



The Brand > Behind The Brand

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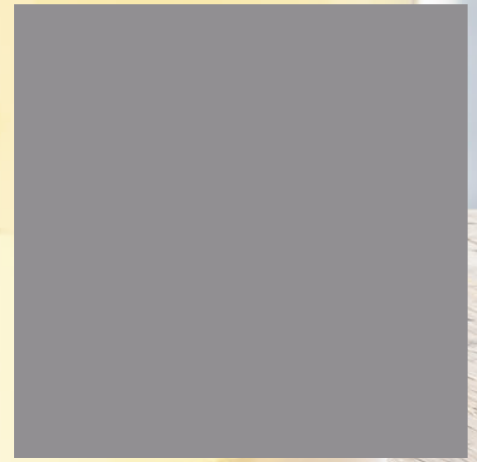
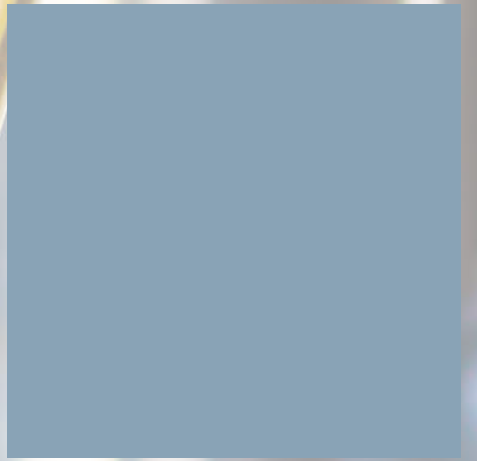


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ISA INDUSTRIAL LTD. MACAU | USA | VIETNAM | CHINA | ITALY www.liteleather.com



2019
Fall Winter
COLLECTION



ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.

LETTER FROM CEO

Dear Customers and Business Partners,

2017 marked a year of industry leading growth for ISA TanTec. In addition to our organic growth, we invested into other key segments of our business, as these investments are the key to future success.

The major highlights of 2017 include:

- The acquisition of a majority stake in Scamosceria del Brenta Srl (Scabrenta), Italy.
- The appointment of a Chief Sustainability Officer (CSO) to further strengthen our CSR and Environmental approach.
- Investment of dedicated finishing lines to support the BelTec production at our facility, Mississippi TanTec.
- Adding a second location for our TrimTec business at our facility in Saigon.
- Investment of state of the art leather lace equipment in order to support our new division, ISA LaceTec.
- We launched new product lines, such as our new Luxury Handbag collection and White leathers for the athletic industry.
- We continue to be a global leader in new leather innovations, such as Saline Solution, Stain Resistant, PFC Free Waterproof leathers, and washable leathers.
- We've exhibited at more trade shows globally.

We are committed to leveraging our strong global presence to increase the level of support and service we provide to our customers. In November, we finalized the acquisition of Scamosceria del Brenta Srl (Scabrenta), an Italian tannery with a tradition of over 75 years in tanning, and even longer in leather trading. Scabrenta, using its proprietary technology and deep knowledge of Italian leather making, will be an important R&D hub within our group. Most importantly, we will be able to deliver Italian developed leathers to the Asian market, thus broadening our range.

ISA TanTec is an industry leader in sustainability, and it continues to be an important foundation for our business. During the past 12 months, Heshan Bestway Leather Product LTD (a subsidiary of ISA in China), was granted the "Green Card" and the honor of "Environmental Integrity Enterprise" under the Environmental Credit Evaluation (2016). This evaluation was initiated by the Jiangmen Environmental Protection Bureau (China). Additionally, Mississippi TanTec was nominated for Tannery of the Year for the Americas 2017/2018 finalist, and both Saigon TanTec and Heshan TanTec were awarded Gold status by The Leather Working Group's environmental protocol.

We look forward to continuing this success into 2018 and beyond. As we continue to transform our business, the future will be exciting for all of us.

Thank you for your support!

With best personal regards,

Uwe Hutzler
CEO



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ISA
TanTec

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SHOE FINISHING DATA

**These guidelines are only suggestions for finishing procedures using Prime Leather Finishes products. Please consult factory or Prime Leather Finishes for further verification and testing.

ABANDON

- Oiled & milled leather.
- 1. Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray.
- 2. Allow to dry. Will restore leather and maintain pull up.

BISONTE

- Milled full grain.
- 1. To Burnish: Burnish on #3 wheel alone or with 54-0056 Natural Burnishing Bar wax to darken. 2. To restore luster and brightness: Apply 43-0400 Shoe Cream / LH-701 Bright Cream and let dry.

CARBON

- Emossed full grain.
- No finishing needed.

COSTA

- Embossed nubuck.
- 1. Spray apply a good coat of 41-0184 Defender HF. 2. Allow to dry. Will help achieve water repellency.

FARMINGTON WPGT

- Full grain smooth burnishable WP leather.
- 1. Burnish on #3 wheel with a 54-0100 Cona Bar. 2. Polish on a yarn wheel with Slick um #99-0403 to enhance shine.

KING MIDAS

- Metallic full grain.
- No finishing needed.

LYON

- Milled veg retan.
- 1. Burnish on #3 wheel with a 54-0100 Cona Bar. 2. Polish on a yarn wheel with Slick um #99-0403 to enrich shine.

MASTERS

- Naturally milled nappa.
- Polish on a yarn wheel with Slick um #99-0403 to enrich shine.

MATTERHORN

- Embossed full grain.
- Polish on a yarn wheel with Slick um #99-0403 to restore shine.

ORLEANS SOFT WP

- Waxy pull up with subtle antique.
- 1. Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray.
- 2. Allow to dry. Will restore leather and maintain pull up with a matte finish.

RHAPSODY

- Burnisable full grain.
- 1. Polish on #45 wheel with #99-0403 Slick um to brighten or. 2. Add 54-0056 Natural burnishing bar to darken.

**These guidelines are only suggestions for finishing procedures using Prime Leather Finishes products. Please consult factory or Prime Leather Finishes for further verification and testing.

ROGUE WP

- Milled and distressed.
- No finishing needed. Do not brush on a wheel.

SALVADOR

- Heavily tumbled full grain with subtle antique.
- Polish on a yarn wheel with Slick um #99-0403 to restore surface feel.

SANEHORSE WPLO

- Smooth low oil pull up.
- 1. Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray.
- 2. Allow to dry. Will restore leather and maintain pull up with a matte finish.

SLIPPERY WP

- Tumbled nubuck.
- 1. Spray apply a good coat of 41-0184 Defender HF. 2. Allow to dry. Will help achieve water repellency.

SNOWPLOW WP

- Saline Solution upper leather.
- No finishing needed.

SWITCH

- Slice embossed white wax full grain.
- No finishing needed.

TAVERN

- Waxed broken full grain.
- 1. Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray.
- 2. Allow to dry. Will restore leather and maintain pull up with a matte finish.

VOLUME

- Heavily milled nubuck.
- 1. Spray apply a good coat of 41-0184 Defender HF. 2. Allow to dry. Will help achieve water repellency.

WHIRLPOOL WPGT

- Saline Solution upper leather.
- Polish on a yarn wheel with Slick um #99-0403 to brighten surface.

WHISKEY GRAIN

- Embossed full grain.
- Polish on a yarn wheel with Slick um #99-0403 to restore surface feel.

■ Type/Result ■ Suggested Finishing Plan



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LEATHER THICKNESS CONVERSION CHART

MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PLM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.4-2.8 mm	6 / 7 oz	
2.8-3.0 mm	7-7.5 oz	
2.8-3.2 mm	7 / 8 oz	
3.2-3.4 mm	8-8.5 oz	
3.2-3.6 mm	8 / 9 oz	



LIFESTYLE

The category for Go To Casuals. Cross generational leathers perfect for Casual, Sport or Outdoor footwear. Soft and naturally milled full grains - with or without an antique. A mellow tempered waterproof leather is the definition of a rugged look. Multiple Nubuck options for this ever trending category.



FASHION

A sophisticated collection of textures and novelty leathers for unique self expression. A beautiful soft yet rugged metallic. Trending textures: 3D effect along with a scotch (or whiskey) and shrunken grain. Rounded out with a unique sliced look you MUST see!



HERITAGE

Classic artisan tannages that speak to the craftsmanship of making leather. Beautiful looks that are familiar and authentic. Italian inspired tannages with soft temper and rich pull up. A milled veg retan with incredible stand up. Burnishable tannages with light grain and soft character and a competitively priced naturally milled oiled full grain.



PERFORMANCE

What kind of features do your leathers have? Are they Waterproof? PFC Free? Breathable? Can they stand up to the salty city streets without any damage? ISA can deliver all these features in our Fall/Winter 2019 Collection!



LABELS

This label collection made of sustainable LITE leathers and processed with innovative finishing treatments, is designed to give your products an exclusive look as well add value to your collections. Work with ISA's R&D staff to create your new leather labels today!



LACES

LaceTec offers customers the world's first truly sustainable leather lace. Its Proprietary Tanning Formulation enables excellent strength in all of its laces and is using 100% USA hides from LWG gold rated tanneries. All of the laces are fully traceable back to the meat processing facilities.



COLOR BOOKLET

ISA
TanTec

The Brand X Behind The Brand



2019
FALL
WINTER
COLLECTION

Fall / Winter 2019 Color Introduction:

The theme for the Fall 2019 season is Craft Brewing. The skilled art of brewing beer has many similarities to the craftsmanship of making leather. Having the best ingredients is essential. Top of the line equipment will yield desired results. A delicate balance between Scientist and Artist.

Please enjoy these Color Pairings from ISA TanTec.

Contrast is Key. There is an element of surprise when mid tones are paired with moodier colors. Retro & mid century neutrals with contemporary sharpness have a long lasting appeal: CASK is a modern tone transitioning between seasons, paired with the vintage BLUE MOON. HARVEST ALE plays on the success of red and has a comforting quality perfect for autumn. A dark forest undergrowth of GREEN LAKE and plum purple shades of PURPLE HAZE.



CASK
19-1228 TPG



BLUE MOON
15-4008 TPG



PILSNER
14-1112 TPG



BARLEY
18-1142 TPG



PALE ALE
12-0104 TPG



HONEY WEISS
16-1108 TPG



HARVEST ALE
18-1350 TPG



GREEN LAKE
18-0615 TPG



PURPLE HAZE
18-1716 TPG



TONIC
11-4301 TPX



PORTER
19-1518 TPG



SUNSET WHEAT
18-0950 TPG



OKTOBERFEST
17-1450 TPG

Neutrals, particularly greys, continue to elevate as fashion tones. For Fall 19 they appear veiled and muted, even FILTERED. The pink casted grey of KEG combined with the visceral RUBAEUS and winter friendly WILD BLUE. Grounded with mysterious BLACK LAGER. Dark clouds and smoke inspire the varying shades of GROWLER, TANKARD & STEIN.



KEG
16-3801 TPG



RUBAEUS
19-1650 TPG



WILD BLUE
19-4038 TPG



BLACK LAGER
19-4005 TPG



GROWLER
18-4006 TPG



TANKARD
16-5101 TPG



STEIN
14-4102 TPG



DRAFT
16-1120 TPG

Colors embrace stability with commercial undercurrent. Harmonious v.s. harsh. Focus is on mid tones and neutrals that are interesting in depth and duality. PILSNER has strong commercial appeal. Add the sophistication and solidarity of BARLEY. The cross category appeal of PALE ALE and everyday sensibility of HONEY WEISS. All with the white backdrop of TONIC.

Colors with an edge. A reddened brown with a sense of duality, PORTER is the key color of the season. Colors are sitting in the medium saturation point of the spectrum: SUNSET WHEAT is warm for a winter season. OKTOBERFEST has an expressive energy, sitting alongside the creamy DRAFT.

Costa

PRODUCT FEATURES: Nubucks continue to show importance in all sectors. COSTA provides a defined, deep emboss while maintaining softness.



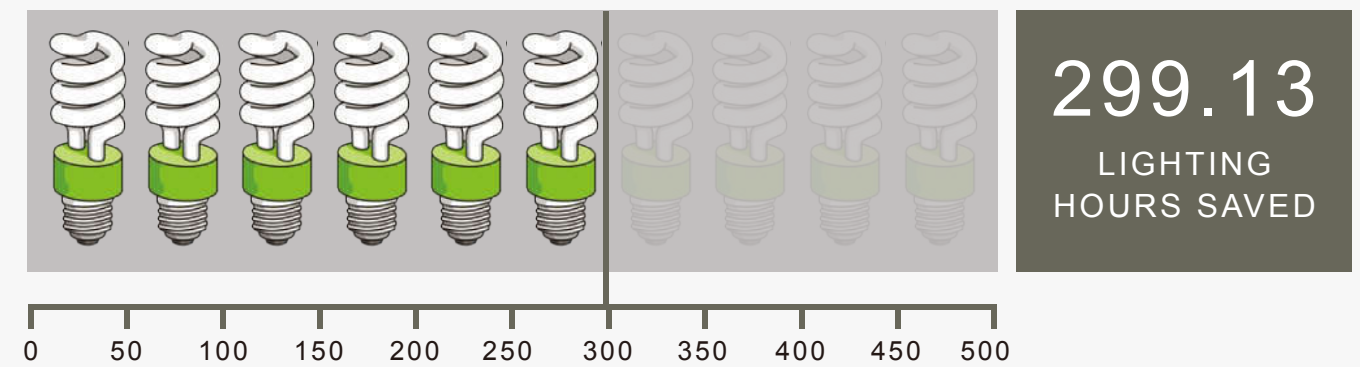
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.0-1.4mm	8%	Embossed	Waterproof Version could be developed.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

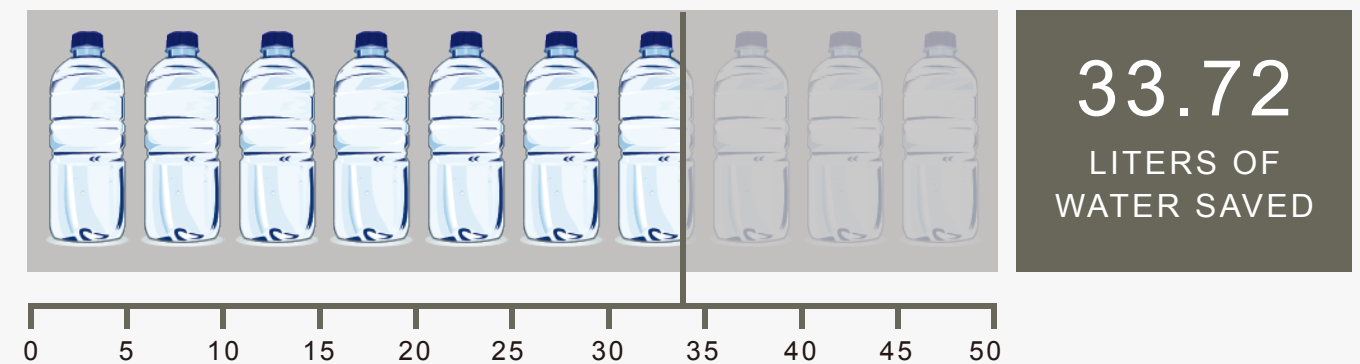
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 299.13 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.72 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

Masters

PRODUCT FEATURES: An update to our classic tannage: Virginia. MASTERS is a very soft nappa type with an extremely fine grain texture. Beautifully tailored and classy with a brighter top and silky feel.



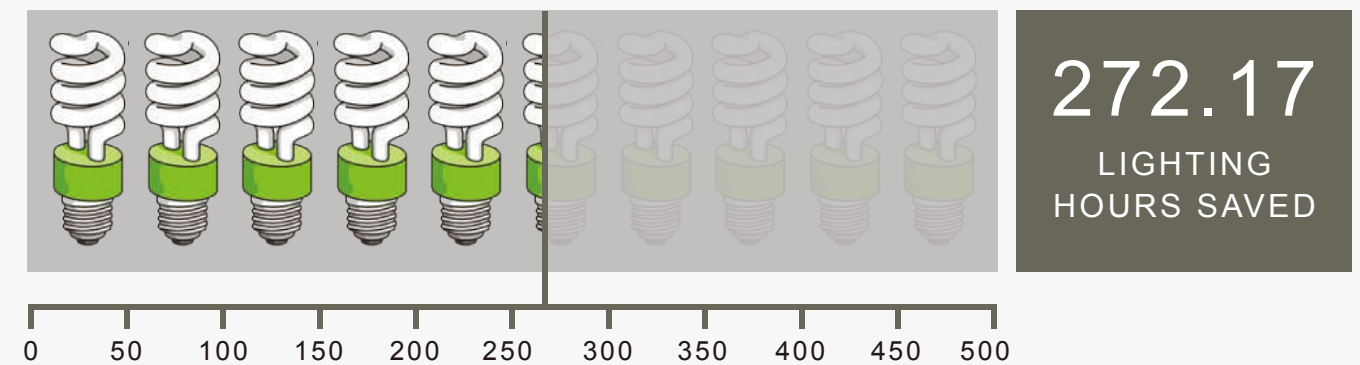
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.0-1.8mm	12%	Heavy	Waterproof version -Masters WP is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

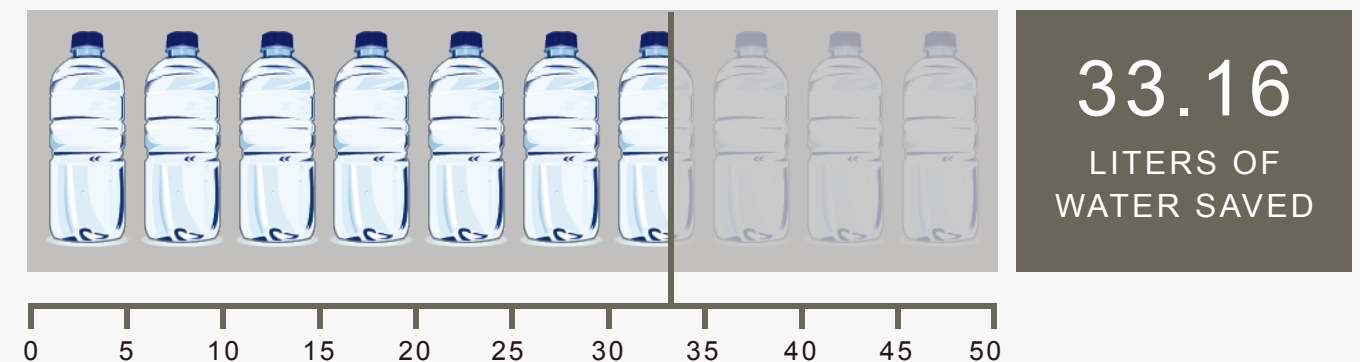
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 272.17 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.16 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Rogue WP



PRODUCT FEATURES: Distressed leathers continue as a strong trend in the industry. ROGUE WP delivers this look with a soft temper, oily drag and irregular character. Providing an authentic, worn in appearance.



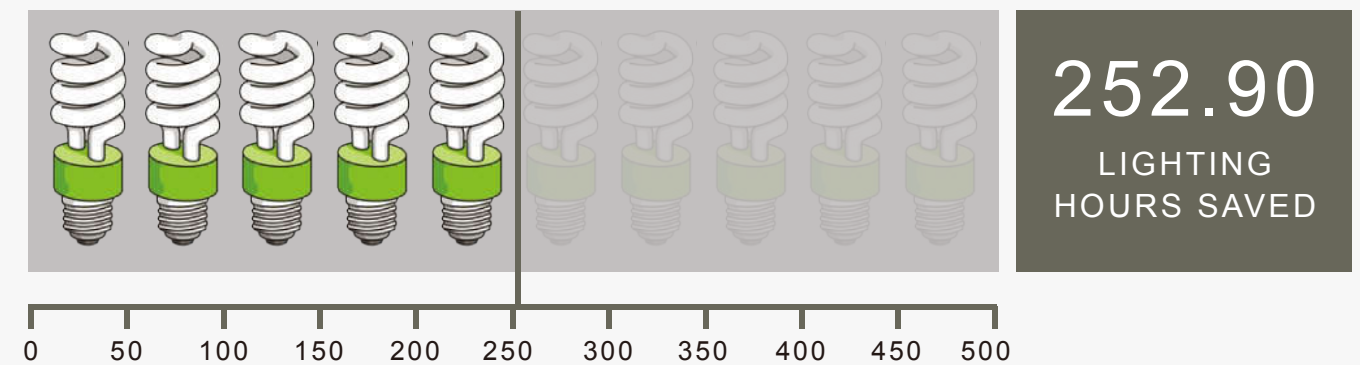
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	1.2-1.8mm	18%	Medium	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version- Rogue is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

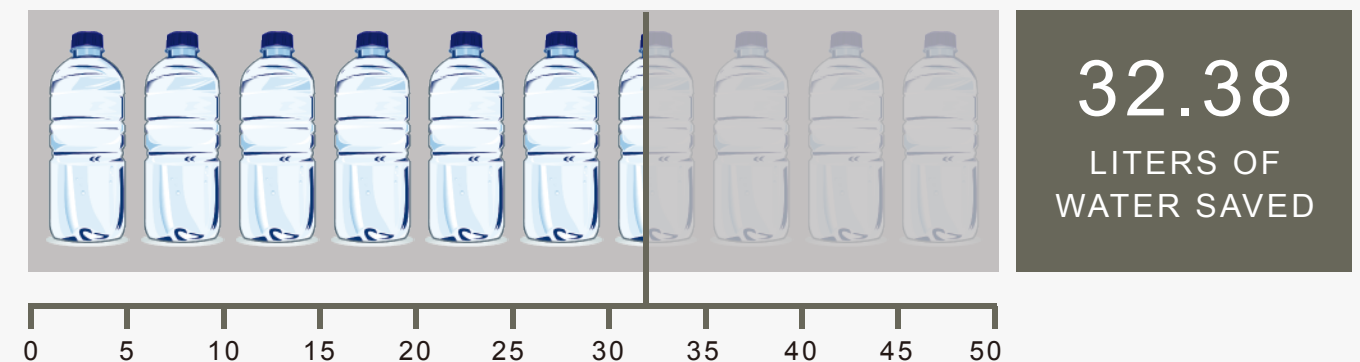
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 252.90 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.38 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Salvador

PRODUCT FEATURES: This gutsy tannage is plump yet very soft and drapery. Natural milled softness and antiquing, SALVADOR is great for all casual or outdoor styles.



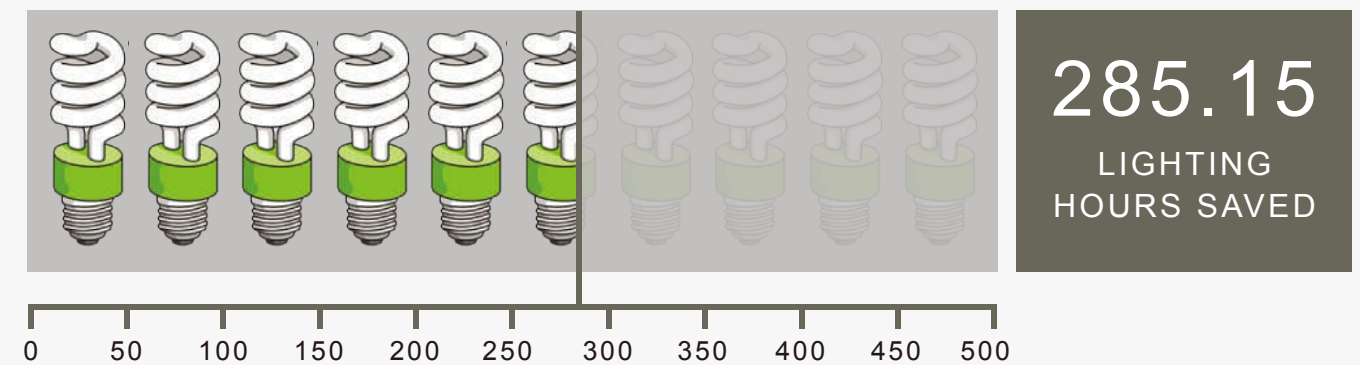
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.4-2.0mm	14%	Heavy	Waterproof version -Salvador WP is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

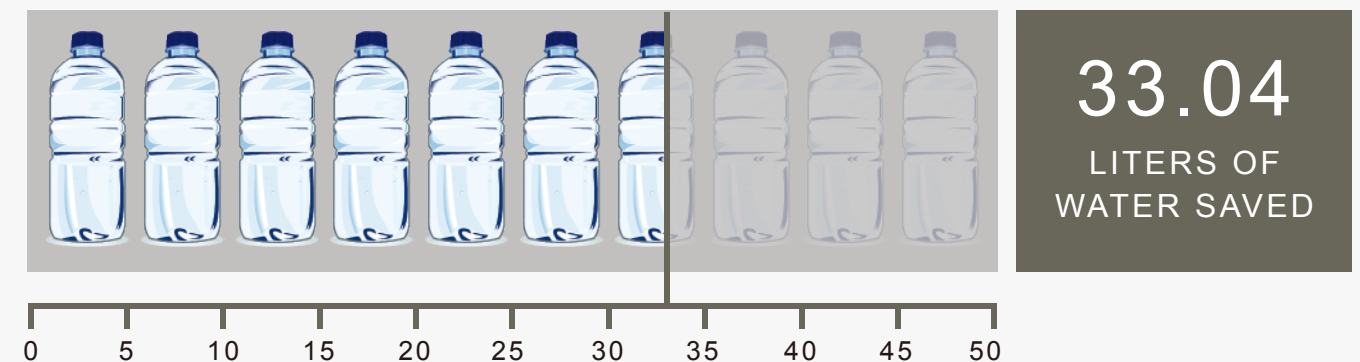
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 285.15 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.04 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Volume

PRODUCT FEATURES: Soft yet plump. Dry yet waxy. A leather with real contradictions. Drapery softness and beautiful waxed tracking. **VOLUME** is not a typical nubuck.



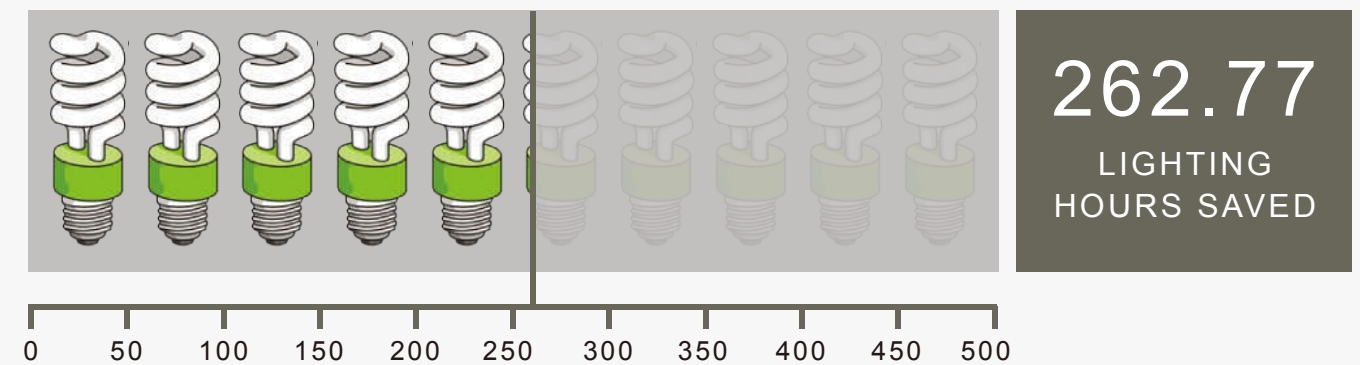
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.0-1.6mm	12%	Heavy	Waterproof Version could be developed.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

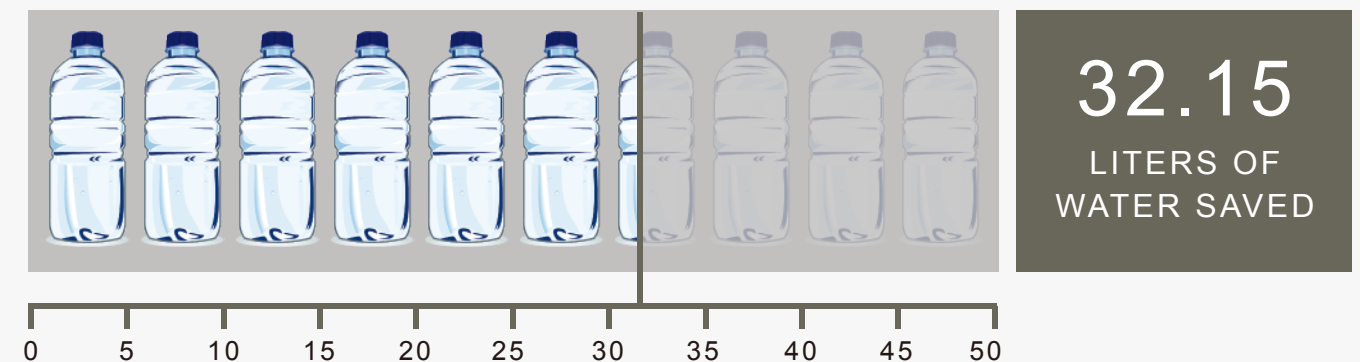
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 262.77 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.15 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Carbon

PRODUCT FEATURES: A 3D / Carbon Fiber emboss texture from ISA, CARBON has a dull, matte finish and will look great in combinations, toe caps or heel counters.



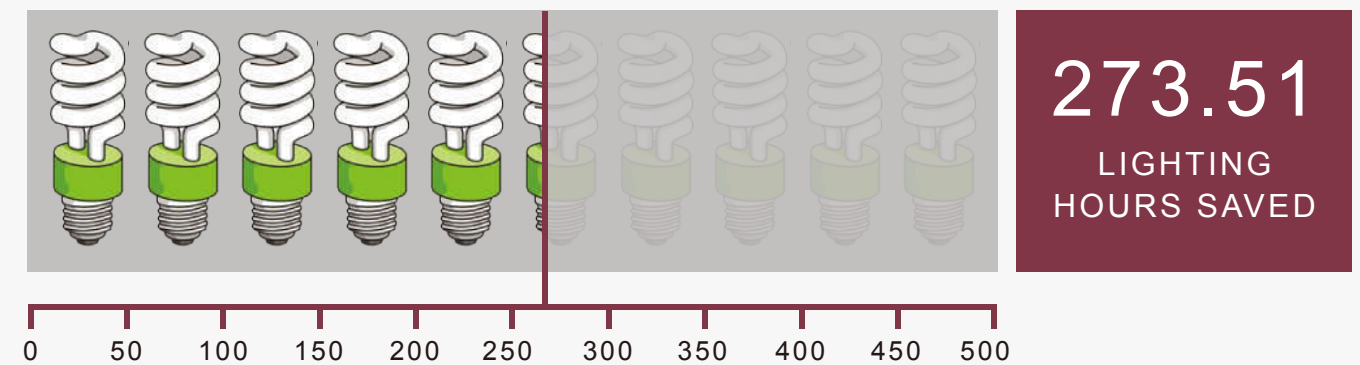
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
1.5	1.2-1.8mm	16%	Embossed	Waterproof Version could be developed.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

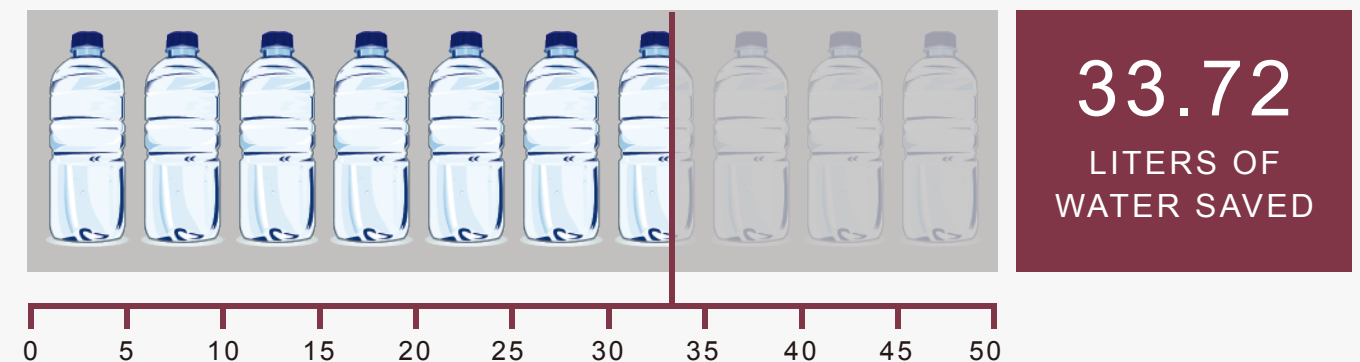
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 273.51 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.72 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

King Midas

PRODUCT FEATURES: A weathered and rugged metallic with incredible softness, KING MIDAS looks fantastic in dark and mysterious colors.



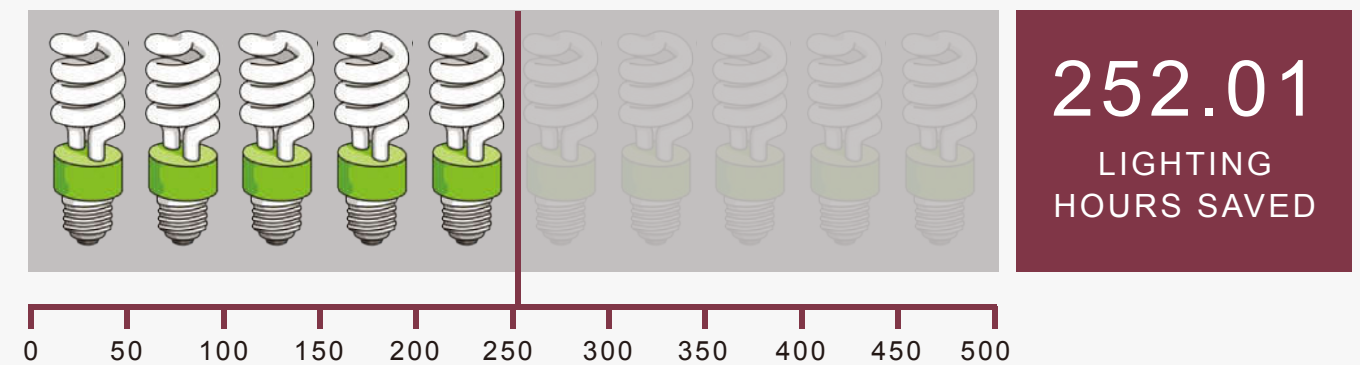
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.0-1.6mm	10%	Medium	Waterproof Version could be developed.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

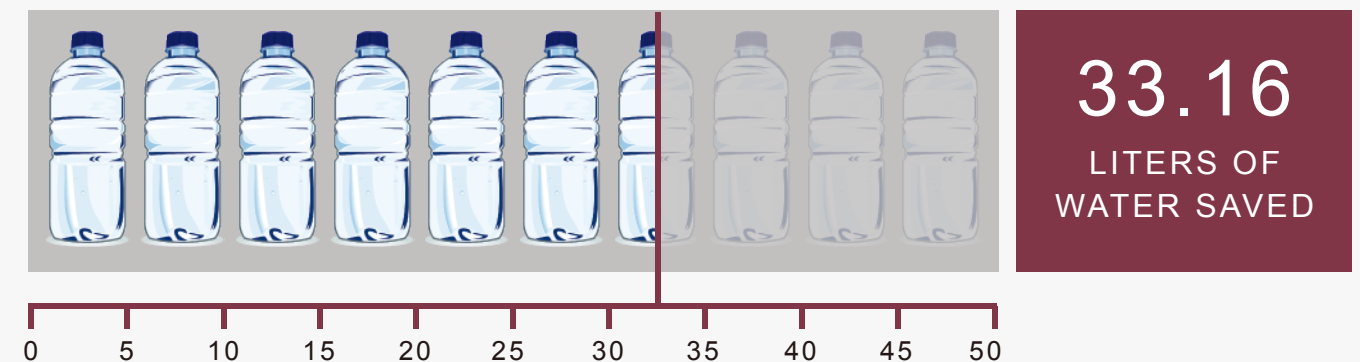
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 252.01 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.16 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Matterhorn

PRODUCT FEATURES: Small shrunken textures are very prominent. The MATTERHORN texture in conjunction with the mellow temper, waxy top and sheen provide an amazing Western inspired option.



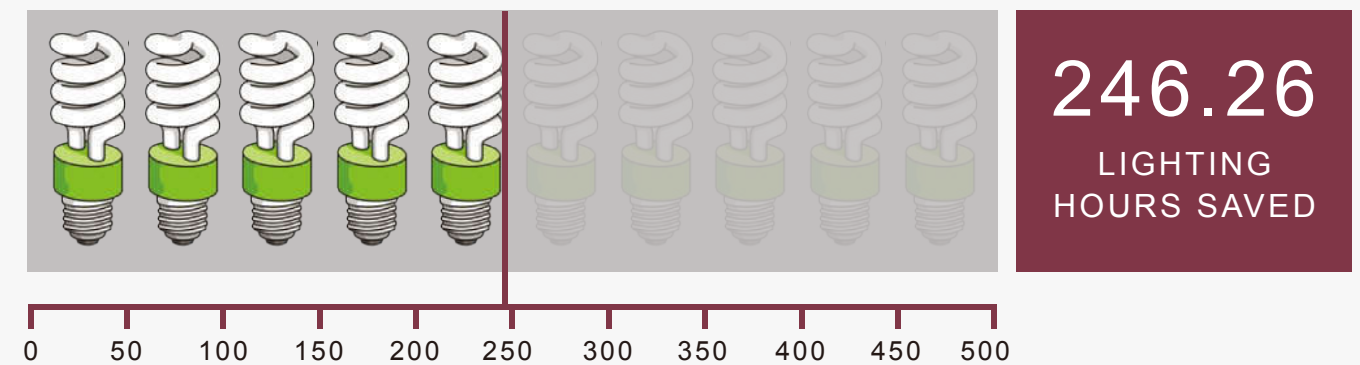
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	1.2-2.0mm	16%	Embossed	Waterproof version -Matterhorn WP is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

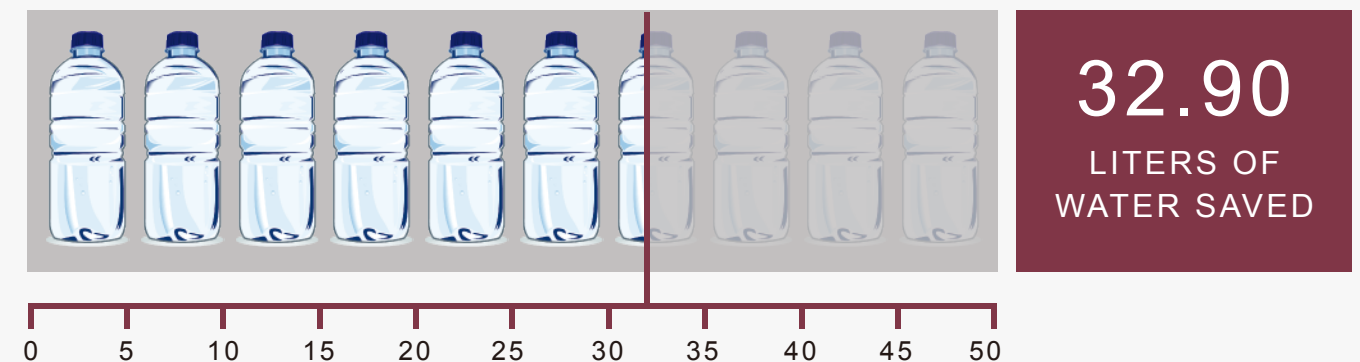
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 246.26 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.90 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Switch

PRODUCT FEATURES: An interesting laser cut look with contrasting white wax is a new twist on surface texture. Check out SWITCH.



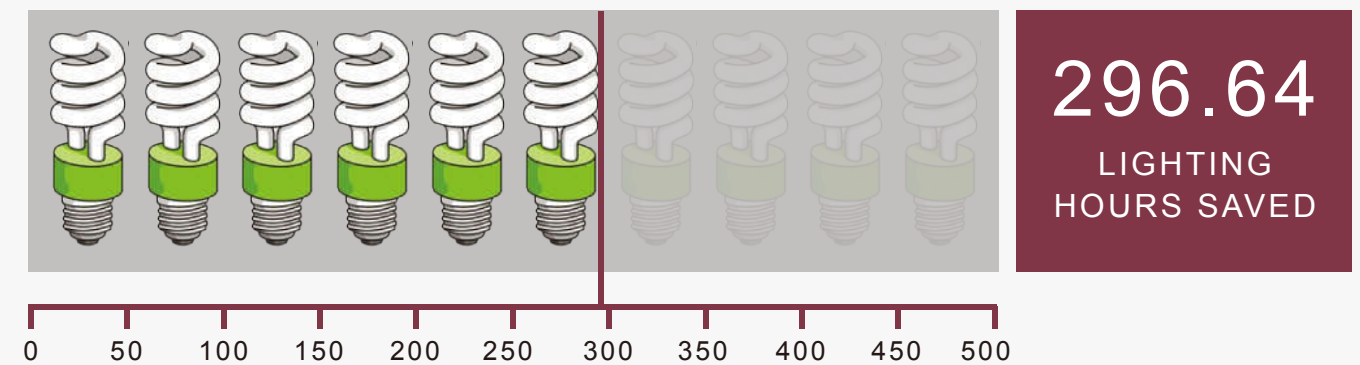
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	1.2-2.0mm	8%	Embossed	Waterproof version is not available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

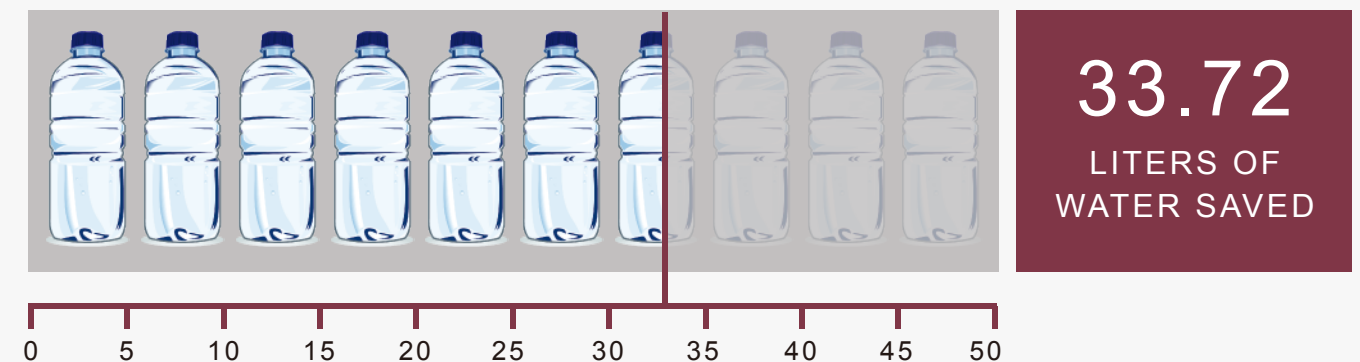
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 296.64 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.72 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Whiskey Grain

PRODUCT FEATURES: Heritage patterns are in the forefront bringing an update to tradition. Check out ISA's take on a scotch grain called: WHISKEY GRAIN.



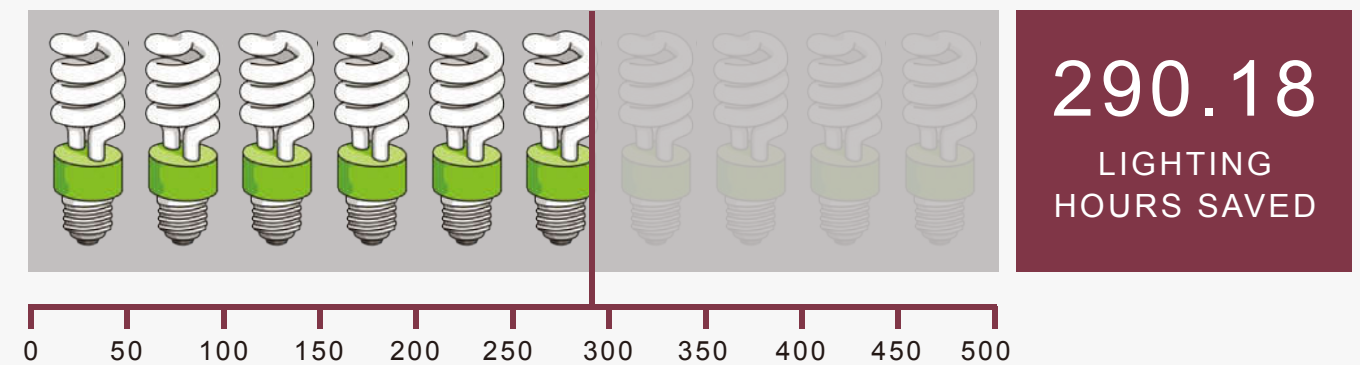
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	1.2-1.8mm	10%	Embossed	Waterproof version is not available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

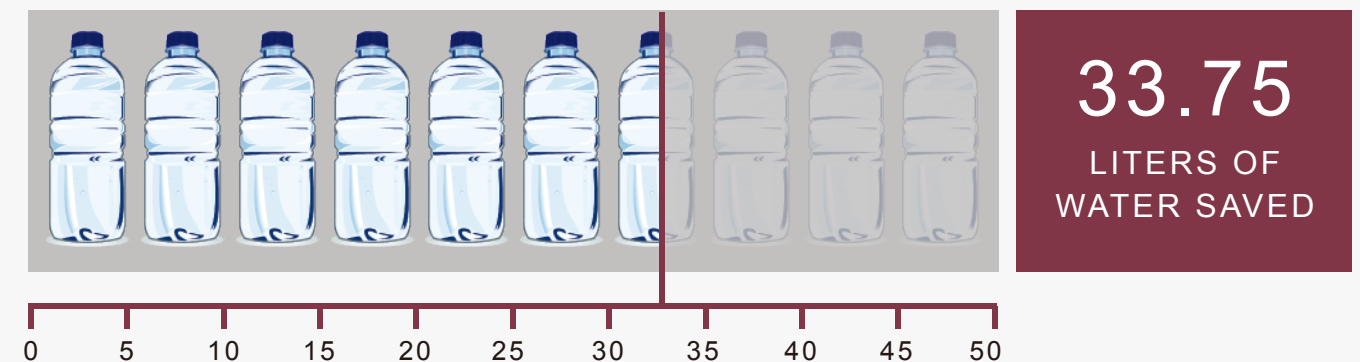
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 290.18 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.75 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Abandon

PRODUCT FEATURES: Reckless ABANDON. This gutsy tannage is plump yet very soft and drapery. Natural milled softness and rich pull up brings added value to all footwear.



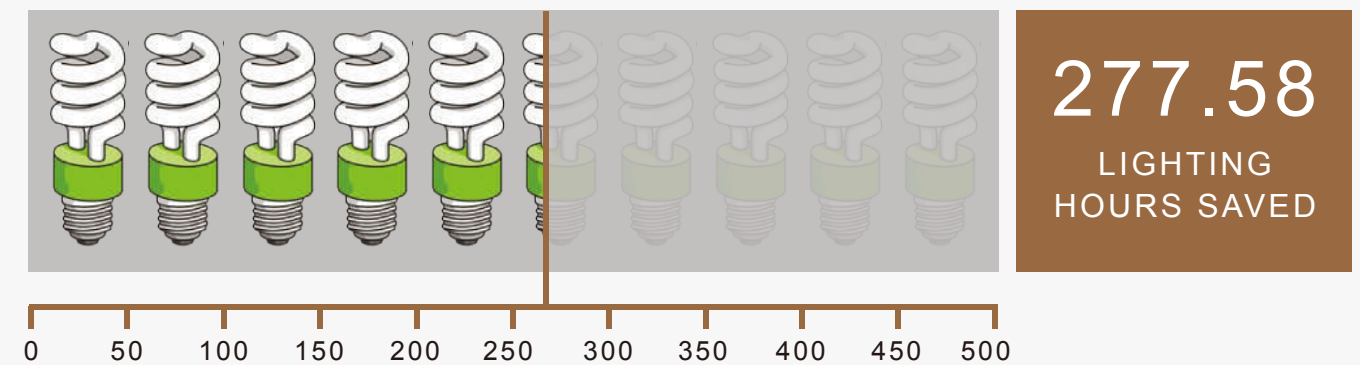
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.4-2.2mm	16%	Heavy	Waterproof version -Abandon 83 WP is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

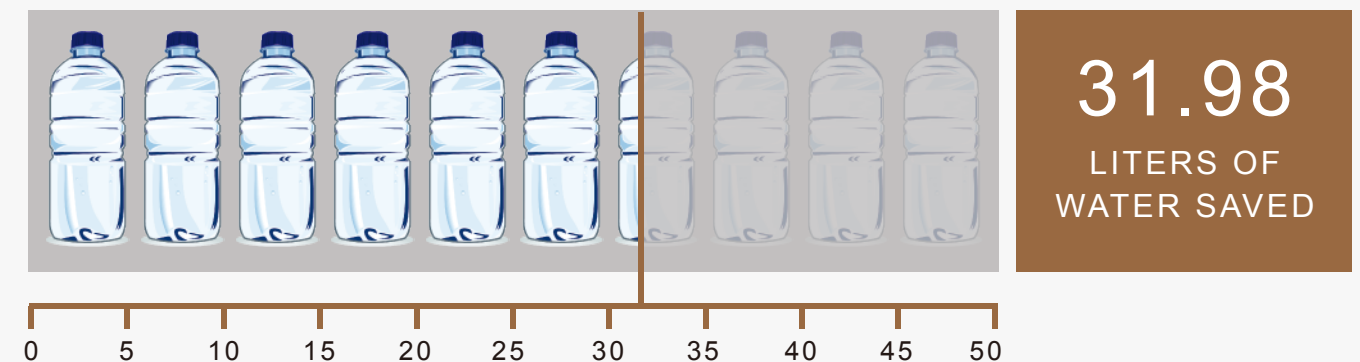
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 277.58 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 31.98 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Bisonte

PRODUCT FEATURES: Gently distressed with an antiqued quality, BISONTE with its soft temper and light pull up brings sophistication to fall styles.



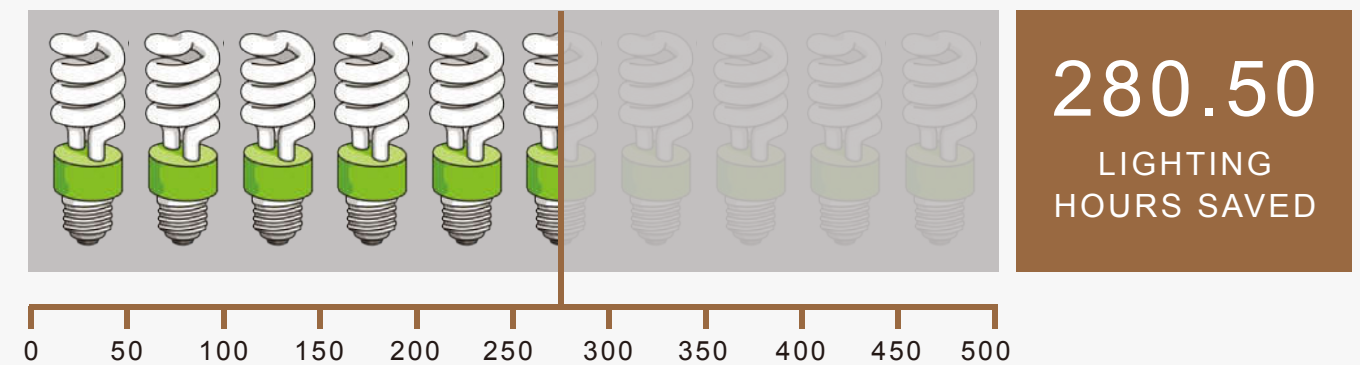
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	1.2-1.8mm	12%	Heavy	Waterproof Version could be developed.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

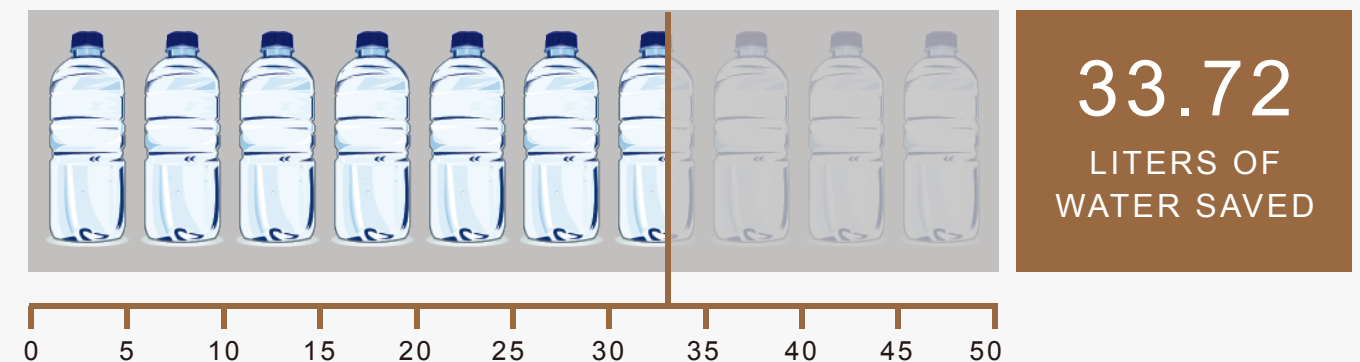
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 280.50 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.72 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Lyon

PRODUCT FEATURES: Clean sophisticated veg leather looks continue to flood the market. ISA's new LYON leather is a milled veg with soft temper and the signature veg squeak.



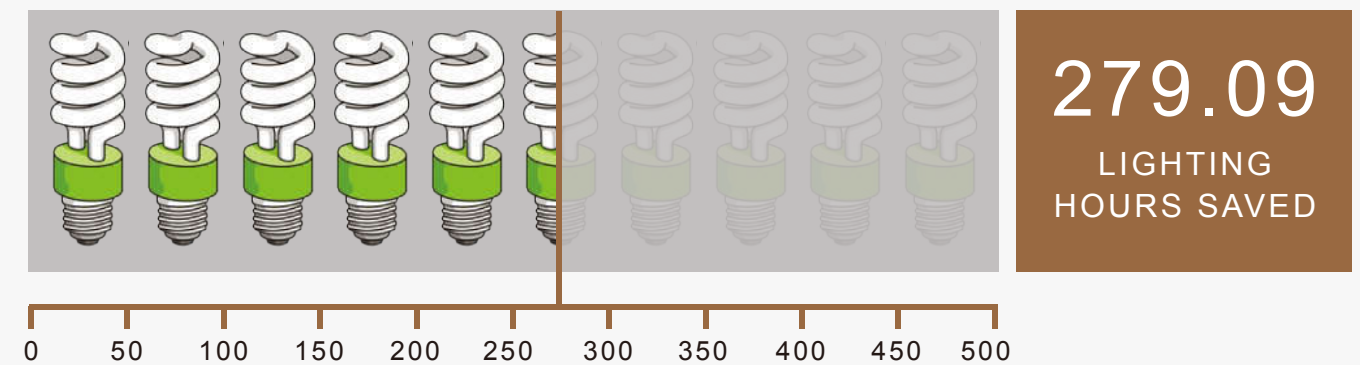
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	1.2-1.8mm	12%	Medium	Waterproof version is not available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

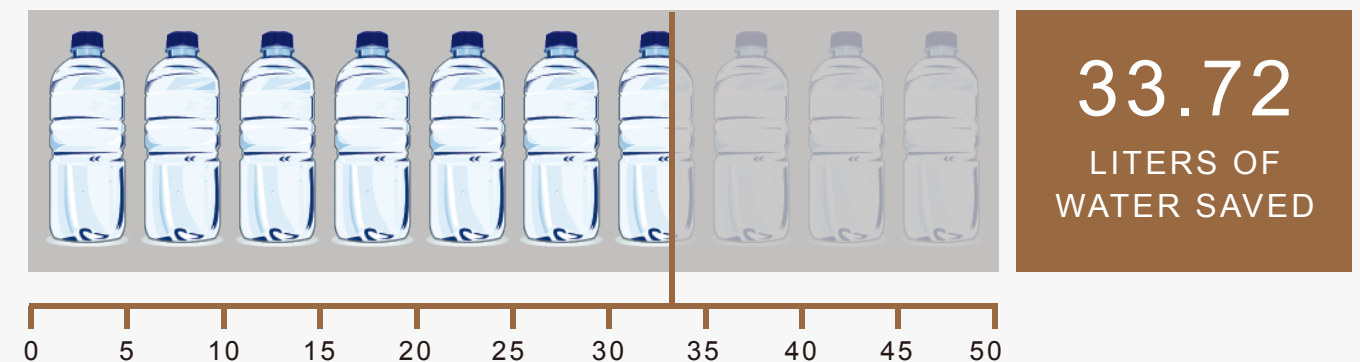
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 279.09 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.72 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Rhapsody

PRODUCT FEATURES: Classic waxed leathers are mellow in temper and have a pre-loved charm. RHAPSODY is a new burnishable tannage with an authentic appearance.



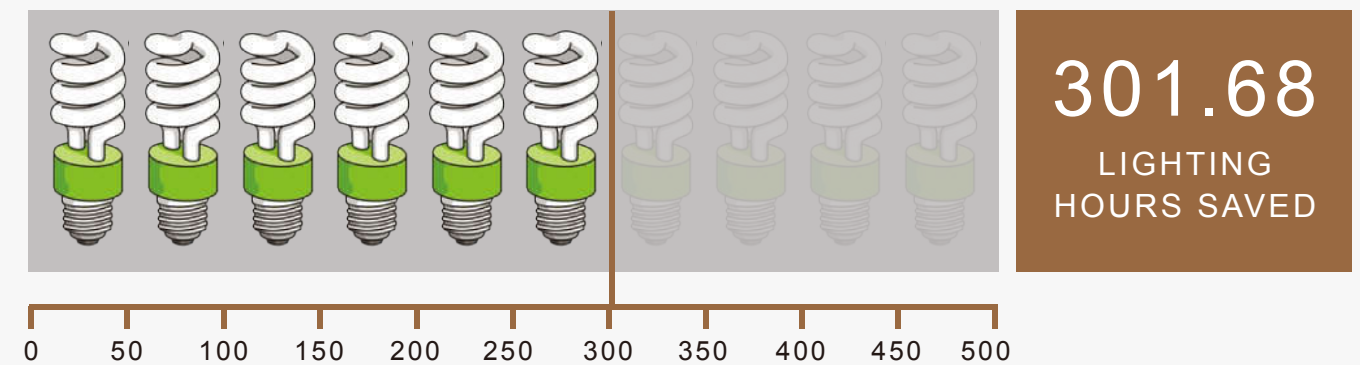
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	1.2-2.0mm	10%	Medium	Waterproof version is not available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

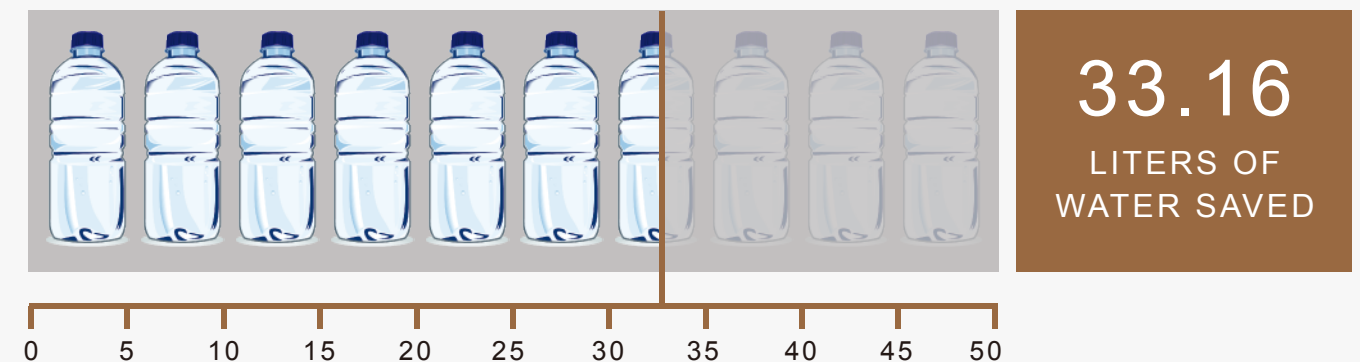
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 301.68 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.16 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Tavern

PRODUCT FEATURES: Timeworn waxed finishes in classic browns and tans, TAVERN is a beautiful new tannage from ISA. A must for boot collections.



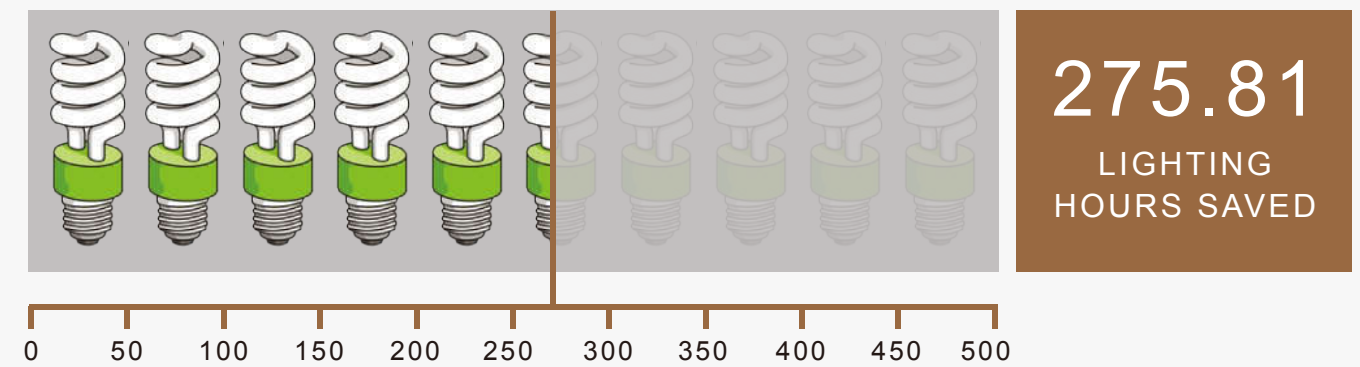
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.5	1.2-1.8mm	14%	Light	Waterproof Version could be developed.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

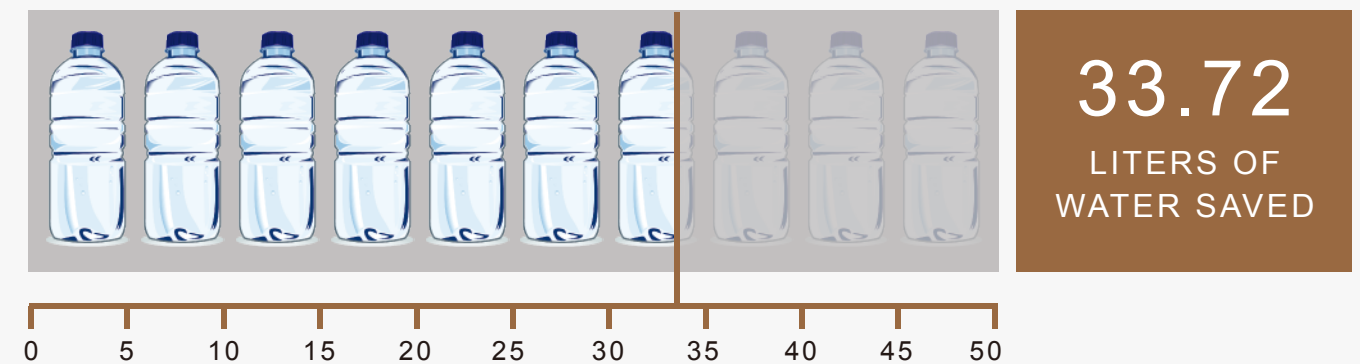
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 275.81 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 33.72 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Farmington WPGT



PRODUCT FEATURES: FARMINGTON WPGT is an updated veg retan from ISA. This smooth, dressy Waterproof tannage can receive a dark burnish. Opening up many options for dress casual styles!



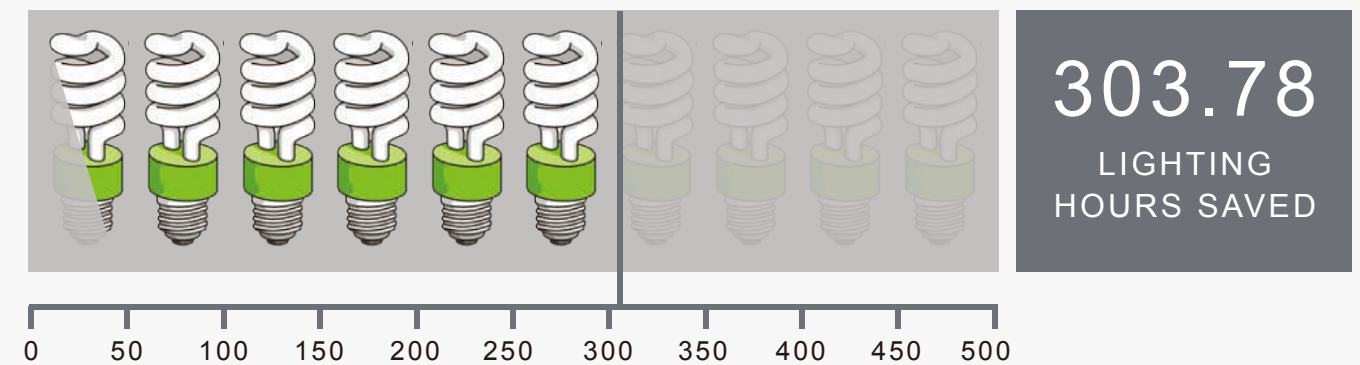
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.3	1.2-1.8mm	12%	None	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. MVTR 5.0 • Non waterproof version - Farmington is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

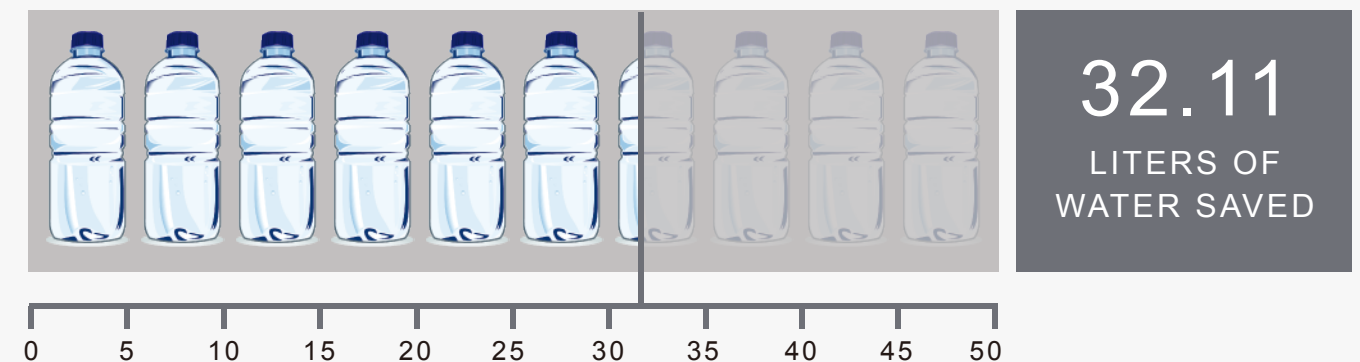
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 303.78 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.11 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Orleans Soft WP



PRODUCT FEATURES: A beautiful, rich tannage which defines the Heritage category. ORLEANS SOFT WP is a classic looking leather with a well traveled character that is a must for both Men's and Women's. Now in a soft tempered version!



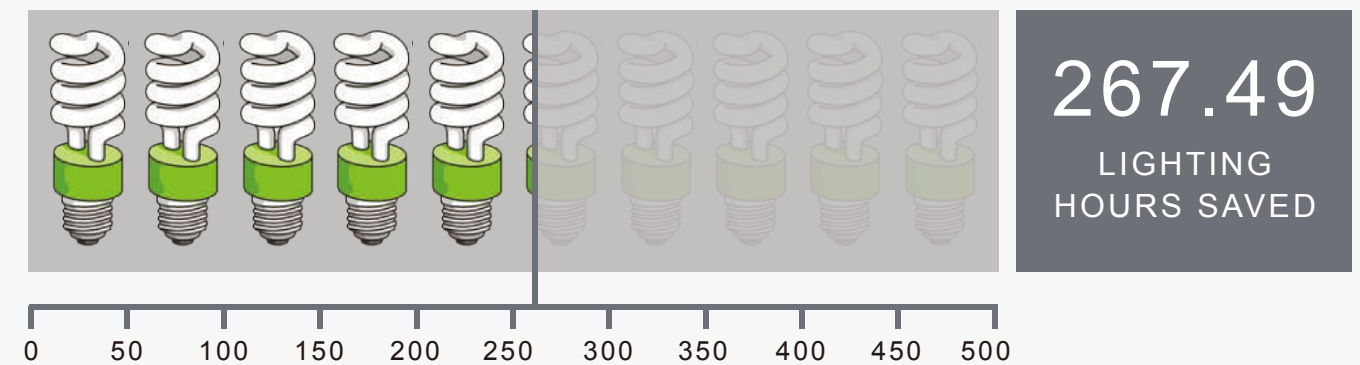
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.3	1.2-1.8mm	16%	Light	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version-Orleans Soft is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

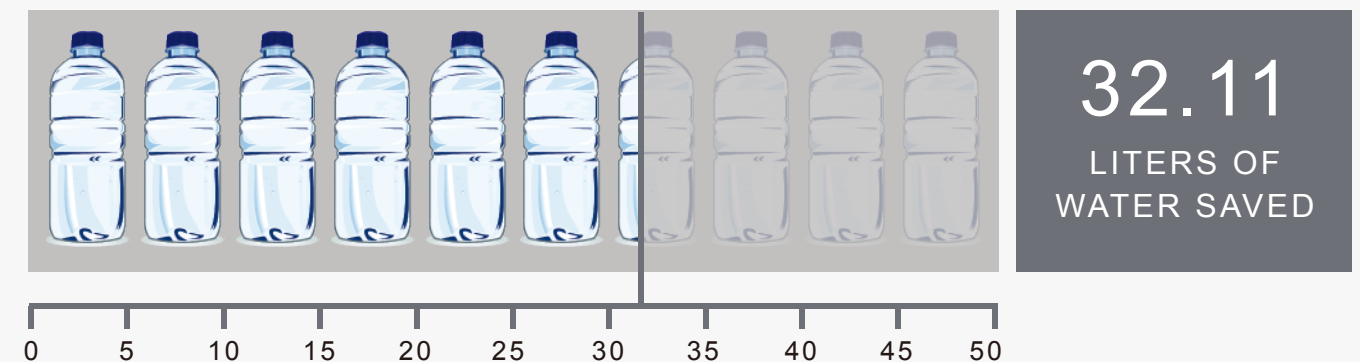
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 267.49 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.11 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Sanehorse WP LO



PRODUCT FEATURES: A traditional leather with smooth oiled pull up, however the oil content is low enough for direct inject constructions. SANEHORSE WP LO is a great performance article when low oil content is needed.



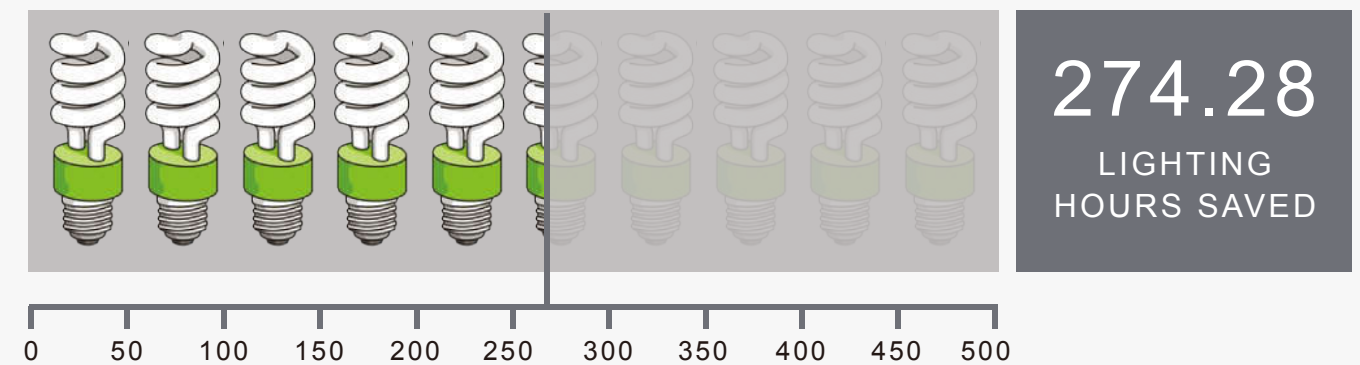
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.0	1.2-2.0mm	12%	None	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version-Sanehorse is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

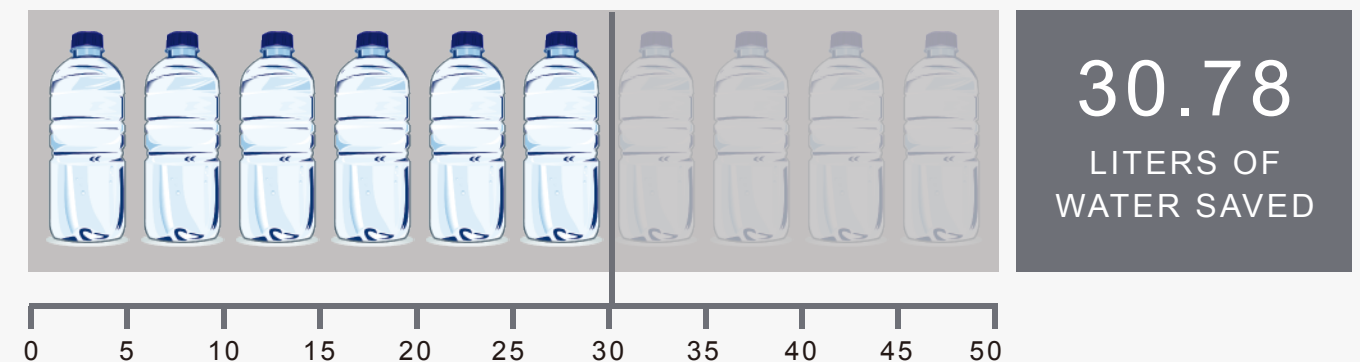
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 274.28 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 30.78 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Slippery WP



PRODUCT FEATURES: Soft, buttery naturally milled nubuck. Colors are beautiful! This product will increase the perceived value of all footwear. SLIPPERY WP is an ISA Classic!



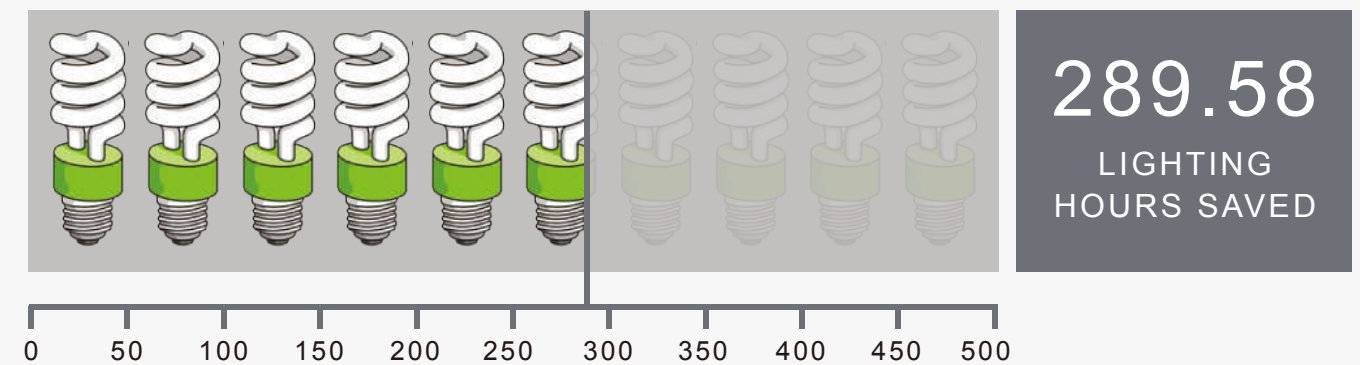
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.5	1.0-2.2mm	10%	Heavy	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. MVTR 5.0 • Non waterproof version -Slippery is available.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

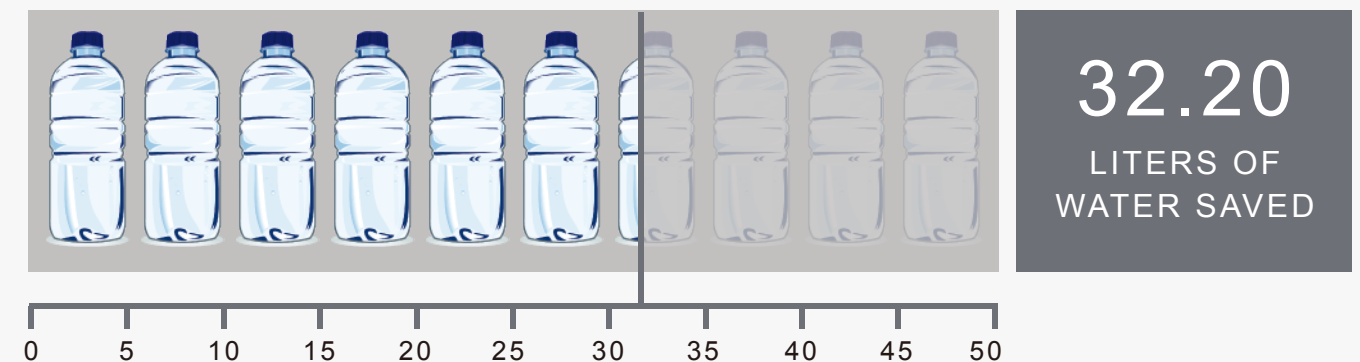
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 289.58 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.20 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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Snowplow WP



PRODUCT FEATURES: SNOWPLOW WP is a rugged leather with light pull up, antiquing and a smooth, slick surface.



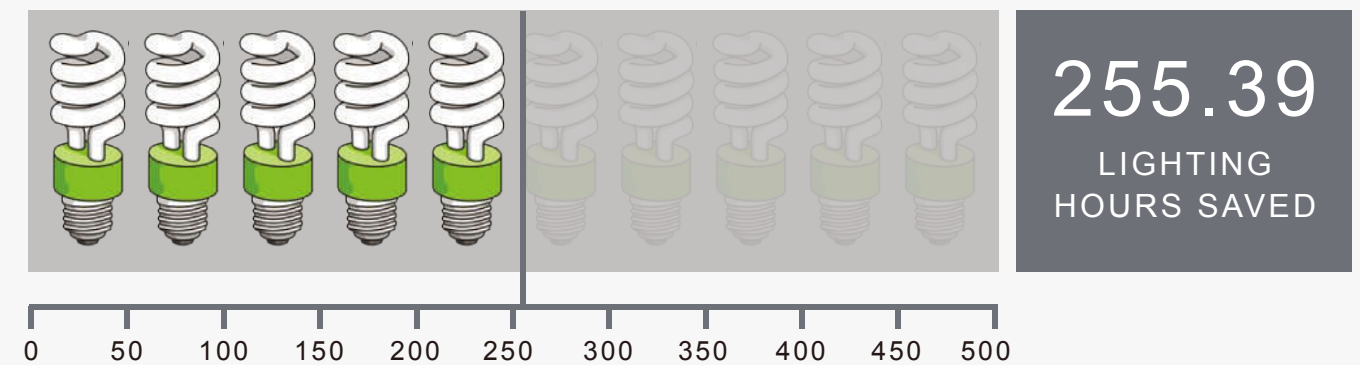
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.0	1.2-2.2mm	16%	Light	Saline Solution	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

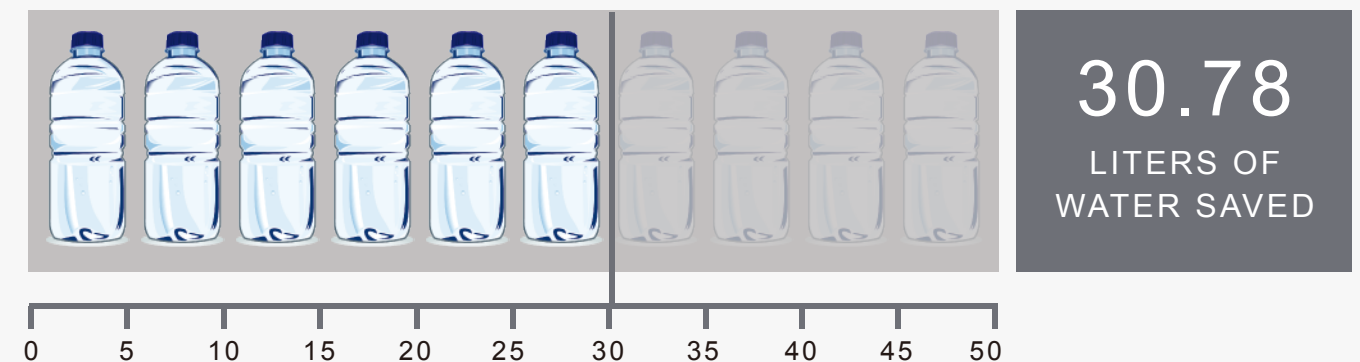
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 255.39 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 30.78 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.



The Brand < Behind The Brand

Whirlpool WPGT



PRODUCT FEATURES: An extraordinarily soft, yet very smooth waterproof & breathable tannage with a matte finish. WHIRLPOOL WPGT defines luxury.



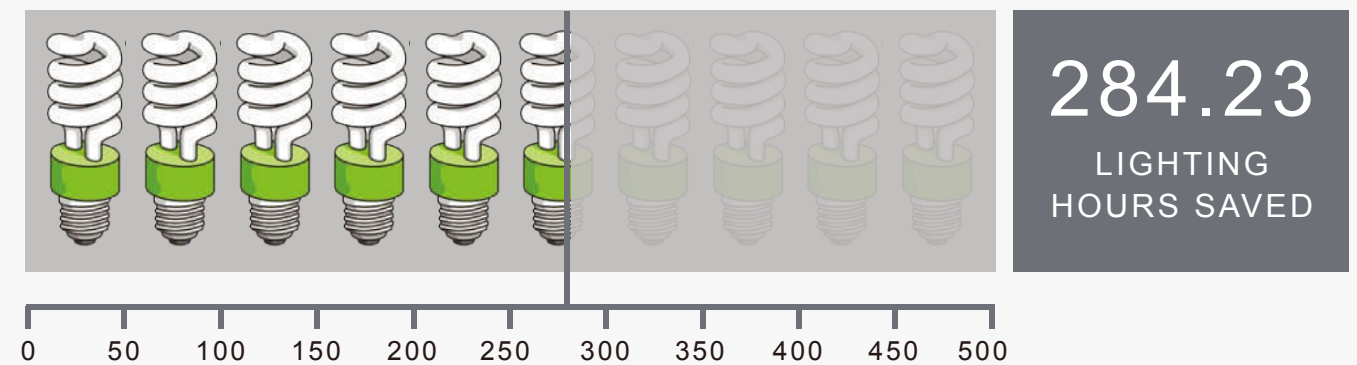
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Milling Pattern	Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	1.0-1.8mm	12%	Medium	Saline Solution	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. MVTR 5.0

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

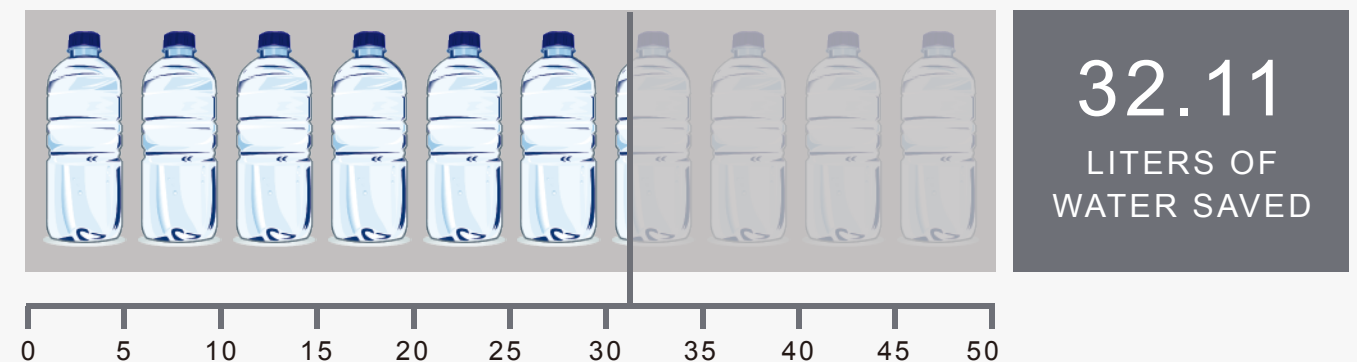
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 284.23 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 sq. ft. per pair).



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 32.11 liters of water to make one pair of shoes (2.5 sq. ft. per pair).



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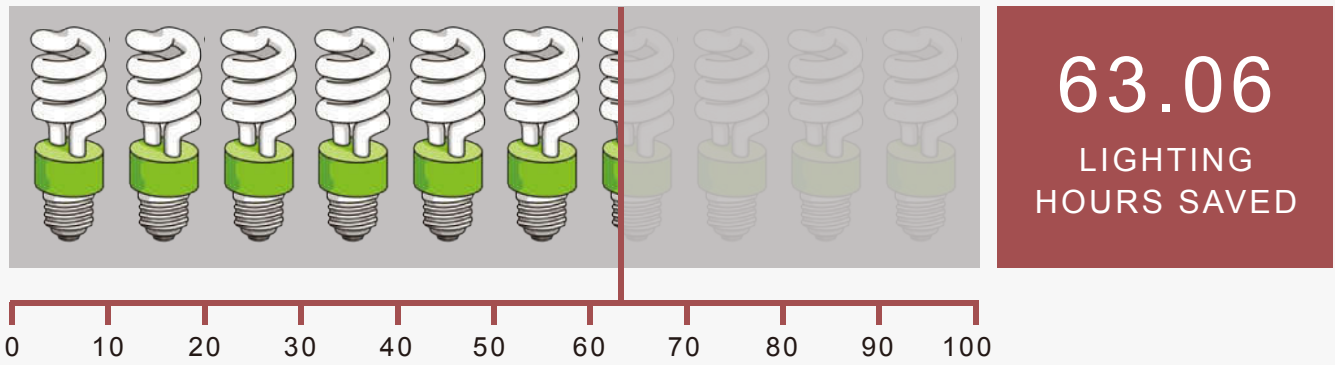


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 63.06 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

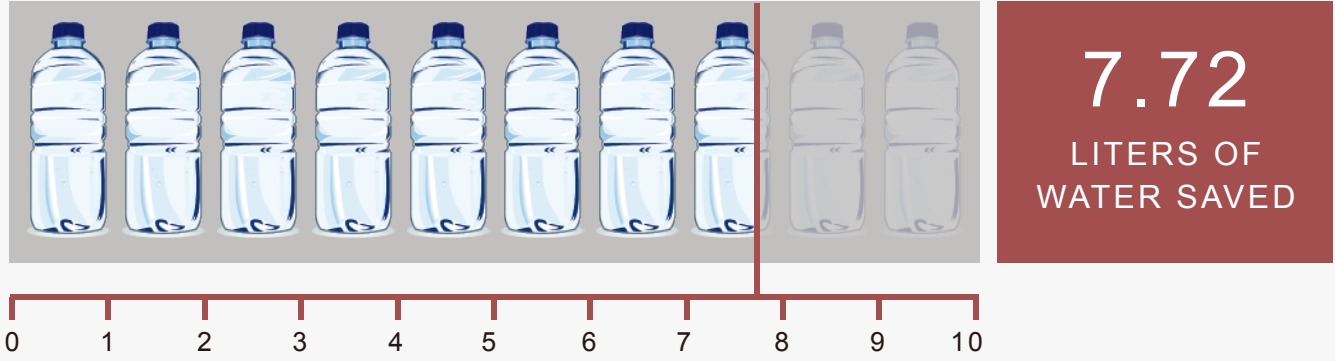


	Code	Color	Dimension	Leather Name
Heel Counter Logo Label	R13911	Porter 19-1518TPG	41 X 19 mm	Volume



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.72 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

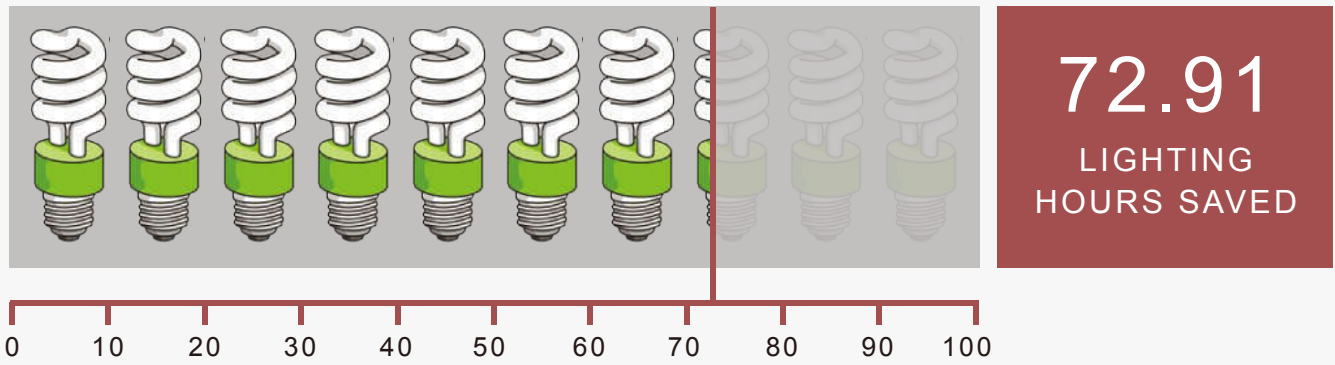


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 72.91 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

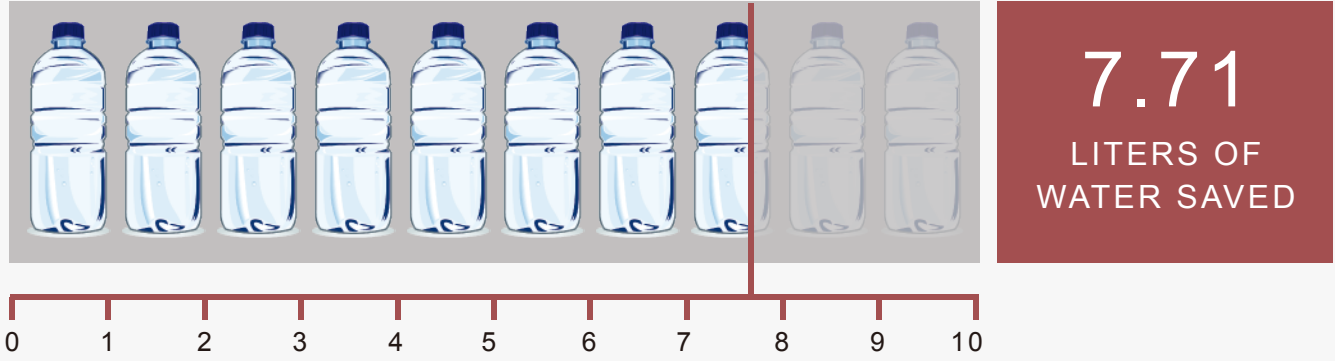


	Code	Color	Dimension	Leather Name
Heel Counter Logo Label	R13912	Draft 16-1120TPG	41 X 19 mm	Farmington WPGT



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.71 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

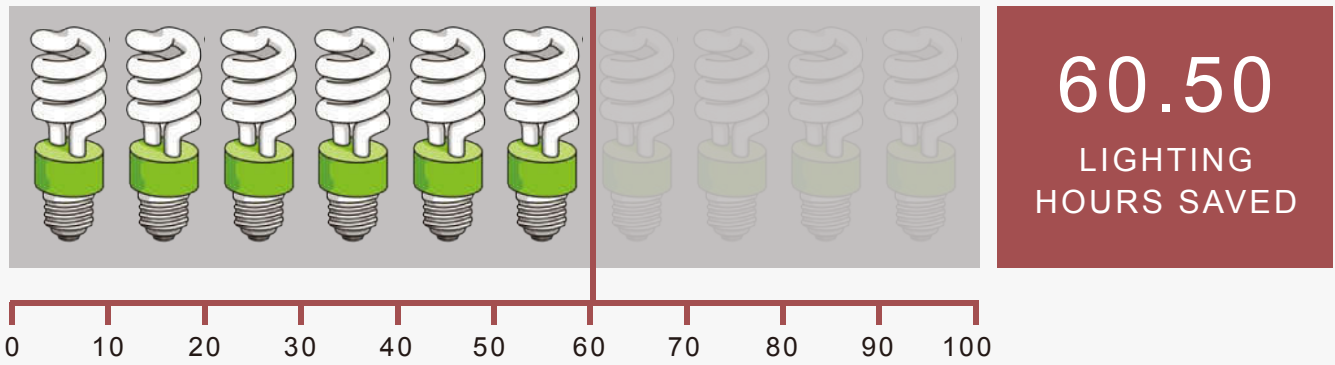


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 60.50 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

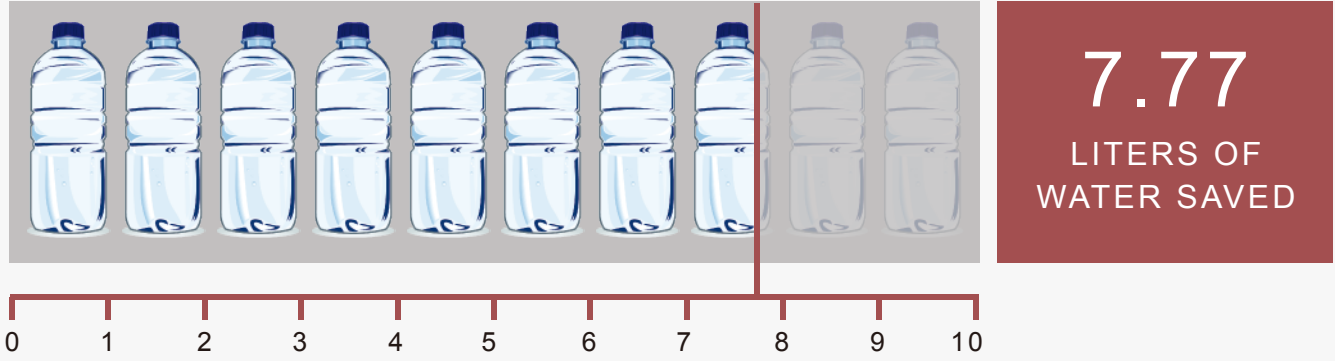


Heel Logo Label	Code	Color	Dimension	Leather Name
	R13918	Barley 18-1142TPG	99 X 45 mm	Rogue WP



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.77 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

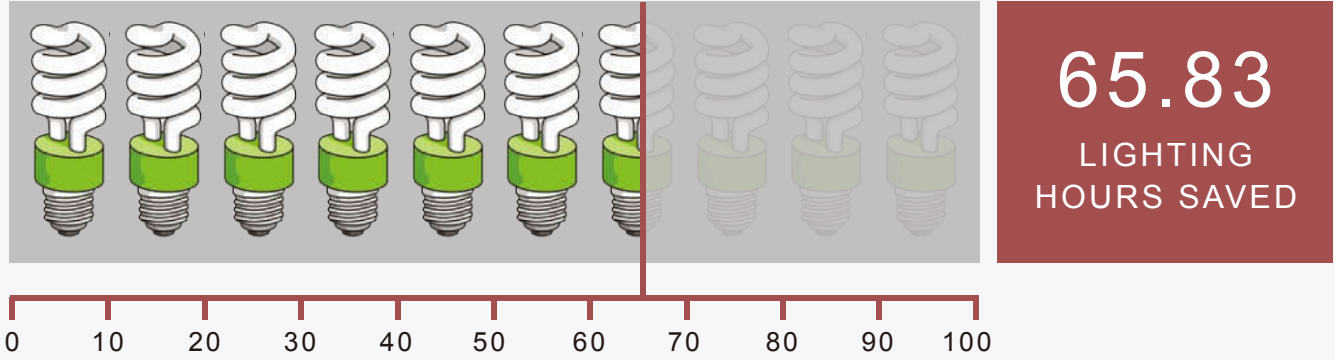


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 65.83 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

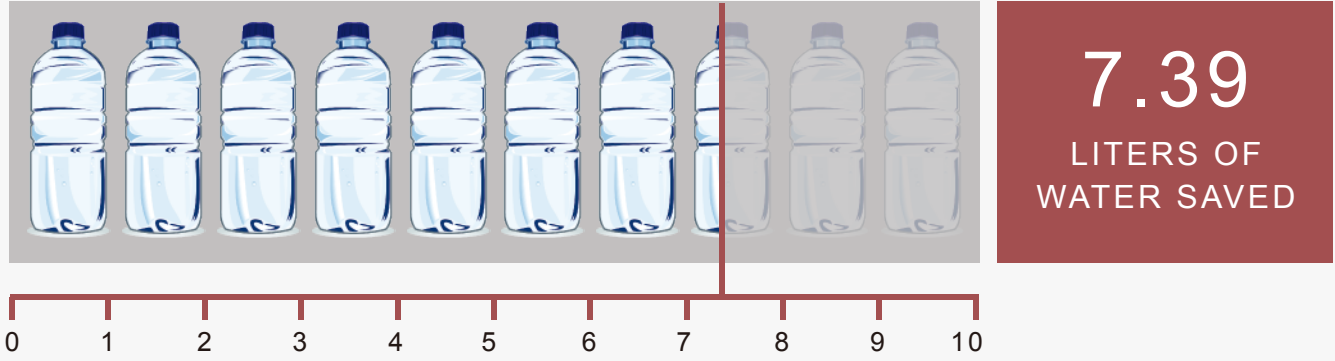


Decorative Label	Code	Color	Dimension	Leather Name
	R13919	Harvest Ale 18-1350TPG	25 X 25 mm	Sanehorse WPLO



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.39 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

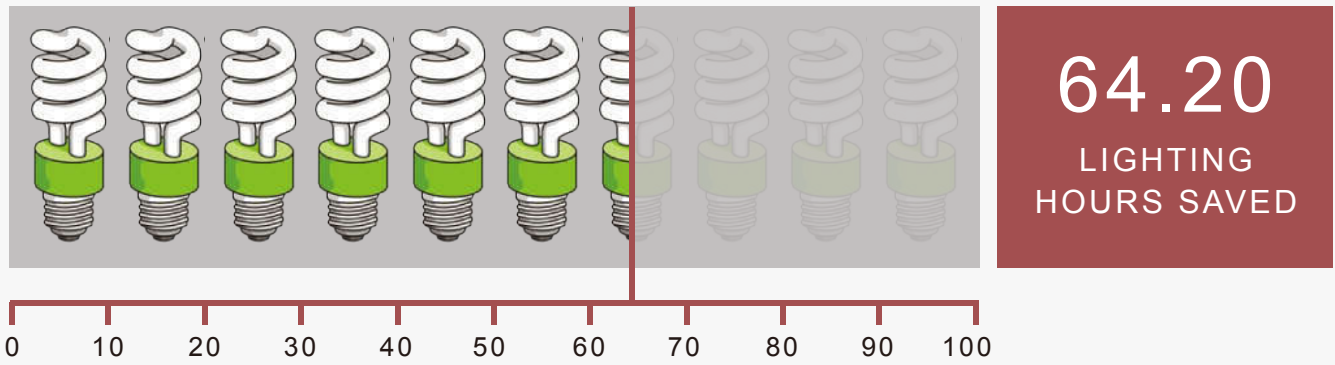


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m2 this leather will save 64.20 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

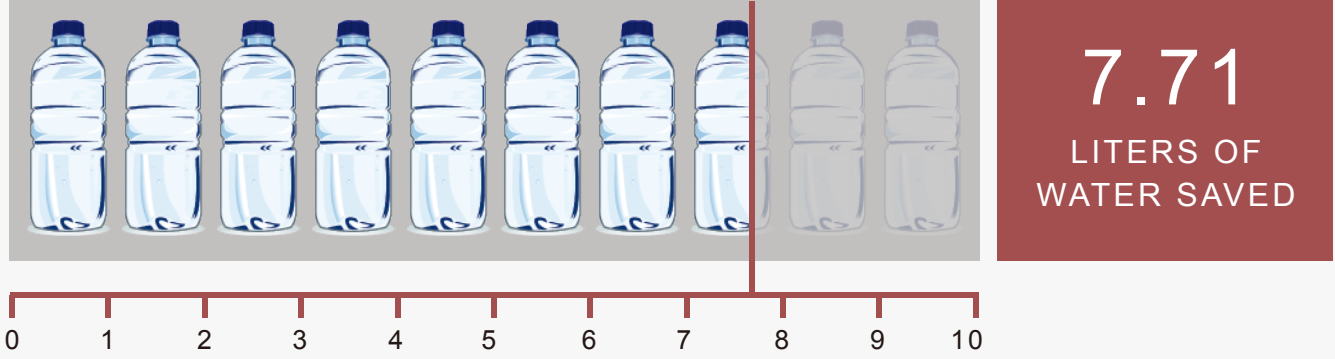


Tongue Logo Label	Code	Color	Dimension	Leather Name
	R13920	Black Lager 19-4005TPG	40 X 40 mm	Orleans Soft WP



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m2, this leather will save 7.71 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

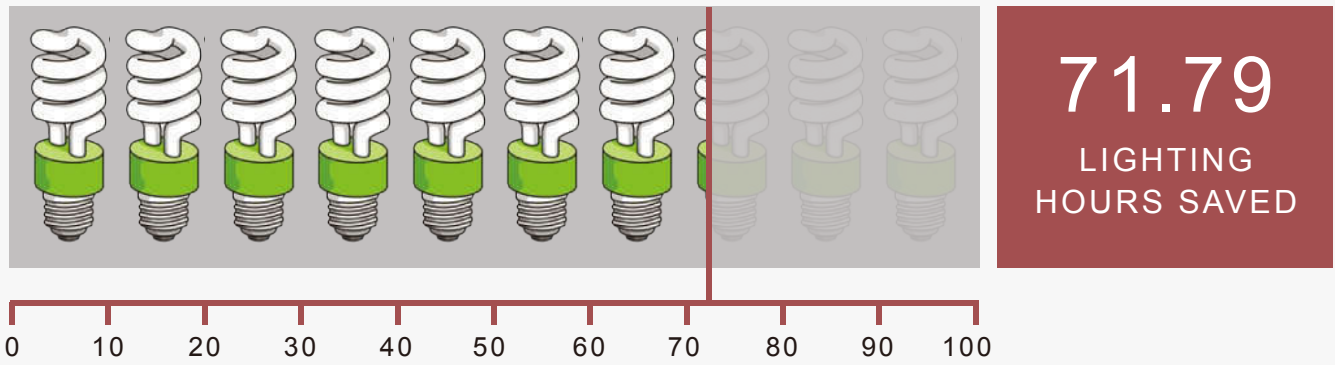


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 71.79 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

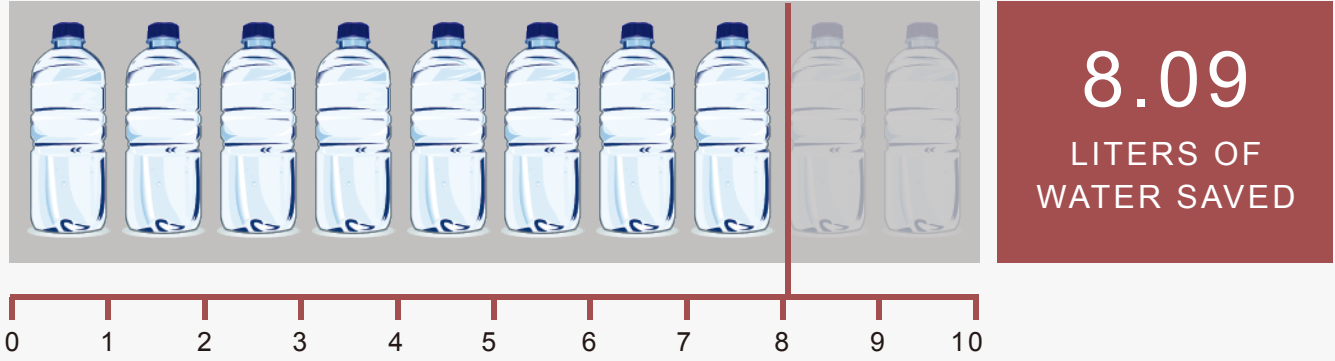


Eyestay Label - Left	Code	Color	Dimension	Leather Name
	R13921	Tonic 11-4301TPX	32 X 23 mm	Costa



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 8.09 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

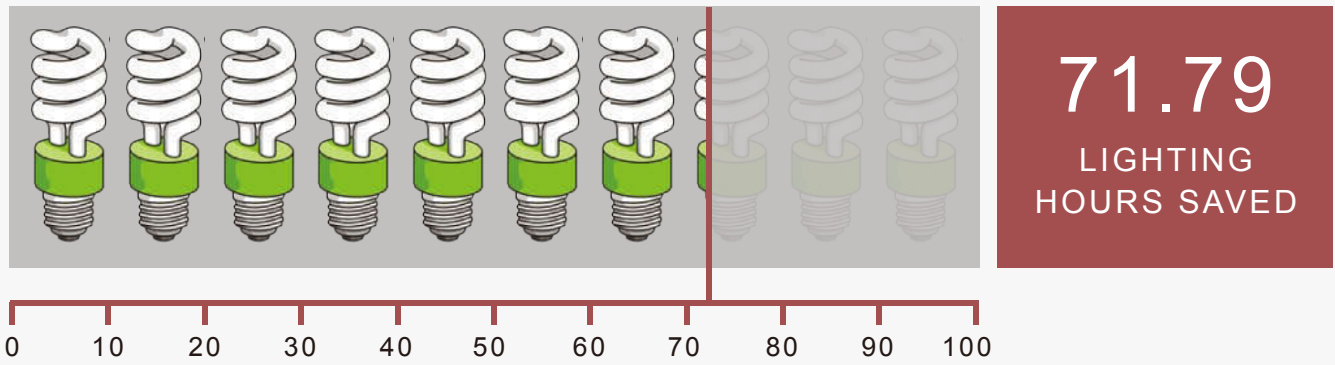


ENVIRONMENTAL IMPACT

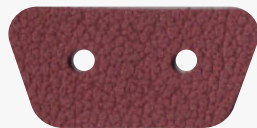
Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 71.79 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

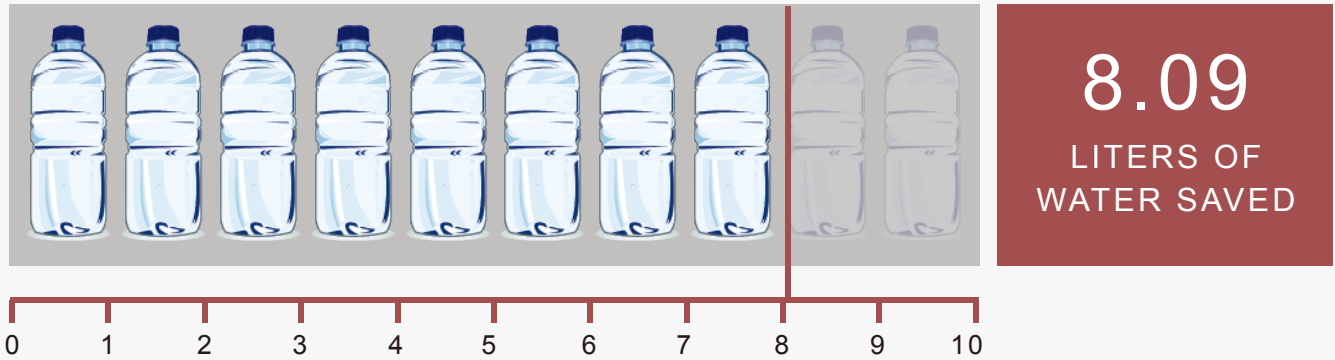


Eyestay Label - Right	Code	Color	Dimension	Leather Name
	R13922	Rubaeus 19-1650TPG	32 X 23 mm	Costa



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 8.09 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

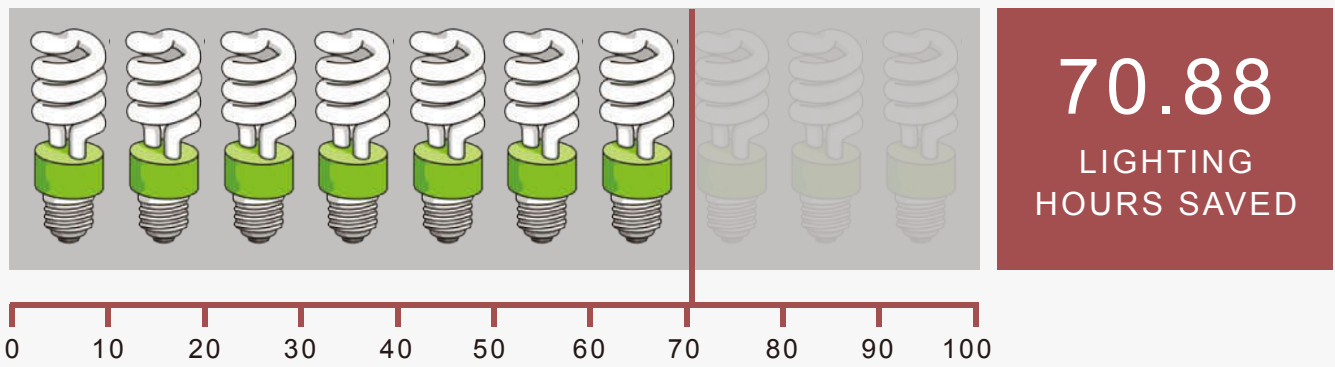


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 70.88 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

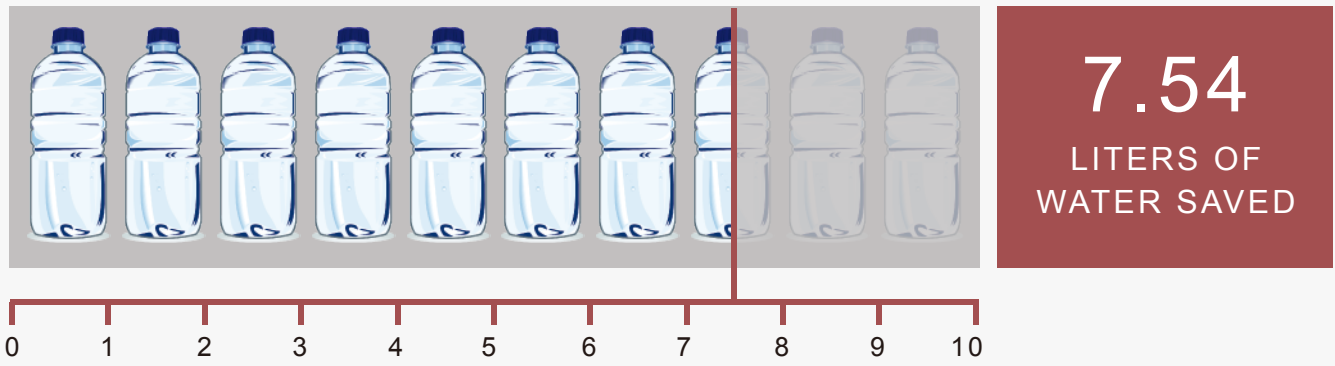


Backstay Label	Code	Color	Dimension	Leather Name
	R13923	Pink	70 X 25 mm	Figari



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.54 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

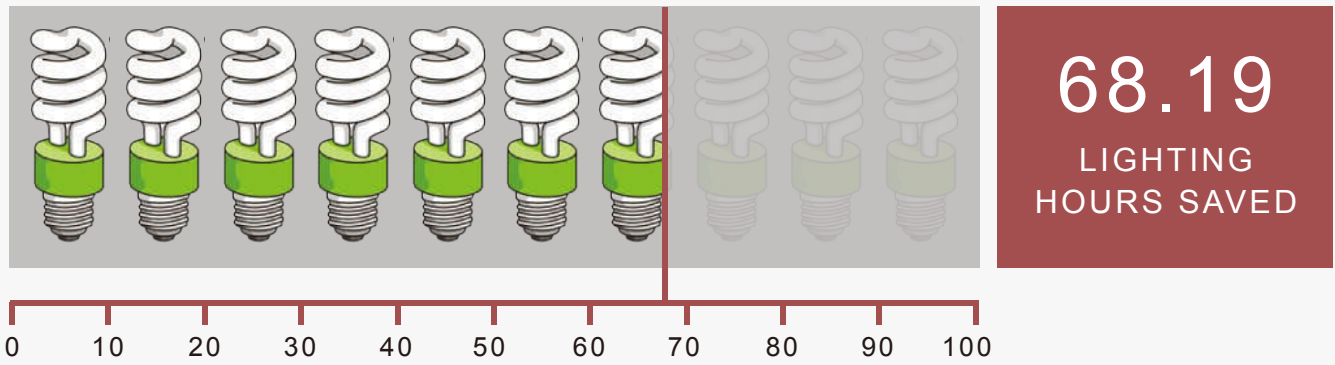


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 68.19 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

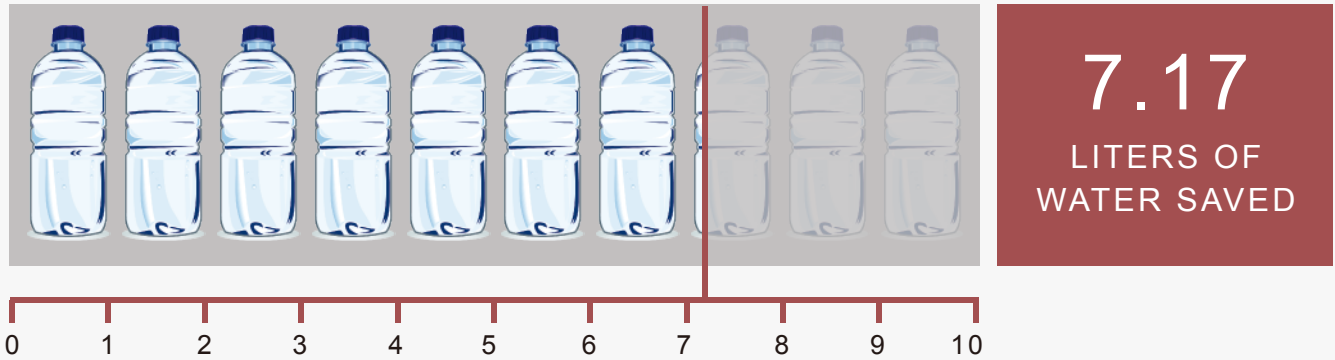


Leather Button	Code	Color	Dimension	Leather Name
	R13924	Natural	DIA 24mm	Figari



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.17 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



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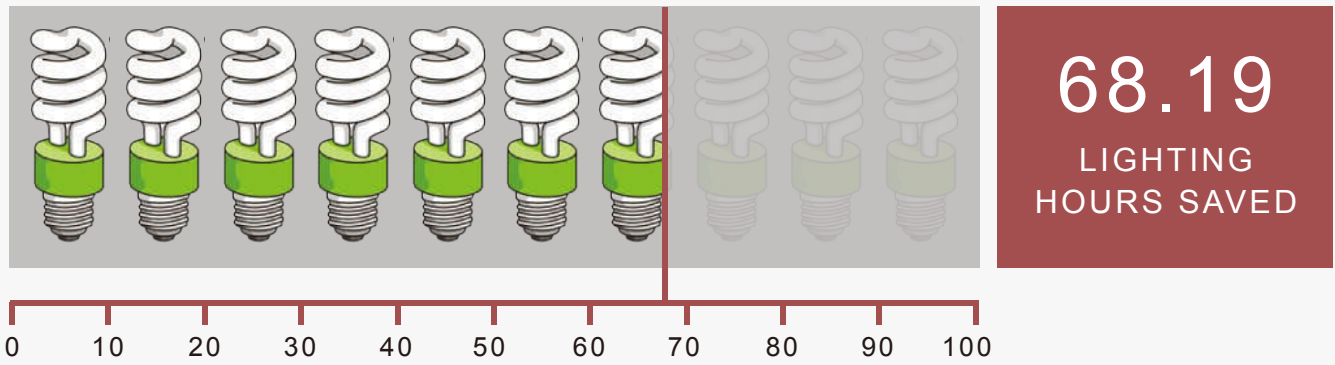


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 68.19 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

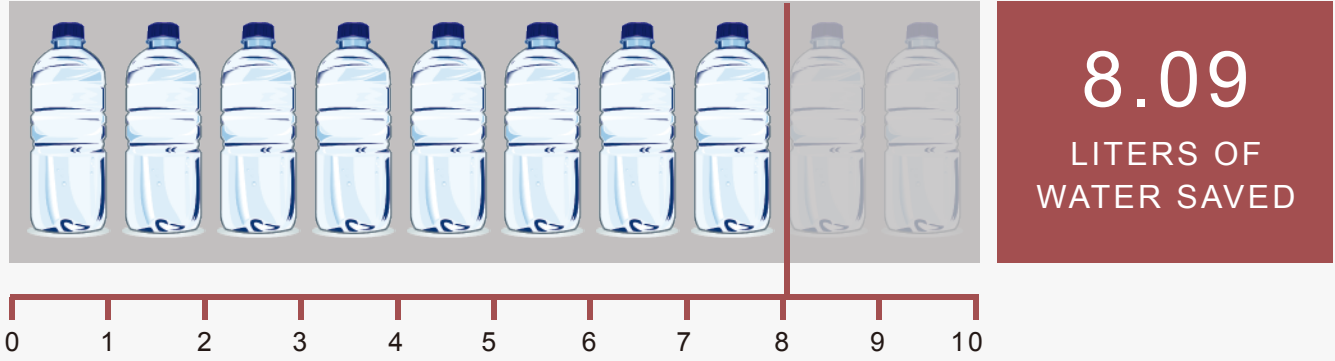


Round Logo Label	Code	Color	Dimension	Leather Name
	R13925	Barley 18-1142TPG	DIA 31mm	Tavern



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 8.09 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



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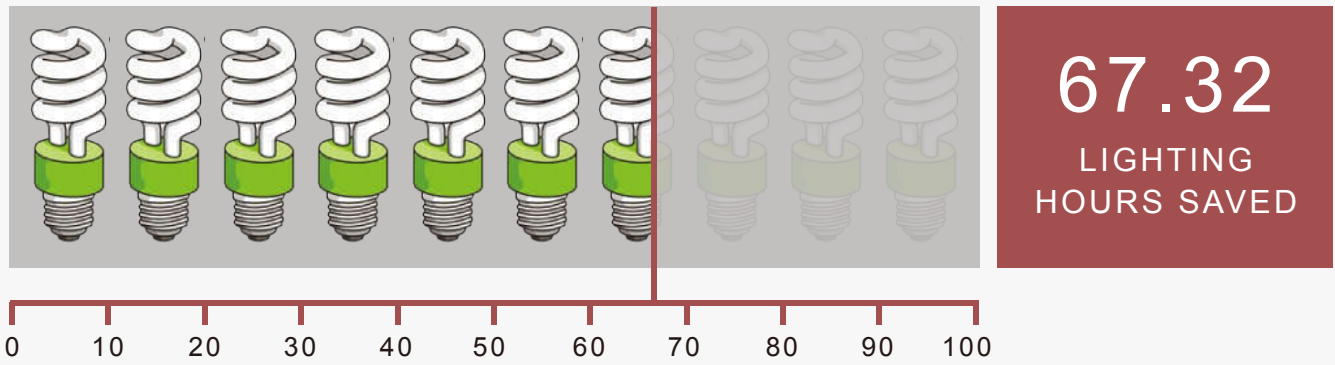


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 67.32 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

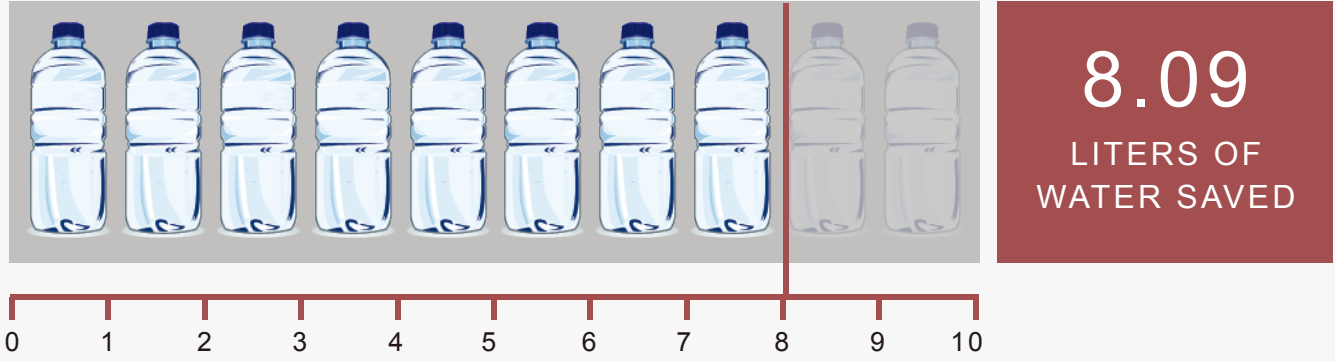


	Code	Color	Dimension	Leather Name
Cow Shape Hangtag	R13926	Sunset Wheat 18-0950TPG	31 X 37 mm	Bisonte



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 8.09 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

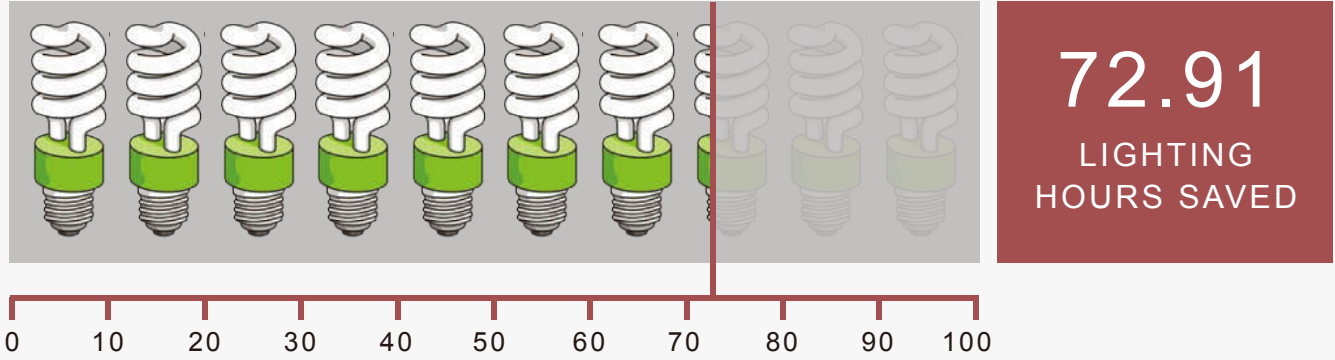


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m2 this leather will save 72.91 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

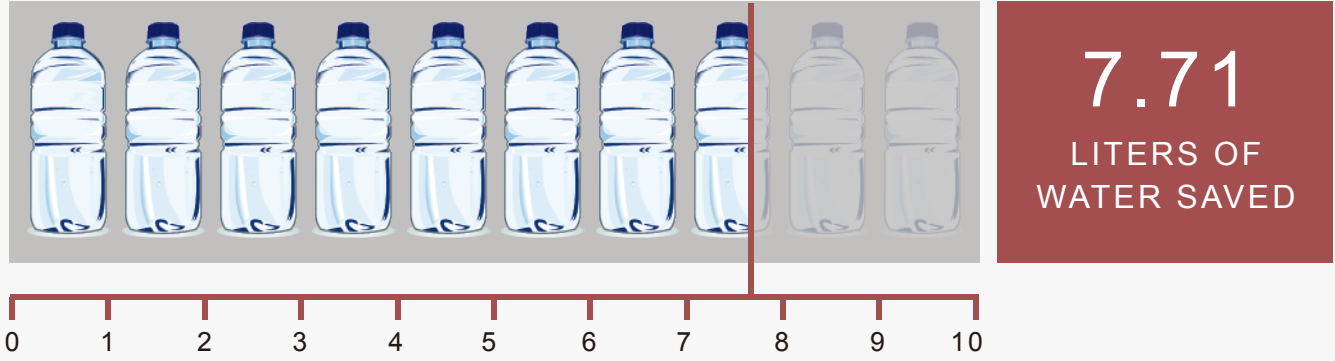


	Code	Color	Dimension	Leather Name
Zipper Pull	R13927	Black Lager 19-4005TPG	65 X 15 mm	Farmington WPGT



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m2, this leather will save 7.71 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

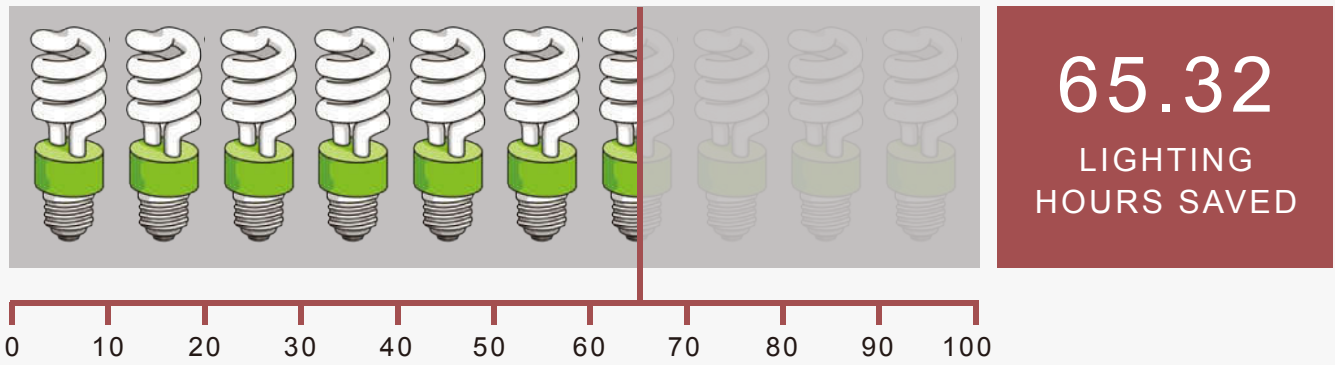


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m2 this leather will save 65.32 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

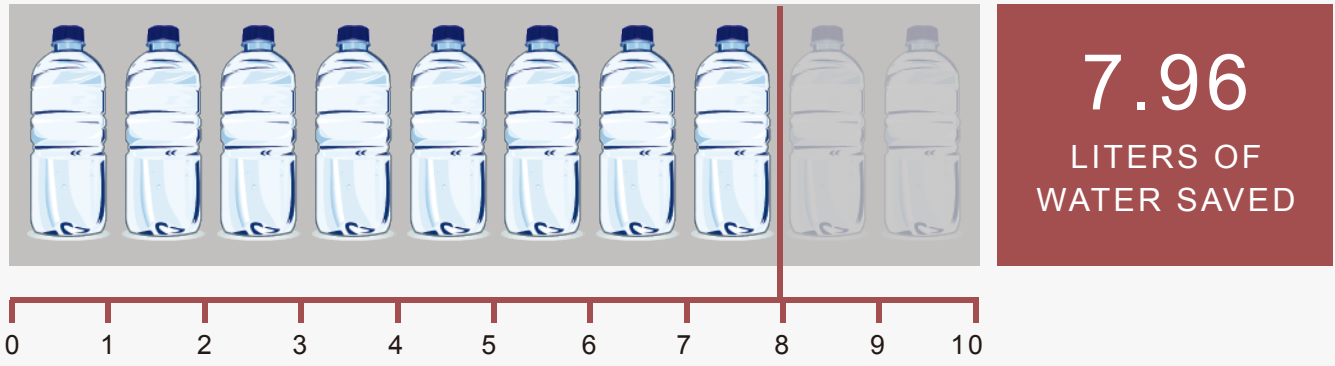


	Code	Color	Dimension	Leather Name
Zipper Stopper	R13928	Wild Blue 19-4038TPG	32 X 23 mm	Masters



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m2, this leather will save 7.96 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

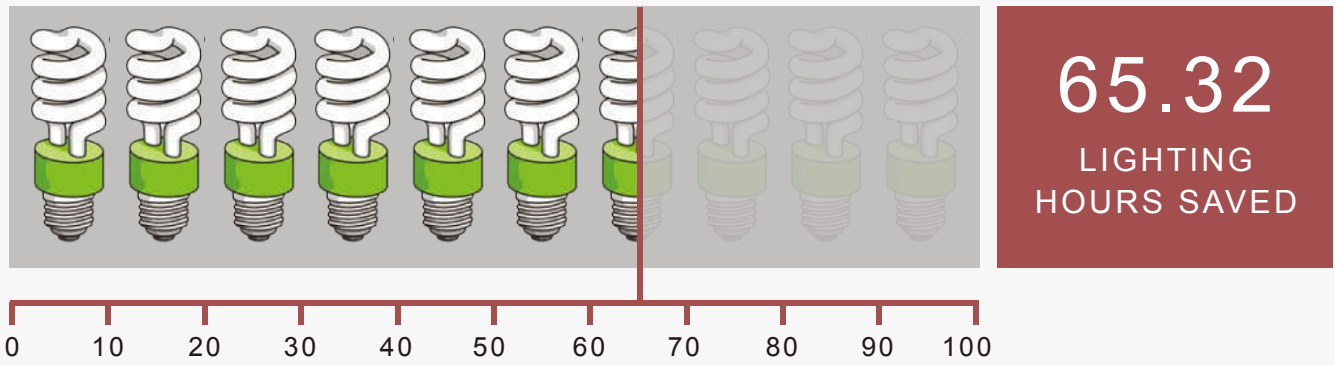


ENVIRONMENTAL IMPACT

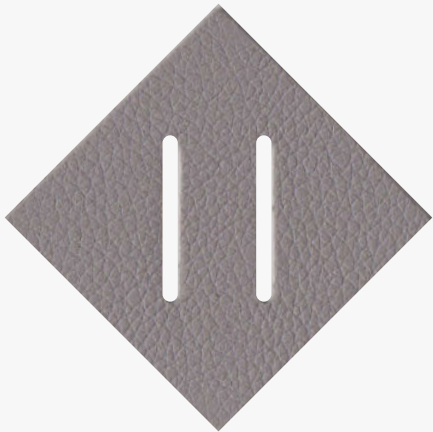
Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 65.32 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

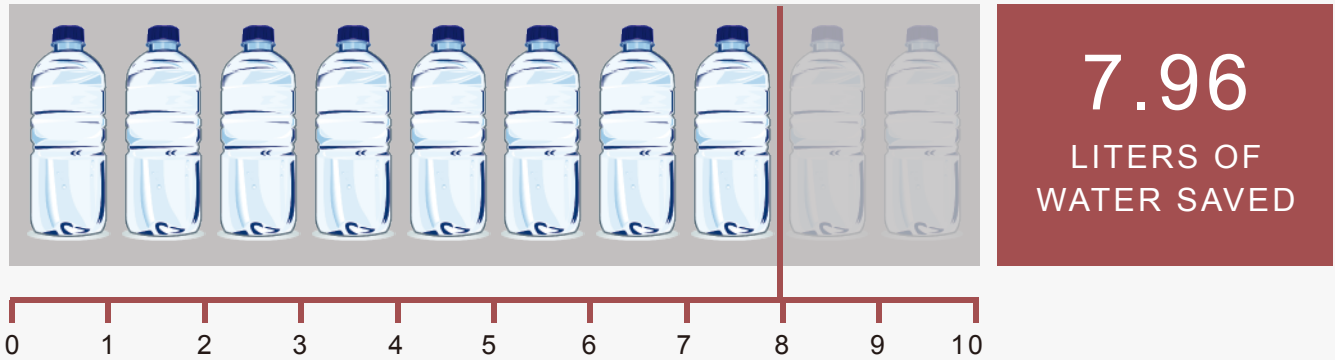


Bag Label	Code	Color	Dimension	Leather Name
	R13929	Keg 16-3801TPG	40 X 40 mm	Masters



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.96 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

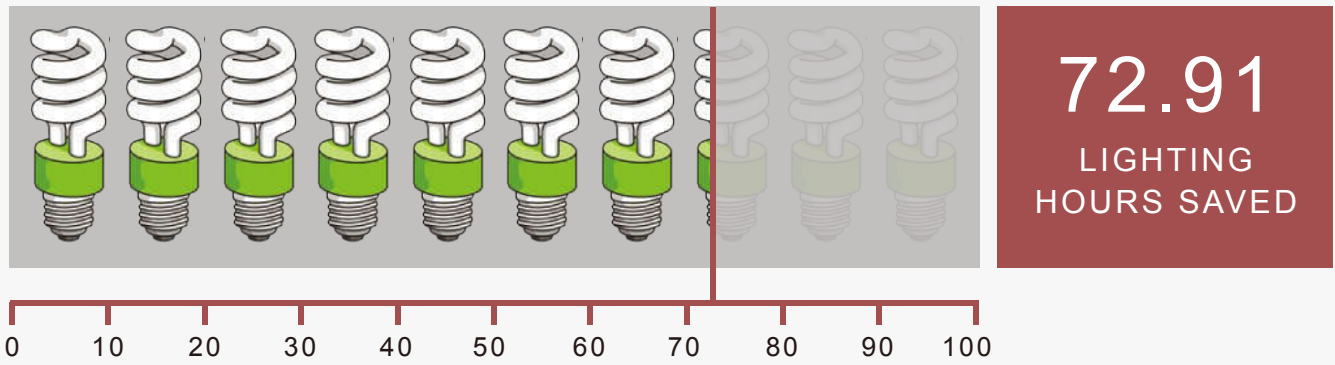


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 72.91 LED lighting hours (11W LED, 60 Watt incandescent) to make 10 pieces of labels (0.06 sq. ft. per piece).

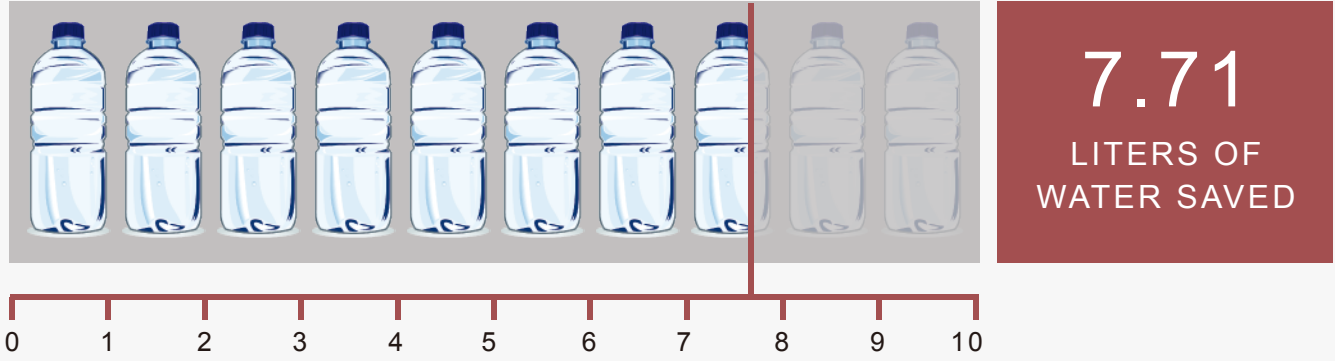


	Code	Color	Dimension	Leather Name
Main Logo Patch	R13930	Harvest Ale 18-1350TPG	DIA 35mm	Farmington WPGT



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 7.71 liters of water to make 10 pieces of labels (0.06 sq. ft. per piece).



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

SL Struck Thru Soft

FOR MEN'S: A high performance lace series for men, pushing the boundaries of usability and standards. Suitable for all outdoor applications, including classic boat shoes and hiking boots. Matched to the ISA shoe leather color pallet provides the perfect fit.

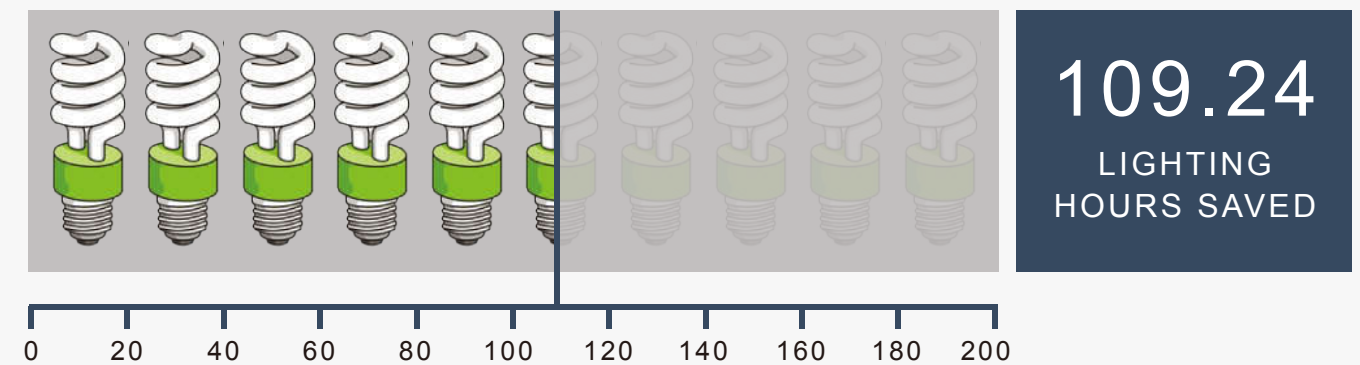


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

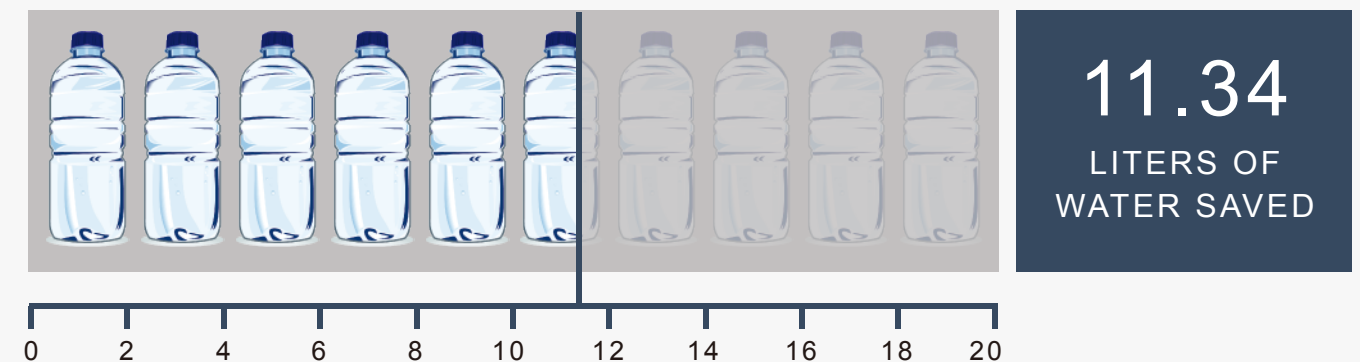
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 109.24 LED lighting hours (11W LED, 60 Watt incandescent) to produce one sft of this leather for the laces.



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 11.34 liters of water to produce one sft of this leather for the laces.



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

SL Sandwich Soft

FOR MEN'S: A high performance lace series for men, pushing the boundaries of usability and standards. Suitable for all outdoor applications, including classic boat shoes and hiking boots. Matched to the ISA shoe leather color pallet provides the perfect fit.

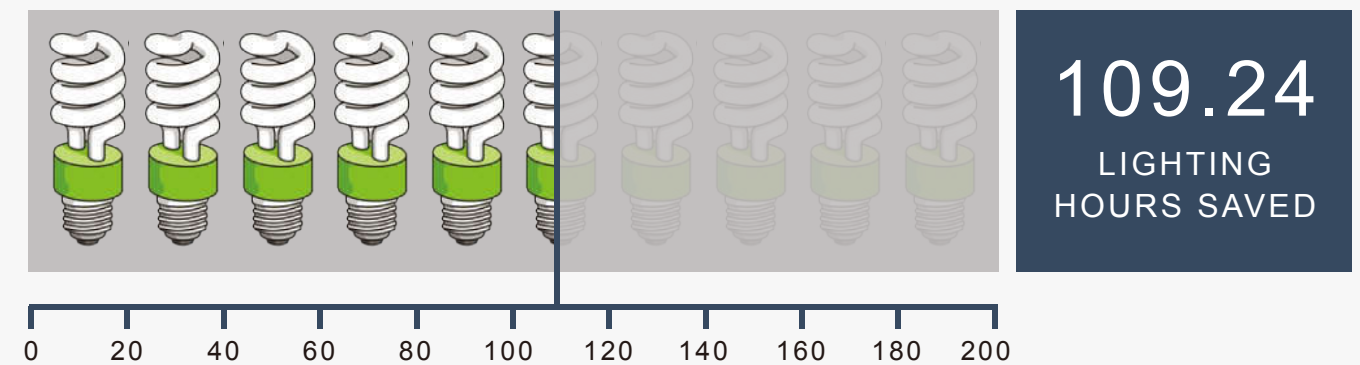


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

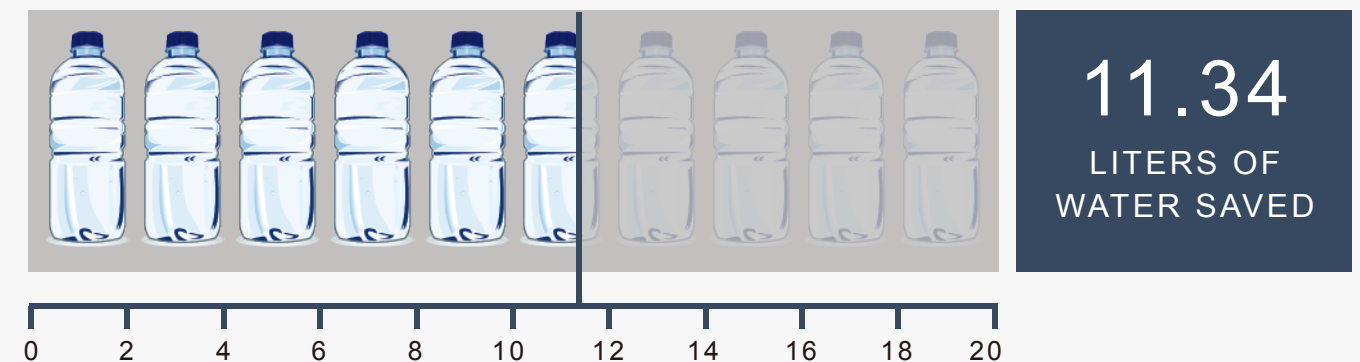
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 109.24 LED lighting hours (11W LED, 60 Watt incandescent) to produce one sft of this leather for the laces.



WATER SAVED ▶

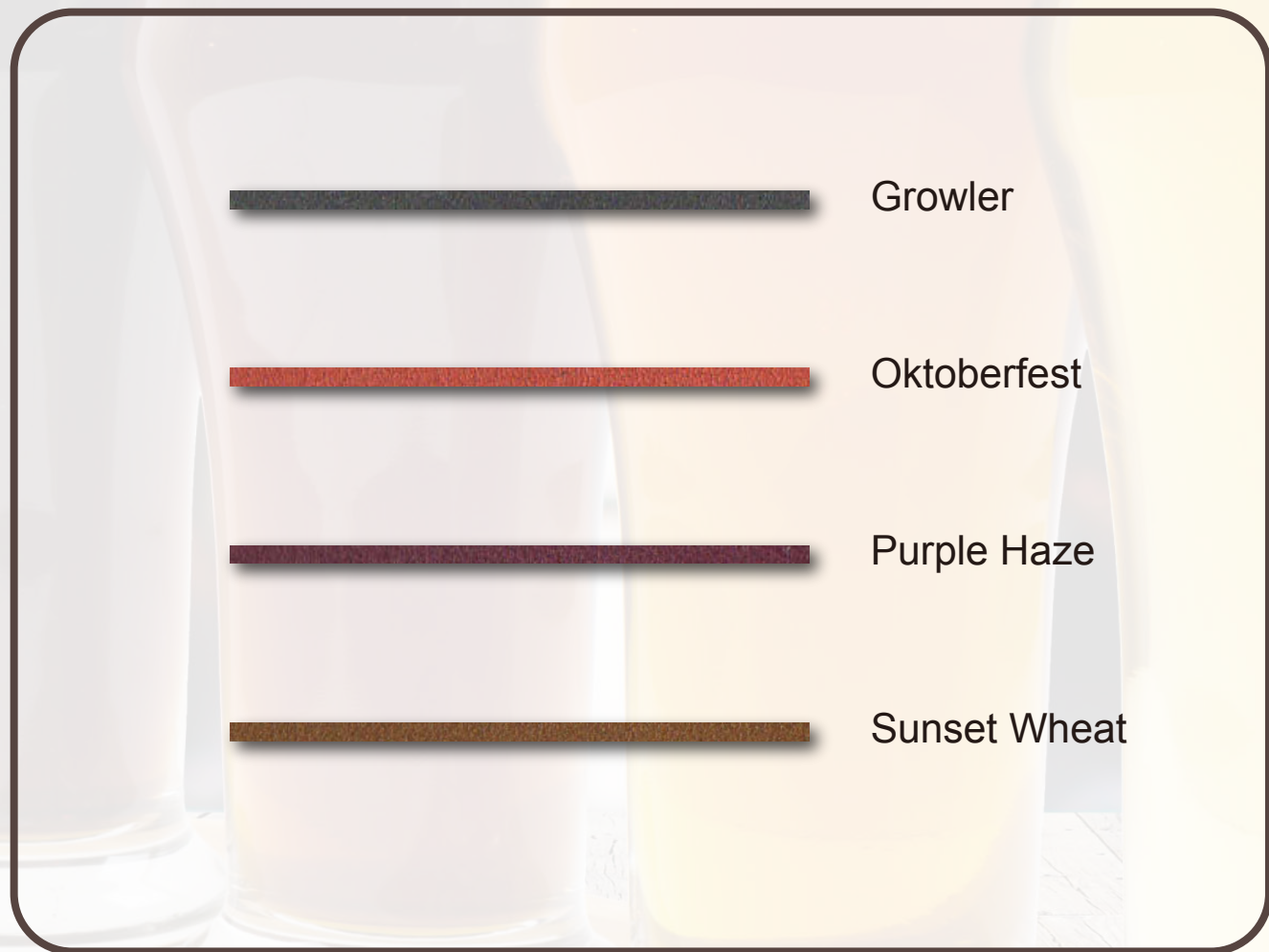
Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 11.34 liters of water to produce one sft of this leather for the laces.



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

SL Struck Thru Soft

FOR WOMEN'S: High performance lace series for women, offering feminine colors and a soft touch fits all collections. Matched to the ISA show leather color pallet provides the perfect fit.

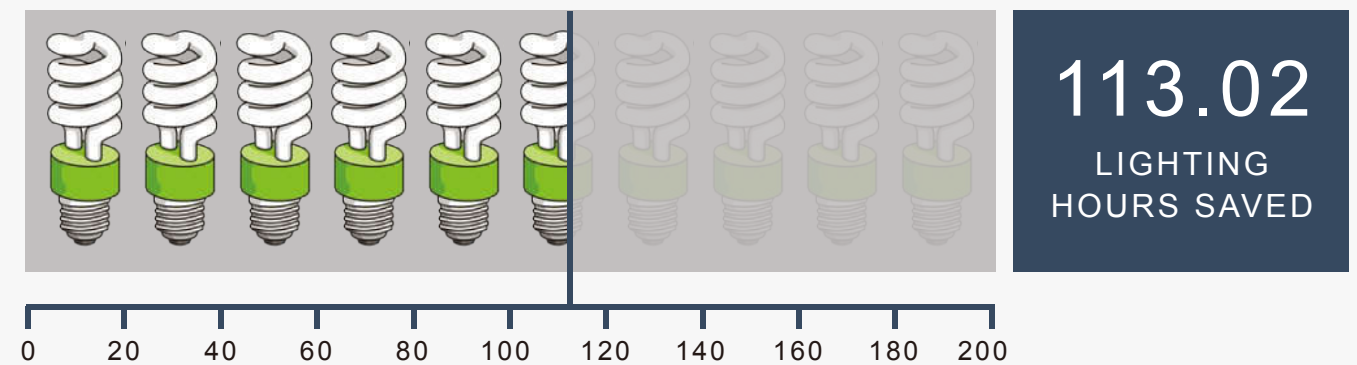


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

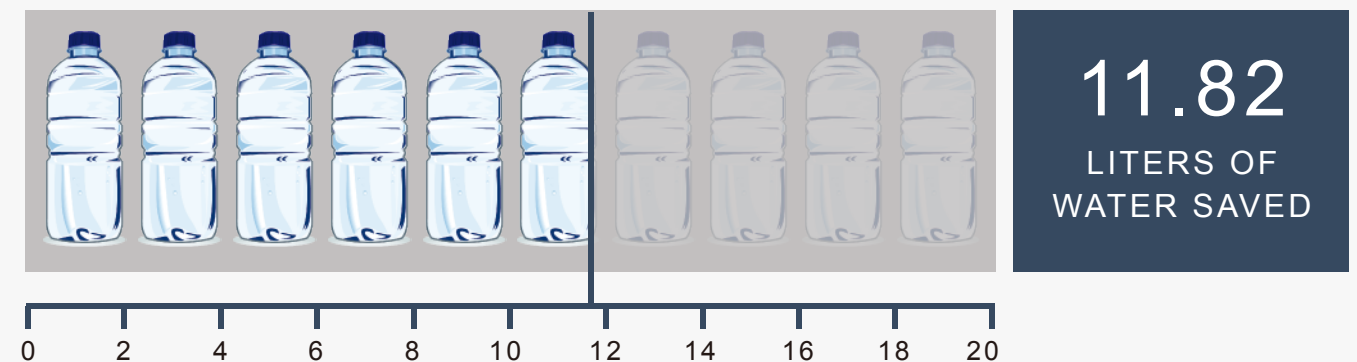
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 113.02 LED lighting hours (11W LED, 60 Watt incandescent) to produce one sft of this leather for the laces.



WATER SAVED ▶

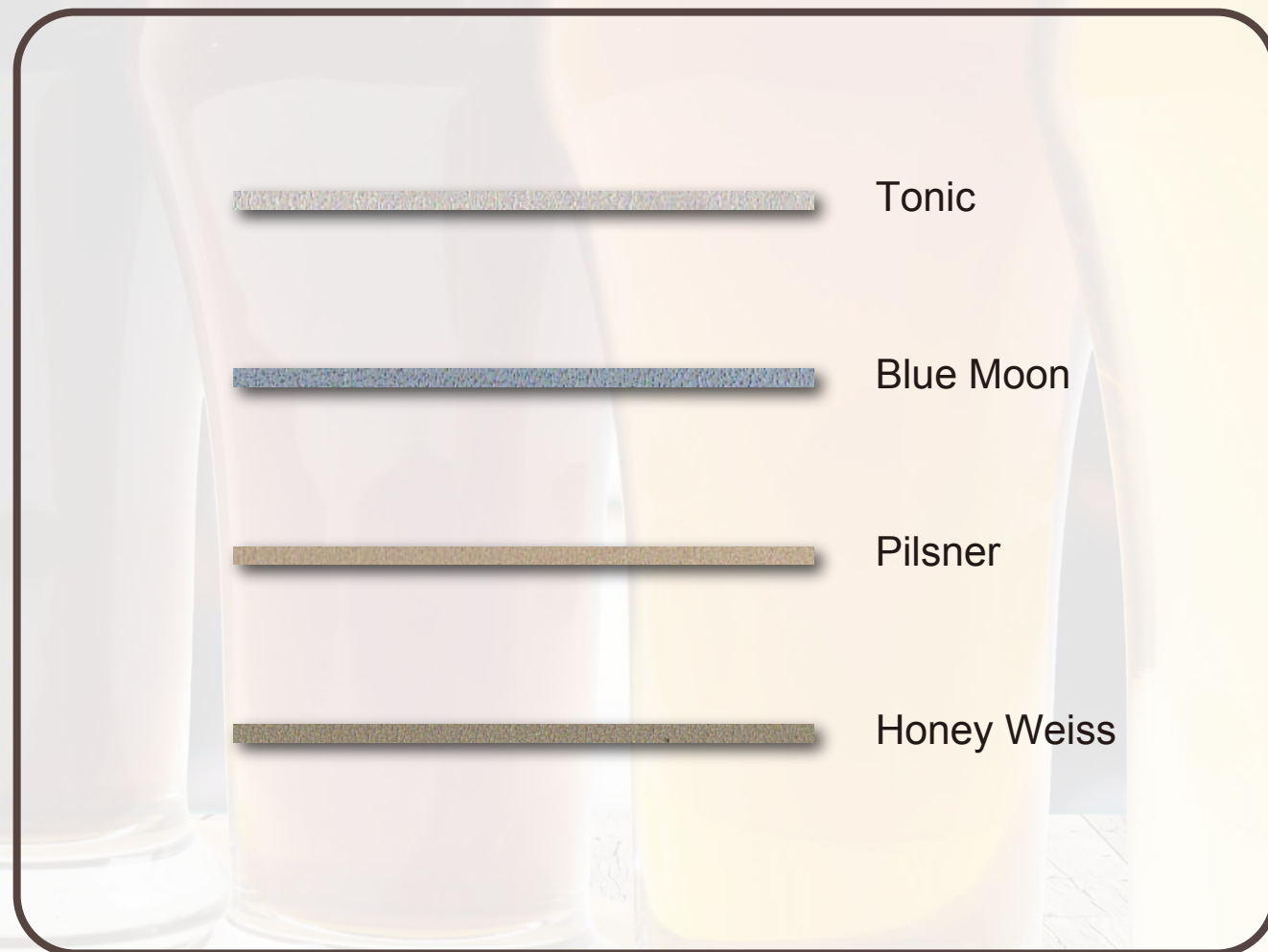
Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 11.82 liters of water to produce one sft of this leather for the laces.



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.

SL Surface Soft

FOR WOMEN'S: High performance lace series for women, offering feminine colors and a soft touch fits all collections. Matched to the ISA show leather color pallet provides the perfect fit.

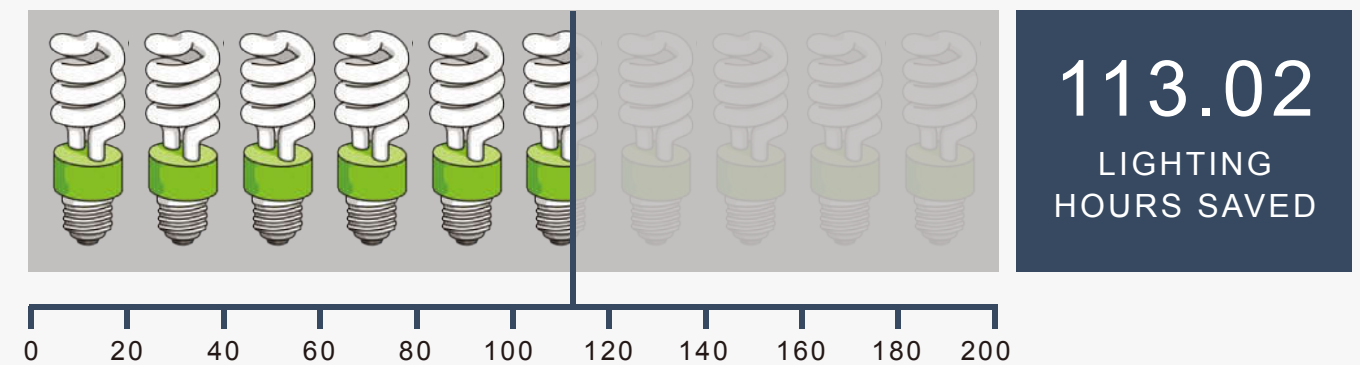


ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

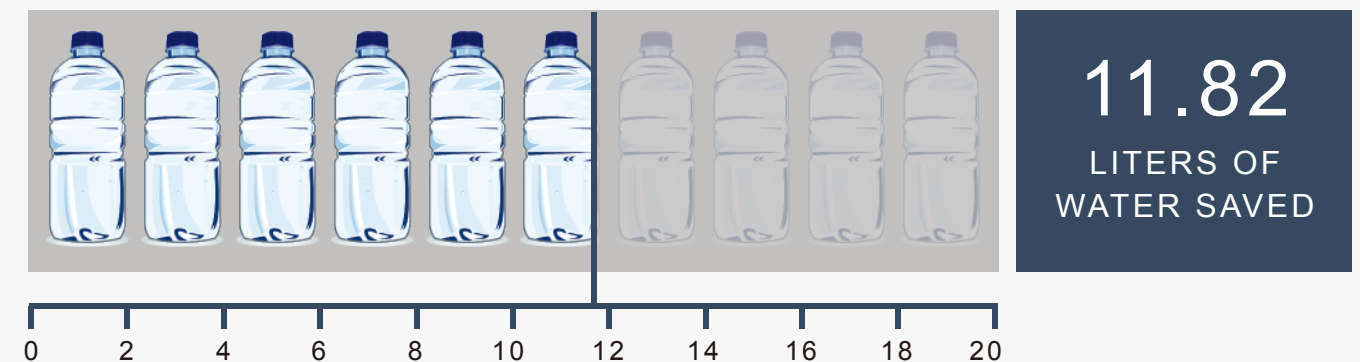
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 113.02 LED lighting hours (11W LED, 60 Watt incandescent) to produce one sft of this leather for the laces.



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 11.82 liters of water to produce one sft of this leather for the laces.



*The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.