



The Brand < Behind The Brand

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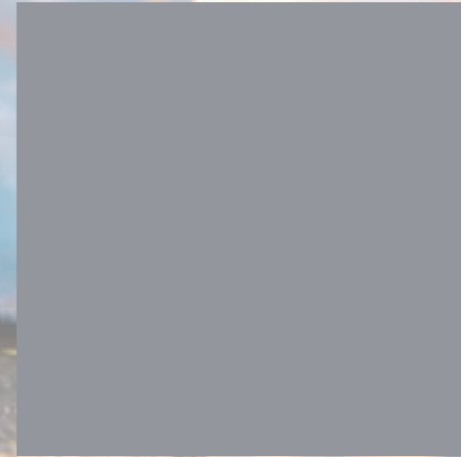
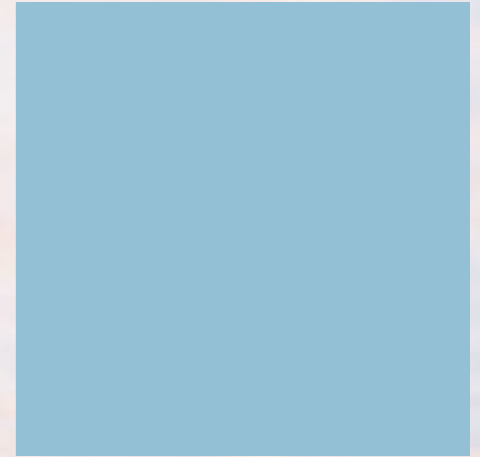


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ISA TANTEC LTD. USA | CHINA | VIETNAM www.liteleather.com



2019
SPRING
SUMMER
COLLECTION



ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.

LETTER FROM CEO

Dear Customers and Business Partners,

We continue to work hard in a fast changing market environment. With great products and services, outstanding customer satisfaction results and strong commitment to social responsibilities, backed by product quality and consistency, responsiveness, innovation as well as environmental excellence, the sales volume of leather has nearly tripled since 2012. ISA TanTec, as a global leather group, supplies leading brands around the world.

ISA makes a positive difference in the industry every day. A few of our many accomplishments include:

- We have introduced our first Fall 2018 Collection of ISA Luxury Leather and are working with the leading brands. The Seasonal Collections offer fashionable leathers that are suitable for a wide range of products including handbags, wallets, accessories and leather-goods.
- We continue to become a more frequent exhibitor at different tradeshows around the world for the TrimTec business which increases our opportunities for an even faster ramp up.
- Our US facility, Mississippi TanTec, has been nominated as a finalist for Tannery of the Year for the Americas 2017/2018.
- Having become the first tannery member of SAC (Sustainable Apparel Coalition), we are more capable of overcoming challenges that are impossible to tackle alone. We are also able to share and extend a sustainable future for the brands.
- Our production line for making belts in the USA is ready to go.

We are optimistic for future growth, as we are continuously looking for new opportunities such as potential acquisitions, entry into new market segments and future geographic expansion to be closer to our customers.

We are pleased to see an increase in our customer base every season and look forward to welcoming more new customers into our family.

Thank you for your continuously great support!

With best personal regards,
Uwe Hutzler



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ISA
TanTec

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SHOE FINISHING DATA

**These guidelines are only suggestions for finishing procedures using Prime Leather Finishes products. Please consult factory or Prime Leather Finishes for further verification and testing.

BRILLIANT

- Metallic full grain.
- No finishing needed.

CAPTAIN

- Embossed full grain.
- No finishing needed.

CRUISE 83

- Full grain, smooth veg retan. Burnish to darken & brighten the surface.
- 1. Sponge apply LH-712, Brown Sealer Mix; 2. Brush on #3 wheel while wet; 3. Polish on yarn wheel with 99-0304 Slick-um.

DECK

- Saline solution footbed leather.
- No finishing needed.

FLIPSIDE WAXY

- Flesh out (Reverse) product.
- Spray apply a good coat of 41-0184 Defender HF, allow to dry to achieve stain resistance.

FLUFFY

- Naturally milled nappa.
- Polish on yarn wheel with 99-0304 Slick-um.

INTERTWINE

- Embossed nubuck.
- Spray apply a good coat of 41-0184 Defender HF, allow to dry to achieve water repellency.

JAWS

- Burnish and restore hand feel.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar or 54-0056 Natural burnishing bar; 2. Polish on yarn wheel with 99-0304 Slick-um.

KENYA

- Distressed crackled look. Leave as it is or apply shoe cream.
- Leave as it is or apply 43-0400 Shoe Cream OR LH-701 Bright Cream and let dry to restore surface feel and add brightness.

MAIDEN

- Lightly milled with white wax.
- Leave as it is. Or polish on a yarn wheel with 99-0304 Slick-um.

MUDDY RIVER WP

- Milled, oily nubuck.
- Sponge apply 41-0259 Pull Up Cream OR Spray apply 41-0247 Pull Up Spray and allow to dry to restore leather and maintain pull up.

**These guidelines are only suggestions for finishing procedures using Prime Leather Finishes products. Please consult factory or Prime Leather Finishes for further verification and testing.

MALDOVA

- Lightly milled leather, burnish and darken the surface.
- 1. Burnish on #3 wheel with 54-0086 Brown burnishing bar or 54-0056 Natural burnishing bar; 2. Polish on yarn wheel with 99-0304 Slick-um.

PIRATE

- Milled full grain.
- Leave as it is or apply 43-0400 Shoe Cream or LH-701 Bright Cream and let dry to restore surface feel and add brightness.

SALISBURY STRUCK THROUGH

- Burnisable full grain.
- Burnish on #3 wheel as is or with 54-0056 Natural burnishing bar.

SHARK

- Milled leather with rubbery handfeel.
- 1. Leave as it is or apply 43-0400 Shoe Cream OR LH-701 Bright Cream and let dry to restore surface feel and add brightness; 2. Polish on yarn wheel with 99-0304 Slick-um.

SPLATTER

- Novelty.
- No finishing needed.

SPOTLESS

- Stain Resistant leather.
- No finishing needed.

TITANIC

- Embossed nubuck.
- Spray apply 99-0100 Nubuck 2 Feel Spray to restore natural Nubuck hand feel.

TITAN

- Tumbled waxy nubuck.
- Brush with cotton wheel to darken & brighten the surface. No additional wax needed.

TROPICANA

- Washable leather.
- No finishing needed.

WATERBIRD

- Saline Solution upper leather.
- No finishing needed.

WATERFRONT

- Saline Solution upper leather.
- No finishing needed.

■ Type/Result ■ Suggested Finishing Plan

■ Type/Result ■ Suggested Finishing Plan



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LEATHER THICKNESS CONVERSION CHART

MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PLM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.4-2.8 mm	6 / 7 oz	
2.8-3.0 mm	7-7.5 oz	
2.8-3.2 mm	7 / 8 oz	
3.2-3.4 mm	8-8.5 oz	
3.2-3.6 mm	8 / 9 oz	



LIFESTYLE

The category of Go To Casuals. Cross generational leathers perfect for Casual, Sport or Outdoor footwear. Soft and naturally milled full grain and nubuck. Smooth and burnishable for dress casual looks and waxy burnished leather with a rugged feel. Athletic inspired tannages with low oil contents, smooth full grain and a deep textured nubuck for sneaker constructions.



FASHION

A perfect combination of textures and fun novelty tannages for unique self expression. A new paint splatter look for sandals & mules. Trending textures: a 3D carbon fiber look and a much needed basket weave design on a white base look great in combinations. For sneakers try a crackle effect that is worn and soft. And... last, but certainly not least, a brand new METALLIC leather from ISA!



HERITAGE

Classic artisan tannages that speak to the craftsmanship of making leather. Beautiful looks that are familiar and authentic. Dressy burnishable veg retan for belted sandals. Rugged fleshout for unlined casuals. Elegant and dressy tannage for men's or women's. A soft tempered white waxy article looks great in colors. And a milled veg retan with beautiful tipping round out this category.



PERFORMANCE

What kind of features do your leathers have? Are they Waterproof? Stain Resistant? Washable? Can they stand up to the salty ocean and other water activities with Saline Solution benefits? ISA can deliver all these features for you in our Spring 19 collection! If your leather isn't performing for you...then its just skin.

COLOR BOOKLET



2019
SPRING
SUMMER
collection

SEASONAL



LOBSTER
19-1757 TPX



RED SEA
19-1535 TPX



MARINE
19-3933 TPX



DORY
19-4052 TPX



JELLYFISH
18-2336 TPX



NEMO
16-1435 TPX



SPONGEBOB
13-0942 TPX

NEUTRAL



Pearl
11-0601 TPX



Sand Dollar
13-0715 TPX



Shrimp
14-1314 TPX



Stingray
15-4502 TPX



Sea Shell
14-4317 TPX



Sea Foam
15-5209 TPX



Dolphin
16-3915 TPX

Spring / Summer 2019 Introduction:

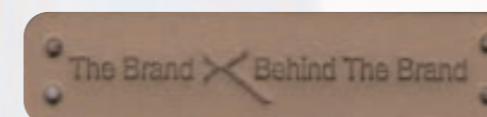
The theme for Spring / Summer 2019 is: Sea Life. Oceans are our greatest natural resource covering 70% of our planet. It is easy to take for granted the many ways the ocean keeps us alive. Providing much of the air we breathe, the food we eat, the water we drink and the climate that surrounds us. ISA's Spring / Summer 2019 theme helps remind us of the fragile natural beauty of the sea.

SEASONAL: The seasonal pallet is bold and unambiguous. Strong primary colors with childlike simplicity. **LOBSTER** is a statement red, diving through the noise and making a strong impact. Paired with **RED SEA** as a summer alternative to dark browns. Blues continue as fashion colors in varying tones. We have a true navy, **MARINE** and a bright, **DORY**. Pink evolves to the deeper hue of **JELLYFISH** showing depth and sweetness. **NEMO** is a versatile, light rust shade. Yellow continues to gain popularity and **SPONGEBOB** delivers with a sun drenched tone.

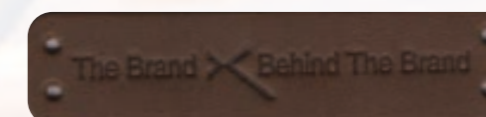
NEUTRAL: Soothing and energizing tones for the Neutral pallet connect to emotional wellbeing. Neutrals continue to evolve as Core Colors. **PEARL** anchors the pallet with a must have white. Followed by the feminine and sophisticated tones of **SHRIMP** and **SAND DOLLAR**. **SEA FOAM** makes a splash as an optimistic green. Greys are perhaps the strongest in the neutral family with **STINGRAY** and **DOLPHIN**. Light blue calls to mind summer skies and calming softness with **SEA SHELL**.

CORE: Mid tones and core colors become richer and warmer. Tinted darks and colors to build collections around. **OYSTER** is a muted tan. Continue down the pallet to the darker tan/brown of **WALRUS**. Next find the golden casted brown of **PELICAN**. **BLOWFISH** is a punchy mid brown. **SEA LION** a familiar and inviting dark brown. A muted military, **PLANKTON**, works across genders and categories. **MANATEE** works well in combinations for a dramatic contrast. The pallet is anchored by **ABYSS** which offers versatility across all footwear markets.

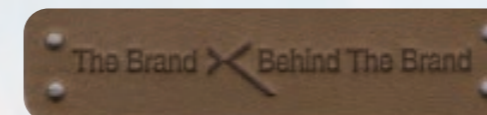
CORE



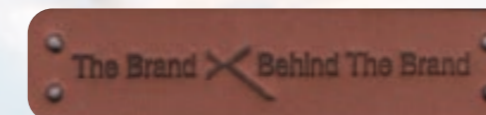
Oyster 16-1120 TPX



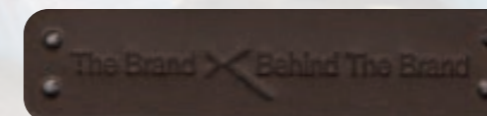
Walrus 18-1048 TPX



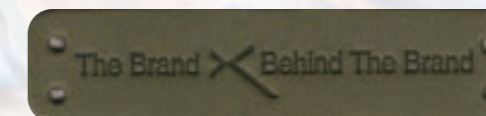
Pelican 18-0940 TPX



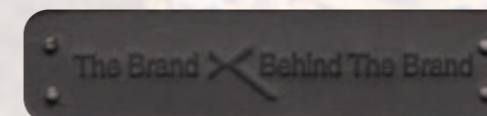
Blowfish 17-1147 TPX



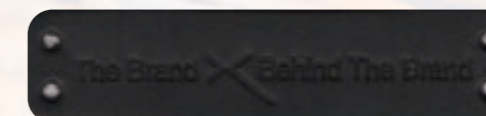
Sea Lion 19-1218 TPX



Plankton 18-0622 TPX



Manatee 19-3900 TPX



Abyss 19-4005 TPX

Cruise 83

PRODUCT FEATURES: A beautiful Veg Retan with the optimum temper needed for unlined sandalized footwear. CRUISE 83 provides a high end look.



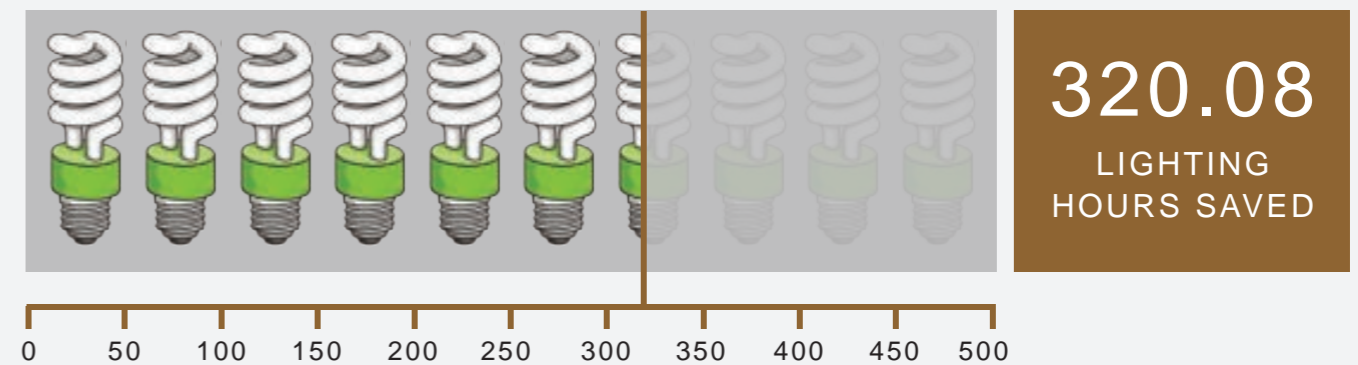
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.0	1.2-2.0mm	12%	Farmington WP	None

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

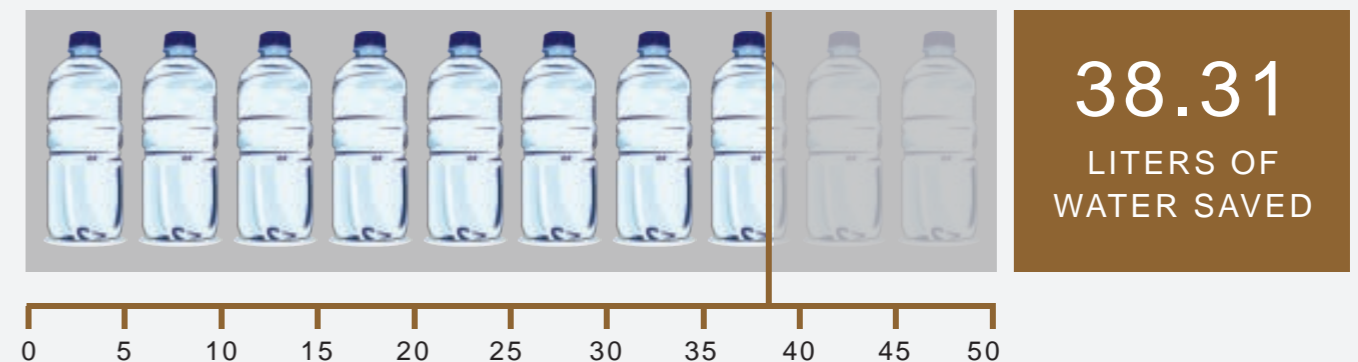
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 320.08 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Flipside Waxy

PRODUCT FEATURES: FLIPSIDE WAXY = A reverse / fleshout leather. A great option for summer unlined footwear with added wax for a casual ruggedness.



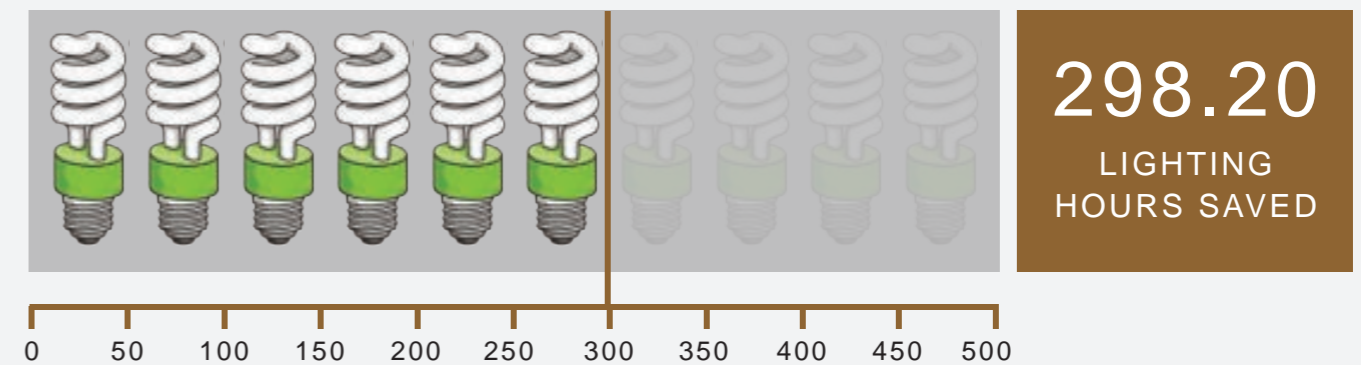
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.5	1.0-2.0mm	16%	Not Available	Medium

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

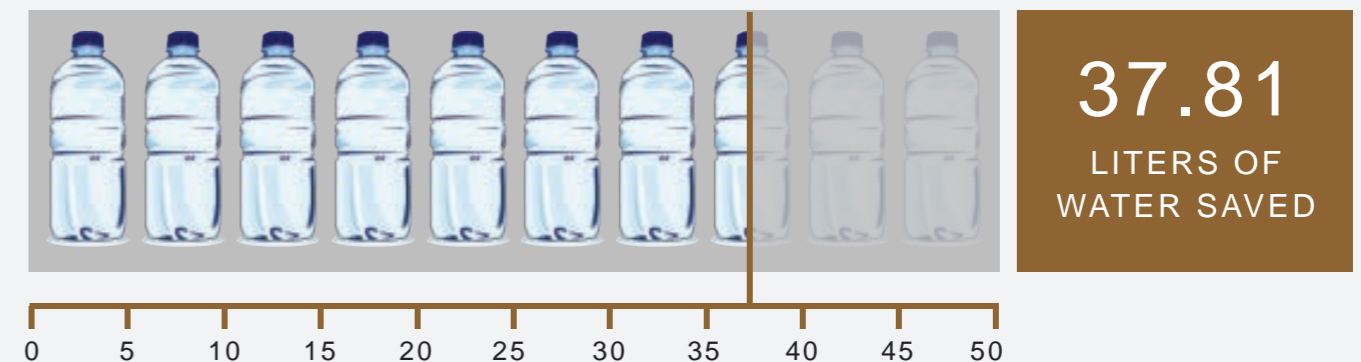
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 298.20 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.81 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Jaws

PRODUCT FEATURES: A classic looking milled veg retan. This beautiful, plump leather is highly burnishable. A wonderful tannage for casuals at a competitive price.



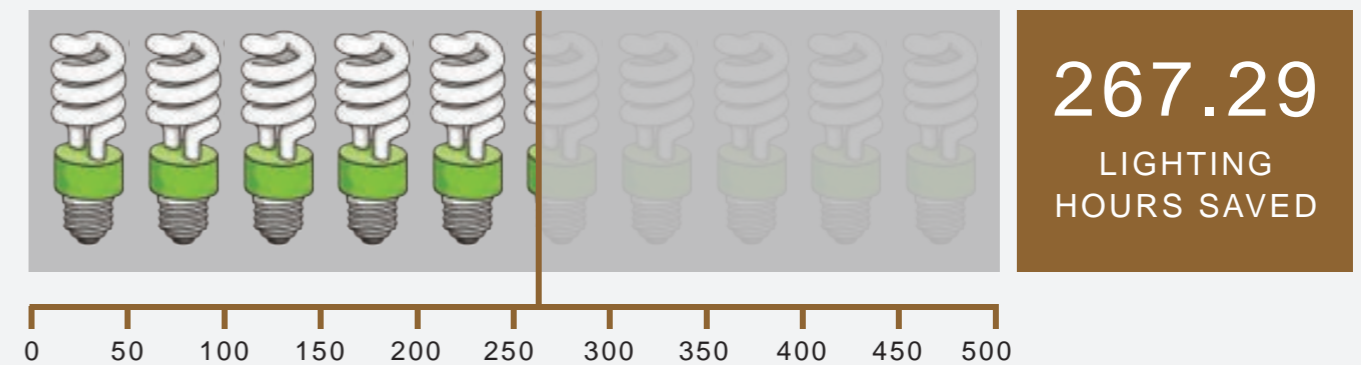
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.5	1.2-1.8mm	16%	Could develop	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

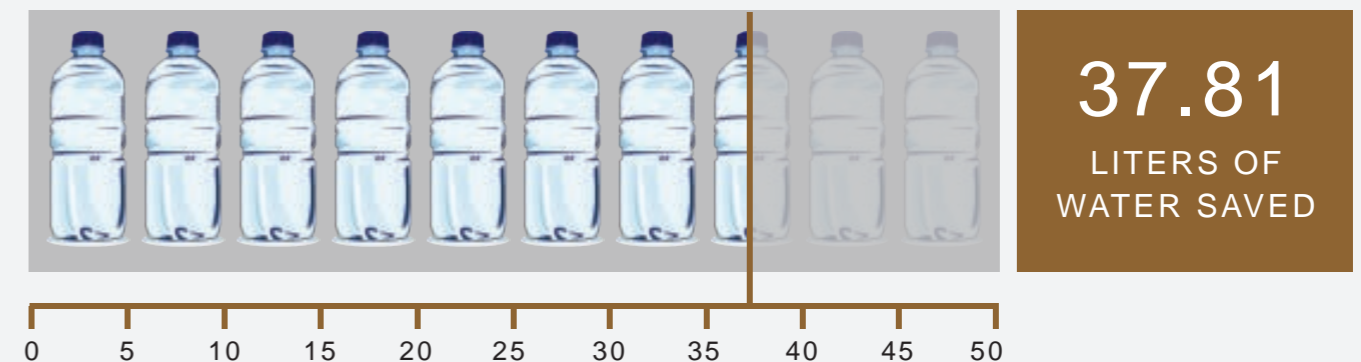
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 267.29 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.81 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Maiden

PRODUCT FEATURES: MAIDEN'S white hazy wax creates a natural softness producing neutral colorations that are common and familiar.



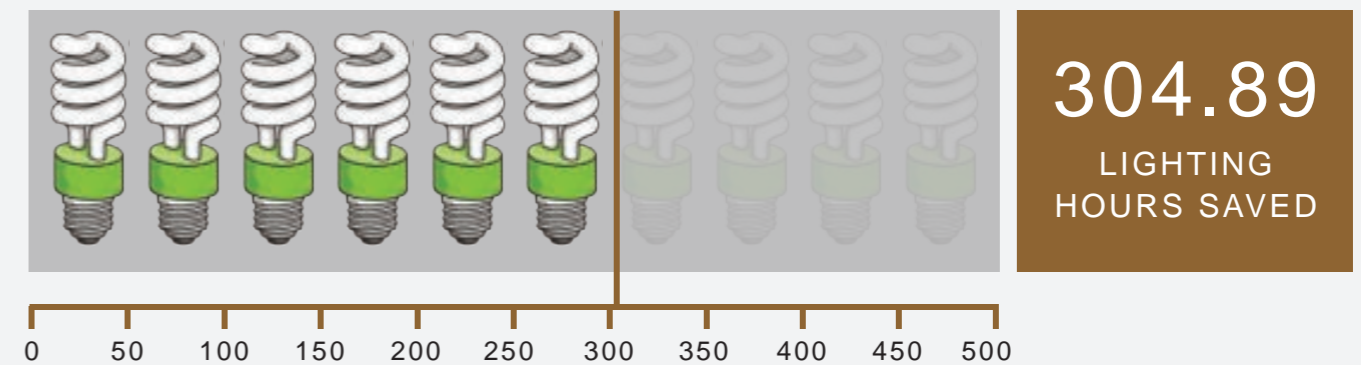
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.5	1.2-2.0mm	16%	Maiden WP	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

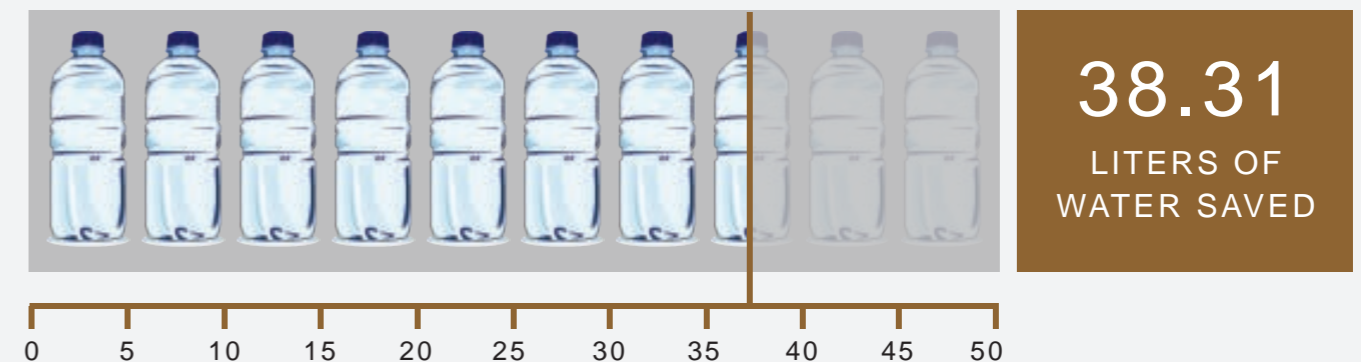
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 304.89 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Pirate

PRODUCT FEATURES: PIRATE is simply soft and beautiful with bright pull up. A rich sophisticated leather for a handcrafted look.



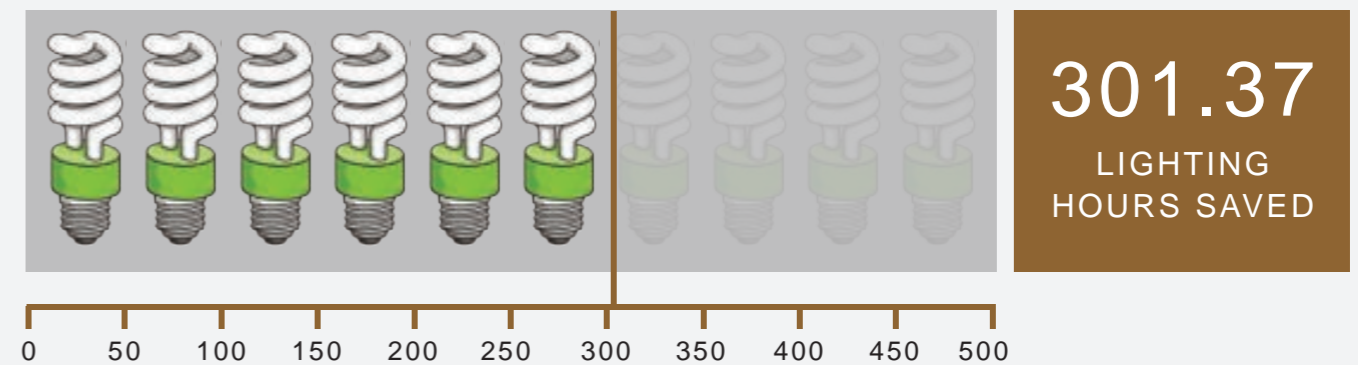
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.0	1.0-1.8mm	14%	Could develop	Medium

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

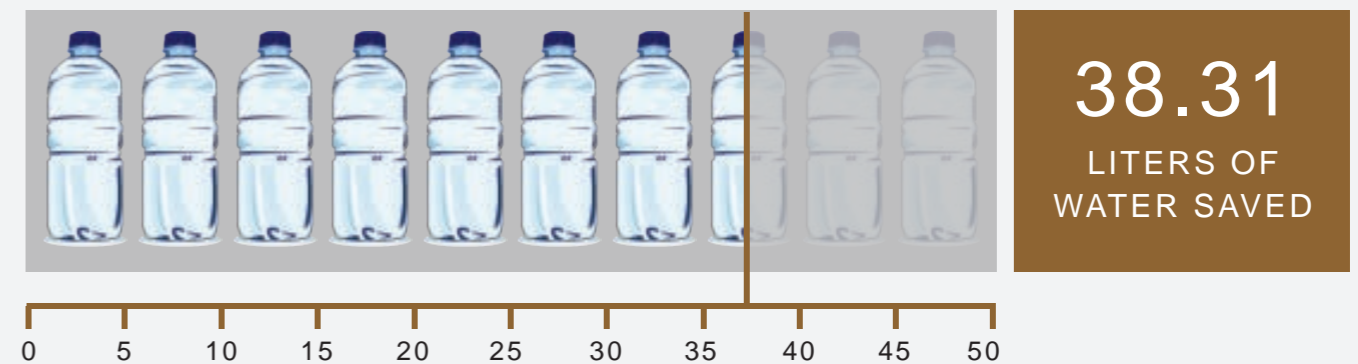
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 301.37 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Fluffy

PRODUCT FEATURES: FLUFFY has a cute name, and it will make sense as soon as you pick up this wonderfully soft, naturally milled full grain leather. A great option when extreme softness is needed.



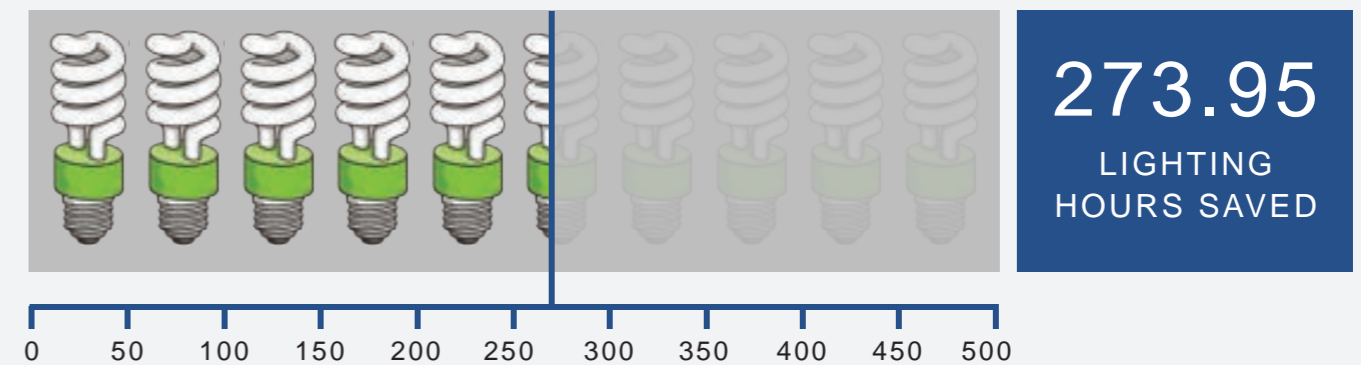
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.5	1.2-2.0mm	12%	Fluffy WP	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

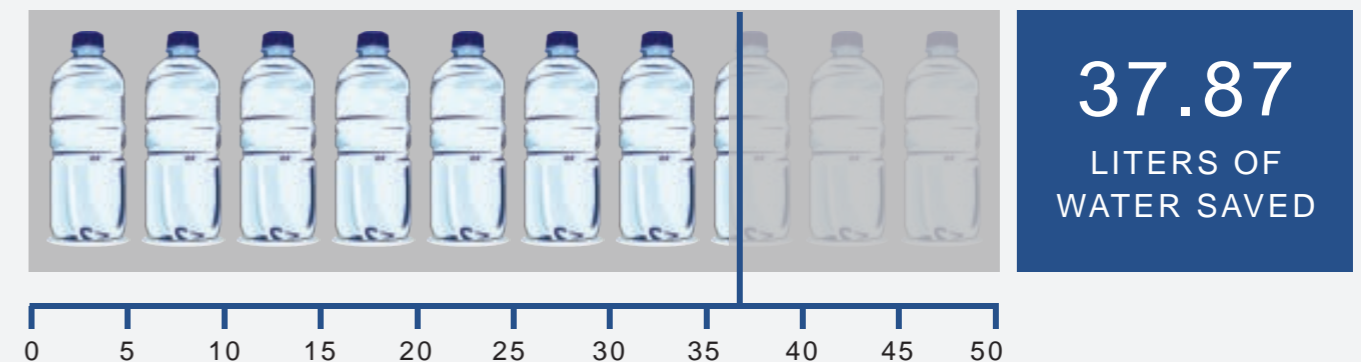
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 273.95 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.87 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Malдова

PRODUCT FEATURES: Casual burnishable leather with light milling and a soft touch. MALDOVA is a staple article for all casual footwear at a great price.



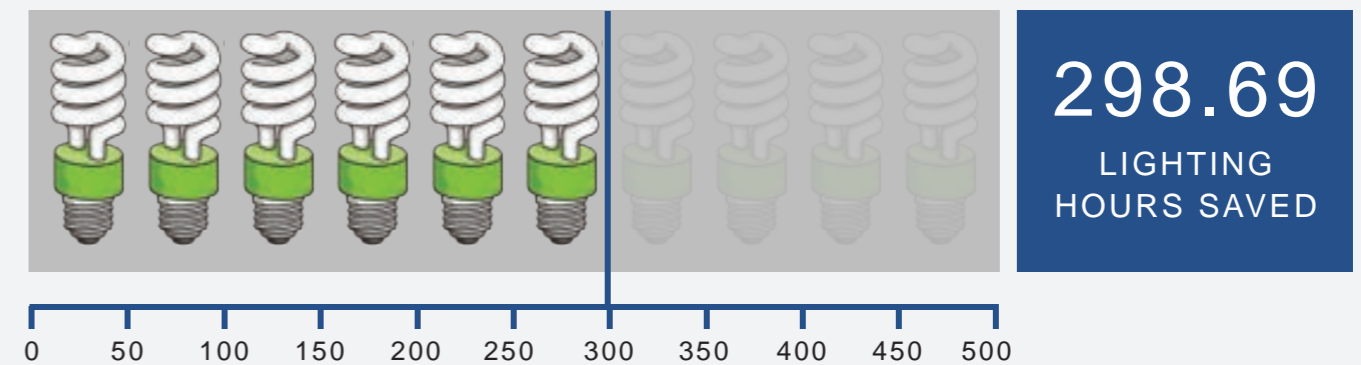
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.5	1.0-1.6mm	12%	Malдова WP	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

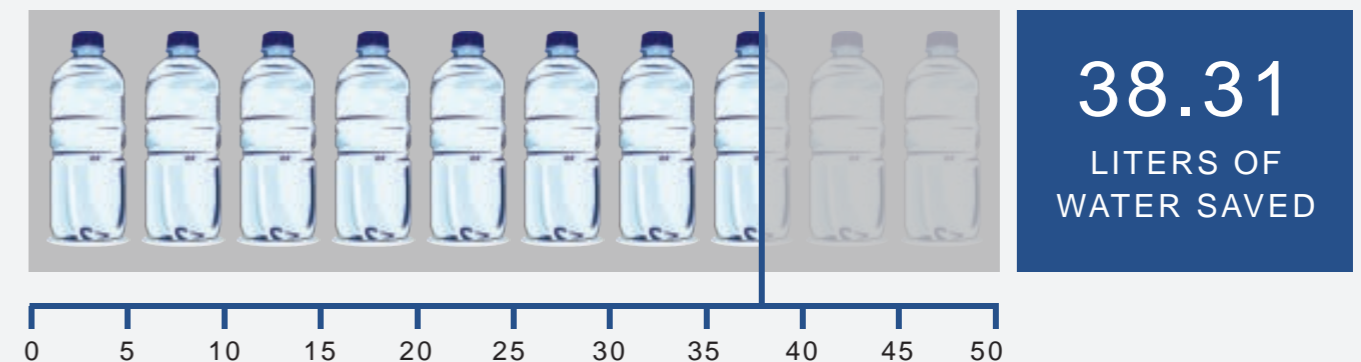
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 298.69 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Salisbury Struck Thru

PRODUCT FEATURES: Deep colorations and natural feeling brings out the beauty of this classic looking leather. Further burnishing to the finished shoe provides limitless options.



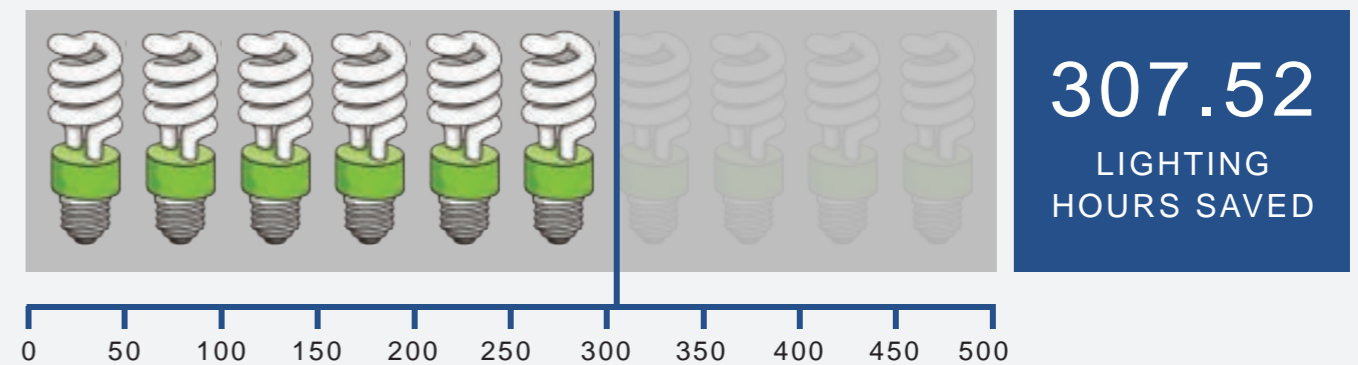
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.0	1.2-1.6mm	12%	Not Available	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

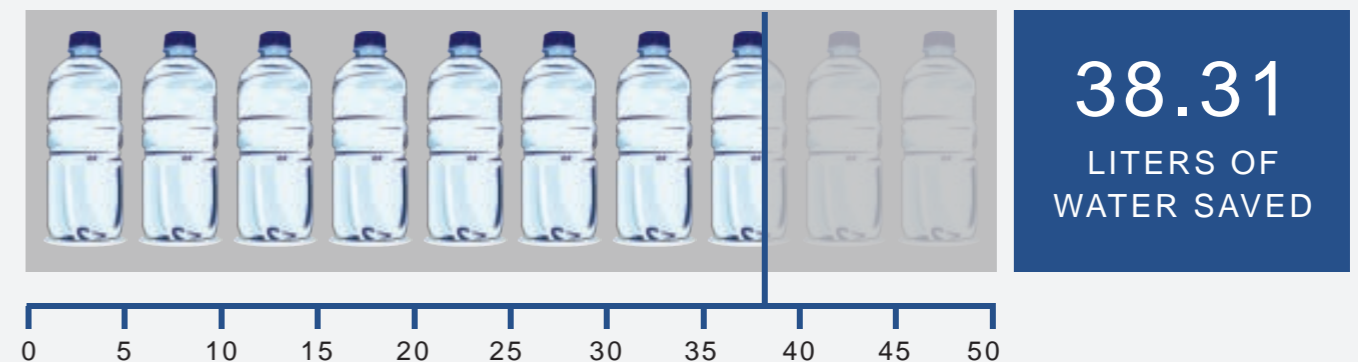
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 307.52 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Shark

PRODUCT FEATURES: Sneakers transcend all boundaries of age and occasion. Try the athletic leather, SHARK, for all your sneaker styles.



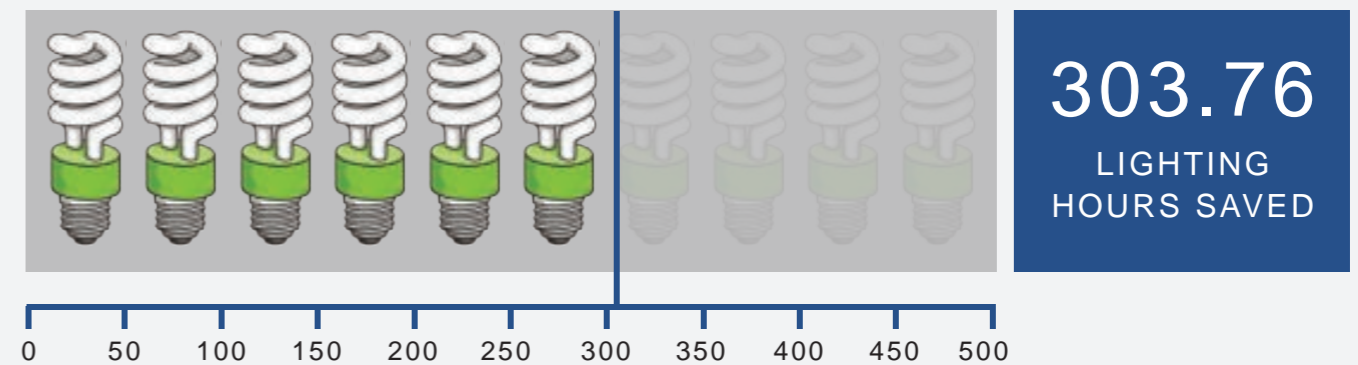
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.5	1.0-1.6mm	10%	Could Develop	Medium

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

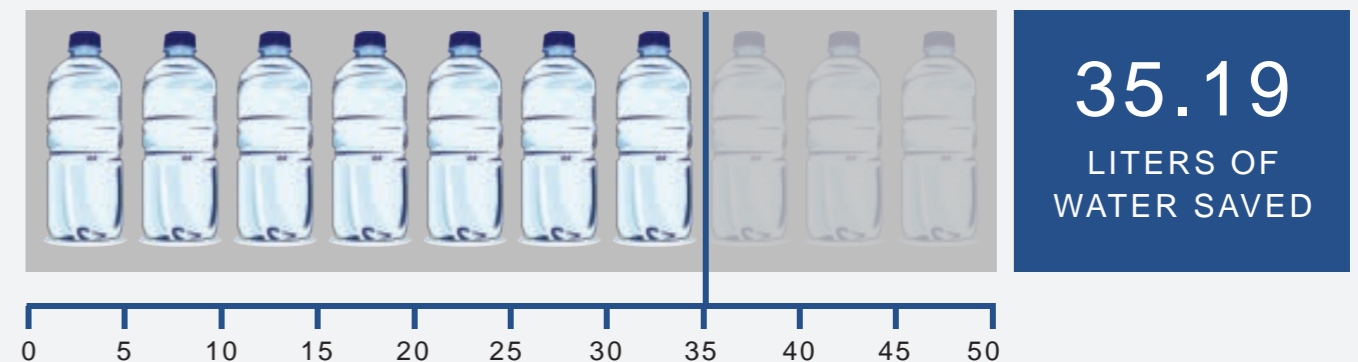
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 303.76 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 35.19 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Titanic

PRODUCT FEATURES: The deep texture, buffed surface and light valleys establish a look of rich coral. The beautiful colors and low oil content will allow use of this tannage anywhere.



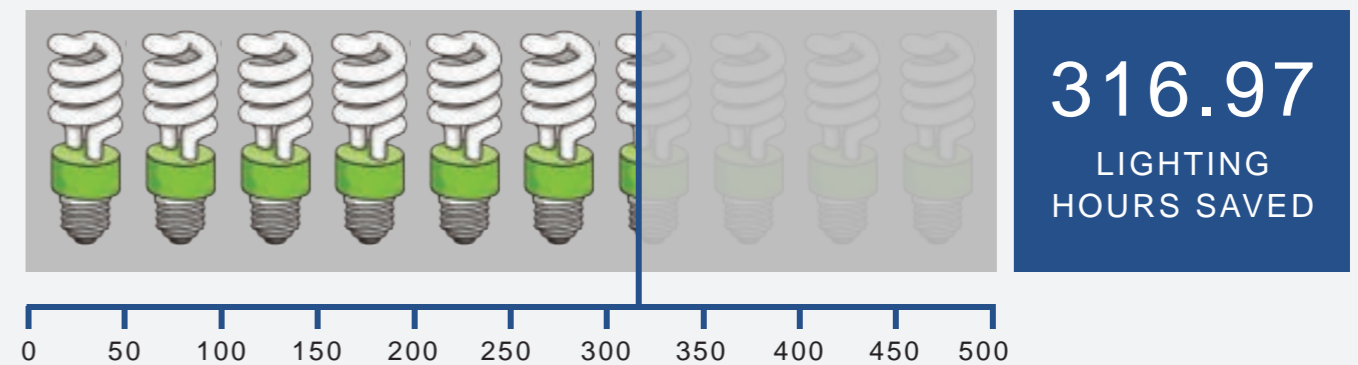
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.5	1.2-1.8mm	10%	Not Available	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

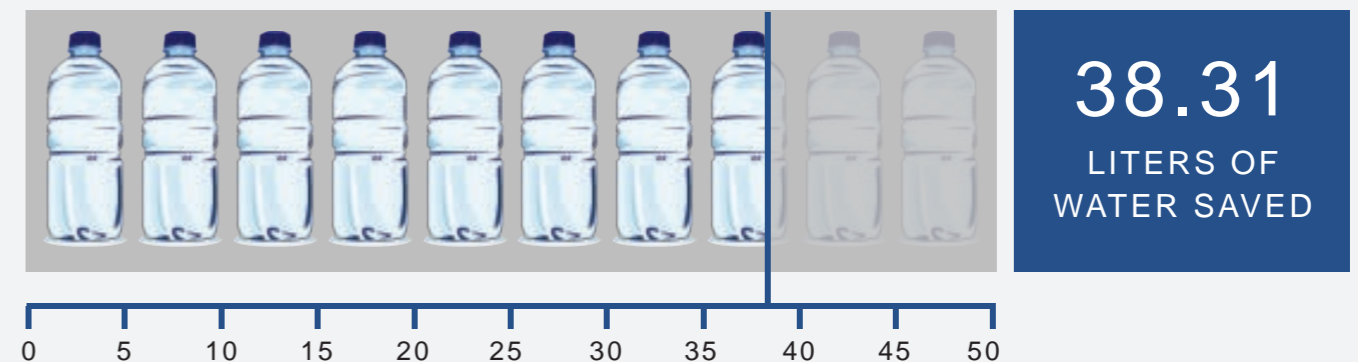
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 316.97 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Titan

PRODUCT FEATURES: TITAN is a rugged milled nubuck. The rich burnishing wax applied to the surface creates an incredible feeling of softness.



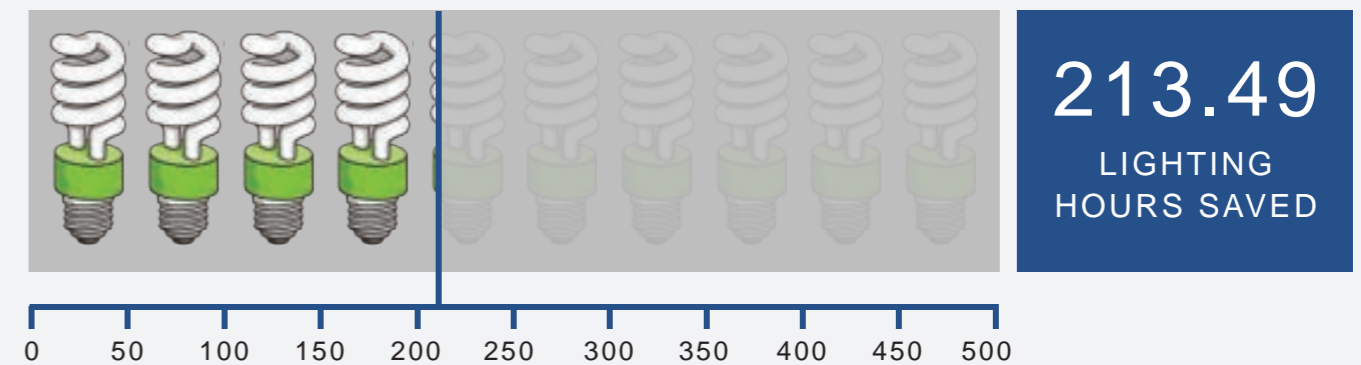
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.0	1.2-2.0mm	14%	Titan WP	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

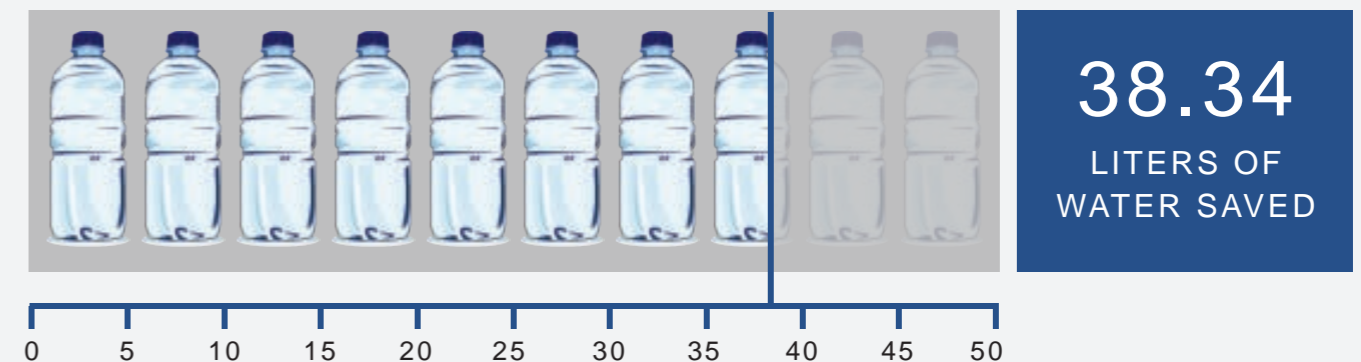
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 213.49 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.34 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Brilliant

PRODUCT FEATURES: A BRILLIANT new leather has arrived at ISA TanTec! A bright metallic beauty with fine grain and feminine softness.



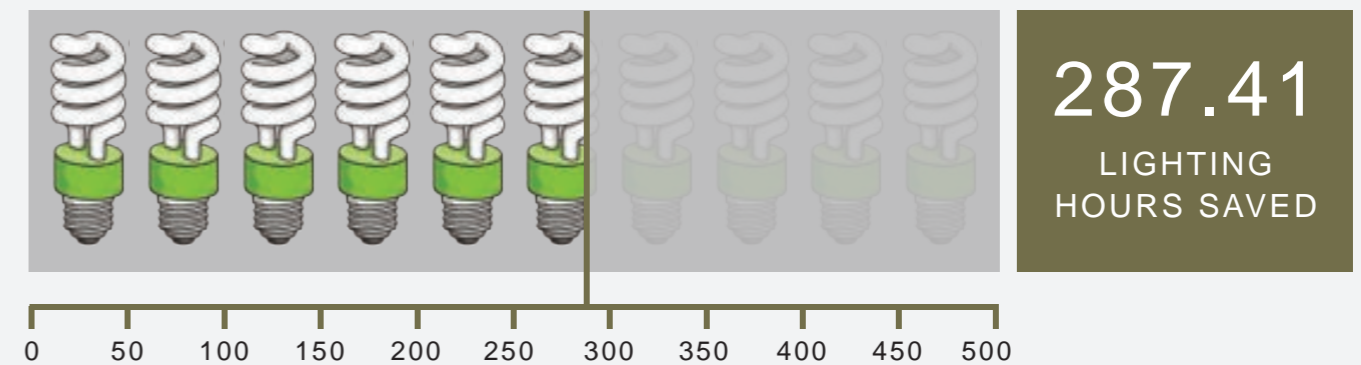
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.5	1.0-1.4mm	10%	Could try to develop	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

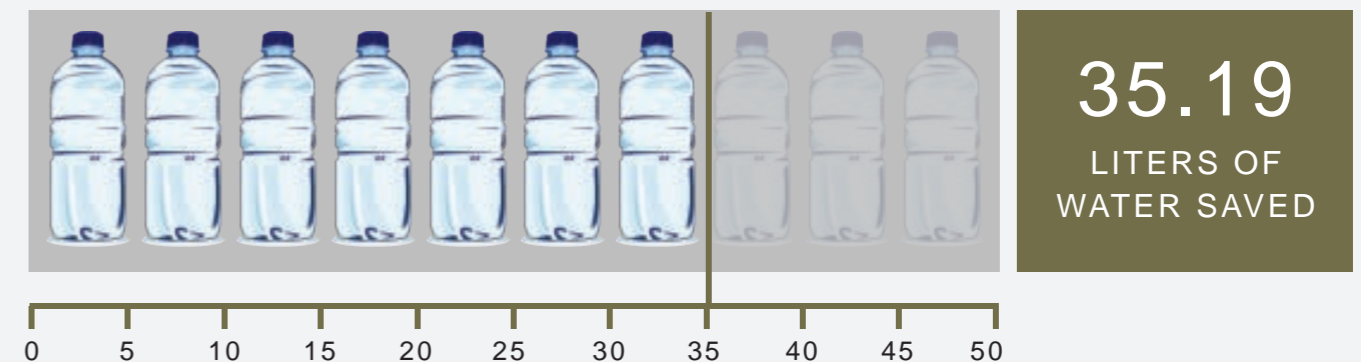
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 287.41 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 35.19 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Captain

PRODUCT FEATURES: A new emboss texture from ISA, CAPTAIN has a small carbon fiber / 3D design with iridescent qualities.



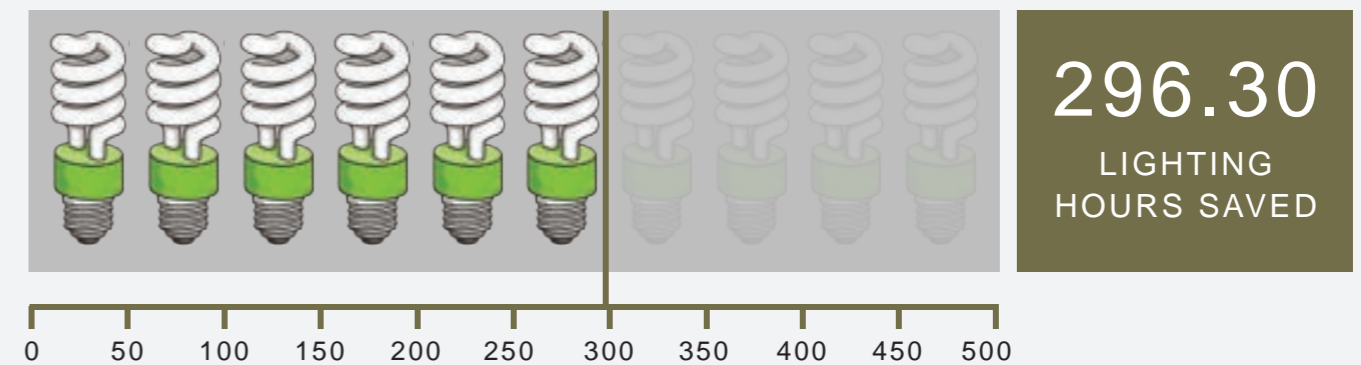
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
2.0	1.2-1.8mm	14%	Could develop	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

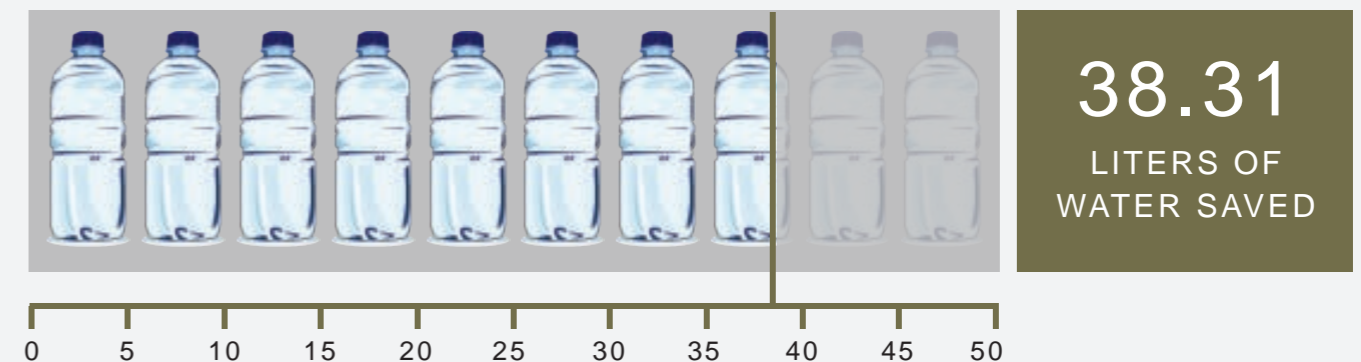
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 296.30 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

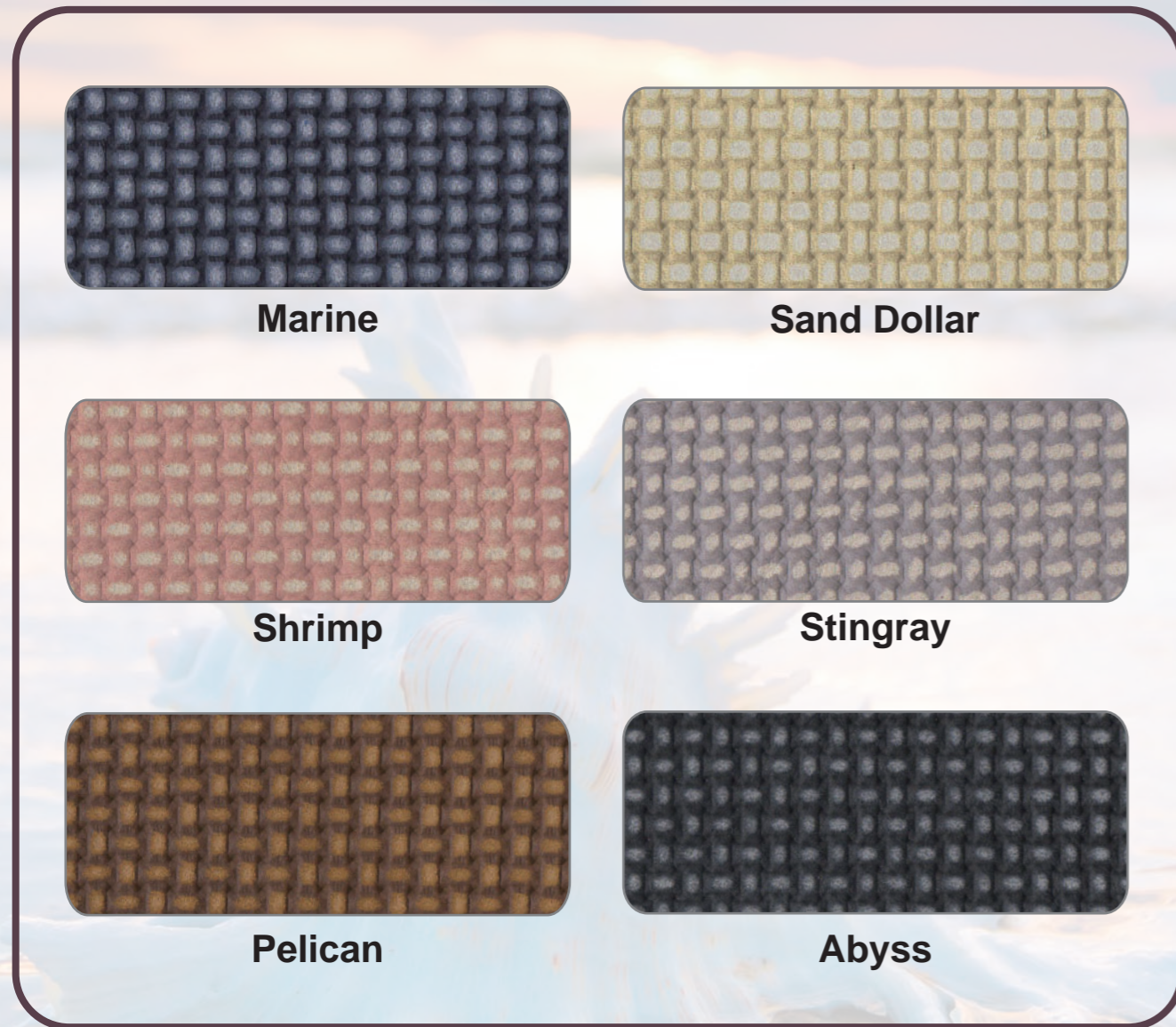
Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



**The benchmark bar was designed using parameters from the LWG (Leather Working Group), a multi-stakeholder group facilitated by the Leather Working Group, which develops and maintains a protocol that assesses the compliance and environmental performance of tanners and promotes sustainable and appropriate environmental business practices within the footwear industry.*

Intertwine

PRODUCT FEATURES: INTERTWINE is a new take on a weave emboss. Providing a natural look by tanning a white base with subtle a color over the top.



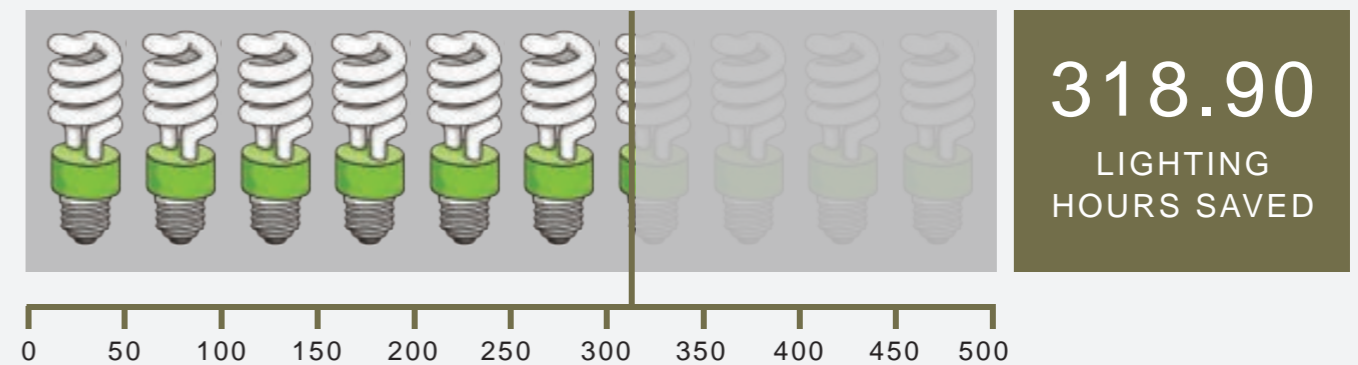
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.0	1.2-1.8mm	10%	Not Available	Embossed & Milled

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

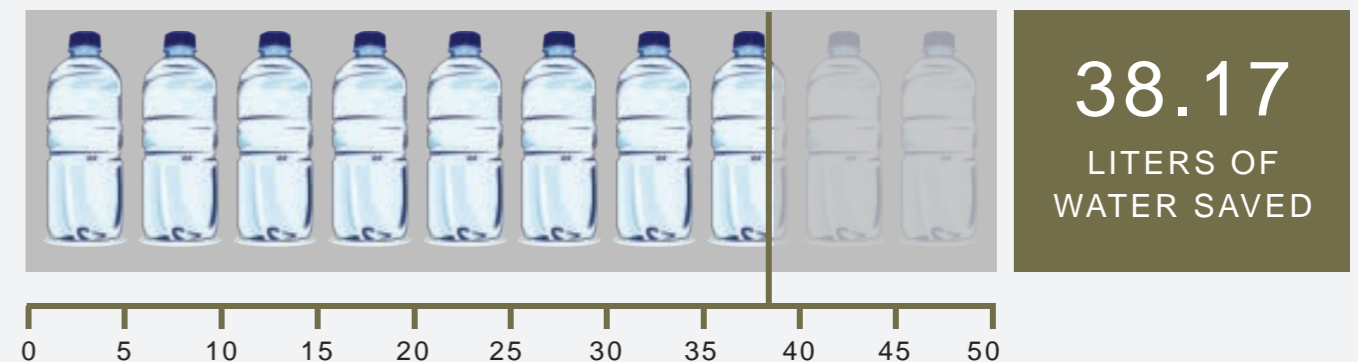
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 318.90 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.17 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Kenya

PRODUCT FEATURES: A washed and "beachy" look, KENYA reminds us of long summer days spent relaxing by the water.



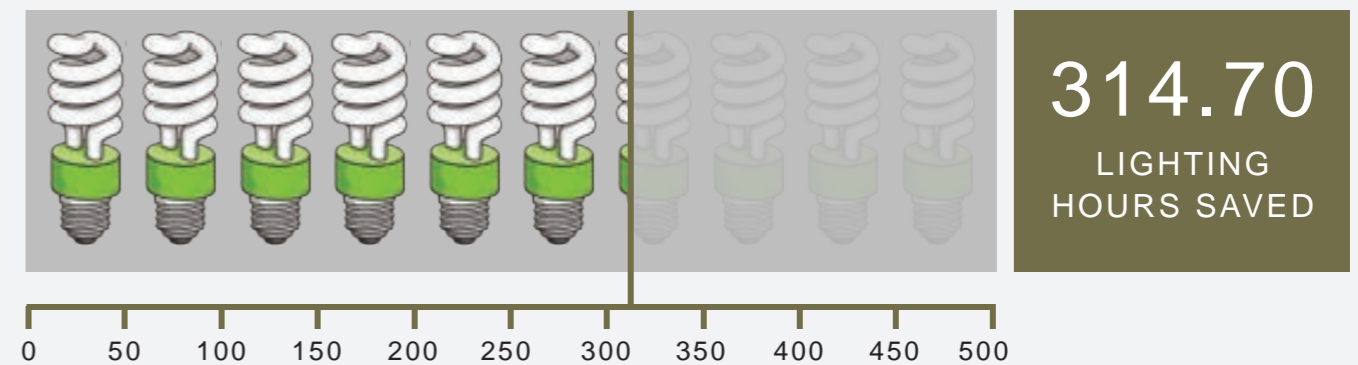
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.5	1.0-1.4mm	10%	Not Available	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

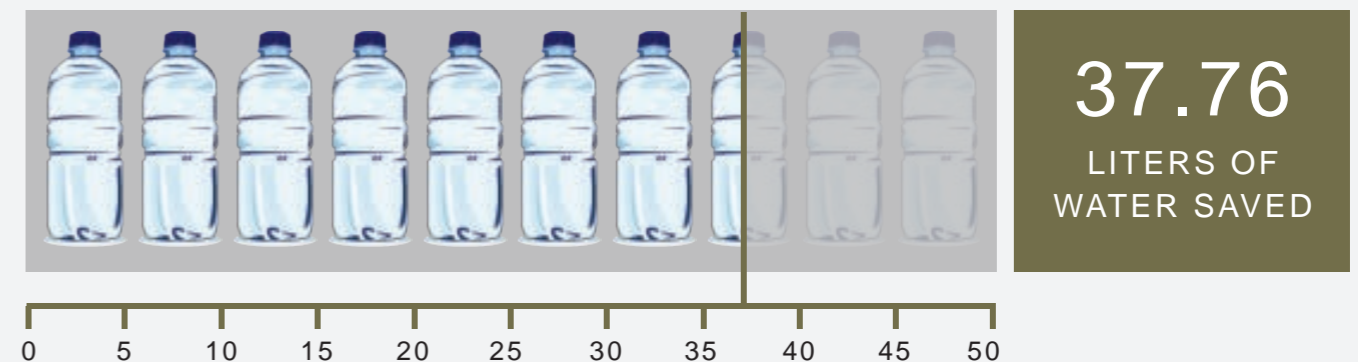
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 314.70 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

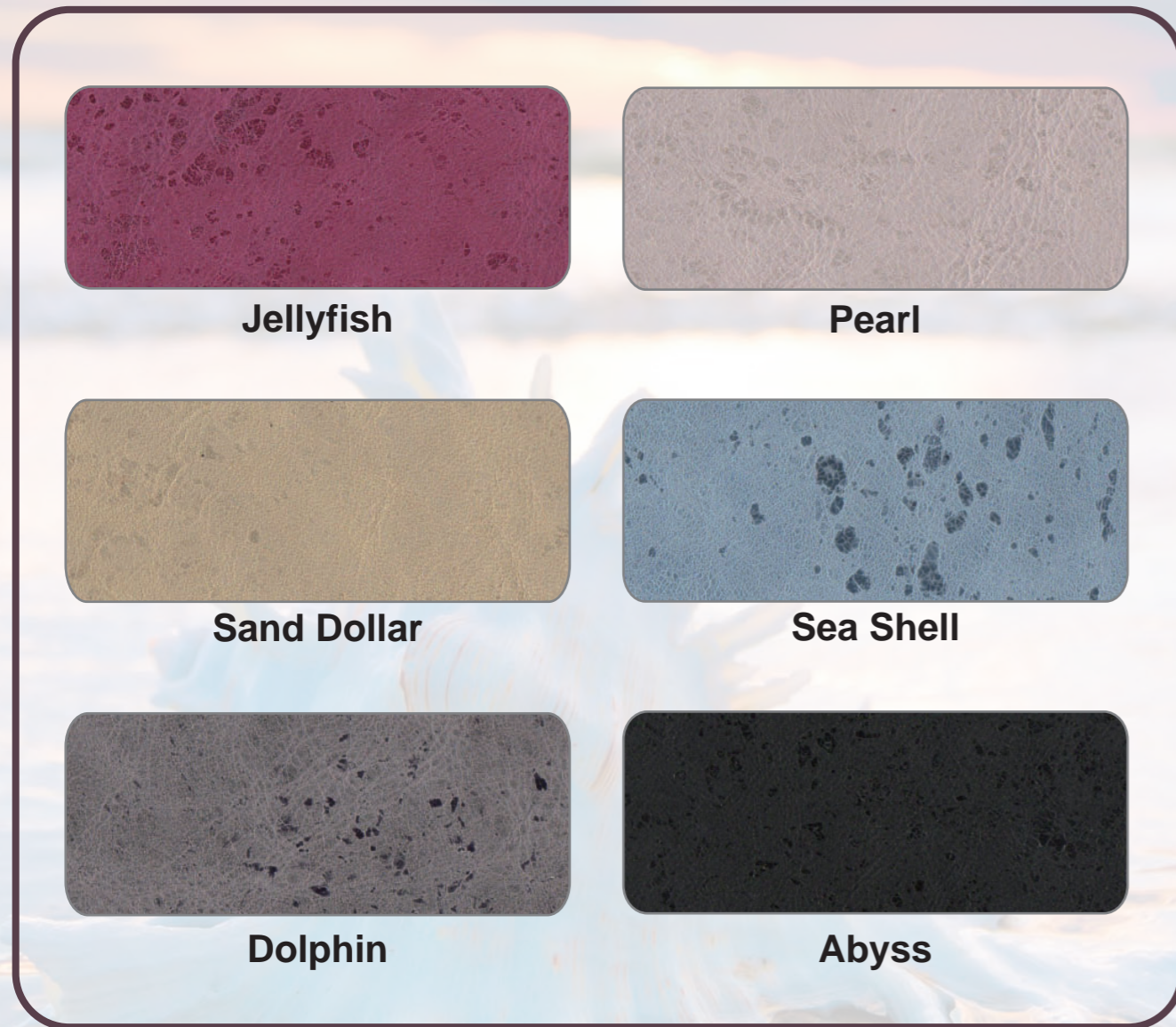
Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.76 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Splatter

PRODUCT FEATURES: Providing a customized paint SPLATTER look, this new article is very trendy for summer styles!



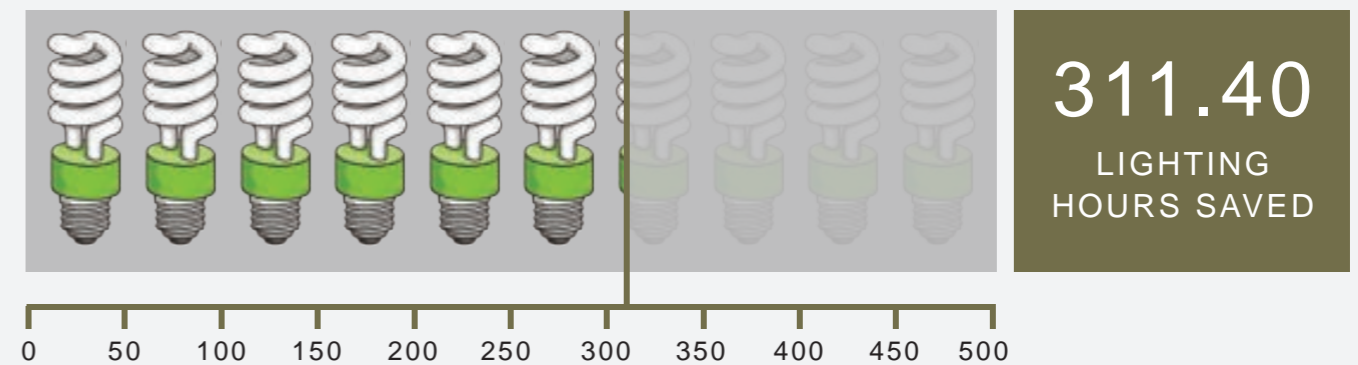
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.0	1.0-1.6mm	10%	Not Available	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

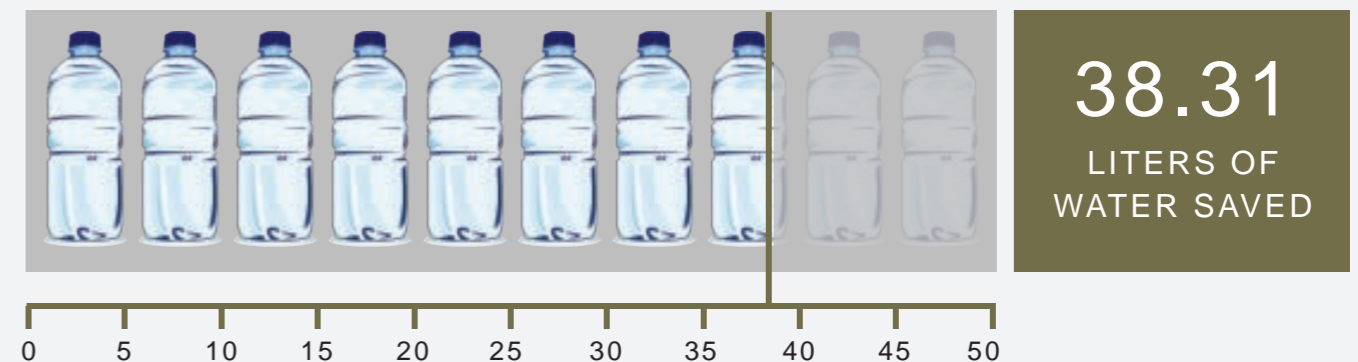
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 311.40 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Deck

PRODUCT FEATURES: DECK is a new SALINE SOLUTION offering from ISA. A smooth Salt Resistant leather for footbeds. The functional tacky feel prevents slipping when wet!



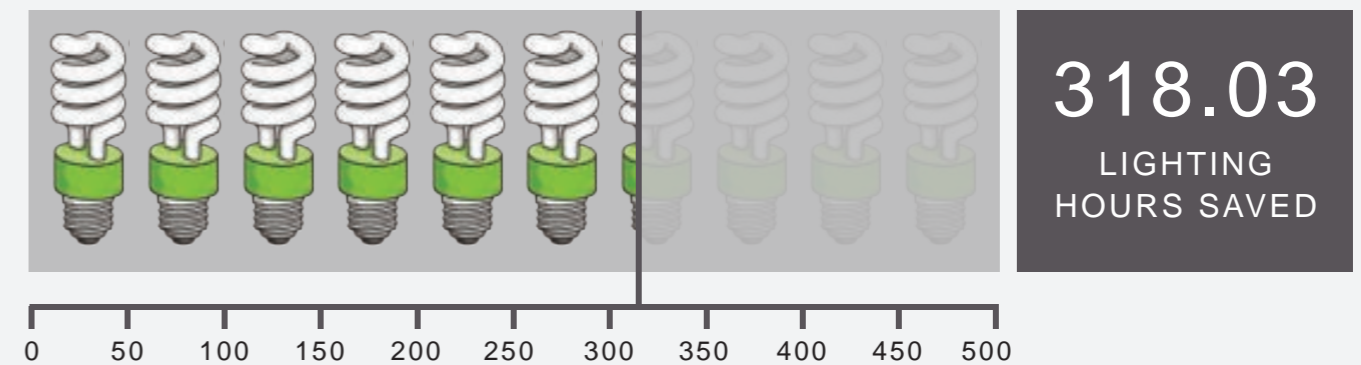
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Feature	Milling Pattern
2.5	0.8-1.4mm	10%	Saline Solution	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

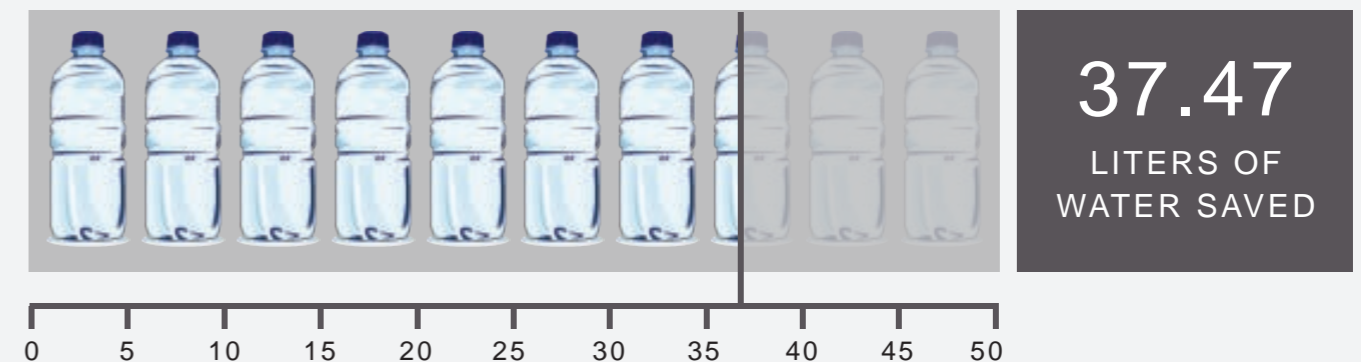
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 318.03 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 37.47 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Muddy River WP

PRODUCT FEATURES: ISA's MUDDY RIVER WP is quickly becoming a core leather throughout the entire industry. Whenever a rugged casual WP leather is needed turn to ISA's MUDDY RIVER WP.



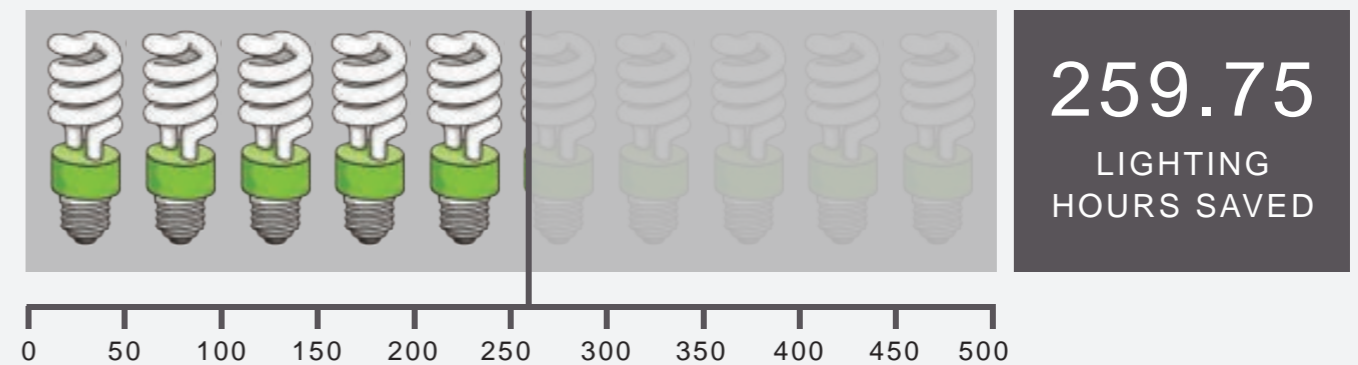
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Waterproof	Milling Pattern
3.0	1.2-2.2mm	16%	Yes. 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.	Medium

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

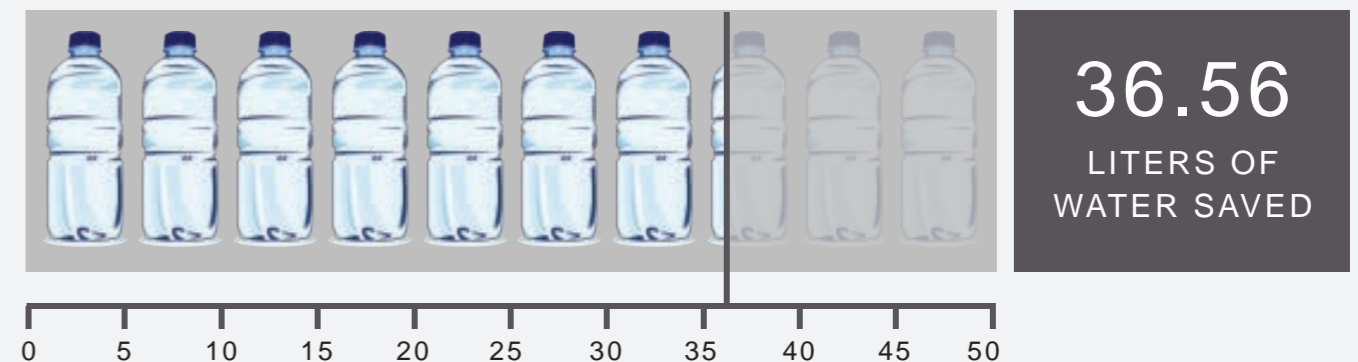
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 259.75 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 36.56 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Spotless

PRODUCT FEATURES: Yet another ISA article with a built in feature. Spotless is Stain Resistant for: Coffee, Wine, Ketchup and Food Oil. Perfect for restaurant industries.



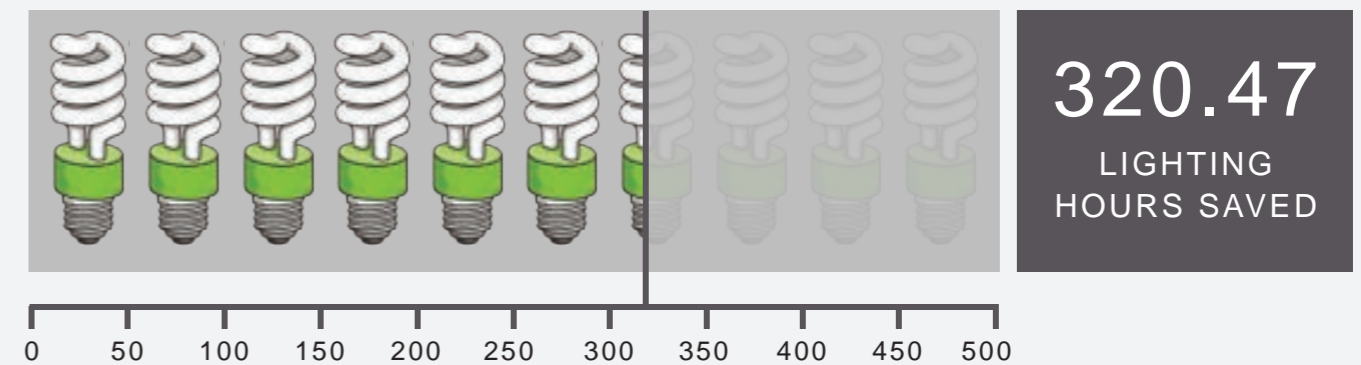
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Feature	Milling Pattern
1.8	1.2-2.0mm	10%	Stain Resistant	NA

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

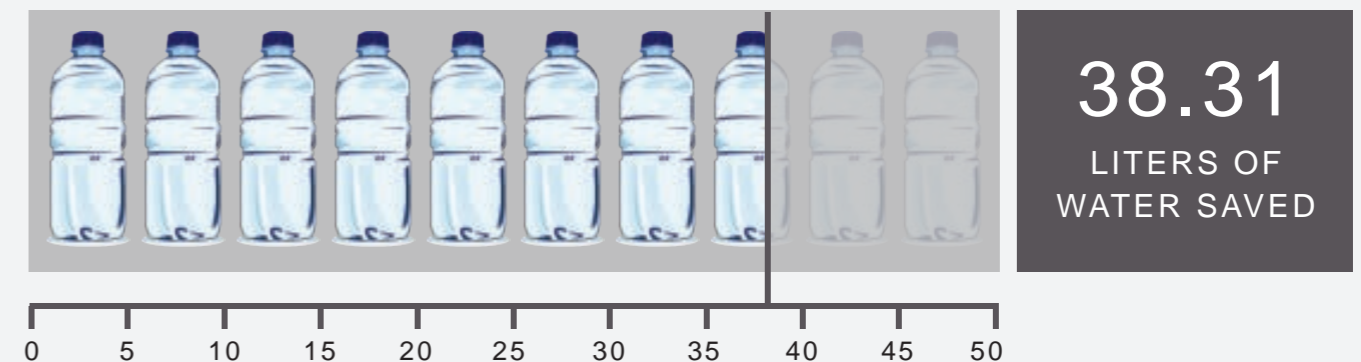
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 320.47 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.31 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Tropicana

PRODUCT FEATURES: A WASHABLE soft, buttery naturally milled nubuck. The colors are beautiful! This product will increase the perceived value of all footwear.



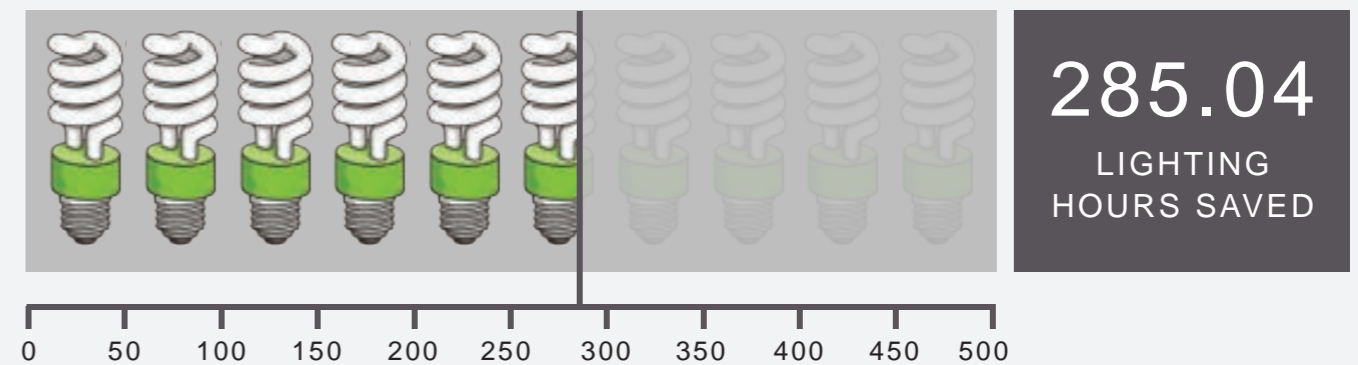
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Feature	Milling Pattern
3.5	1.0-2.2mm	10%	Washable	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

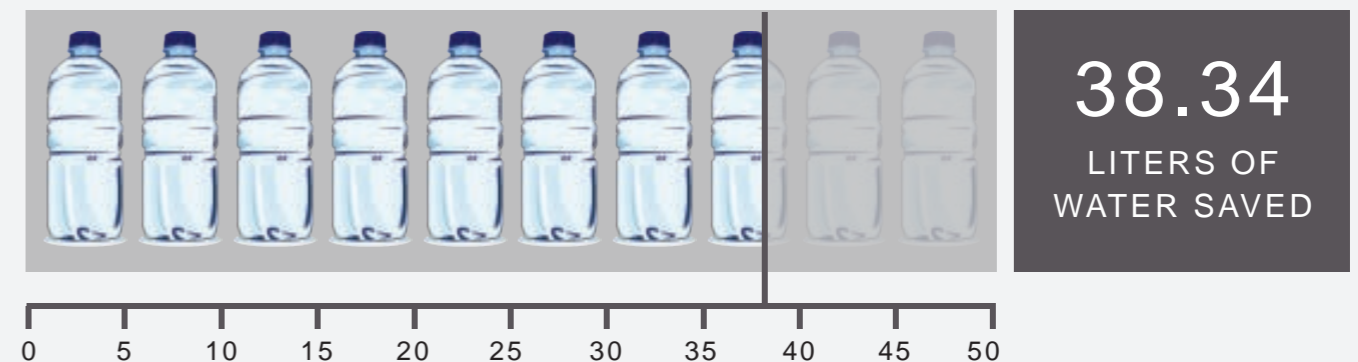
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 285.04 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 38.34 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Waterbird

PRODUCT FEATURES: New Summer Saline Solution tannages are here! Waterbird provides a rugged option for outdoor sandals. Standing up to the damage water exposure can have on your footwear.



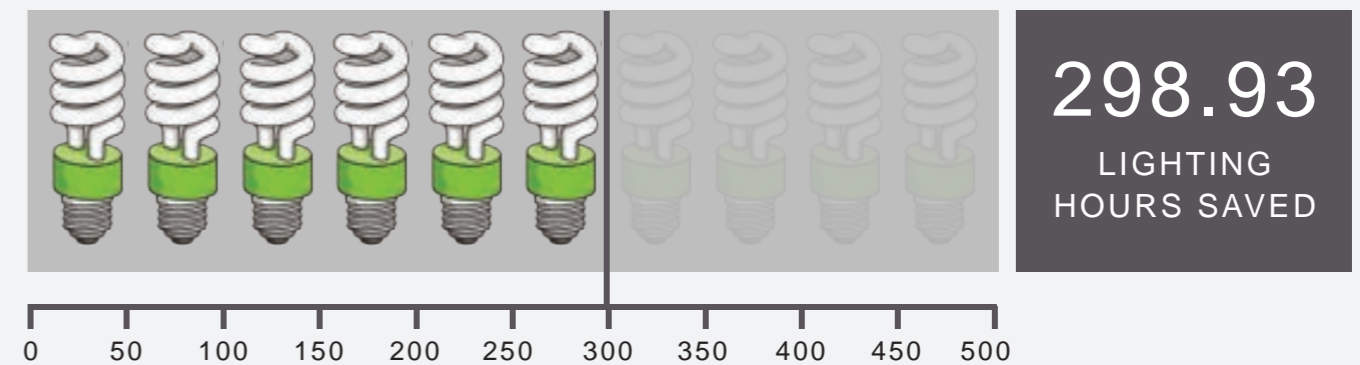
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Feature	Milling Pattern
2.0	1.2-2.0mm	16%	Saline Solution	Light

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

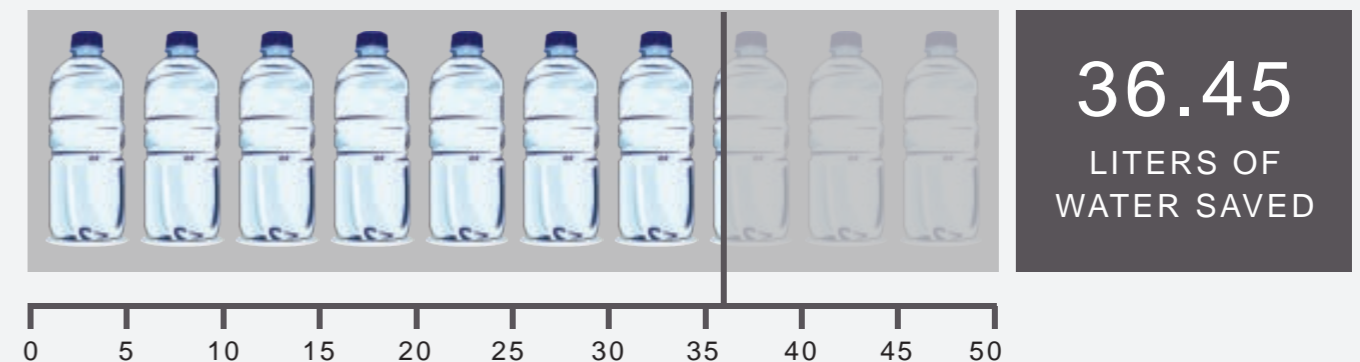
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 298.93 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 36.45 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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Waterfront

PRODUCT FEATURES: New Summer Saline Solution tannages are here! Waterfront provides a soft milled option for dress casual sandals. Standing up to the damage water exposure can have on your footwear.



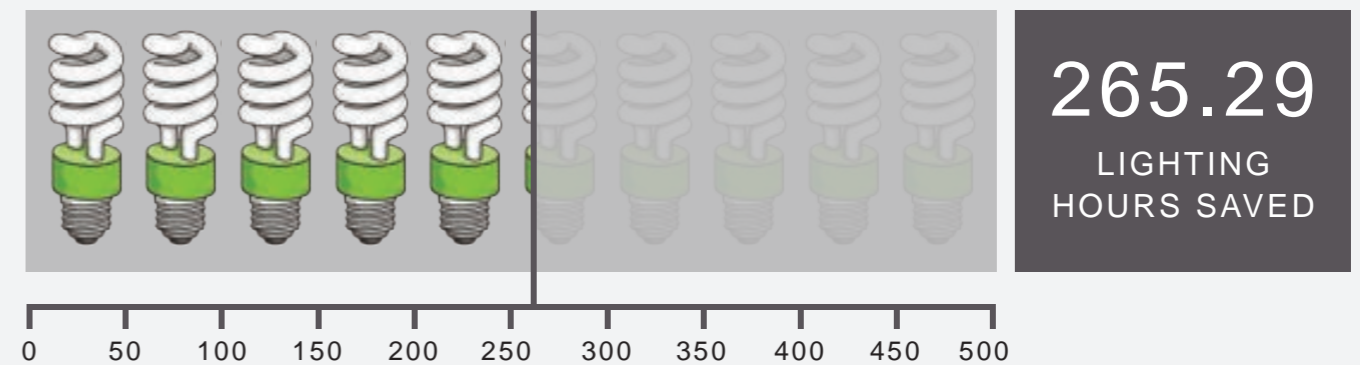
Temper ± 0.5	Weight Range Available	Oil Content ± 2	Feature	Milling Pattern
3.0	1.0-1.6mm	10%	Saline Solution	Heavy

ENVIRONMENTAL IMPACT

Compare energy and water savings produced by this leather with others before adoption.

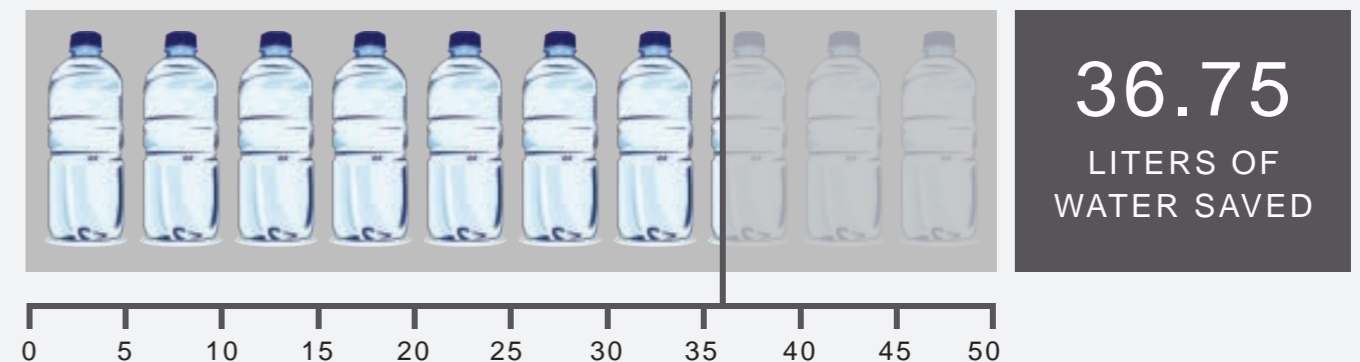
ENERGY SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 67.2 MJ/m² this leather will save 265.29 LED lighting hours (11W LED, 60 Watt incandescent) to make one pair of shoes (2.5 ft. per pair)



WATER SAVED ▶

Compared to LWG 6.2 Pass Score (50%) of 178 l/m², this leather will save 36.75 liters of water to make one pair of shoes (2.5 sq. ft. per pair)



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