON leather is a milled veg with soft temper and the signature veg squeak.



## Environmental Impact of Lyon



One Pair of Shoes  
(2.5 sqft per pair)

=



8.90 US Gallons of Water Saved

+



279.09 Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Medium - Dark	1.2-1.8mm	14%	Medium	• Waterproof version - <b>Lyon WP</b> is available.

## Revenge Soft

**PRODUCT FEATURES:** White waxed looks are trending for Spring/Summer. REVENGE SOFT from ISA has the perfect temper to provide stand up but also a natural break to highlight the waxed appearance.



### Environmental Impact of Revenge Soft



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

**8.90**  
US Gallons  
of Water Saved

**282.43**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Medium - Dark	1.2-1.6mm	14%	Light	• Waterproof version could be developed.

## Short Stop

**PRODUCT FEATURES:** This Side Up!! SHORT STOP = A reverse / fleshout leather. A great option in Spring/Summer for unlined footwear. Using the Flesh side as the upper and the grain side as lining. Not available to use the Grain side for the upper.



### Environmental Impact of Short Stop



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

8.49  
US Gallons  
of Water Saved

292.54  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Light - Dark	1.2-2.0mm	12%	Light	• Waterproof version - <b>Short Stop WP</b> is available.

# Creole PLO

**PRODUCT FEATURES:** A beautiful, rich tannage, CREOLE is a classic looking leather with well traveled character. A must for both Men's and Women's. Low Oil makes it a versatile option for any style!

## Environmental Impact of Creole PLO



**One Pair of Shoes**  
(2.5 sqft per pair)

=



**9.22**  
US Gallons of Water Saved

+



**295.45**  
Lighting Hours Saved

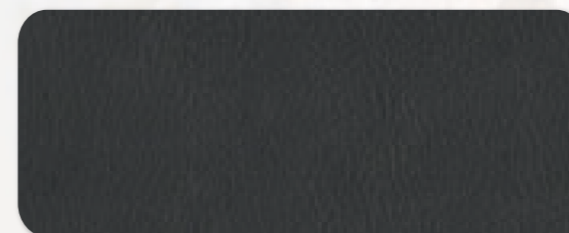
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Medium - Dark	1.2-1.6mm	10%	Light	• Waterproof version is not available.

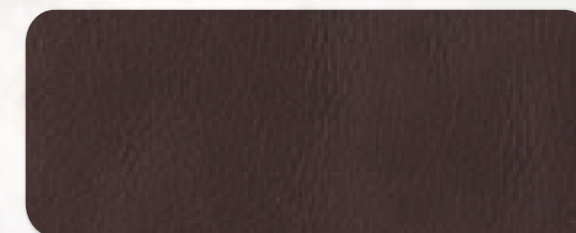


## Deck SS

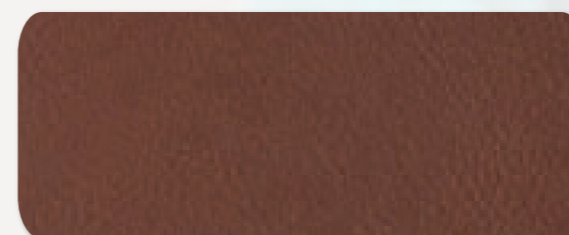
**PRODUCT FEATURES:** DECK is a summer SALINE SOLUTION offering from ISA. A smooth Salt Resistant leather for footbeds and uppers. The functional tacky feel prevents slipping when wet!



Dark Shadow 19-3906 TPG



Brunette 19-1235 TPG



Leather Brown 18-1142 TPG

### Environmental Impact of Deck SS



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

8.73  
US Gallons  
of Water Saved

302.68  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Feature	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Light - Dark	0.8-1.4mm	10%	Medium	Saline Solution	• Waterproof version is not available.



# Maldova PLO

**PRODUCT FEATURES:** Casual burnishable leather with light milling and a soft touch. MALDOVA PLO with a lower oil content is a great article for all casual footwear styles!



## Environmental Impact of Maldova PLO



=



+



**One Pair of Shoes**  
(2.5 sqft per pair)

**9.22**  
US Gallons of Water Saved

**287.21**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Medium - Dark	1.0-1.4mm	10%	Light	• Waterproof version is not available.



# Muddy River WP

**PRODUCT FEATURES:** ISA's MUDDY RIVER WP is quickly becoming a core leather throughout the entire industry. Whenever a rugged casual WP leather is needed, turn to ISA's MUDDY RIVER WP.



## Environmental Impact of Muddy River WP



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.22  
US Gallons  
of Water Saved

+



269.90  
Lighting  
Hours Saved

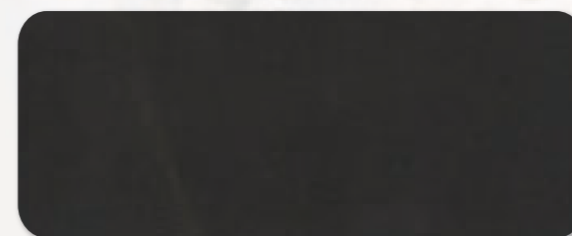
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	Medium - Dark	1.2-2.2mm	16%	Medium	<ul style="list-style-type: none"> <li>• <b>Always waterproof</b></li> <li>Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.</li> </ul>

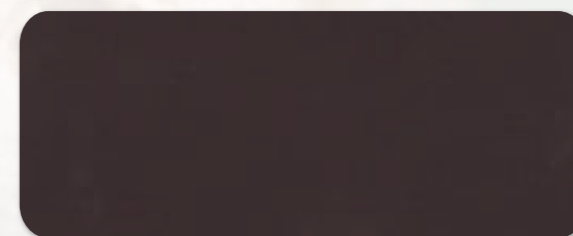


## Sanehorse WP LO

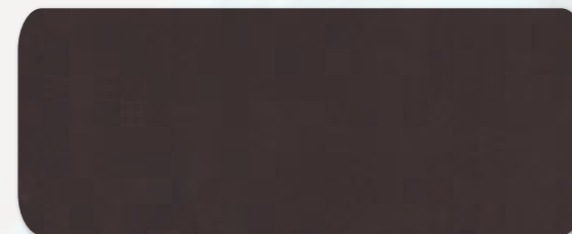
**PRODUCT FEATURES:** A traditional leather with smooth oiled pull up, however the oil content is low enough for direct inject constructions. SANEHORSE WP LO is a great performance article when low oil content is needed.



Olive Night 19-0515 TPG



Madder Brown 19-1331 TPG



Clove 18-1320 TPG

## Environmental Impact of Sanehorse WP LO



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.13  
US Gallons  
of Water Saved

+



274.28  
Lighting  
Hours Saved

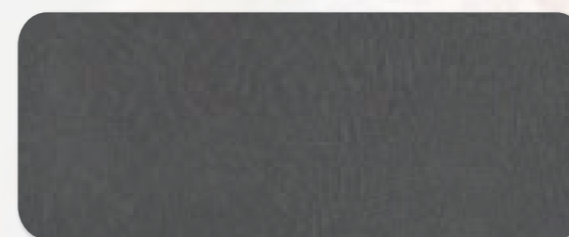
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.0	Medium - Dark	1.2-2.0mm	12%	None	• Non waterproof version - <i>Sanehorse</i> is available. <b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.

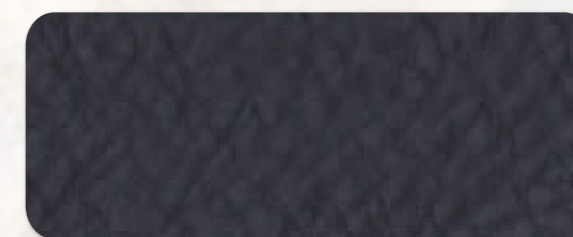


# Slippery WP

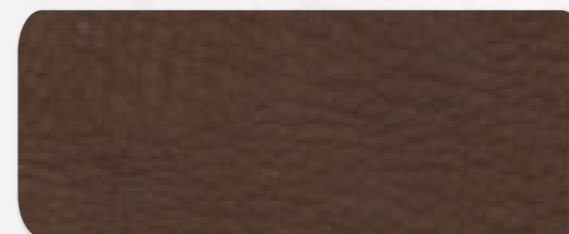
**PRODUCT FEATURES:** Soft, buttery naturally milled nubuck. Colors are beautiful! This product will increase the perceived value of all footwear. SLIPPERY WP is an ISA Classic! Try in heavier weights for a larger pebbled grain look.



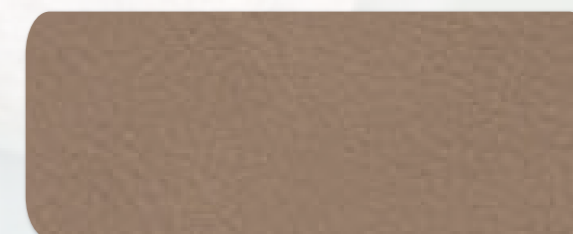
Charcoal Gray 18-0601 TPG



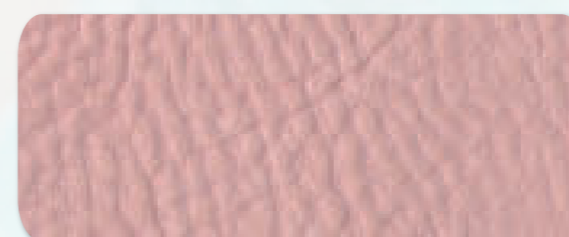
Peacoat 19-3920 TPG



Monk's Robe 18-1048 TPG



Starfish 16-1120 TPG



Rose Quartz 13-1404 TPG

## Environmental Impact of Slippery WP



One Pair  
of Shoes  
(2.5 sqft per pair)

=



7.91  
US Gallons  
of Water Saved

+



278.53  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.5	Light - Dark	1.0-2.2mm	10%	Heavy	• Non waterproof version - <i>Slippery</i> is available. <b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. MVTR 5.0

## Betty PLO

**PRODUCT FEATURES:** A white option that uses less water to produce - BETTY PLO is a great sustainable leather.



10A White

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	Light - Dark	1.2-1.6mm	8%	Heavy	• Waterproof version is not available.

### Environmental Impact of Betty PLO



One Pair  
of Shoes  
(2.5 sqft per pair)

=



9.23  
US Gallons  
of Water Saved

+



303.36  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Lunar

**PRODUCT FEATURES:** Very soft and silky touch with a worn or aged appearance. With a low oil content, LUNAR is a wonderful leather for all footwear.



White

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	Light - Dark	1.2-1.8mm	10%	Medium	• Waterproof version - <b>Typhoon WP</b> is available.

### Environmental Impact of Lunar



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.77  
US Gallons  
of Water Saved

+



266.58  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Shaun

**PRODUCT FEATURES:** Shaun is lightly milled with small grain character and very soft. When a premium white is needed.



White

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	White Only	1.0-1.4mm	8%	Medium	• Waterproof version could be developed.

### Environmental Impact of Shaun



One Pair  
of Shoes  
(2.5 sqft per pair)

=



8.27  
US Gallons  
of Water Saved

+



301.85  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Street Level

**PRODUCT FEATURES:** When a NON Bright White option is needed - turn to Rainy Day STREET LEVEL for a "Dirty White".



Rainy Day

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	Light Only	1.2-1.6mm	14%	Medium	• Waterproof version could be developed.

## Environmental Impact of Street Level



One Pair of Shoes  
(2.5 sqft per pair)

=



8.27 US Gallons of Water Saved

+



297.88 Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.





A Division of ISA TanTec Group

ISA TanTec acquired Auburn Leather in 2018. SINCE 1863, five generations of leather craftsmanship have cultivated the authenticity required to produce the finest quality leather lace. Auburn laces will be manufactured in ISA TanTec's facilities using the same proprietary processes, hides, chemicals and equipment to ensure the uniqueness of Auburn's leather laces continues for customers.

## Environmental Impact of Auburn Laces



One Pair  
of Laces  
(0.13 sqft per pair)

=



**0.36**  
US Gallons  
of Water Saved

+

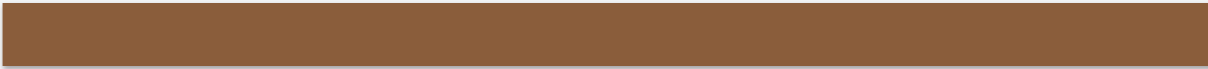


**11.46**  
Lighting  
Hours Saved

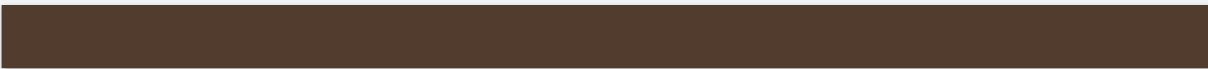
\*Please check LITE CONCEPT insert for a full LITE Explanation.



# Classic



256 Bulldog



120 Cherokee



136 Chestnut

**PRODUCT FEATURES:** The original high-performance “Boat Shoe” leather lace. “Engineered for Function” and designed for active, outdoor use. Tanned & processed for superior pull strength, suppleness & overall “tie-ability”.

<b>Function</b>	Boat Shoes; Driver Mocs Lifestyle Boats/Casuals Suggested Upper Material: Full Grain Leather
<b>Performance</b>	Std Thickness: 3.0mm (+/- 0.2) Pull Strength: 55lbs/25kg (3.2mm x 2.8mm) Crock Resistance: ASTM D5053 - 2.5 Colorfastness to H2O: 2.5 “Classic Plus” treatment optional for increased crock & colorfastness to water performance
<b>Fashion</b>	Surface: Tacky, “Cheesy” to touch Flesh: Natural Colors: Earthtones



The Brand >< Behind The Brand



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[www.auburnleather.com](http://www.auburnleather.com)



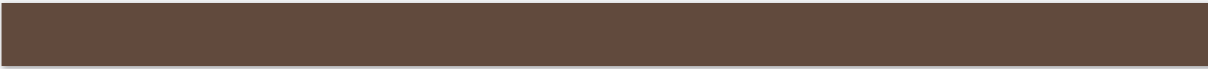
# Round Natural



255 Desert Sand



282 Black



254 Greystone

**PRODUCT FEATURES:** Natural waxed finish offers a more subtle look for Men's and Women's lifestyle/casual styles, dress styles and boots.

<b>Function</b>	Lifestyle/Casual; Dress Suggested Upper Material: Full Grain Leather
<b>Performance</b>	Std Thickness: 3.0/3.2mm diameter - Tie Pull Strength: 55lbs/25kg 25kg pull strength @3.0mm min diameter Crock Resistance: 2.5 Colorfastness to H2O: 2.5
<b>Fashion</b>	Surface: Natural Waxed Flesh: N/A Colors: Earthtones Finished/pigmented also available



The Brand > Behind The Brand

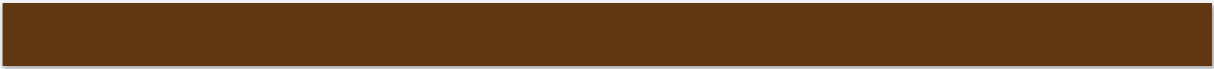


A Division of ISA TanTec Group

[www.auburnleather.com](http://www.auburnleather.com)



# Cougar



440 Brown Cougar



442 Black Cougar



446 Indian Tan Cougar

**PRODUCT FEATURES:** All-weather performance leather lace “Engineered for Function”. Oil-tanned alum tannage delivers superior strength & durability. Specially designed for outdoor, logger and heavy-duty work boots. Non-wicking version available.

<b>Function</b>	Heavy-Duty Work Boots; Logger Suggested Upper Material: Full Grain Leather
<b>Performance</b>	Std Thickness: 3.5mm (+/- 0.4) lightweight version available in 2.5mm (+/- 0.2) Pull Strength: 66lbs/30kg Crock & Colorfastness: None
<b>Fashion</b>	Surface: Oily to touch Flesh: Oiled down Colors: Indian Tan, Dark Brown Black, Burgundy



The Brand < Behind The Brand



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[www.auburnleather.com](http://www.auburnleather.com)