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ABOUT ISA SWATCHBOOK



Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.

2017 SPRING/SUMMER COLLECTION



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LETTER FROM CEO



DEAR CUSTOMERS AND BUSINESS PARTNERS,

We had a wonderfully successful Mississippi TanTec Leather Grand Opening Ceremony on May 29th, this year! This was only possible thanks to our tireless and dedicated staff that planned the event. Also many thanks to the employees, customers and friends who traveled to Mississippi and joined in the celebration.

The vision of "Made in USA" came true with MTL starting its production in January 2015. Manufacturing in the United States allows ISA TanTec to ship directly to customers within the United States, in addition to Mexico, Central America and the Dominican Republic while supporting local manufacturing in the United States. ISA is a global tannery with the ability to ship the same leather anywhere in the world.

The demand for our products globally remains strong year by year. Besides our extensive QA systems and good customer service, we also have the advantage of sustainable production. Our Asian plants have received the Leather Working Group's Gold Rating and have created an ISO 14001-certified environmental management system. We provide our customers with a comprehensive list of restricted substances. In doing this, we show our commitment to providing them the tools of producing and marketing sustainable footwear.

As we grow, we understand the importance of developing our brand presence in all markets where we operate. To do this, we further promote our "LITE"- Low Impact To the Environment concept that helps drive our business for a longer-term development in the tanning field.

I would like to express my appreciation to all of you for your continued support and to all ISA staff members who work so hard to deliver this result. Without their commitment and dedication to service our customers, we would not be where we are today.

Thank you for your continued support.

With all best regards,

Thomas Schneider
CEO & President
ISA Industrial Ltd.
Heshan TanTec. Saigon TanTec. Mississippi TanTec

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CONTENTS



1. ISA Worldwide Contact Page

2. Spring / Summer 2017 Color Card

Featuring:	SEASONAL:	ORGANIC NEUTRAL:	CORE:
	Red Velvet	Angel Food	Caramel
	Lemon Bar	Coconut	French Silk
	Sweet Tart	Cookie Dough	Dark Chocolate
	Starburst	Crisp	Cinnamon Roll
	Mint	Butterscotch	Blueberry
	Blue Icing	Blue Raspberry	Earl Grey
	Gelatin		Black

3. ISA Shoe Finishing Recommendations Card

4. Leather Thickness Conversion Chart

5. Spring / Summer 2017 Collection

Featuring:	1. Big Star	9. Loft	16. Parched
	2. Chaos	10. Lunar	17. Puff
	3. Cruise 83	11. Malдова	18. Reveal
	4. Flipside	12. Mojave	19. Sandblast
	5. Fluffy	13. Muddy River WP	20. Slippery WP
	6. Forward	14. Onice	21. Splash WP
	7. Georgia	15. Oracle	22. Virginia
	8. Greenland		

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SHOE FINISHING INFORMATION



SHOE FINISHING INFORMATION

NO.	PRODUCT NAME	TYPE / RESULT	SUGGESTED FINISHING PLAN
1	Big Star	Full grain smooth classic leather. Leave as it is or apply shoe cream.	Apply shoe cream to enhance the surface feel & colour intensity by blending the built in antique. Polish on cotton wheel at 1300 RPM's.
2	Chaos	Corrected grain lightly milled with white burnishing wax meant to be burnished.	The product itself has a very special white wax. This will create nice, dark burnishing effect when brushed with a cotton wheel at 1500 RPM's. During shoe making process, heat setting is very important for this product. Please use less than 90 C, if a higher temperature is used it will bring more whitening, or blooming effect to the surface.
3	Cruise 83	Full grain, smooth veg retan. Burnish to darken & brighten the surface.	Brush with cotton wheel at 1500 RPM's to darken & brighten the surface from built in burnishing waxes. Or apply shoe cream/antique finish to enhance further.
4	Flipside	Flesh out (Reverse) product with rich, oily feel. Leave as is.	This product itself has nice oily draggy handfeel. No need to add extra feel modifier in shoe finishing. Best to leave as it is.
5	Fluffy	Heavy tumbled full grain floater type. Leave as is or apply shoe cream.	Apply shoe cream to enhance the surface feel & colour intensity. Brush with cotton wheel at 1300 RPM's to bring out the natural luster.
6	Forward	Corrected grain burnishable leather with scratch effect. Leave as is or burnish.	Burnish with cotton wheel at 1500 RPM's to darken the surface. Also could apply some coloured burnishing waxes to change the colour and look.
7	Georgia	Corrected grain waxy pullup leather.	Brush with cotton wheel at 1500 RPM's to darken the surface. Burnishing waxes are built in.
8	Greenland	Lightly waxed nubuck.	Brush with cotton wheel at 1500 RPM's to darken the surface tipping. Burnishing waxes are built in.
9	Loft	Fine grain full grain with burnishing waxes.	Brush with cotton wheel at 1500 RPM's to darken & brighten the surface from built in burnishing waxes. Or apply shoe cream / antique finish to enhance further.
10	Lunar	Distressed crackled look. Leave as is or apply shoe cream.	Leave as it is or apply a natural cream to restore surface feel.

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NO.	PRODUCT NAME	TYPE / RESULT	SUGGESTED FINISHING PLAN
11	Maldova	Lightly milled leather is meant to be burnished and darken the surface.	Brush with cotton wheel at 1500 RPM's to darken & brighten the surface from built in burnishing waxes. Or apply shoe cream/antique finish to enhance further.
12	Mojave	Embossed oiled full grain. Burnish to darken & brighten the Surface	Apply shoe cream or antique finish & brush with cotton wheel at 1500 RPM's to darken and brighten the surface.
13	Muddy River WP	Waxy pullup leather. Leave as is or apply oil to restore surface feel.	Apply oil to restore colour and surface feel.
14	Onice	Smooth leather with rubbery handfeel.	This Product has very nice rubbery handfeel. During shoe finishing heat ironing helps to improve the handfeel even further.
15	Oracle	Classic oily pullup finished leather.	Brush with cotton wheel to restore luster.
16	Parched	Embossed polishable leather.	Burnish with cotton wheel at 1500 RPM's to darken the surface and it brings out a nice two-tone effect. This product itself has built with burnish waxes.
17	Puff	3D textured embossed full grain leather.	Leave as it is or apply a natural cream to restore surface feel and luster.
18	Reveal	Antique waxy pullup leather	Brush with cotton wheel to darken the surface and enrich the hand feel.
19	Sandblast	Embossed leather with glazed tips. Leave as is or restore luster.	Brush with cotton wheel to restore luster.
20	Slippery WP	Tumbled Nubuck. Leave as is or apply burnishing wax.	Apply burnishing wax with colouring material and brush with cotton wheel at 1500 RPM's to create burnished effect.
21	Splash WP	Semi-Aniline tumbled washable leather.	Leave as it is or apply shoe finishing colouring material to make an antique effect. But have to consider the washable character of this product.
22	Virginia	Naturally milled nappa. Leave as is or brush to restore luster.	Brush with carnauba wax on cotton wheel at 1300 RPM's to restore the luster.





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LEATHER THICKNESS CONVERSION CHART



MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.6-2.8 mm	6.5-7 oz	
2.8-3.0 mm	7-7.5 oz	
3.0-3.2 mm	7.5-8 oz	
3.2-3.4 mm	8-8.5 oz	

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CONTACT US



Keith Hill, Senior VP of Sales & Marketing
keith@tantec1.com • +86-186-8833-3390

Ronda de Bie, Director of Sales US & Product Management
ronda@tantec1.com • +1-414-218-9089

Gordon Wemmitt, US West Coast Sales Manager
gordon@tantec1.com • +1-510-759-9873

Nikki Risset, Sales Trainee
nikki@tantec1.com • +1-262-751-4119

Matthew Feuer, US Sales – The Leather Group
matt@tantec1.com • +1-203-505-2074

Bob Joyce, US Sales – The Leather Group
bob@tantec1.com • +1-603-828-8581

Robert Hood, Canadian Sales – R.F. Hood Ltd.
robert@rfhoodlimited.com • +1-416-293-6723

Jarek Suchanek, US Technical Director
jarek@tantec1.com • +1-601-415-8901

Selina Yang, Mississippi TanTec Sales Manager
selina@tantec1.com • +1-601-529-1636

Steve Slymon, Military Sales
steveslymon@gmail.com • +1-207-487-1968

Peter Peng, Director of Sales/Marketing China & Vietnam
peter.peng@tantec1.com • +86-138-0254-8822

Tommy Tan, China Sales
tommy.tan@tantec1.com • +86-137-9705-9313

Seven Yang, China Sales
seven@tantec1.com • +86-134-1300-0138

Jean Yan, China Sales
jean@tantec1.com +86-188-0255-0620

Bill Chen, China Sales
bill@tantec1.com • +86-138-2239-0521

Dan Zhao, China Sales
dan@tantec1.com • +86-138-2802-1919

Andy Yang, China Sales
andy@tantec1.com • +86-138-2706-6675

Leon Li, China Sales
leon@tantec1.com • +86-188-0750-7017

Arosia Yu, Director CS (US/CN/VN)
arosia@tantec1.com • +86-138-2802-2722

Jany Phan, Vietnam CS
jany@tantec1.com • +84-90-8061894

Jephie Wong, Mississippi CS
jephie@tantec1.com • +1-601-642-8562

Peter Ruston, Technical Shoe Consultant
jwjalcados@gmail.com • +853-6283-2002

Mississippi TanTec Leather, Inc.
101 TanTec Way, P.O. Box 820069
Vicksburg, Mississippi,
39183, USA
Tel: +1-601-429-6081
Fax: +1-601-429-6082

Heshan TanTec Leather Co., Ltd.
No.3 Industrial Zone
Hecheng Town, Heshan City
Guangdong, 529727, P.R.China
Tel: +86-750-8313294
Fax: +86-750-8313288 / 8313289

Saigon TanTec Leather Ltd.
Lot M2-M3, Viet Huong 2
Industrial Park
An Tay Village, Ben Cat District
Binh Duong Province, Vietnam
Tel: +84-650-3579101 / 3579102
Fax: +84-650-3579103

ISA DG Showroom
Shop 1146-1147, A. Shoes,
World Footwear
Headquarters Base,
5 Hujing Avenue, Hou jie,
Dongguan City, Guangdong Province,
523000, P. R. China
T: +86-769-82681150
F: +86-769-82681150



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SEASONAL: Red Velvet, Lemon Bar, Sweet Tart, Starburst, Mint, Blue Icing, Gelatin
The seasonal color pallet plays into the sporty, athletic movement. The colors are punchy, playful and soft enough to work perfectly in combinations. **RED VELVET** is a key color with its intensity. **LEMON BAR** exhibits a citrusy freshness. **SWEET TART** & **STARBURST** reflect a feminine orchid shade along with a vintage pink. The jade driven tone of **MINT** works nicely with the sky blue shade of **BLUE ICING**. Wrapping up with the ever important light taupe of **GELATIN** which literally goes with everything.

ORGANIC NEUTRAL: Angel Food, Coconut, Cookie Dough, Crisp, Butterscotch, Blue Raspberry
The Neutral pallet has an emphasis on timeworn colors. Stripped down and soft with a delicate earthiness. The burnt orange of **BUTTERSCOTCH** is a key for this theme. Alongside the comforting shade of **COOKIE DOUGH**, the light grey shade of **COCONUT** has a calming influence. An ocean shoreline shade of **BLUE RASPBERRY** is a bold hue in this category. **CRISP** reflects the consistently strong medium brown. Rounding out with the white clarity of **ANGEL FOOD**.

CORE: Caramel, French Silk, Dark Chocolate, Cinnamon Roll, Blueberry, Earl Grey, Black
The core colors are cleaned up and crisp. Brutal yet beautiful. Raw and earthy. The rich dark cocoa shade of **DARK CHOCOLATE** defines this category. Pairing with the true deep navy of **BLUEBERRY**. With a hint of burgundy, **CINNAMON ROLL** is a powerful red/brown. The ashiness of **EARL GREY** is a perfect "not too dark" grey for Spring. **CARAMEL** and **FRENCH SILK** round out the backbone of the Core Color Pallet.





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BIG STAR

PRODUCT FEATURES: Smooth, tight full grain with a built in antique effect brings beautiful surface interest and lots of options in the packing room. It truly is a BIG STAR!



(Shown in weight: 1.4-1.6mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.0 (+/-0.5)	1.0-1.6mm	Max 12%	No	No

*Check reverse page for environmental factors of this article.



BIG STAR



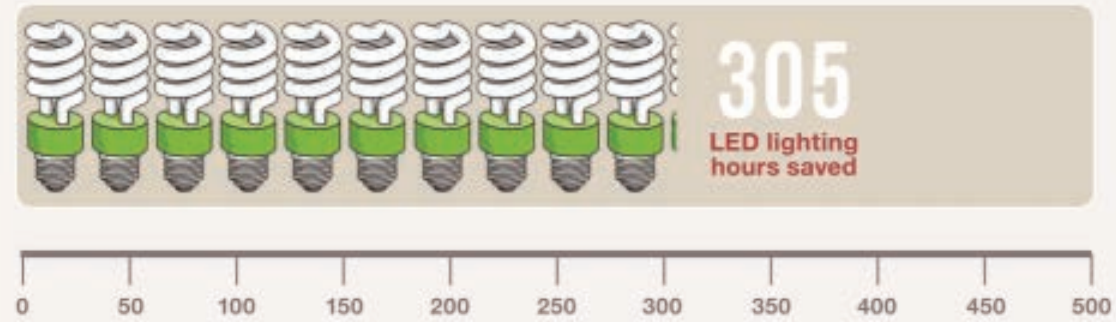
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ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

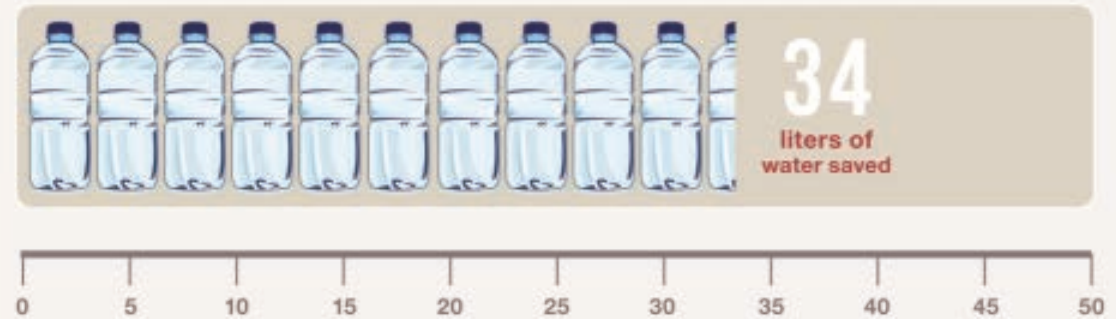
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 305 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 34 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

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CHAOS

PRODUCT FEATURES: A new look for ISA, CHAOS is a waxy leather with softer temper and the ability to make light colors. This leather is perfect for men's or women's summer boots and burnishes to a beautiful dark tone on tone.



(Shown in weight: 1.6-1.8mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5(+/-0.5)	1.2-2.0mm	Max 16%	No	Light

*Check reverse page for environmental factors of this article.



2017 SPRING/SUMMER COLLECTION

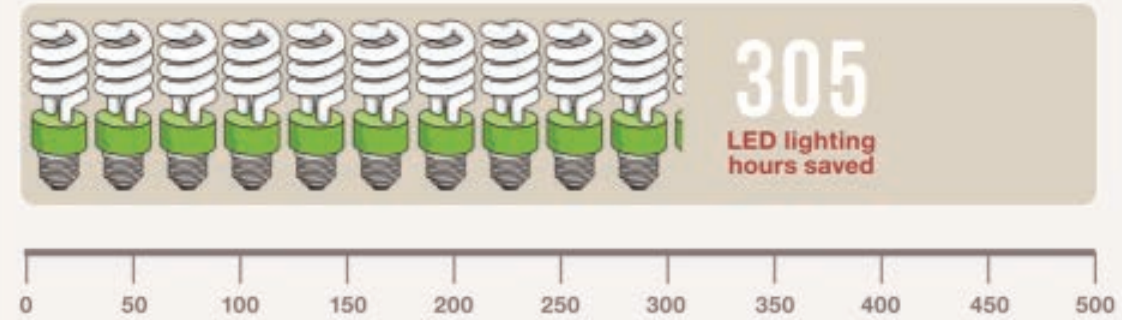
CHAOS

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

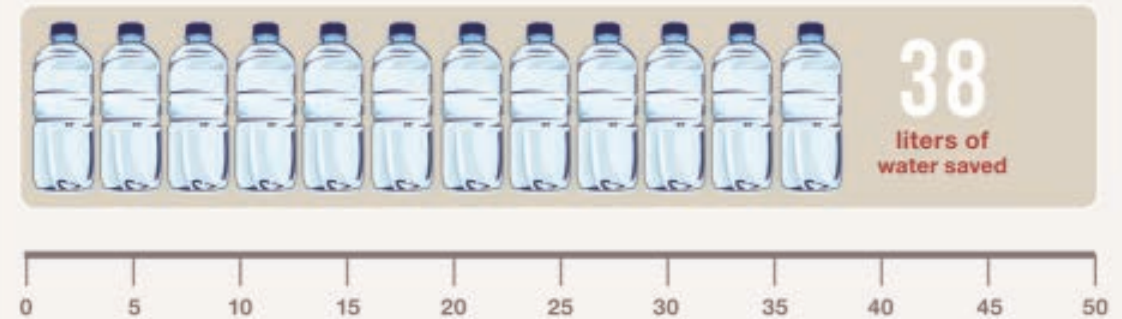
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **305 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **38 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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CRUISE 83

PRODUCT FEATURES: A beautiful Veg Retan with the optimum temper needed for unlined sandalized footwear. CRUISE 83 provide a sophisticated look.



(Shown in weight: 1.4-1.6mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.0(+/-0.5)	1.2-2.0mm	Max 14%	No	No

*Check reverse page for environmental factors of this article.



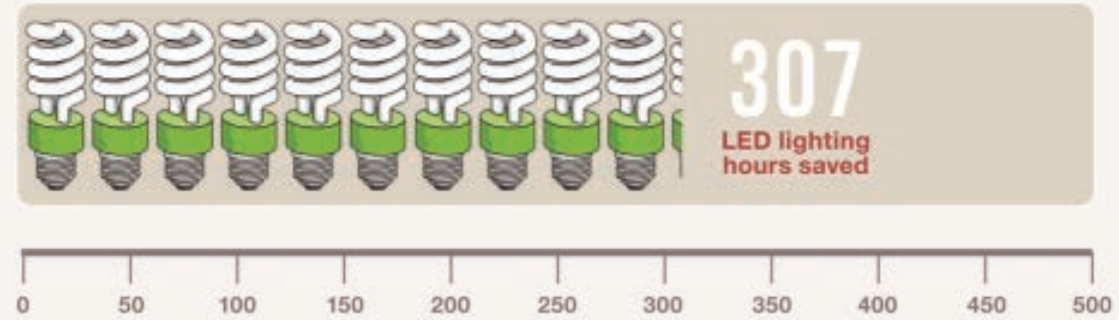
CRUISE 83

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

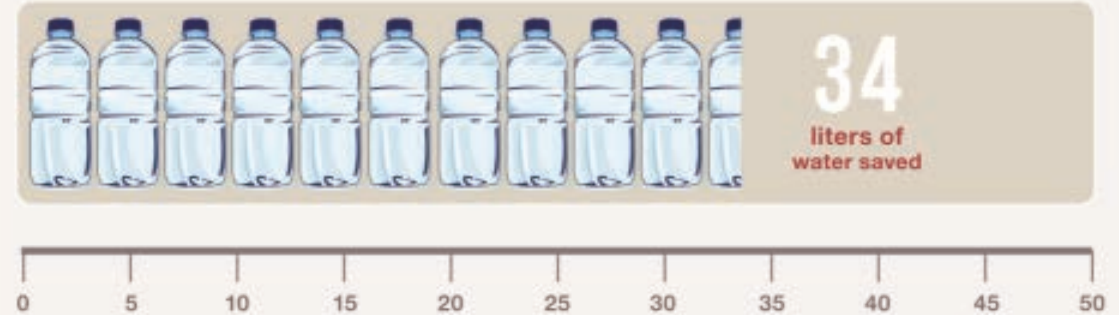
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **307 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **34 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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FLUFFY

PRODUCT FEATURES: FLUFFY has a cute name, and it will make sense as soon as you pick up this wonderfully soft, naturally milled leather. A great option when extreme softness is needed.



(Shown in weight: 1.6-1.8mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.5(+/-0.5)	1.2-2.0mm	Max 14%	No	Heavy

*Check reverse page for environmental factors of this article.



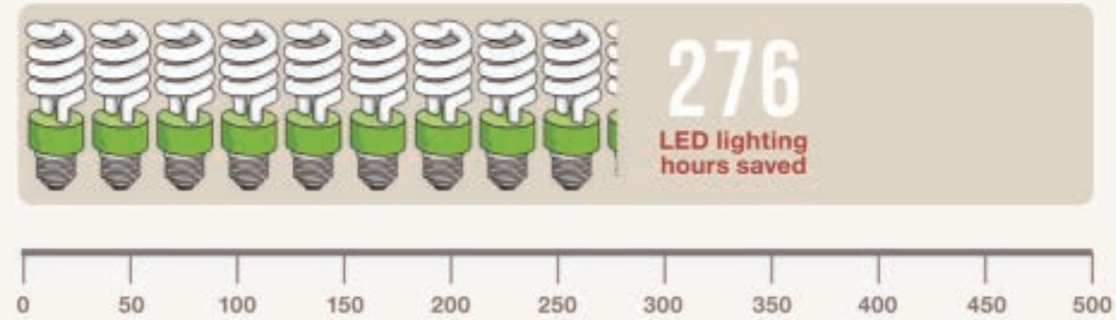
FLUFFY

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

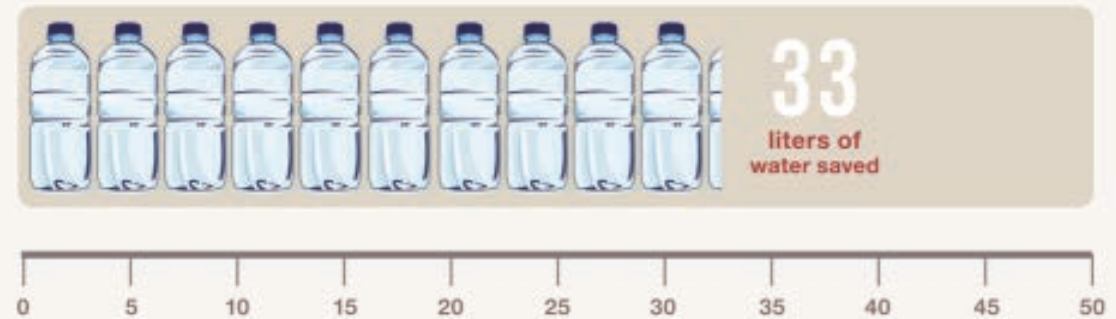
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **276 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **33 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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FORWARD

PRODUCT FEATURES: With a directionally scratched surface, FORWARD is a leather that looks fantastic in colors and provides surface interest for sandals, trims, toe caps or all over shoes.



(Shown in weight: 1.4-1.6mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5(+/-0.5)	1.0-1.6mm	Max 12%	No	Light

*Check reverse page for environmental factors of this article.



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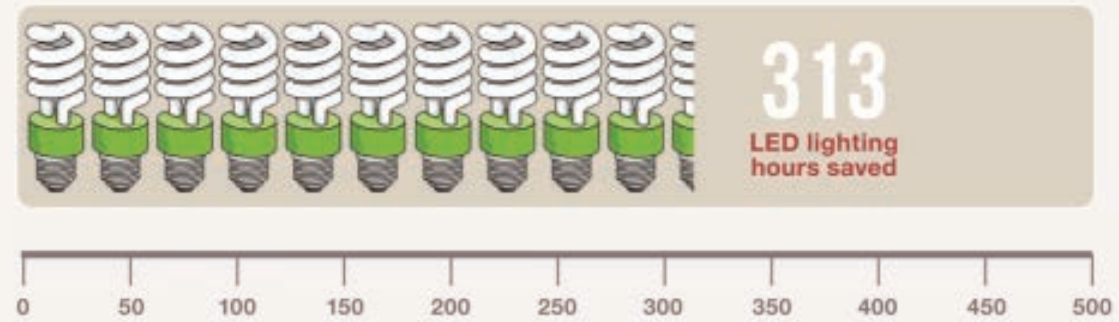
FORWARD

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **313 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **34 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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PRODUCT FEATURES: GEORGIA has hazy wax softening the surface of the leather and also allowing for dark burnishing. Colors translate beautifully looking deep and rich. Extremely mellow in lighter weights.



(Shown in weight: 1.2-1.4mm.)

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Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5 (+/-0.5)	1.0-1.8mm	Max 18%	No	Light

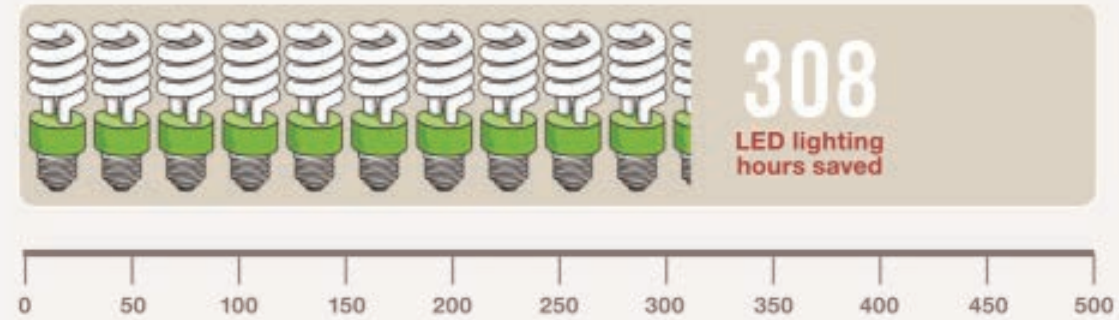
*Check reverse page for environmental factors of this article.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

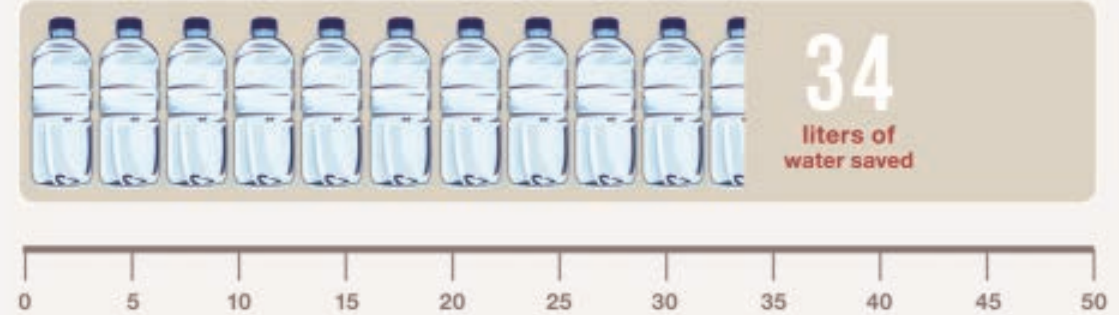
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 308 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 34 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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GREENLAND

PRODUCT FEATURES: With a soft touch and wonderful color story, GREENLAND is mellow tempered leather would be a fabulous addition to any casual construction. Burishing capabilities only add to its charm.



(Shown in weight: 1.2-1.4mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5 (+/-0.5)	1.0-1.8mm	Max 12%	No	Light

*Check reverse page for environmental factors of this article.



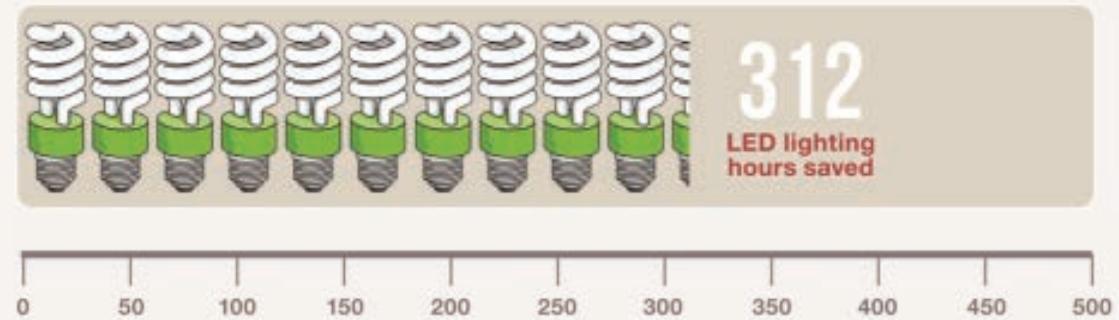
GREENLAND

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **312 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **34 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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LOFT

PRODUCT FEATURES: Fine grain and an almost shrunken softness, LOFT is great for men's & women's footwear. Low oil and burnishable this leather will work everywhere.



(Shown in weight: 1.6-1.8mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0(+/-0.5)	1.2-1.8mm	Max 14%	No	Embossed and Milled

*Check reverse page for environmental factors of this article.



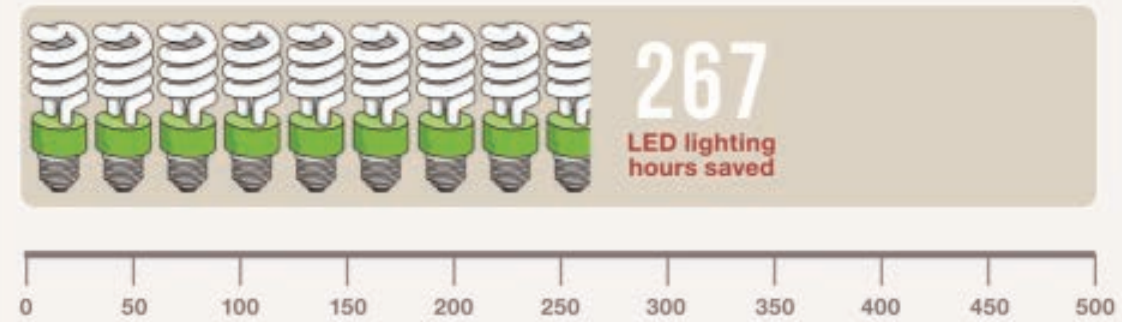
LOFT

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

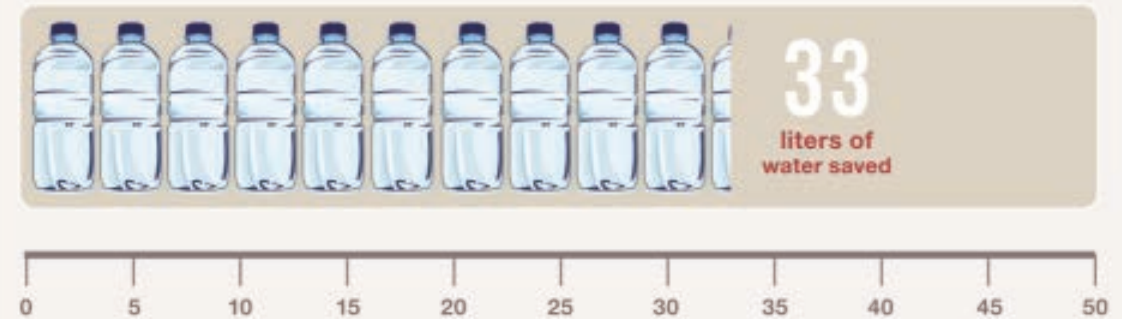
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **267 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **33 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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LUNAR

PRODUCT FEATURES: Very soft and silky touch with a worn or aged appearance. With a low oil content, LUNAR is a wonderful leather for all footwear.



(Shown in weight: 1.4-1.6mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0 (+/-0.5)	1.2-2.0mm	Max 12%	No	Medium

*Check reverse page for environmental factors of this article.



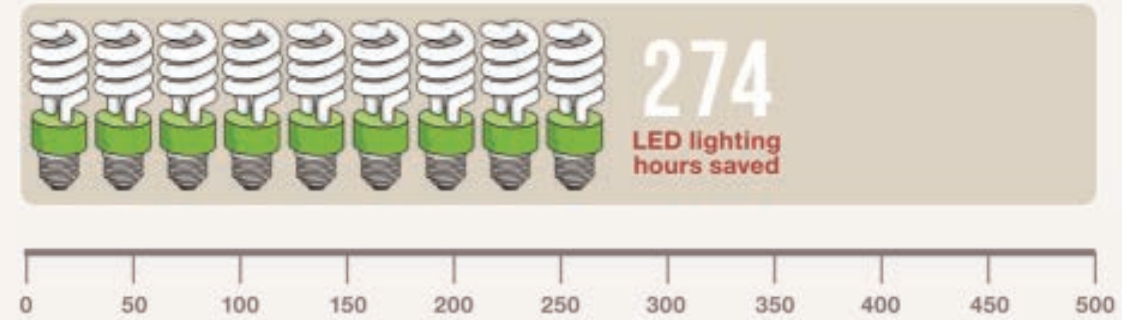
LUNAR

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **274 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **32 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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PRODUCT FEATURES: Casual burnishable leather with light milling and a soft touch. MALDOVA is a great article for all casual footwear.



(Shown in weight: 1.2-1.4mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.0 (+/-0.5)	1.0-1.4mm	Max 14%	No	Light

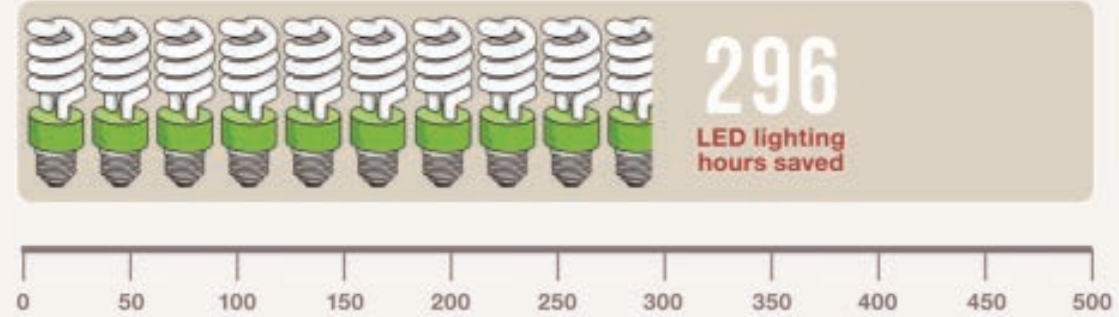
*Check reverse page for environmental factors of this article.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

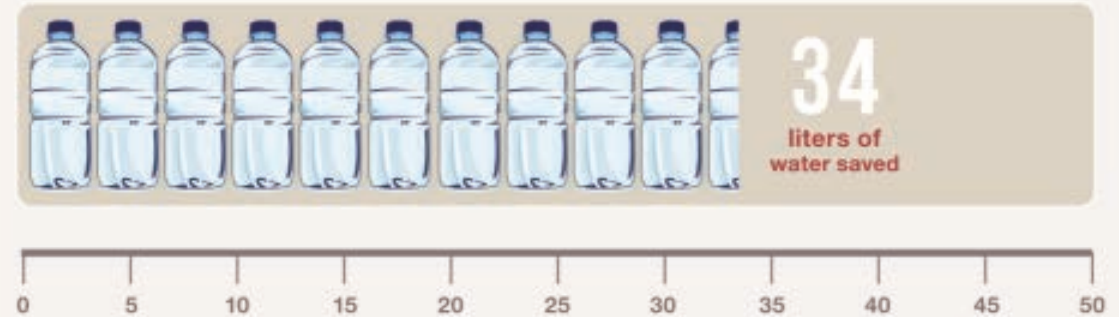
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **296 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **34 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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MOJAVE



PRODUCT FEATURES: A classic looking leather with natural milling, soft temper and light pull up. The kind of leather everyone needs in their line. MOJAVE is a competitive price and will polish beautifully.



(Shown in weight: 1.6-1.8mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5(+/-0.5)	1.2-1.8mm	Max 16%	No	Embossed and Milled

*Check reverse page for environmental factors of this article.

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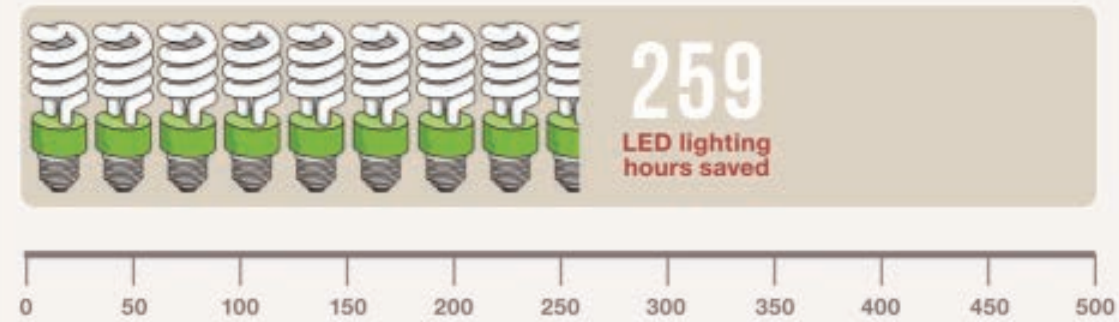
MOJAVE

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

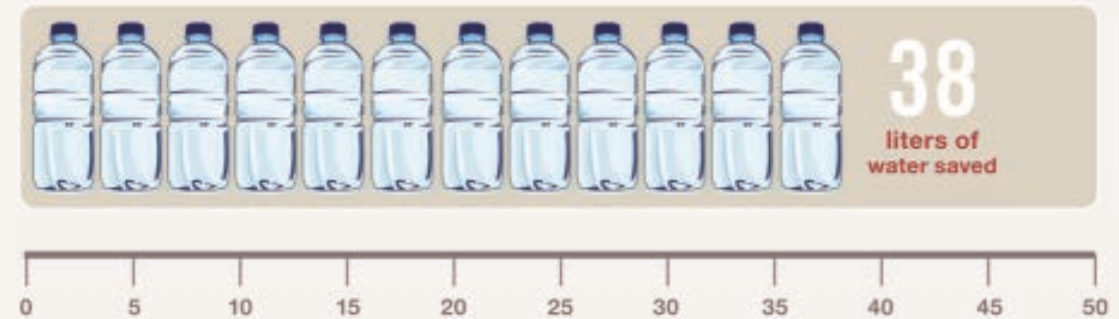
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **259 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **38 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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MUDDY RIVER WP

The Brand > Behind The Brand

PRODUCT FEATURES: ISA's MUDDY RIVER WP is quickly becoming a core leather throughout the industry. Whenever a rugged casual WP leather is needed you should be turning to ISA's MUDDY RIVER.



The Brand > Behind The Brand

MUDDY RIVER WP

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **266 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **30 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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(Shown in weight: 1.6-1.8mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0(+/-0.5)	1.2-2.2mm	Max 18%	Yes. 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour	Light

*Check reverse page for environmental factors of this article.

www.liteleather.com

ONICE

PRODUCT FEATURES: A slick, rubberized feel on leather will bring a sporty look to all casual footwear. A great option for additional treatments such as perfling.



(Shown in weight: 1.2-1.4mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
1.5(+/-0.5)	1.0-1.6mm	Max 12%	No	No

*Check reverse page for environmental factors of this article.



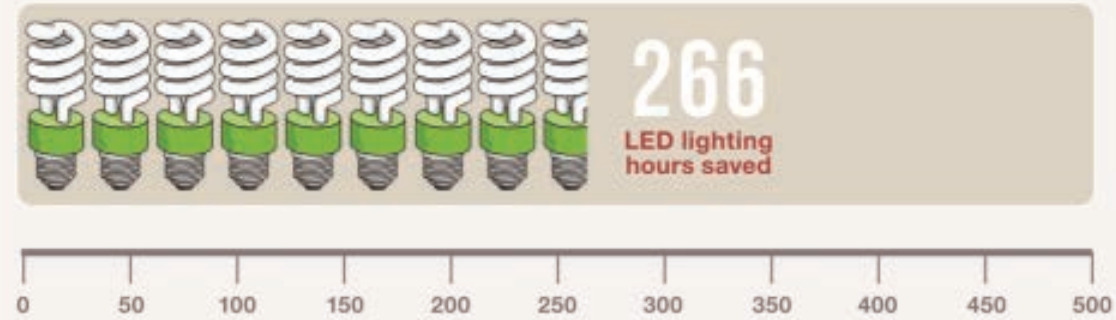
ONICE

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

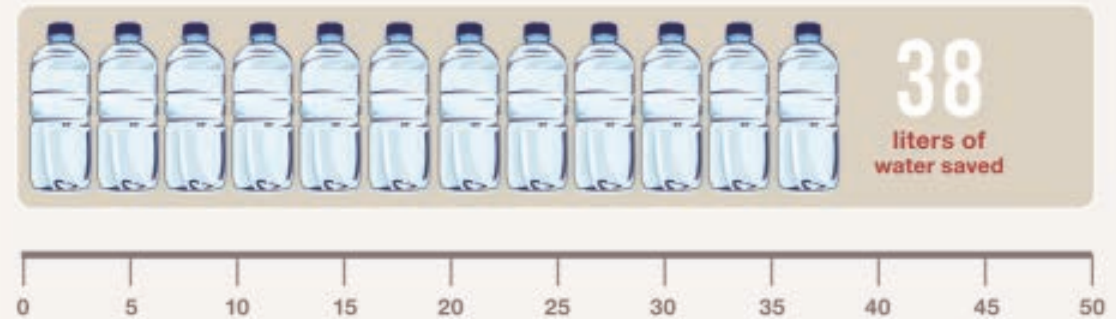
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **266 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **38 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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The Brand > Behind The Brand

ORACLE

PRODUCT FEATURES: ORACLE is simply soft and beautiful with bright pull up. A rich sophisticated leather for a high end look.



(Shown in weight: 1.0-1.2mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0(+/-0.5)	1.0-1.4	Max 24%	No	Light

*Check reverse page for environmental factors of this article.



The Brand > Behind The Brand

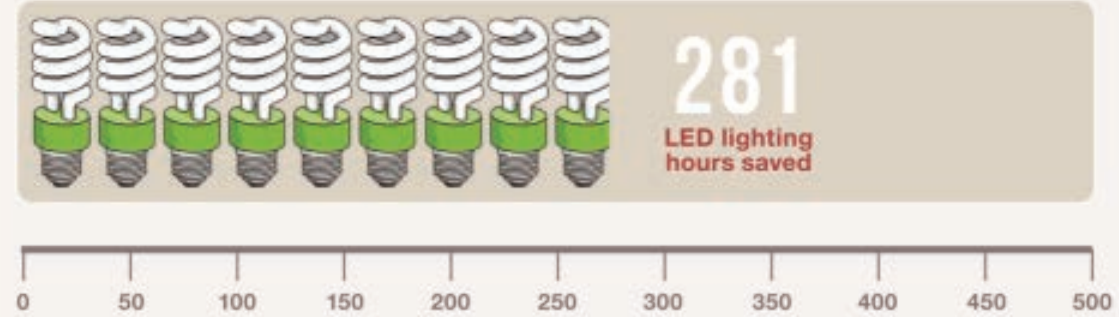
ORACLE

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

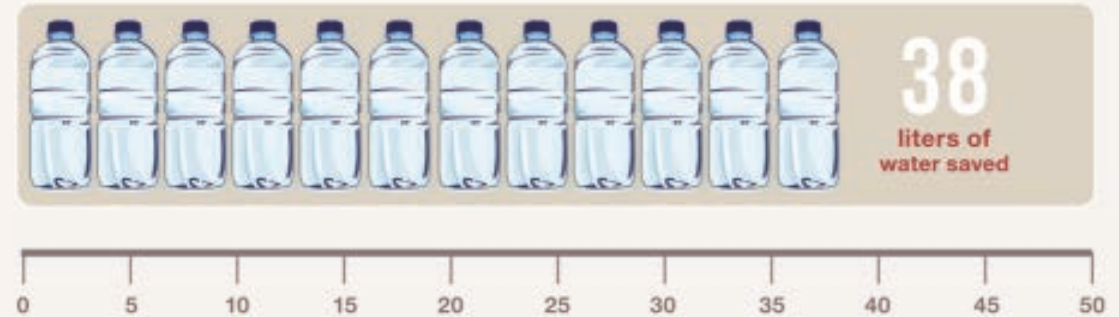
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **281 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **38 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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www.liteleather.com

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PARCHED

PRODUCT FEATURES: PARCHED lives up to its name with its dry, cracked look. A stripped down leather with character.



(Shown in weight: 1.4-1.6mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0(+/-0.5)	1.2-2.0mm	Max 14%	No	Embossed and Milled

*Check reverse page for environmental factors of this article.

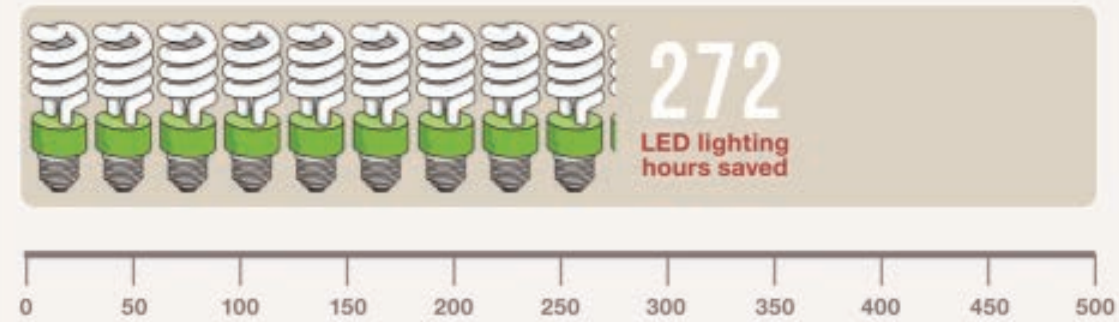
PARCHED

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

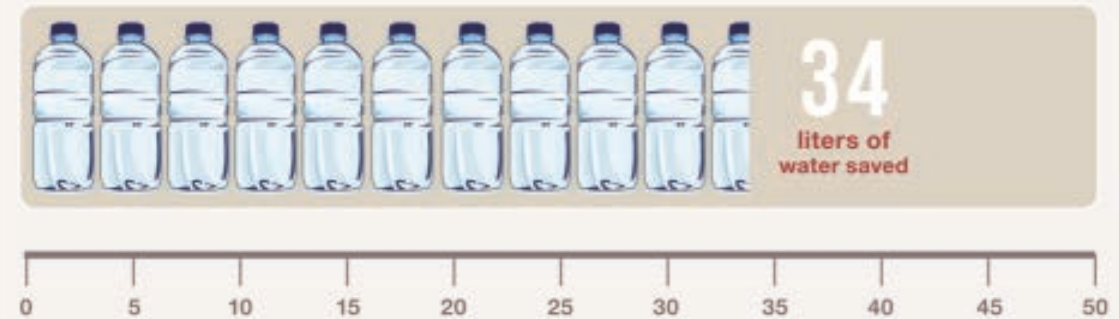
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **272 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **34 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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PUFF

PRODUCT FEATURES: A true quilted texture in leather with incredible softness, **PUFF** provides a very unique 3-D appearance that is perfect for athletic inspired looks.



(Shown in weight: 1.4-1.6mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5(+/-0.5)	1.0-1.6mm	Max 12%	No	Embossed and Milled

*Check reverse page for environmental factors of this article.

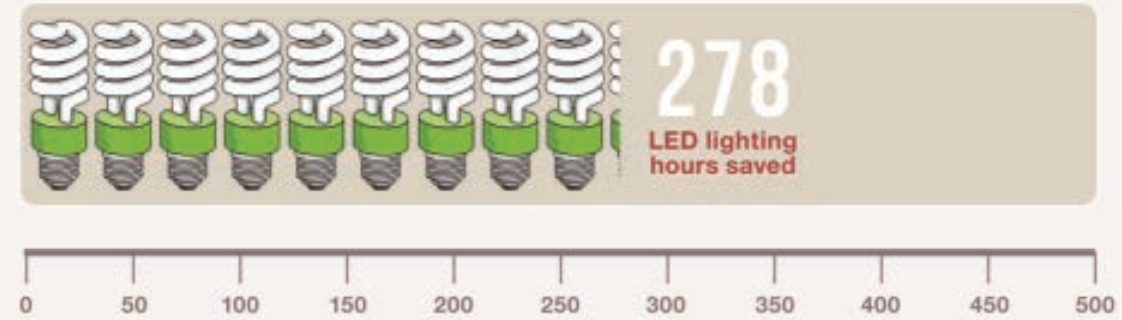
PUFF

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

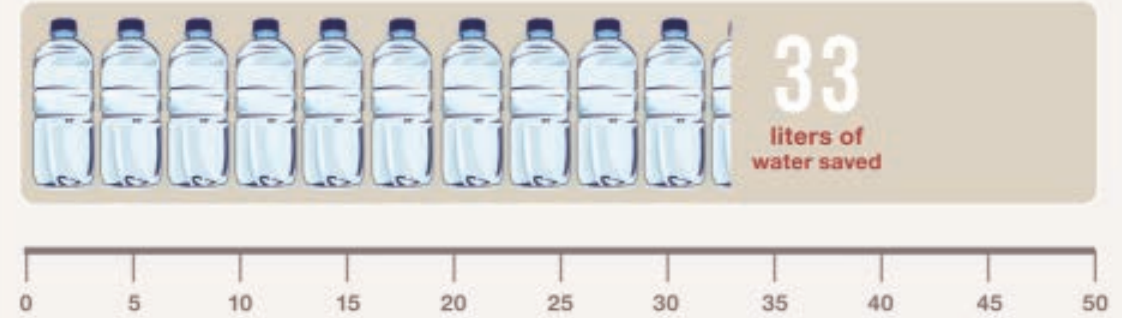
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **278 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **33 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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SANDBLAST

PRODUCT FEATURES: A fun leather for Spring, SANDBLAST has a uniquely bright and distressed surface. A new option for sandals or other combinations.



(Shown in weight: 1.2-1.4mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0(+/-0.5)	1.0-1.6mm	Max 12%	No	Embossed and Milled

*Check reverse page for environmental factors of this article.

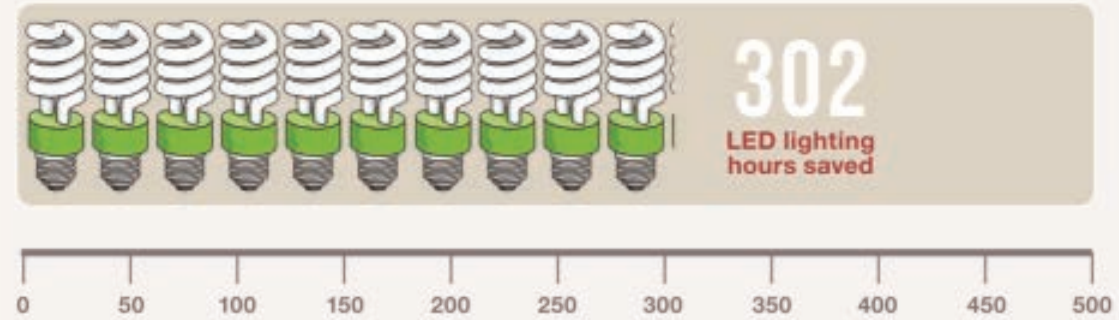
SANDBLAST

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **302 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **34 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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SLIPPERY WP

PRODUCT FEATURES: Soft, buttery naturally milled nubuck. Colors are beautiful and will increase the perceived value of footwear. Now in Waterproof!



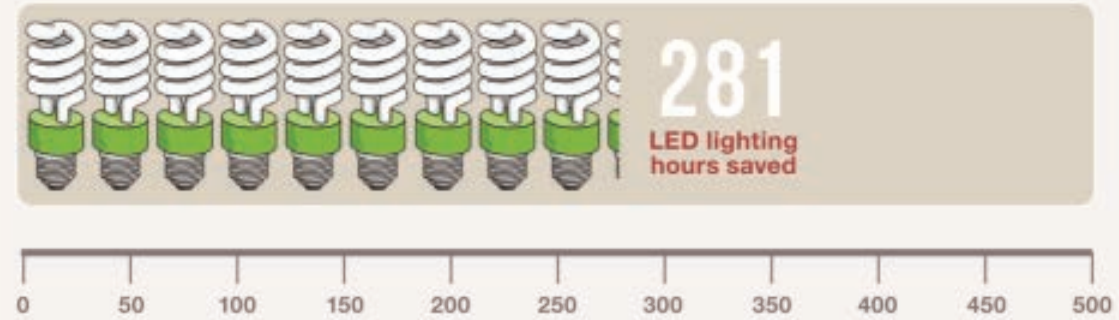
SLIPPERY WP

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **281 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **30 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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(Shown in weight: 1.2-1.4mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.5 (+/-0.5)	1.0-2.0mm	Max 12%	Yes. 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour	Heavy

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SPLASH WP

PRODUCT FEATURES: SPLASH WP is a great option for summer sandals.
A **WASHABLE** leather that will not shrink and colors that will not bleed.
Perfect for the beach!



(Shown in weight: 1.8-2.0mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
2.5(+/-0.5)	1.0-2.0mm	Max 14%	Yes. 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour	Embossed and Milled

*Check reverse page for environmental factors of this article.



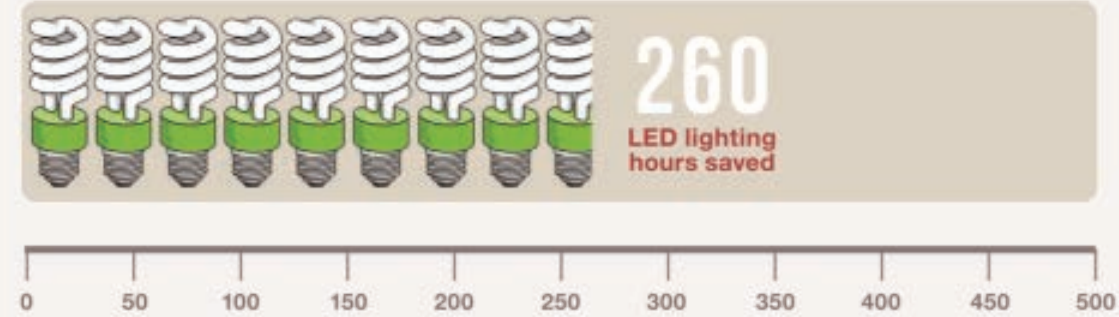
SPLASH WP

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

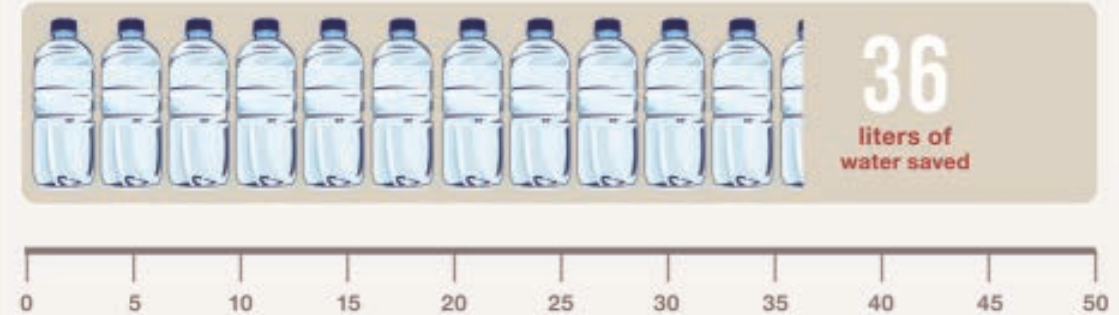
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **260 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **36 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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2017 SPRING/SUMMER COLLECTION

VIRGINIA

PRODUCT FEATURES: VIRGINIA is a very soft nappa type with an extremely fine grain texture. Beautifully tailored and classy for a very competitive price.



(Shown in weight: 1.2-1.4mm.)

Temper ± 0.5	Weight Range Available	Max. Oil Content	Waterproof	Milling Pattern
3.0 (+/-0.5)	1.0-1.8mm	Max 12%	No	Medium

*Check reverse page for environmental factors of this article.

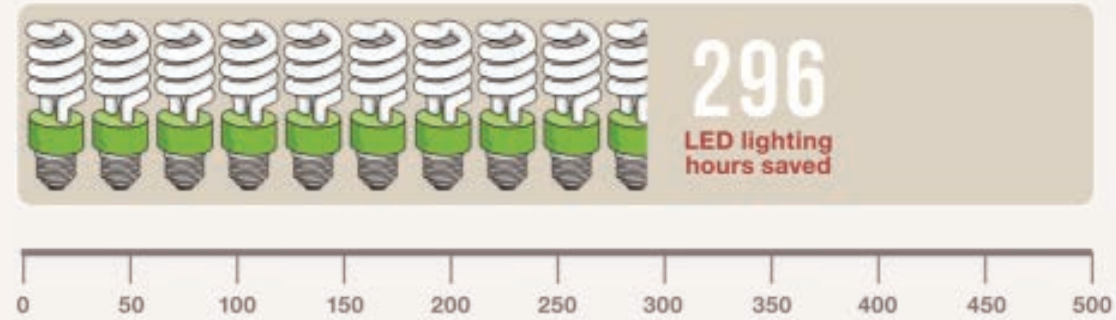
VIRGINIA

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

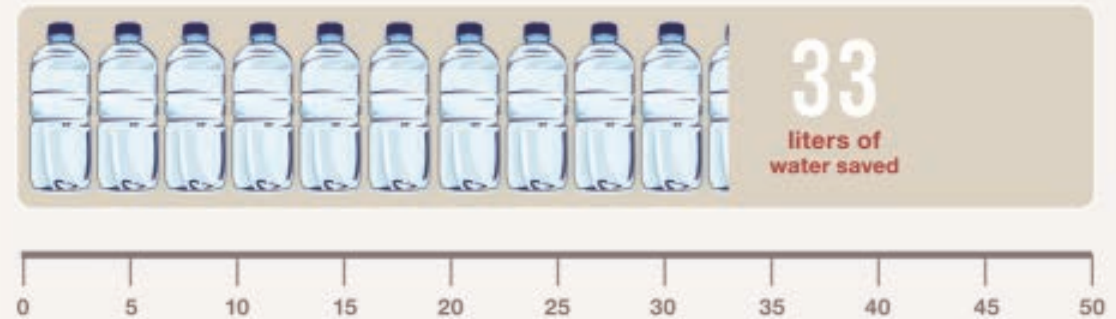
ENERGY SAVED

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save **296 LED lighting hours** (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save **33 liters of water** to make one pair of shoes (2.5 sq. ft. per pair)



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