



The Brand < Behind The Brand

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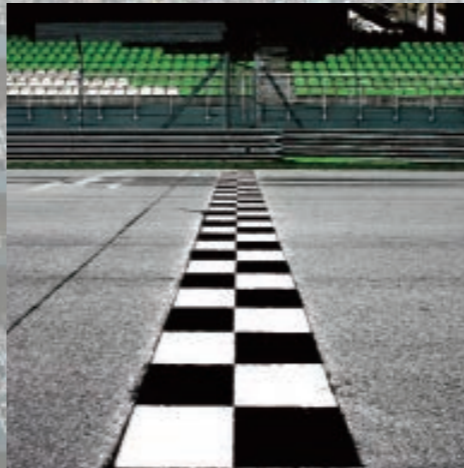
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ISA INDUSTRIAL LTD USA | CHINA | VIETNAM

www.liteleather.com



www.facebook.com/ISAtantec



2018
SPRING
SUMMER
COLLECTION



ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.

CEO LETTER

Dear customers and business partners,

As time goes by, a lot has happened at ISA TanTec. Looking back at our path, enormous achievements have been made at different times that turned into great contributions to an exciting business growth.

Our US tannery, Mississippi TanTec, already celebrated its one year anniversary with more than 100 employees. This marked another milestone after the grand opening in May 2015. The newly introduced CutTec program is appreciated by our customers with benefits for ISA TanTec and the Customers. The first programs have already been cut and delivered to USA shoe factories. Several new projects are also in development stages for future business.

Starting in the summer of 2013, ISA initiated a special project for the highly demanded TrimTec programs in Heshan TanTec & Saigon TanTec. We are supplying innovative leather patches for apparel, footwear and bag companies. In less than 3 years, this project has become one of the company's core businesses.

Last but not least, for anyone that may be interested in learning more about leather tanning technology through classroom and hands on tannery experiences, our LeatherTec division offers a unique opportunity. Ask your ISA representative for more information.

Thank you for your ongoing support!

With best regards,

Uwe Hutzler
CEO of ISA TanTec Group



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SHOE FINISHING DATA

**These guidelines are only suggestions for finishing procedures; please consult factory or finish supplier for verification and testing.

ABILENE

- Distressed crackled look. Leave as is or apply shoe cream.
- Leave as it is or apply a natural cream to restore surface feel.

BULL PEN

- Polish and restore handfeel
- 1. Sponge apply DT-915 Light Brown Antique, allow to dry; 2. Brush off on a #3 with 54-8652 Abrasive bar; 3. Polish on yarn wheel with 99-0304 Slick-um.

CHAOS

- Corrected grain lightly milled with white burnishing wax meant to be burnished.
- Polish on a yarn wheel with 99-0304 Slick-um

COASTAL

- Salt Resistant leather.
- No finishing needed.

CRUISE 83

- Full grain, smooth veg retan. Burnish to darken & brighten the surface.
- 1. Sponge apply LH-702, Brown Sealer Mix; 2. Brush on #3 wheel while wet; 3. Polish on yarn wheel with 99-0304 Slick-um.

DAYTONA

- Burnish and restore hand feel.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar; 2. Polish on yarn wheel with 99-0304 Slick-um.

FILSON

- Printed canvas look
- No finishing needed.

FORTH AND BACK

- Nubuck with scratch effect.
- Spray apply a good coat of 41-0184 Defender HF. Allow to dry to achieve stain resistance.

GEORGIA

- Snuffed grain waxy pullup leather.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar; 2. Polish on yarn wheel with 99-0304 Slick-um.

MALDOVA

- Lightly milled leather is meant to be burnished and darken the surface.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar; 2. Polish on yarn wheel with 99-0304 Slick-um.

■ TYPE/RESULT ■ SUGGESTED FINISHING PLAN

SHOE FINISHING DATA

**These guidelines are only suggestions for finishing procedures; please consult factory or finish supplier for verification and testing.

MASCOT

- Milled leather with rubbery handfeel.
- No finishing needed.

MASTERS

- Naturally milled nappa.
- 1. Heavy apply LH-702 Brown Sealer Mix; 2. Brush off on #3 with 54-8652 Abrasive Bar; 3. Polish on yarn wheel with 99-0304 Slick-um.

OCEANIC

- Salt Resistant leather.
- No finishing needed.

ORLEANS

- Waxy pullup, subtle antique leather, can brighten the surface.
- 1. Sponge apply 43-0500; 2. Allow to dry; 3. Brush on yarn wheel.

PUFF

- 3D textured embossed full grain leather.
- Leave as it is or apply a 99-0304 Slick-um and polish on yarn wheel.

RACQUET

- Milled embossed denim texture
- No finishing needed.

SALVADOR

- Heavy tumbled full grain waxy pullup leather.
- 1. Sponge apply DT-915 Light Brown Antique, allow to dry; 2. Sponge apply DT-916 Dark Brown Antique, allow to dry; 3. Brush off on #3 with 54-8652 Abrasive bar; 4. Polish on yarn wheel with 99-0304 Slick-um. (For Black colorway - use 54-8652 Abrasive Bar.

SHORT STOP

- Flesh out (Reverse) product.
- Spray apply a good coat of 41-0184 Defender HF. Allow to dry to achieve stain resistance.

SILVER SURFER

- Burnishable embossed leather
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar; 2. Polish on yarn wheel with 99-0304 Slick-um.

SLIPPERY WP

- Tumbled Nubuck.
- Spray apply a good coat of 41-0184 Defender HF. Allow to dry to achieve stain resistance.

■ TYPE/RESULT ■ SUGGESTED FINISHING PLAN



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LEATHER THICKNESS CONVERSION CHART

MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PLM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.4-2.8 mm	6 / 7 oz	
2.8-3.0 mm	7-7.5 oz	
2.8-3.2 mm	7 / 8 oz	
3.2-3.4 mm	8-8.5 oz	
3.2-3.6 mm	8 / 9 oz	



LIFESTYLE

The Go To Casuals. Soft with low oil content are key features of the Lifestyle Leathers for Spring 18. Sneaker constructions of all kinds. Soft ballets, slippers, mules, slides and oxfords. Ath-Leisure becomes Ath-Luxury. Hazy waxes add softness and tie in the beautiful neutral colors.



FASHION

How will you show Texture this season? Waxed canvas combinations. Directional scratch for fast sport looks. White contrasts. 3-D Quilted embossing. ISA has many options!



HERITAGE

Classic artisan tannages that speak to the craftsmanship of making leather. Smooth Veg Retans and hard working articles. Rugged casuals and dressy tannages with surprising softness.



PERFORMANCE

What can your leather do for you? Is it waterproof and breathable? Can it be washed? Used in an unlined construction? Or worn in the ocean? Check out ISA's SALINE SOLUTIONS for Salt Resistant tannages!

COLOR BOOKLET



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2018
**SPRING
SUMMER**
COLLECTION

SEASONAL



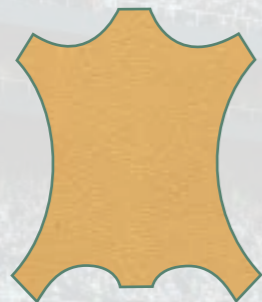
CLUBHOUSE
18-2525TPX



GIANTS
16-1260TPX



RED SOX
18-1762TPX



YELLOW FLAG
13-0755TPX



OUTFIELD
18-5622TPX



SURF
17-4030TPX

NEUTRAL



INFIELD
18-1242TPX



WEDGE
18-3907TPX



PEANUTS
16-1432TPX



BLEACHER
16-4702TPX



SAND TRAP
15-1314TPX



SEA SALT
11-4800

SPRING / SUMMER 2018 INTRODUCTION: The theme for SS18 is Summer Sports. Encompassing the feeling of being outside at any sporting event. The unity brought by the National Anthem. Family outings to the ballpark, singing Take Me Out to the Ballgame. The reaction when the club connects with the ball for an amazing drive, or the bat connects for a home run. The sound of a speeding race car at 220mph. The smell of the surf before tackling a big wave.

SEASONAL: The seasonal pallet has an inherent intensity that is perfect as we transition into summer. Purple, a key color for Spring 17, has been updated to the sweeter magenta tone of CLUBHOUSE showcasing a more exotic feel. GIANTS orange re-emerges as a key statement color for Spring. The fiery RED SOX brings a youthful energy. Jungle tones of gold (YELLOW FLAG) and green (OUTFIELD) express a more sophisticated tropical feel. The entire pallet is anchored with the strong, almost neutral quality of SURF.

NEUTRAL: Neutrals become more luxurious and bring the optimism of the summer season. These flexible colors work across all categories and genders. There is a certain duality to the hues. INFIELD is an earthy brown with a hint of red. Deep charcoal WEDGE looks black in certain tannages. The yellow undertone shows through in PEANUTS. BLEACHER is a beautiful light grey with an ice blue undertone and literally pairs with everything. SAND TRAP, subdued and nostalgic, rounds out this very important pallet. Along with the fresh white of SEA SALT.

CORE: The rich, anchoring dark tones in the Core pallet complement the seasonal brights. These are the perfect colors for transitioning into the warmer days of summer. And proves the lines between seasons have become blurred. Earthy reds (CADDIE) and rusts (CRACKERJACK) show depth and age. Tropical moss (FAIRWAY) is a sophisticated botanical green. These 3 colors set the tone and walk the line between industrial and natural. MINK OIL anchors the pallet with a dark rusted metal appearance. Which is offset by the calming blue influence of YANKEE BLUE.

CORE



CADDIE
19-1652TPX



CRACKERJACK
18-1355TPX



FAIRWAY
18-0430TPX



MINK OIL
19-1121TPX



YANKEE BLUE
19-4044TPX





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ABILENE

PRODUCT FEATURES: Very soft, plump temper with a worn or aged appearance. The low oil content is a great feature for all leather shoe constructions.



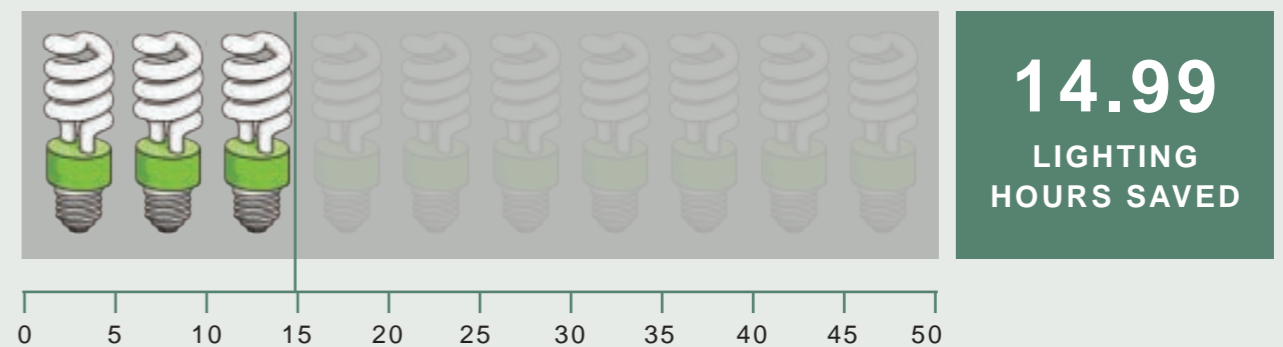
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.0	1.2-1.8mm	Max 12%	1.4-1.6mm	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

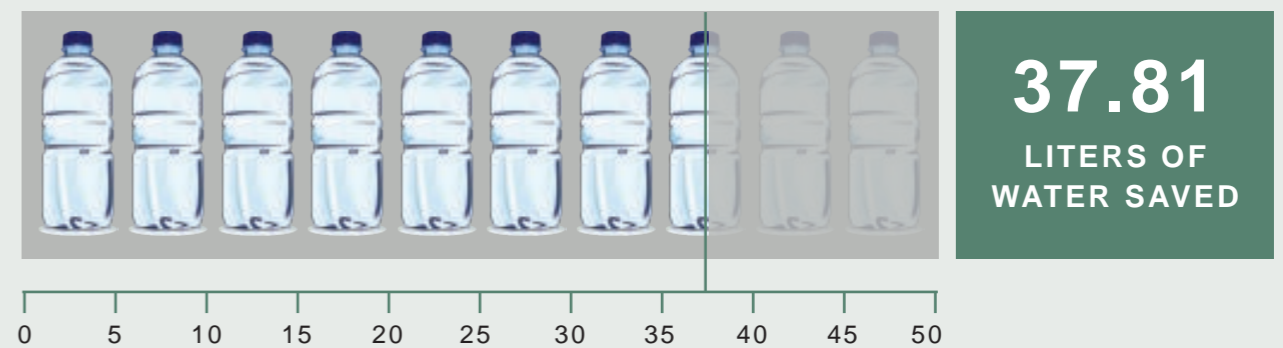
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 14.99 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.81 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*



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CHAOS

PRODUCT FEATURES: CHAOS is a waxy leather with softer temper and the ability to be made in light colors. This leather is perfect for men's or women's summer boots or boat shoes and burnishes to a beautiful dark tone on tone.



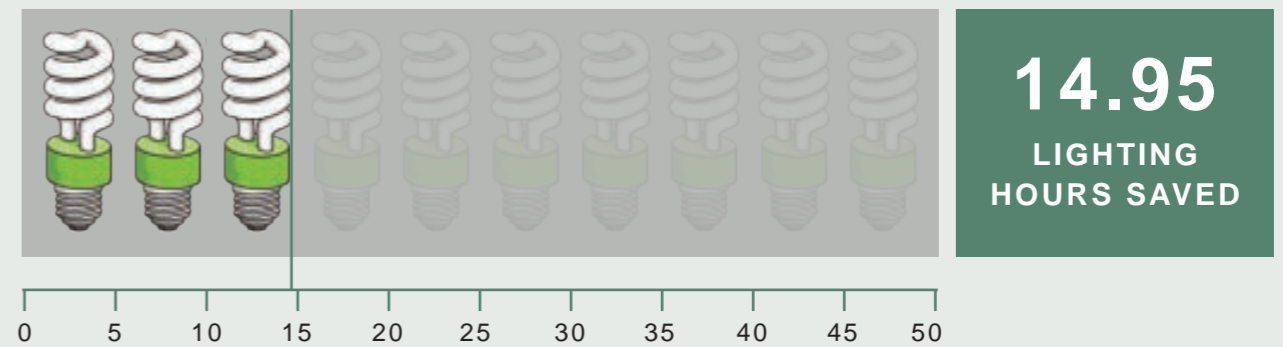
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.2-2.0mm	Max 16%	1.2-1.4mm & 1.6-1.8mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

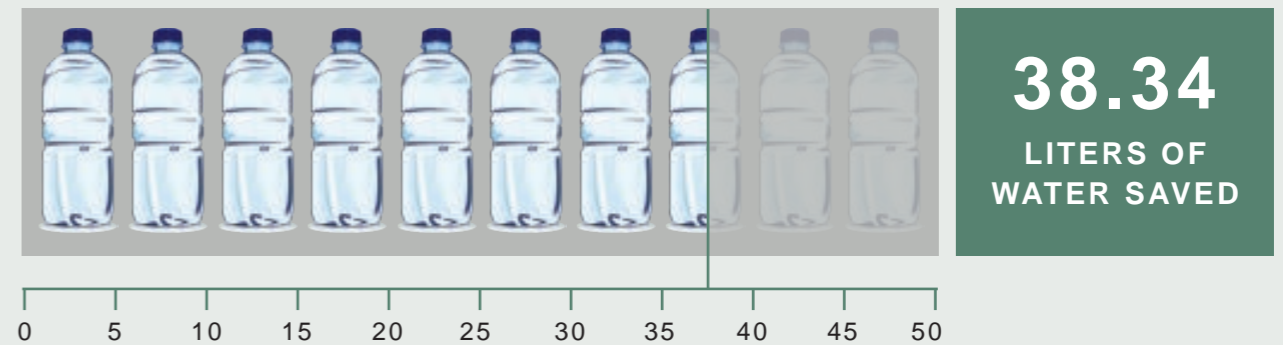
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 14.95 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.34 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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MALDOVA

PRODUCT FEATURES: Casual burnishable leather with light milling and a soft touch. MALDOVA is a great article for all casual footwear.



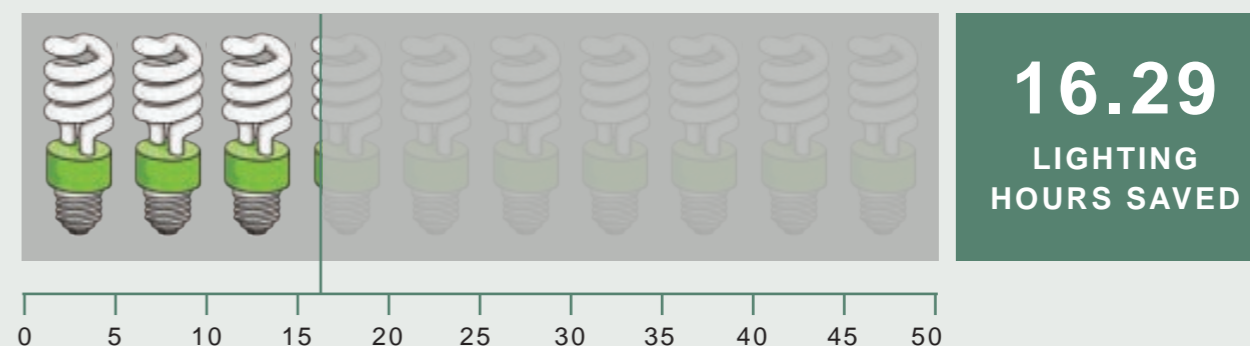
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.0-1.6mm	Max 14%	1.4-1.6mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 16.29 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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MASCOT

PRODUCT FEATURES: Rubberized looks continue to be important for Spring. This sporty look is great for all casual footwear with its milled softness and abrasion features.



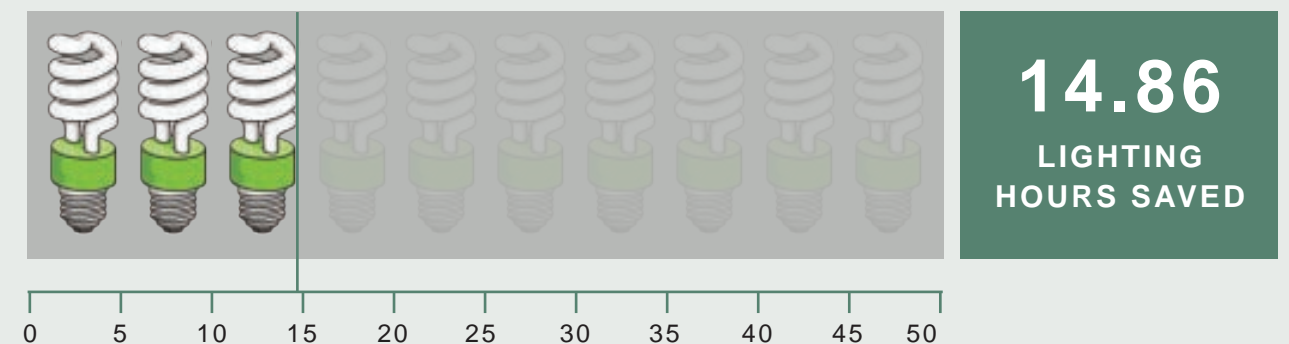
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.5	1.0-1.6mm	Max 12%	1.2-1.4mm	Medium

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

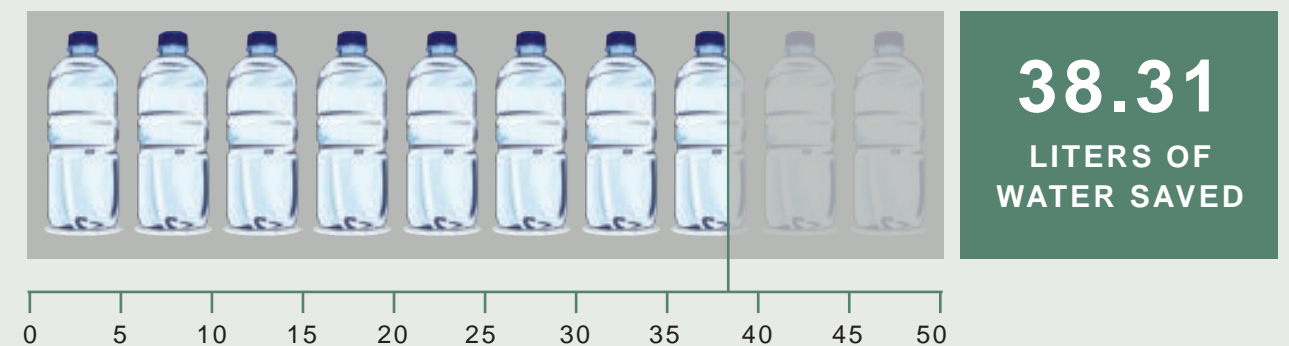
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 14.86 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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MASTERS

PRODUCT FEATURES: An update to our classic tannage: Virginia. Masters is a very soft nappa type with an extremely fine grain texture. Beautifully tailored and classy with a brighter top and silky feel.



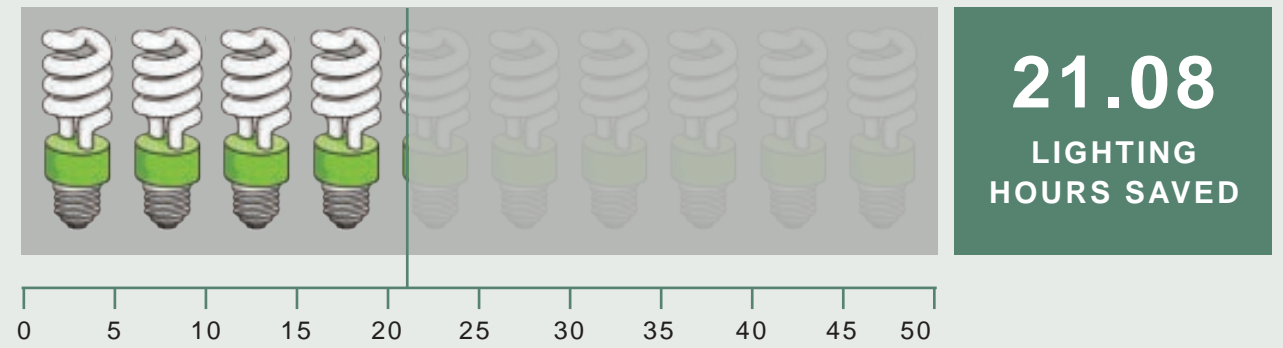
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.5	1.0-1.8mm	Max 14%	1.2-1.4mm	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

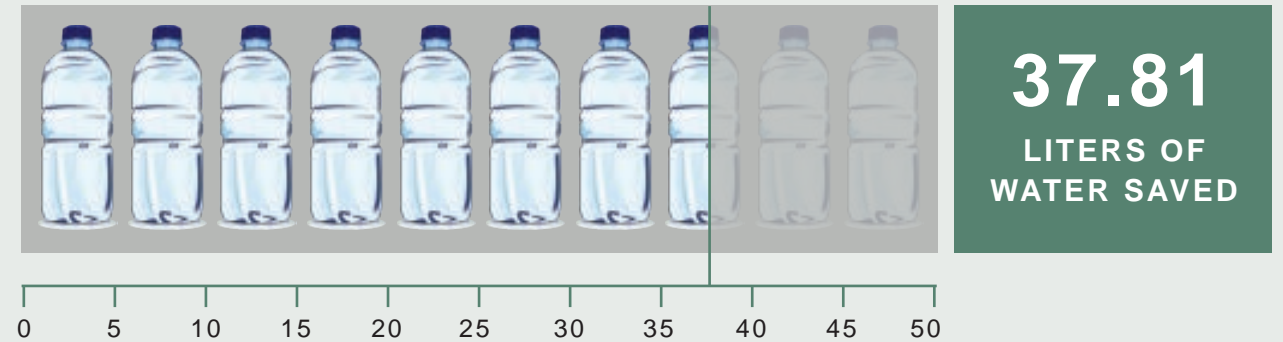
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 21.08 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.81 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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FILSON

PRODUCT FEATURES: Waxed canvas looks are everywhere, how about an all over leather shoe with a waxed canvas look? ISA's FILSON is a fun option for summer.



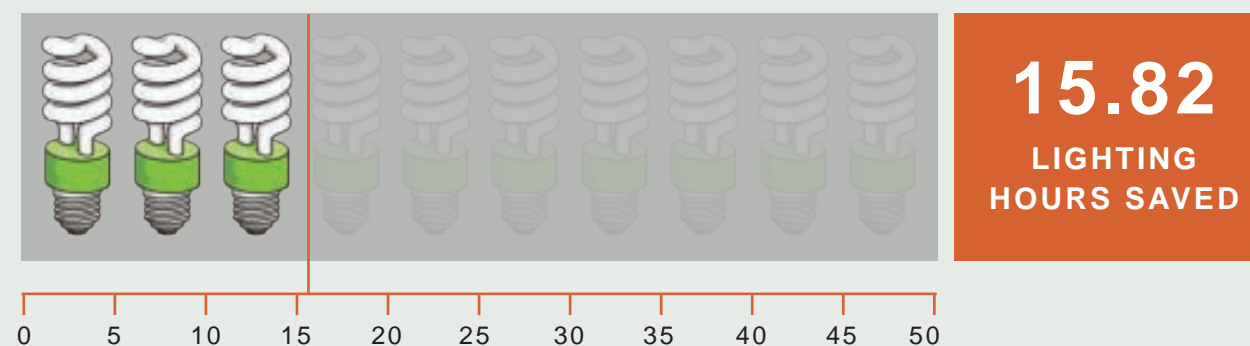
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.2-1.8mm	Max 16%	1.4-1.6mm & 1.6-1.8mm	None

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 15.82 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.4 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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FORTH AND BACK

PRODUCT FEATURES: This TWO-WAY scratched leather that looks fantastic in colors and provides surface interest for sandals, trims, toe caps or all over shoes. Milled for softness and burnishable!



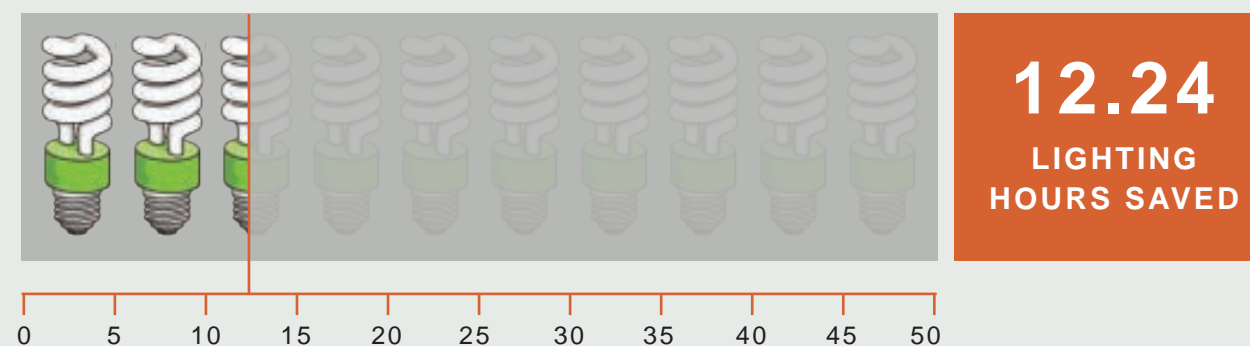
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.0-1.8mm	Max 12%	1.4-1.6mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

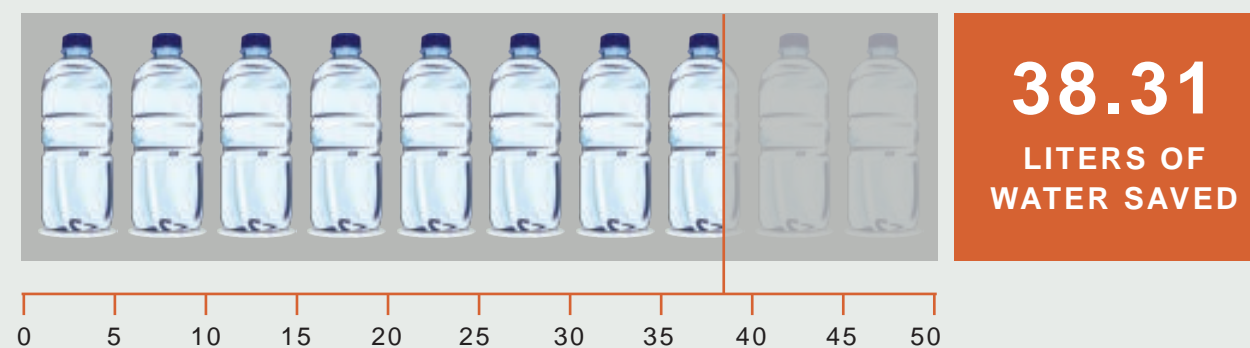
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 12.24 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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PUFF

PRODUCT FEATURES: A true quilted texture in leather with incredible softness, PUFF provides a very unique 3-D appearance that is perfect for athletic inspired looks.



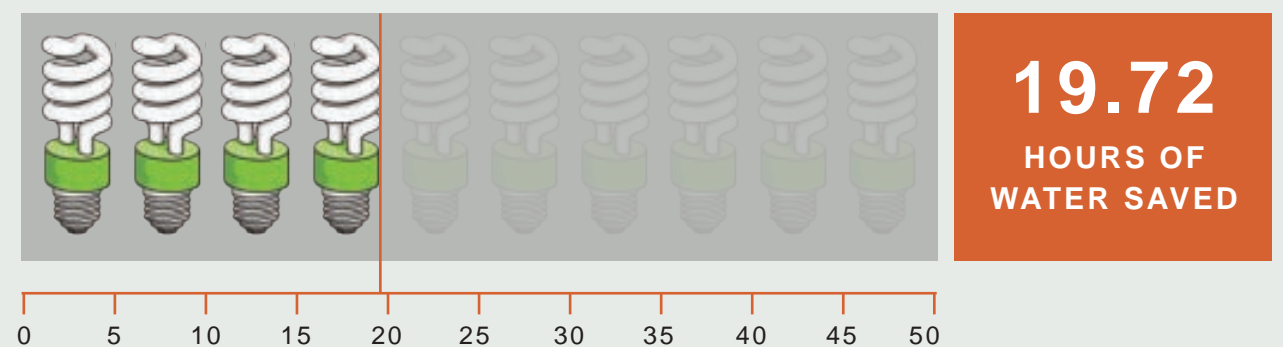
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.0-1.6mm	Max 12%	1.4-1.6mm	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

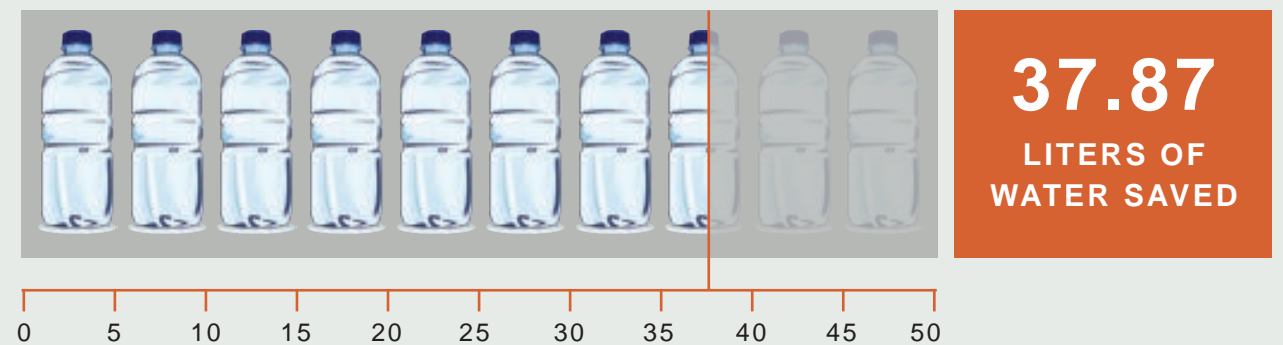
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 19.72 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.87 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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RACQUET

PRODUCT FEATURES: White is a must for summer looks. Check out RACQUET with its demin appearance and bright colors in combination with white.



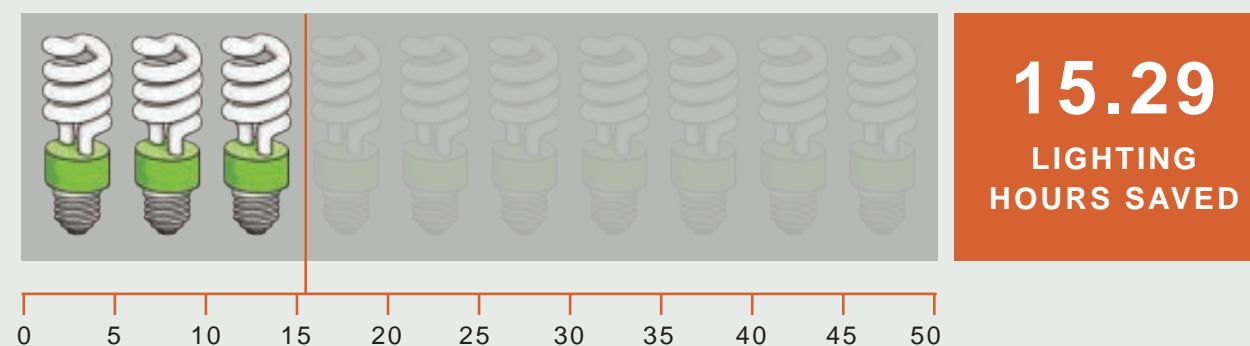
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.0	1.2-1.6mm	Max 10%	1.2-1.4mm	Medium

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 15.29 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.4 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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CRUISE 83

PRODUCT FEATURES: A beautiful Veg Retan with the optimum temper needed for unlined sandalized footwear. CRUISE 83 provides a very sophisticated look.



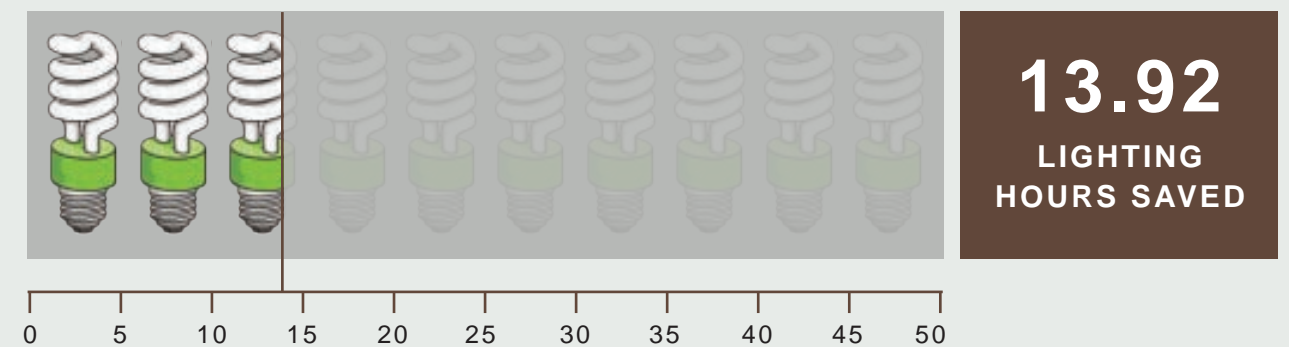
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.0	1.2-2.0mm	Max 14%	1.4-1.6mm & 1.8-2.0mm	N/A

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

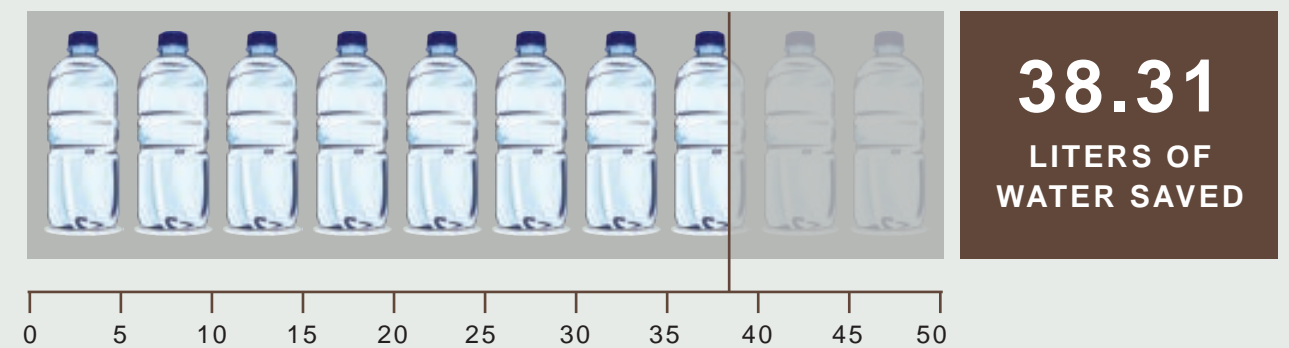
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 13.92 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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DAYTONA

PRODUCT FEATURES: DAYTONA is a rugged floater type tannage with the ability to make lighter color shades. A must for all men's summer styles.



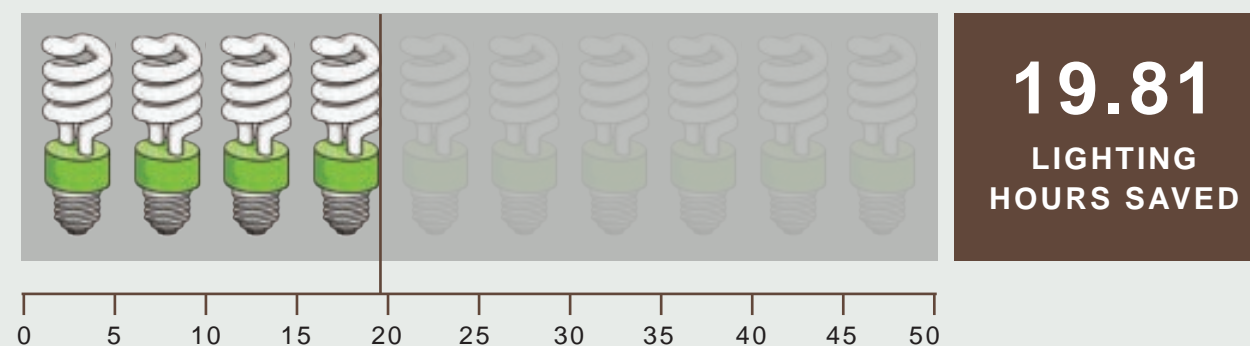
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.0	1.4-2.2mm	Max 16%	1.4-1.6mm & 1.8-2.0mm	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

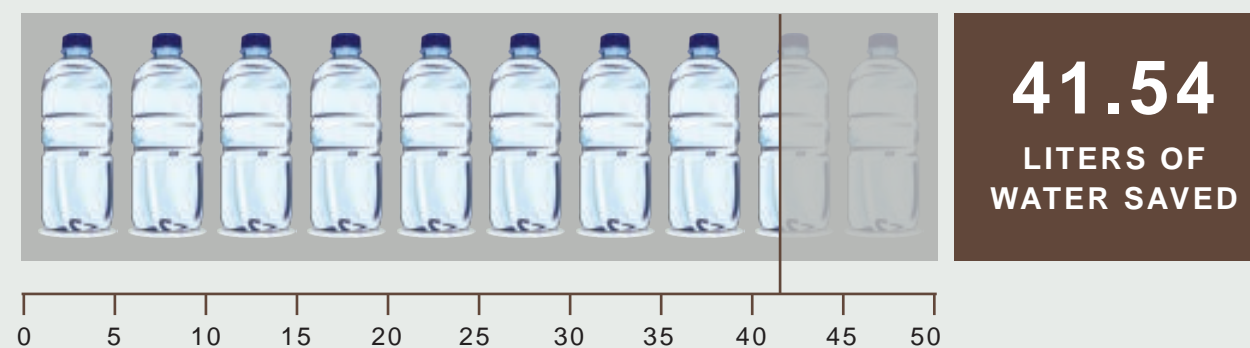
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 19.81 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 41.54 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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GEORGIA

PRODUCT FEATURES: GEORGIA has hazy wax softening the surface of the leather and allowing for dark burnishing. Colors translate beautifully looking deep and rich. Extremely mellow in lighter weights.



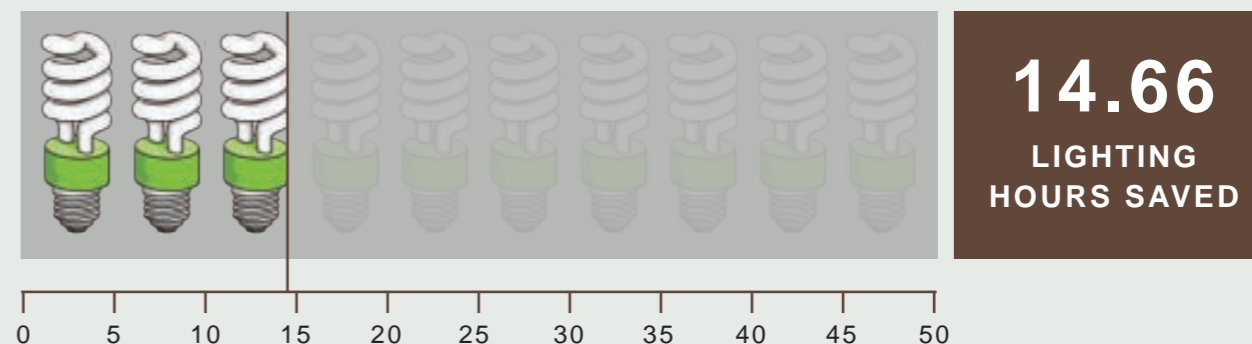
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.0-1.8mm	Max 18%	1.2-1.4mm & 1.6-1.8mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

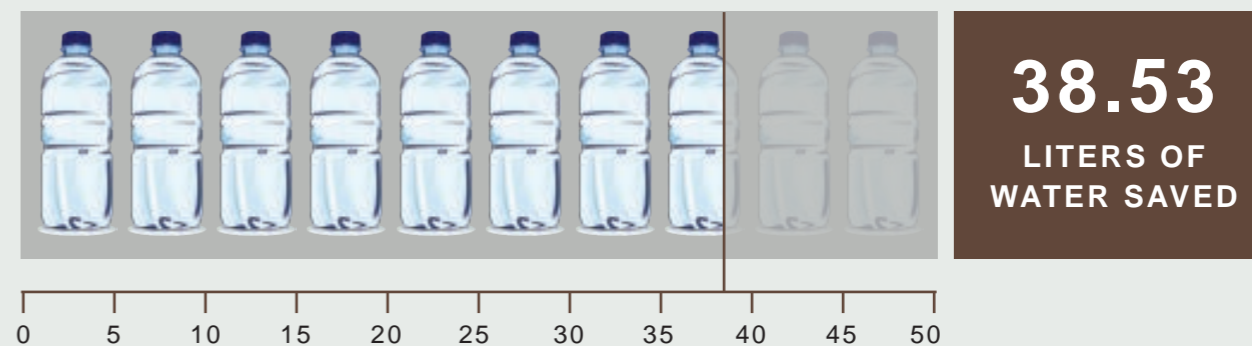
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 14.66 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.53 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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ORLEANS

PRODUCT FEATURES: A beautiful, rich tannage which defines the Heritage category. ORLEANS is a classic looking leather with a well traveled character that is a must for both Men's and Women's.



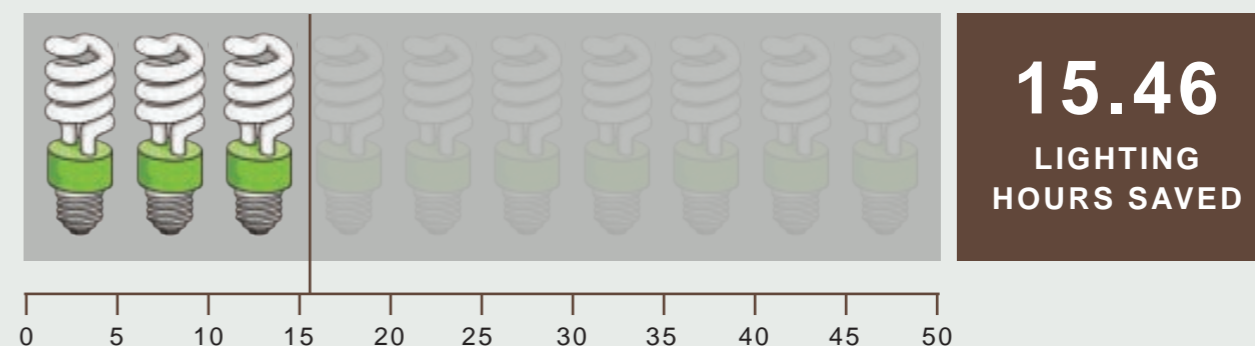
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.0	1.2-2.2mm	Max 18%	1.4-1.6mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

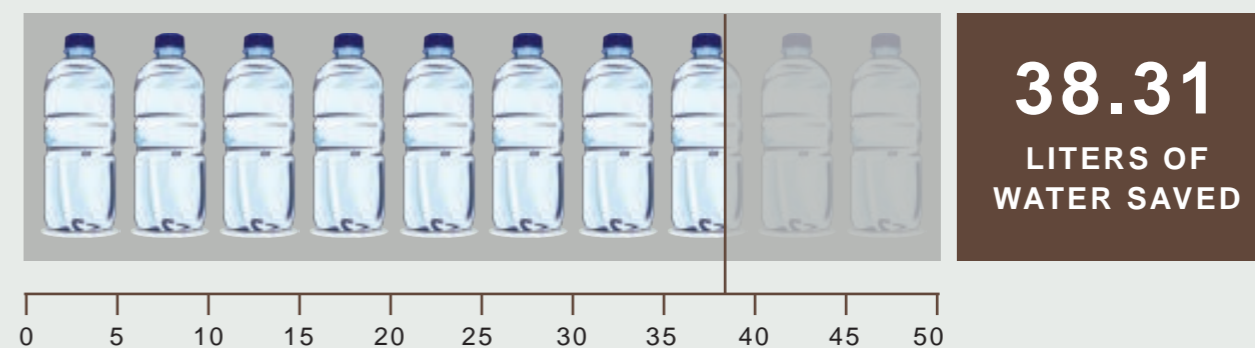
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 15.46 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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SALVADOR

PRODUCT FEATURES: This gutsy tannage is plump yet very soft and drapery. Natural milled softness and rich pull up is great for all rugged work or outdoor styles.



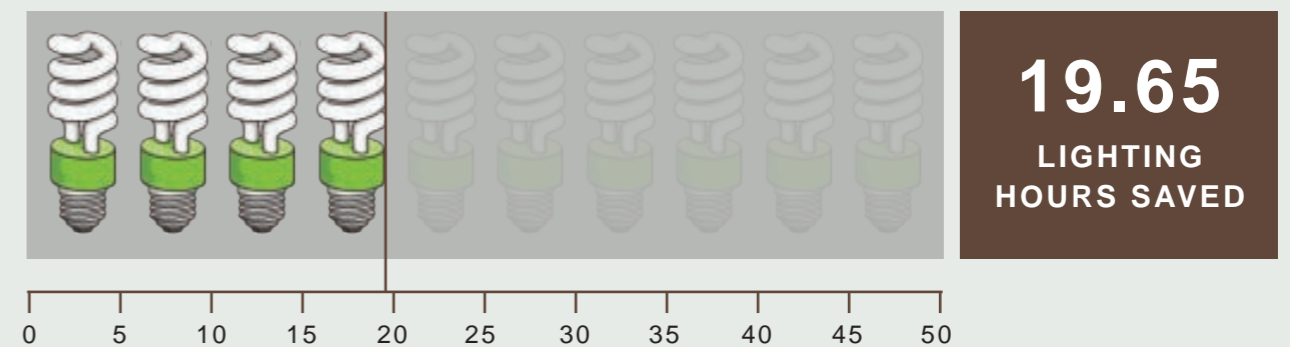
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.5	1.4-2.0mm	Max 16%	1.6-1.8mm	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

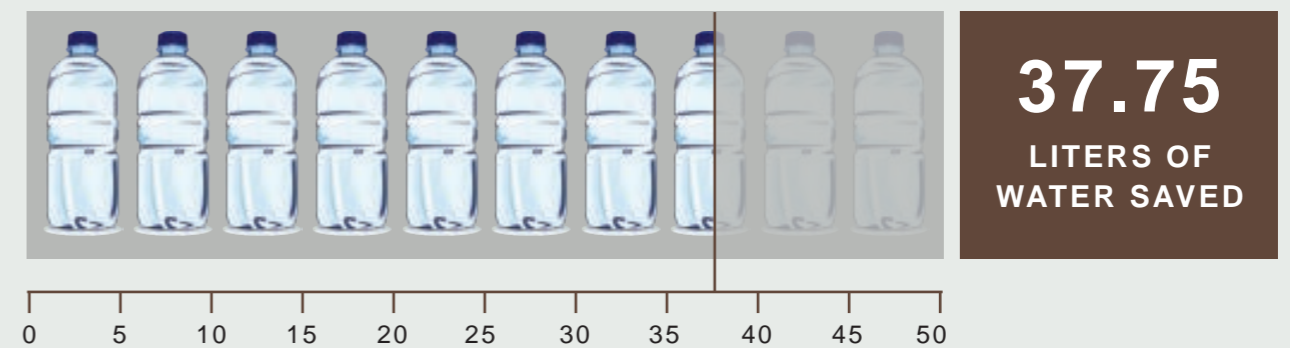
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 19.65 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.75 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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COASTAL

PRODUCT FEATURES: COASTAL is a new SALINE SOLUTION offering from ISA. A rugged leather for sandal straps and footbeds that are salt resistant. The functional tacky feel prevents slipping!



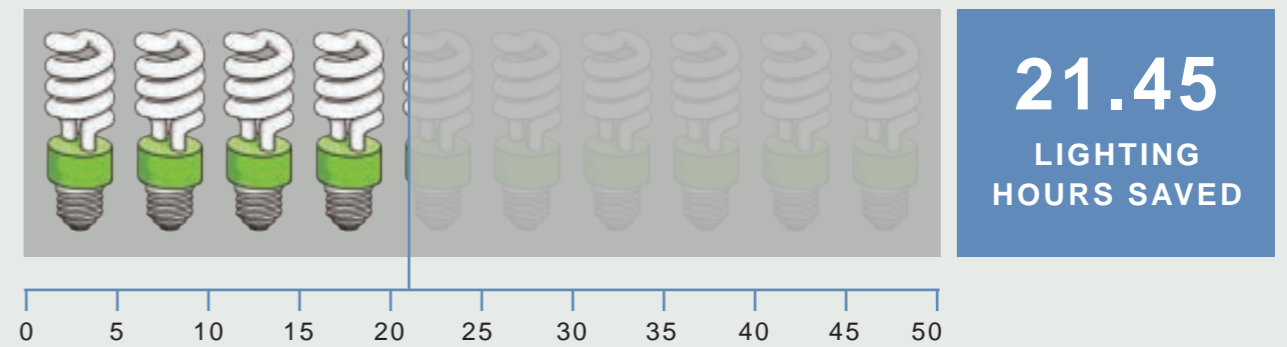
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.0-1.4mm	Max 12%	1.4-1.6mm	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

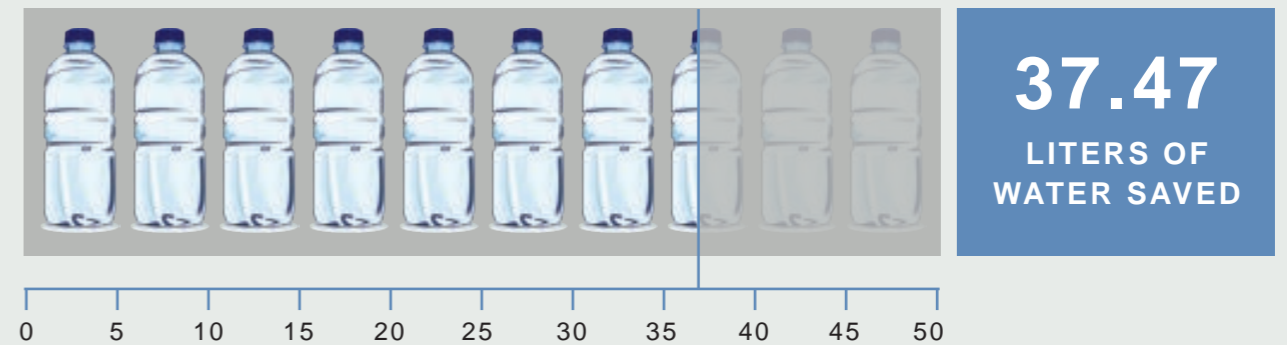
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 21.45 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.47 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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OCEANIC

PRODUCT FEATURES: OCEANIC is a new SALINE SOLUTION from ISA! A fun sandal leather available in bright colors and salt resistant!



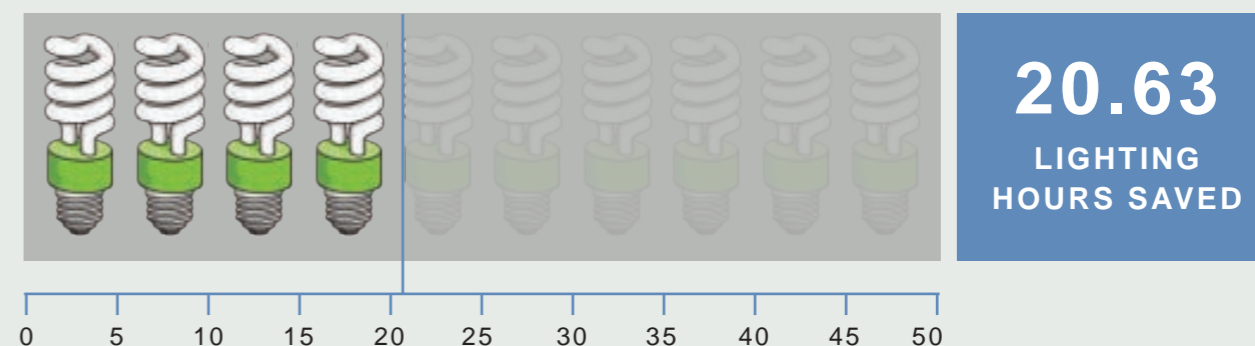
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.2-1.6mm	Max 12%	1.4-1.6mm	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

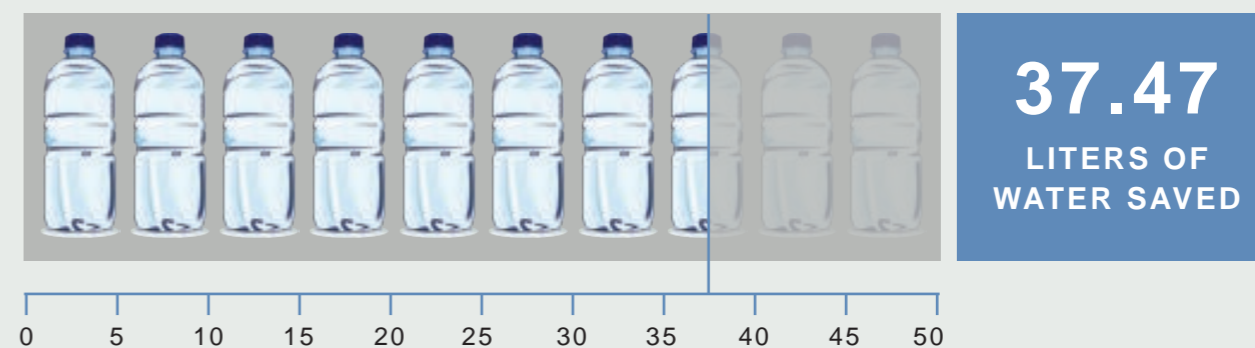
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 20.63 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.47 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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BULL PEN

PRODUCT FEATURES: BULL PEN is a washable leather to pass the industry standard. With its rich hand feel and slight pull up it can add a washable feature to any summer style.



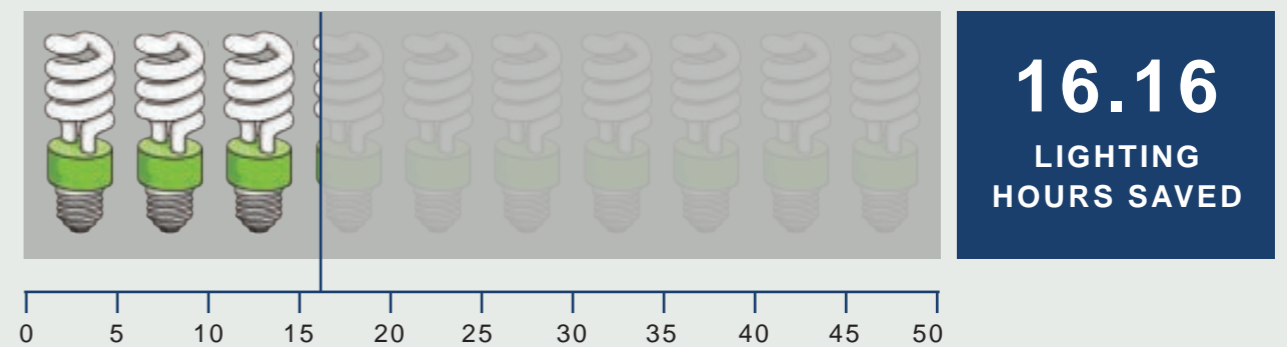
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.2-1.8mm	Max 12%	1.4-1.6mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

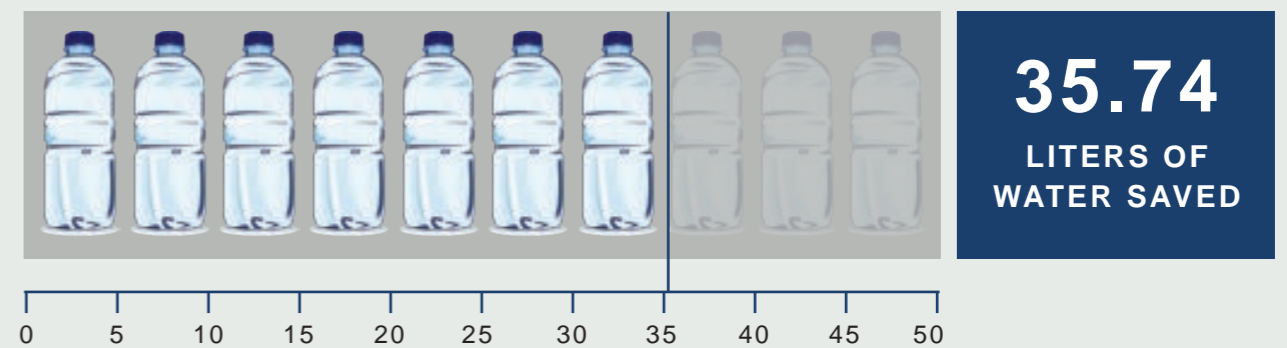
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 16.16 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 35.74 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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SHORTSTOP

PRODUCT FEATURES: SHORT STOP = A reverse / fleshout leather. A great option in Spring/Summer for all unlined footwear. Its consistent nap and soft temper make it factory friendly.



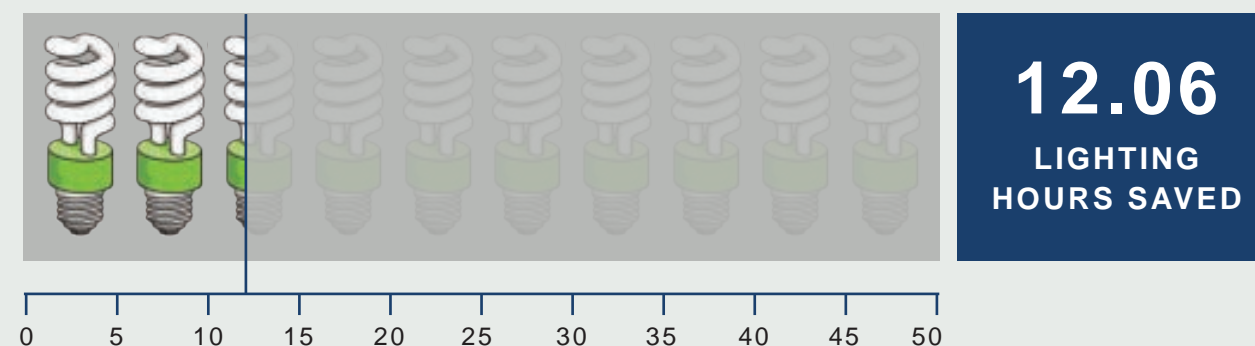
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.2-2.0mm	Max 14%	1.8-2.0mm	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

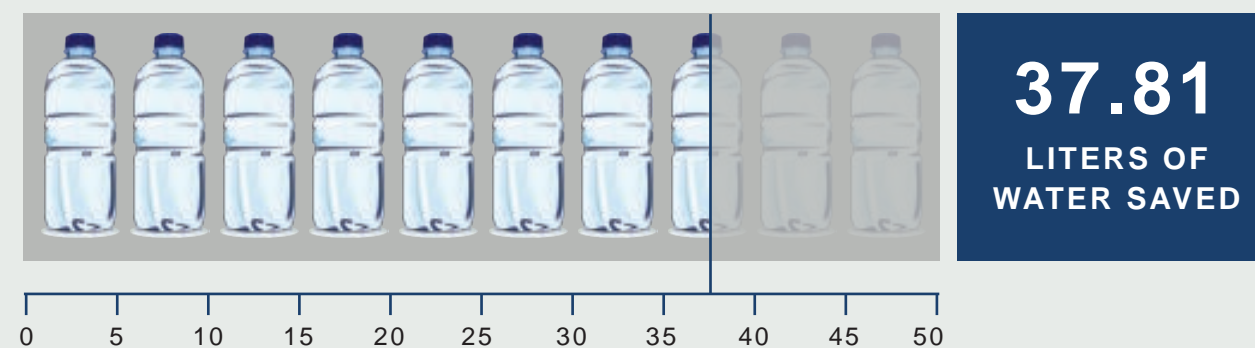
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 12.06 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.81 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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SILVER SURFER

PRODUCT FEATURES: Another washable leather from ISA for Spring 18, SILVER SURFER has fine texture with white valleys revealing fun color combinations.



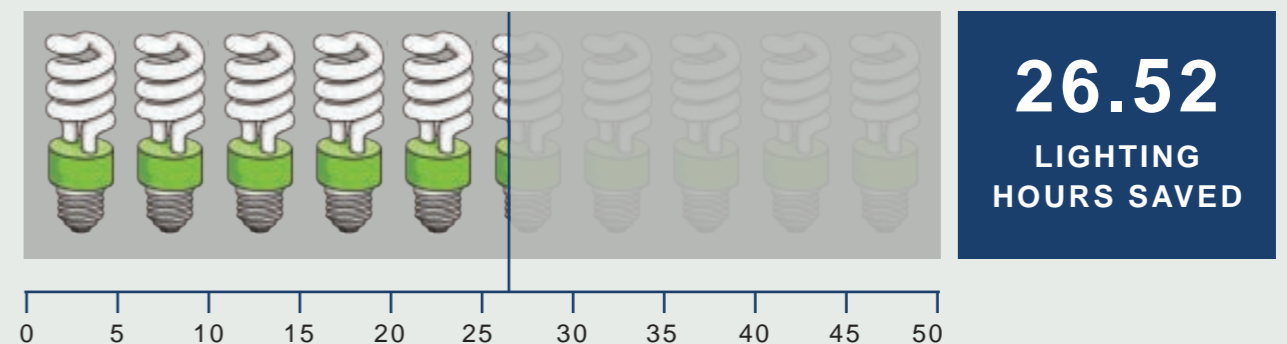
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
2.5	1.2-1.8mm	Max 12%	1.4-1.6mm	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

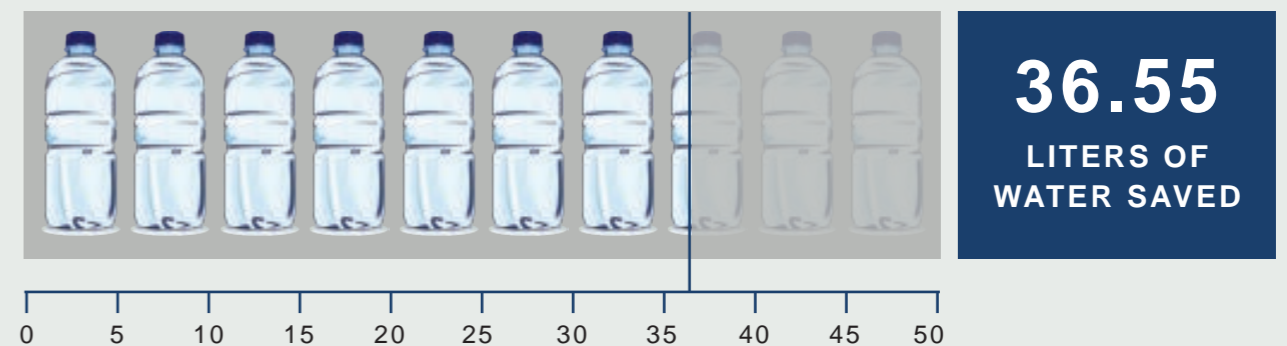
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 26.52 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 36.55 liters of water to make one pair of shoes (2.5 sq. ft. per pair)

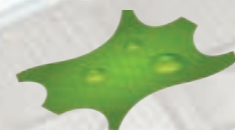


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SILPPERY WP



PFC FREE

PRODUCT FEATURES: Soft, buttery naturally milled nubuck. Colors are beautiful! This product will increase the perceived value of all footwear. Now in Waterproof!



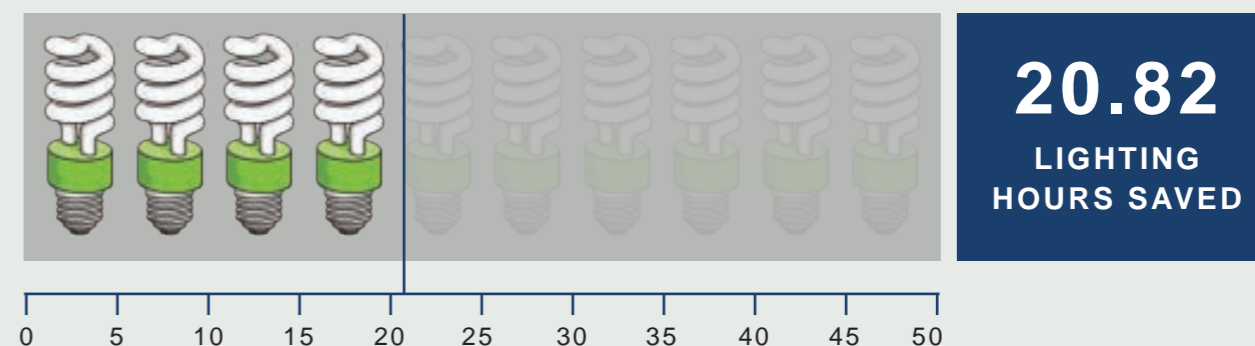
Temper ±0.5	Weight Range Available	Max Oil Content	Shown in Weight	Milling Pattern
3.5	1.0-2.2mm	Max 12%	1.4-1.6mm & 1.8-2.0mm	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

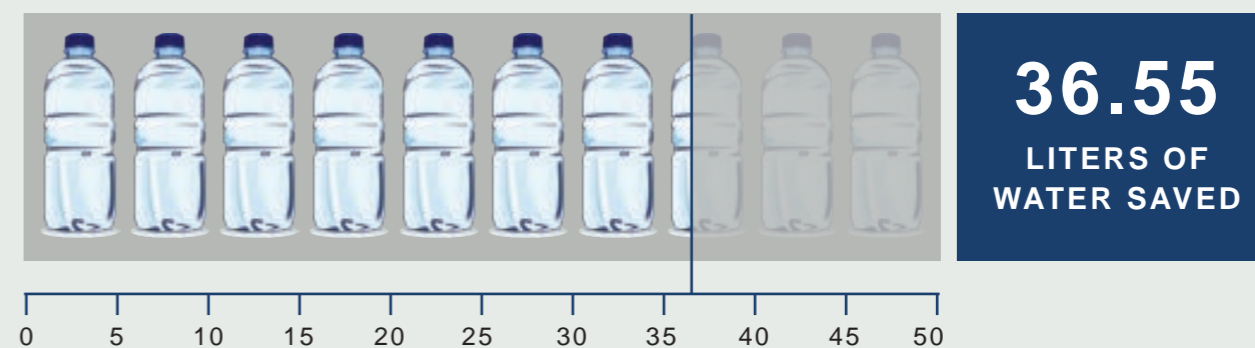
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m2 this leather will save 20.82 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m2, this leather will save 36.55 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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