



The Brand < Behind The Brand

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**Scamosceria del Brenta srl**

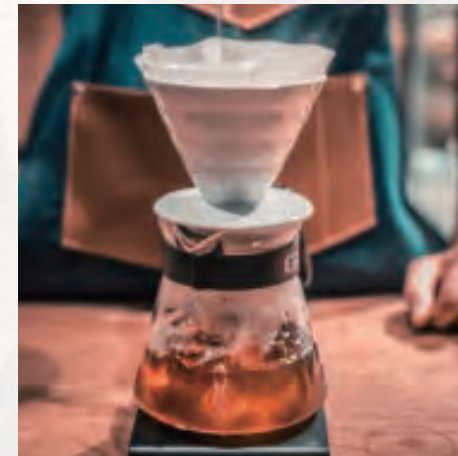
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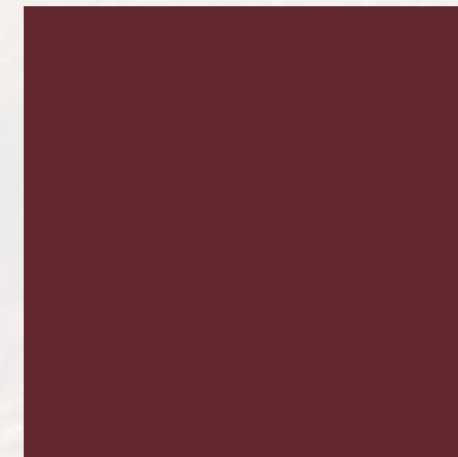


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ISA INDUSTRIAL LTD. MAC | USA | VNM | CHN | ITA [www.liteleather.com](http://www.liteleather.com)



**2020  
FALL / WINTER  
COLLECTION**



## ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.



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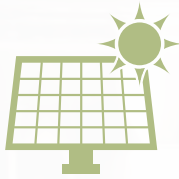




## *Growing The Brand Behind The Brand*

Consolidating suppliers is easy with ISA. Due to our recent acquisitions and expansions, we are now able to offer different leather footwear component needs: Shoe leather, genuine Italian leather, cut parts, leather trims, labels, and laces. All are made in our sustainable facilities!



As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

### Lite Features



	<p><b>Bamboo Wall</b></p> <p>Our bamboo walls not only provide comfortable, natural ventilation for our employees, but they also save energy by limiting the need for fans on the production floors.</p>
	<p><b>Solar System</b></p> <p>Our solar system is used to heat production water in the replacement of traditional heating sources such as diesel oil.</p>
	<p><b>Rain Lagoon</b></p> <p>Our lagoon collects 27,300 tons of rainwater per year that is used for both production and greenery.</p>
	<p><b>Wind Energy</b></p> <p>Rainwater is pumped from our lagoon into production by wind power. This saves 5,189 kwh and reduces 4,006 kg of CO2 emission per year.</p>
	<p><b>Natural Light</b></p> <p>Green Building technology has been adopted in our tannery to reduce energy consumption. We have opaque light panels in our ceilings, maximizing the use of natural light during the day.</p>
	<p><b>Wetland</b></p> <p>Our constructed wetlands system is set up with an automated control of water levels, allowing a natural purification process without generating emissions. It creates a biomass fuel and helps us in reducing our carbon footprint by 245kwh/year/sqm.</p>

*Together We Save!*

## Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

	Article	HRS saved for lighting a 11W lamp 	US gallons of water saved 
LITE FASHION	Wooly	314.24	8.47
	Chronicle	308.26	8.72
	Bisonte WP	269.26	8.49
	Rogue Metallic	247.98	8.75
LITE LIFESTYLE	Portrait	307.79	8.75
	Rhapsody	299.75	8.75
	Daytona WP	277.69	8.57
	Fiesta	300.60	8.90
	Maldova WP & Maldova WP 83	278.32	8.49
LITE HERITAGE	Fischer WP	265.99	8.24
	Maximum	264.98	8.68
	Breakwall WP	265.89	8.15
	Orleans Soft WP	267.67	8.49
	Ruffhouse	276.04	8.47
	Atlas	264.74	8.68
LITE PERFORMANCE	Barrier WP SS	287.40	8.48
	Snowplow WP	260.15	8.49
	Lore WPGT	304.01	8.49
	Creole V2O	295.51	9.24
	Chill WP & Chill WP #10	275.92	8.13
	Auburn Laces	11.46	0.36

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) or one pair of laces (0.13 sqft of leather), comparing to the LWG Pass Score (50%) of 67.2 MJ/m2 for energy consumption and 178L/m2 for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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# SHOE FINISHING DATA

\*\*These guidelines are only suggestions for finishing procedures using Kenda Farben products. Please consult factory or Kenda Farben for further verification and testing.

## ATLAS

- Smooth oil shiny pull up.
- Brush with cotton wheel to restore the shine.

## BARRIER WP SS

- Milled full grain with rubberized finish.
- No finishing needed. Could affect Saline Solution treatment.

## BISONTE WP

- Waxed full grain.
- Brush with cotton wheel to restore the shine.

## BREAKWALL WP

- Dry wax pull up with broken grain.
- Leave as is or polish with cotton wheel to bring back the color.

## CHILL WP #10 / CHILL WP

- Full grain with semi-perf emboss.
- No finishing needed. Could affect Cool Technology.

## CHRONICLE

- Burnishable with crinkle effect.
- Leather has built in burnishing waxes. Brush with cotton wheel at 1500 RPM to darken the surface and add shine.

## CREOLE V20

- Lightly waxed with subtle antique effect.
- Leave as is.

## DAYTONA WP

- Naturally milled oiled pull up.
- Leave as is.

## FIESTA

- Naturally milled full grain.
- To make the surface slightly darker and shiner, first polish with cotton wheel at 1500 RPM and polish again with new cotton wheel. Use 32806 wax to add more shine.

## FISCHER WP

- Embossed oiled pull up.
- Leave as is.

## LORE WPGT

- Lightly milled full grain.
- Leave as is or polish with cotton wheel to restore the shine.

## MALDOVA WP / MALDOVA 83 WP

- Lightly milled, waxed leather.
- Leave as is or polish with cotton wheel to bring back the color.

## MAXIMUM

- Heavy white wax full grain.
- The leather has built in burnishing waxes. Brush with cotton wheel at 1500 RPM to darken the surface and create shine.

## ORLEANS SOFT WP

- Smooth waxy full grain with antique effect.
- Leave as is.

## PORTRAIT

- Naturally milled nubuck.
- Leave as is.

## RHAPSODY

- Burnishable lightly milled full grain.
- Polish with cotton wheel at 1500 RPM and polish again with new cotton wheel. Use 32806 wax to add shine for a dressier look.

## ROGUE METALLIC

- Grain shaved with metallic effect.
- Leave as is.

## RUFFHOUSE

- Rugged grain shaved & distressed.
- Leave as is.

## SNOWPLOW WP

- Smooth oil pull up with slick surface.
- No finishing needed. Could affect Saline Solution treatment.

## WOOLY

- Hairy fleshout with contrasting fibers.
- Leave as is.

■ Leather Type ■ Suggested Finishing Plan



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# LEATHER THICKNESS CONVERSION CHART

MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PLM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.4-2.8 mm	6 / 7 oz	
2.8-3.0 mm	7-7.5 oz	
2.8-3.2 mm	7 / 8 oz	
3.2-3.4 mm	8-8.5 oz	
3.2-3.6 mm	8 / 9 oz	



## LITE FASHION

Extreme hairy looks are trending, especially with contrasting colors. Difficult to achieve with suede, but easy with a heavy weight fleshout from ISA! Crinkled leathers continue to be popular for men's and women's short styles. Sophisticated WP with natural antiquing are a must for Fall 20 smart casual looks in tall women's boots. A soft rugged metallic with a large color story is beautiful in every vintage style.



## LIFESTYLE

The go-to category for all casual needs. Versatile options for chunky sneakers, all of them boasting extreme softness. A naturally milled luxury nubuck. A light weight burnishable tannage with a wide color range. Oiled and drapery with contrasting two-tone. Soft simplicity with a dry and dusty look provides an organic feel. And finally, the ultimate waterproof performance casual.



## HERITAGE

Classic materials re-visited. Textured toughness for work boots. White wax looks remain relevant, updated with heavier applications. Clean & Classic tannages are smoother with various oil/wax combinations and levels of shine. Rugged reaches new levels with pre-worn, beat up leathers. Genuine smooth waxed leather with sharp pull up.



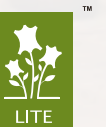
## PERFORMANCE

Use any of these leathers to tell the consumer a story. Have a customer interested in waterproof and salt resistant leathers? Check out ISA's Saline Solution options. Need a performance leather that's Gore Tex friendly? ISA has that too. ISA also has rich feeling, oily leathers that can be vulcanized. In addition to leathers that refract UV rays with Cool technology.



## AUBURN LEATHER LACES

Check out newly developed leather laces from Auburn! A lace designed after ISA's classic Muddy River tannage - we now have **Auburn Muddy River**. The perfect combination! Looking for a leather lace with improved tie-ability? Our new **Auburn Stay Tie** is designed with increased drag to help stay tied longer. **Auburn Stay Dry** lace is non wicking. Another perfect combination to include in all footwear using ISA's Saline Solution leathers. Rounding out the Fall 20 new is a **Classic Round** lace with customizable aglet.



# Coffee and Conversations

ISA  
TanTec



FALL /  
WINTER  
2020  
COLLECTION

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**The CORE Palette:** As we upgrade our thinking about neutrals, moving into the Fall / Winter 2020 season, we realize browns, tans and greys have become more sophisticated. They are no longer considered boring. The simplicity of these tones are timeless, trans-seasonal and do not need constant updates. ISA's CORE Palette is comprised of great colors that will remain relevant and commercial for seasons to come. With sustainability in mind, offering a CORE color palette provides longevity, requires less resources and creates less waste.

ISA continues to offer a smaller, on-trend, seasonal palette inspired by a theme. For the Fall / Winter 2020 season, the theme is: **COFFEE AND CONVERSATIONS**. As we make our way in to the new decade, putting down our phones and having face to face interactions will be something we all strive for.

**The SEASONAL Palette:** Reds retain strong commercial appeal. The addition of **RED EYE** and the robust, orange tinted **ROOIBAS TEA** are fashionable updates to typical brown tones. The punchy pop of **NITRO** adds vibrancy to the palette. The yellow of **BISCOTTI** makes a statement as a key accent color for the fall season. The lush appeal of **GREEN MOUNTAIN** is the perfect evolution from S20's Malachite with its enriched darker tone. The deep marine blue shade of **BARISTA** offers an alternative for Black. As the popularity of pink wanes, moving into greyish hues, bright **BERRY FRAP** remains relevant for seasonal color pops. The winter **FLAT WHITE** creates a much needed feeling of transparency.

## CORE



Black

Dark Shadow  
19-3906 TPG

Charcoal Gray  
18-0601 TPG

Dove  
15-0000 TPG



Peacoat  
19-3920 TPG

Olive Night  
19-0515 TPG

Brunette  
19-1235 TPG

Monk's Robe  
18-1048 TPG

## SEASONAL

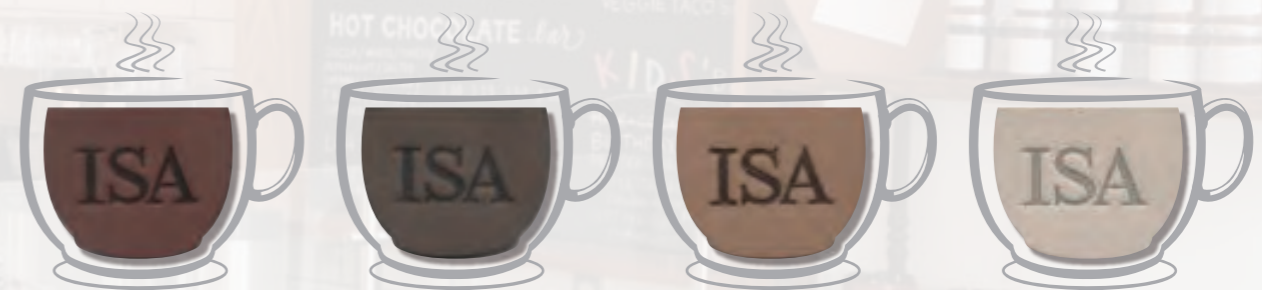


Red Eye  
19-1535 TPG

Green Mountain  
18-5616 TPG

Rooibos Tea  
18-1355 TPG

Barista  
19-4324 TPG



Clove  
18-1320 TPG

Fossil  
17-0909 TPG

Starfish  
16-1120 TPG

Fog  
13-0607 TPG



Biscotti  
15-0953 TPG

Nitro  
18-1763 TPG

Berry Frap  
18-2326 TPG

Flat White  
11-1001 TPG



Madder Brown  
19-1331 TPG

Leather Brown  
18-1142 TPG

Cashew  
17-1137 TPG

Natural

\*Pantone color names have been changed for the color theme on the seasonal colors.

# Woolly

**PRODUCT FEATURES:** Hairy sueded looks are trending up, especially with contrasting colors. ISA offers a fleshout option called: WOOLLY in heavier weights.



## Environmental Impact of Woolly



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.47**  
US Gallons  
of Water Saved

+



**314.24**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.2 - 2.0mm	10%	Heavy	• Waterproof version is not available.



# Chronicle

**PRODUCT FEATURES:** Crinkled, with a papery feel, CHRONICLE has extreme softness and burnishability. A requirement for short boot styles.



## Environmental Impact of Chronicle



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.72**  
US Gallons  
of Water Saved

+



**308.26**  
Lighting  
Hours Saved

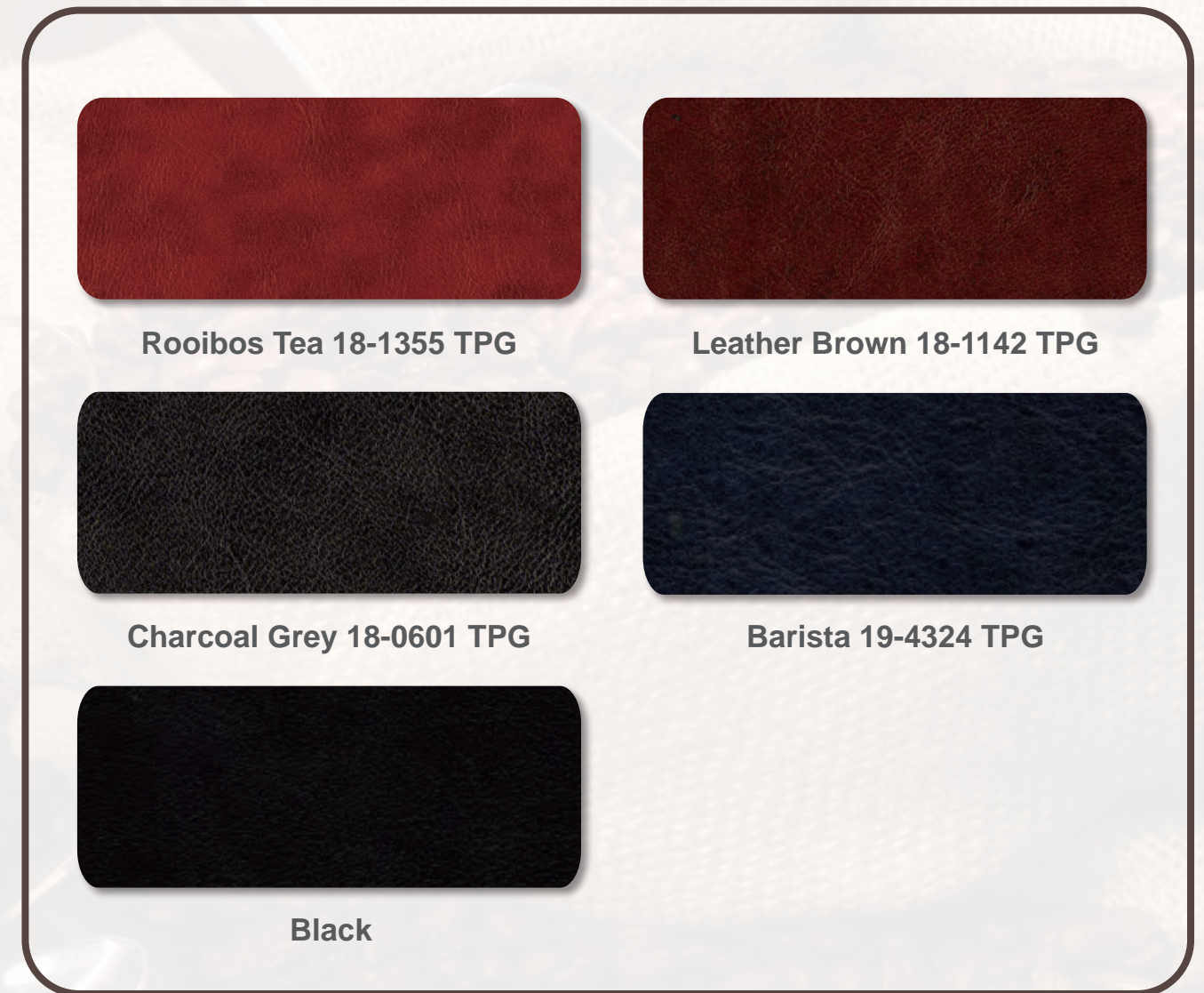
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
4.0	Light - Dark	1.0 - 1.4mm	10%	Heavy	• Waterproof version is not available.



# Bisonte WP

**PRODUCT FEATURES:** Gently milled with an antiqued quality, BISONTE WP with its soft temper and light pull up brings sophistication to tall boot styles for Fall.



## Environmental Impact of Bisonte WP



One Pair  
of Shoes  
(2.5 sqft per pair)

=



**8.49**  
US Gallons  
of Water Saved

+



**269.26**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	Medium - Dark	1.2 - 1.8mm	16%	Medium	<p><b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.</p> <p>• Non waterproof version - Bisonte is available.</p>

## Rogue Metallic

**PRODUCT FEATURES:** ROGUE METALLIC is a distressed and rugged tanage, drum milled for softness with the addition of an elegant metallic finish.



### Environmental Impact of Rogue Metallic



One Pair  
of Shoes  
(2.5 sqft per pair)

=



**8.75**  
US Gallons  
of Water Saved

+



**247.98**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	Medium - Dark	1.2 - 1.6mm	16%	Heavy	• Waterproof version - <b>Rogue Metallic WP</b> is available.

# Portrait

**PRODUCT FEATURES:** PORTRAIT is a buttery soft, drum milled nubuck with an extremely supple touch. Heavier weights will have larger pebble.



## Environmental Impact of Portrait



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.75**  
US Gallons  
of Water Saved

+



**307.79**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.2 - 2.2mm	10%	Heavy	• Waterproof version is not available.

# Rhapsody

**PRODUCT FEATURES:** Classic lightly waxed leathers are mellow in temper and have a pre-loved charm. RHAPSODY is a new burnishable tannage with an authentic appearance.



## Environmental Impact of Rhapsody



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.75**  
US Gallons  
of Water Saved

+



**299.75**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.5	Light - Dark	1.2 - 2.0mm	10%	Medium	• Waterproof version is not available.



# Daytona WP

**PRODUCT FEATURES:** DAYTONA WP is a rugged floater tannage with natural drum milling drapey softness. A must for all men's and women's boots and sneakers.

## Environmental Impact of Daytona WP



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.57**  
US Gallons  
of Water Saved

+



**277.69**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



Cashew 17-1137 TPG

Clove 18-1320 TPG

Fossil 17-0909 TPG

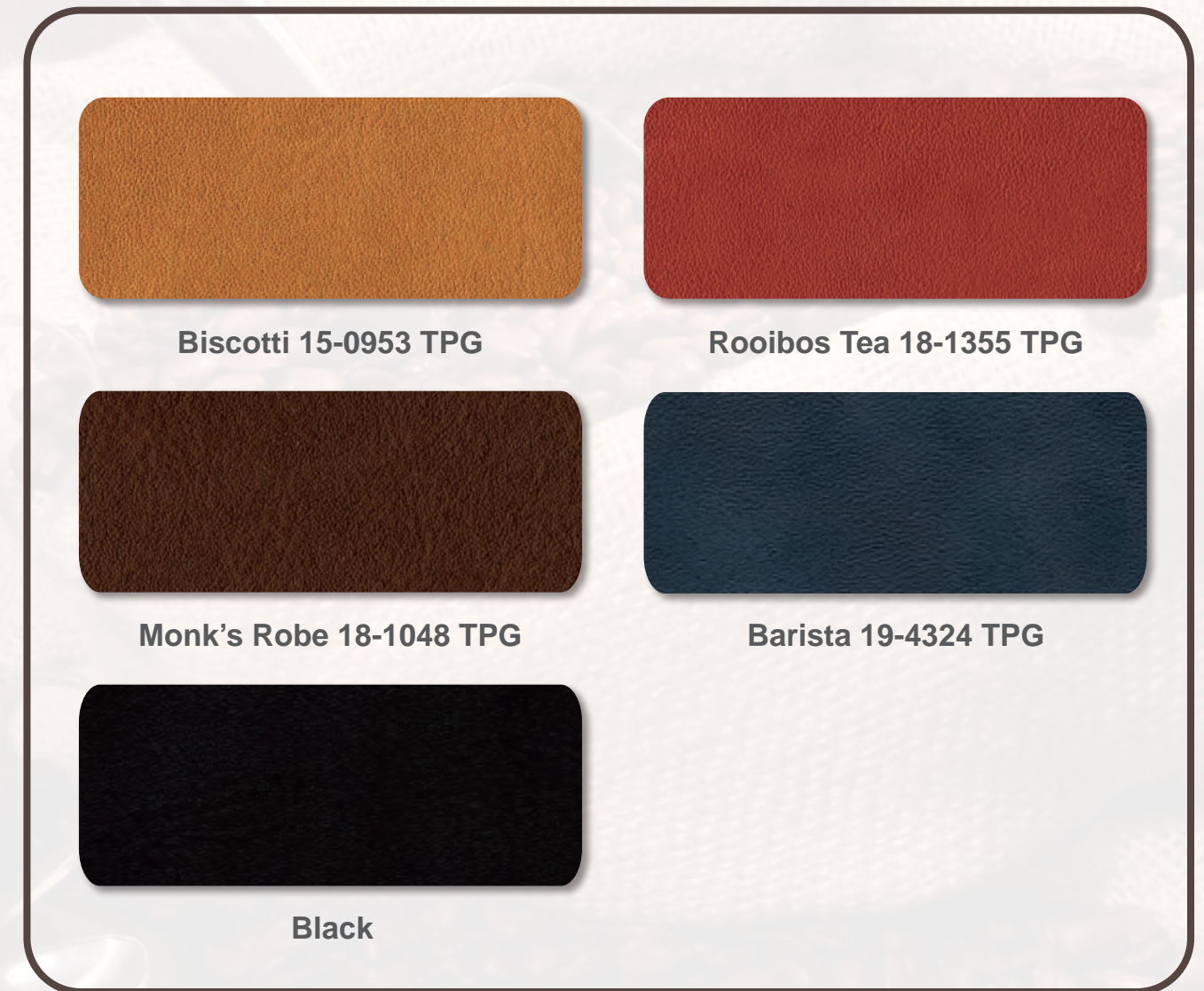
Olive Night 19-0515 TPG

Black

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	Medium - Dark	1.4 - 2.2mm	16%	Heavy	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Daytona is available.

# Fiesta

**PRODUCT FEATURES:** Dry, dusty with natural grain variation. FIESTA delivers this look of simplicity and looks fantastic in a neutral palette.



## Environmental Impact of Fiesta



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.90**  
US Gallons  
of Water Saved

+



**300.60**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	Light - Dark	1.0 - 1.4mm	10%	Light	• Waterproof version is not available.



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# Maldova WP & Maldova WP 83

**PRODUCT FEATURES:** A must have waterproof burnishable leather with light milling and a soft touch. Maldova WP is a great article for all casual footwear.



## Environmental Impact of Maldova WP & Maldova WP 83



=



+



One Pair of Shoes  
(2.5 sqft per pair)

**8.49**  
US Gallons of Water Saved

**278.32**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

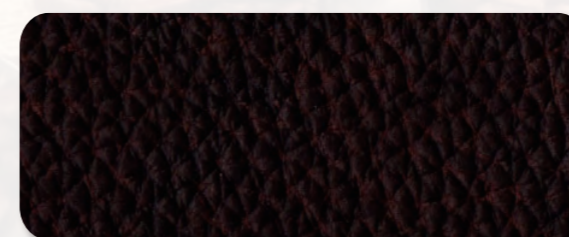
Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.5	Medium - Dark	1.0 - 1.6mm	14%	Light	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Maldova / Maldova 83 is available.



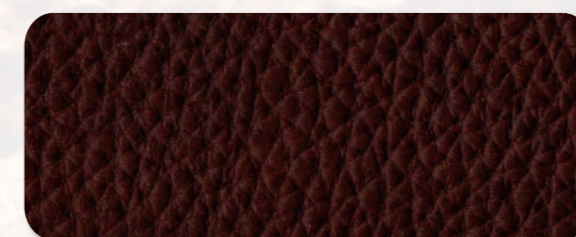


## Fischer WP

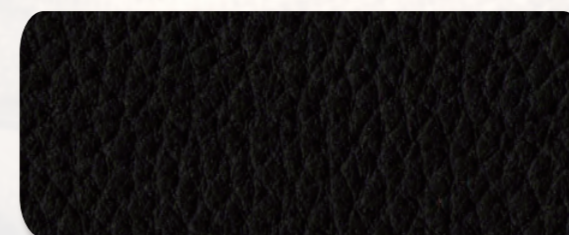
**PRODUCT FEATURES:** A tough looking performance leather, resistant to acid and fire. Suitable for all Work Boot applications.



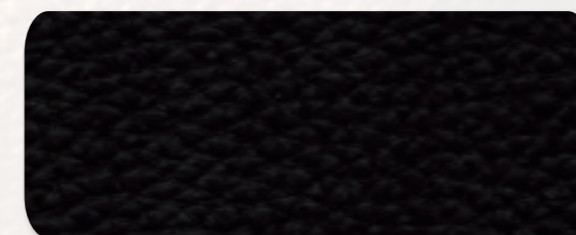
Brunette 19-1235 TPG



Leather Brown 18-1142 TPG



Olive Night 19-0515 TPG



Dark Shadow 19-3906 TPG

## Environmental Impact of Fischer WP



One Pair  
of Shoes  
(2.5 sqft per pair)

=



**8.24**  
US Gallons  
of Water Saved

+



**265.99**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.5	Medium - Dark	1.6 - 2.0mm	16%	Embossed	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Fischer is available.

# Maximum

**PRODUCT FEATURES:** Multi-layered with a heavy application of natural white waxes, MAXIMUM provides depth and burnishability.



## Environmental Impact of Maximum



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.68**  
US Gallons  
of Water Saved

+



**264.98**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Medium - Dark	1.2 - 2.0mm	16%	Light	• Waterproof version is not available.



The Brand < Behind The Brand



# Breakwall WP

**PRODUCT FEATURES:** Infused with oils and dry waxes, BREAKWALL WP is the quintessential rugged pull up everyone desires.

## Environmental Impact of Breakwall WP



One Pair  
of Shoes  
(2.5 sqft per pair)

=



**8.15**  
US Gallons  
of Water Saved

+



**265.89**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



Fossil 17-0909 TPG

Red Eye 19-1535 TPG

Monk's Robe 18-1048 TPG

Olive Night 19-0515 TPG

Barista 19-4324 TPG

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.3	Medium - Dark	1.2 - 2.2mm	16%	Light	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Georgia is available.



The Brand Behind The Brand



# Orleans Soft WP

**PRODUCT FEATURES:** A beautiful, rich tannage which defines smart casual. ORLEANS SOFT WP with its well worn appearance is perfect for men's or women's. Now in a soft tempered version!



**Red Eye 19-1535 TPG**



**Leather Brown 18-1142 TPG**



**Fossil 17-0909 TPG**



**Brunette 19-1235 TPG**



**Barista 19-4324 TPG**

## Environmental Impact of Orleans Soft WP



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

**8.49**  
US Gallons  
of Water Saved

**267.67**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.5	Medium - Dark	1.2 - 1.8mm	16%	Light	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Orleans Soft is available.

# Ruffhouse

**PRODUCT FEATURES:** Rugged reaches new levels with RUFFHOUSE. A pre-worn and tattered leather vital for this hot boot trend.



Biscotti 15-0953 TPG

Leather Brown 18-1142 TPG

Red Eye 19-1535 TPG

Brunette 19-1235 TPG

Black

## Environmental Impact of Ruffhouse



=



+



One Pair  
of Shoes  
(2.5 sqft per pair)

**8.47**  
US Gallons  
of Water Saved

**276.04**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
3.0	Medium - Dark	1.2 - 2.0mm	10%	Embossed	• Waterproof version is not available.

# Atlas

**PRODUCT FEATURES:** ATLAS reminds you of tannages from a distant time. A classic look with sharp pull up from intense waxes is tough to beat.



## Environmental Impact of Atlas



One Pair  
of Shoes  
(2.5 sqft per pair)

=



**8.68**  
US Gallons  
of Water Saved

+



**264.74**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Medium - Dark	1.2 - 2.0mm	14%	Light	• Waterproof version could be developed.



The Brand < Behind The Brand



# Barrier WP SS

**PRODUCT FEATURES:** BARRIER WP SS with its softer temper and rubberized feel provides a natural leather barrier against water & salt.



## Environmental Impact of Barrier WP SS



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.48**  
US Gallons of Water Saved

+



**287.40**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	Light - Dark	1.2 - 1.8mm	10%	Medium	Saline Solution	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Barrier is available, but will not pass SS.



The Brand < Behind The Brand



# Snowplow WP

**PRODUCT FEATURES:** SNOWPLOW WP is a rugged leather with light pull up, antiquing and a smooth, slick surface.

## Environmental Impact of Snowplow WP



=



+

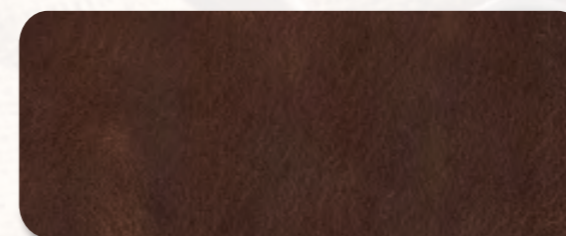


One Pair  
of Shoes  
(2.5 sqft per pair)

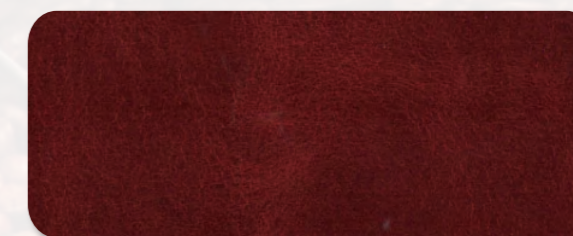
**8.49**  
US Gallons  
of Water Saved

**260.15**  
Lighting  
Hours Saved

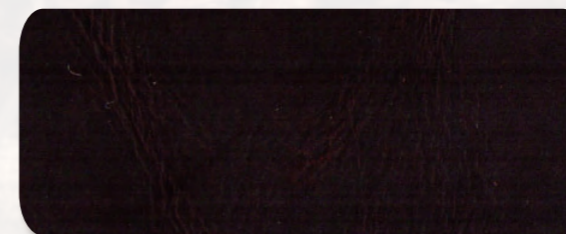
\*Please check LITE CONCEPT insert for a full LITE Explanation.



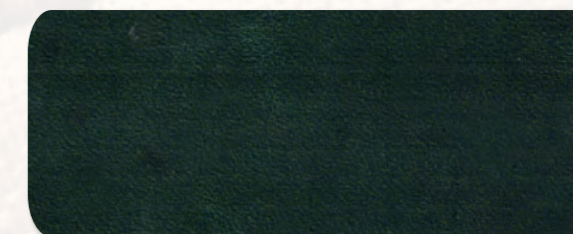
Fossil 17-0909 TPG



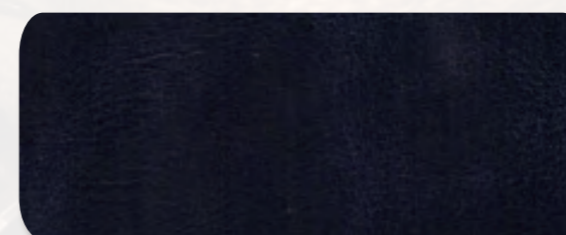
Red Eye 19-1535 TPG



Brunette 19-1235 TPG



Green Mountain 18-5616 TPG



Barista 19-4324 TPG

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
2.0	Medium - Dark	1.2 - 2.2mm	16%	Light	Saline Solution	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Snowplow is available, but will not pass SS.





# Lore WPGT

**PRODUCT FEATURES:** A new waterproof leather from ISA passing the GORE TEX specification for wicking and breathability. LORE WPGT is essential for breathable footwear.



## Environmental Impact of Lore WPGT



One Pair of Shoes  
(2.5 sqft per pair)

=



**8.49**  
US Gallons  
of Water Saved

+



**304.01**  
Lighting  
Hours Saved


\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
3.0	Medium - Dark	1.2 - 1.6mm	10%	Light	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Lore is available, but will not pass GT.

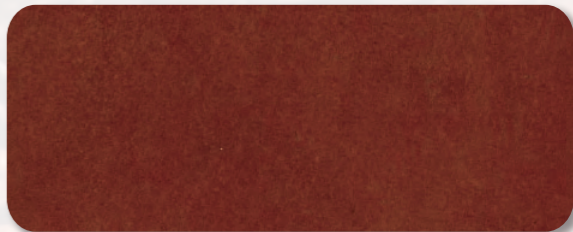


# Creole V20

**PRODUCT FEATURES:** A beautiful, rich tannage, CREOLE V20 is a classic looking leather with well traveled character. A must for both Men's and Women's. Low Oil content makes it a versatile option for any style!




**Charcoal Grey 18-0601 TPG**



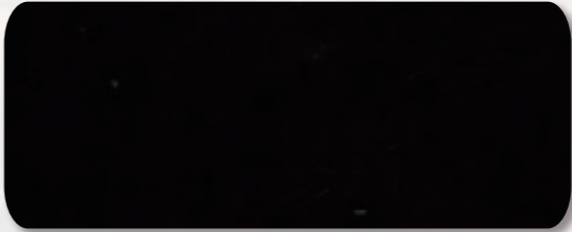
**Leather Brown 18-1142 TPG**



**Green Mountain 18-5616 TPG**



**Barista 19-4324 TPG**



**Black**

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
2.0	Medium - Dark	1.2 - 1.6mm	10%	Light	• Waterproof version - Creole WP is available, but will have higher oil content.

## Environmental Impact of Creole V20



One Pair of Shoes  
(2.5 sqft per pair)

=



**9.24**  
US Gallons of Water Saved

+



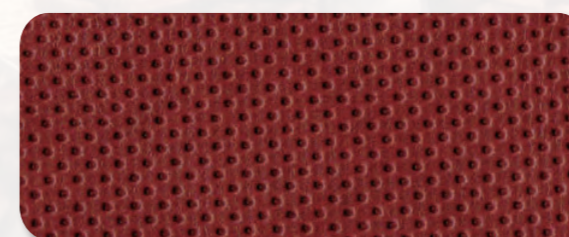
**295.51**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

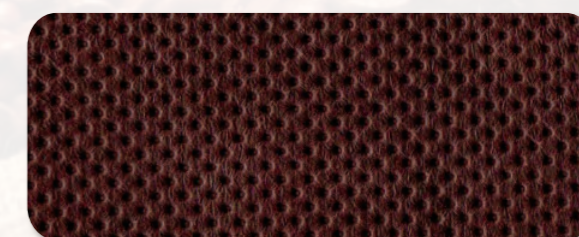


## Chill WP & Chill WP #10

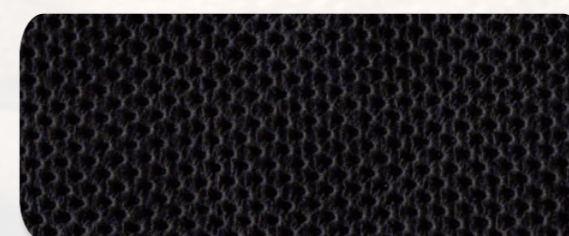
**PRODUCT FEATURES:** Cool Technology keeps the leather surface cooler by refracting UV Rays. An essential need for all outdoor footwear. CHILL WP #10 with the addition of a semi-perf.



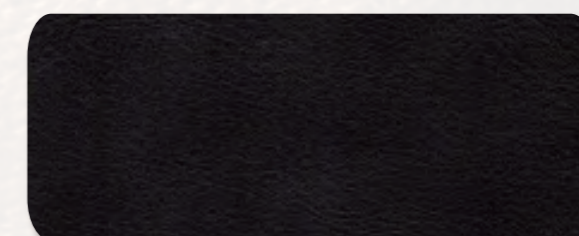
Chill WP #10  
Madder Brown 19-1331 TPG



Chill WP #10  
Brunette 19-1235 TPG



Chill WP #10  
Black



Chill WP  
Black

### Environmental Impact of Chill WP & Chill WP #10



=



+



One Pair of Shoes  
(2.5 sqft per pair)

**8.13**  
US Gallons of Water Saved

**275.92**  
Lighting Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper ± 0.5	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
Chill WP: 2.3 Chill WP #10: 2.5	Black and Dark Brown Only	1.2 - 1.8mm	10%	Chill WP: Light Chill WP #10: Embossed	<b>Waterproof Spec:</b> 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Chill / Chill #10 is available.



ISA TanTec acquired Auburn Leather in 2018. SINCE 1863, five generations of leather craftsmanship have cultivated the authenticity required to produce the finest quality leather lace. Auburn laces are now manufactured in ISA TanTec's facilities using the same proprietary processes, hides, chemicals and equipment to ensure the uniqueness of Auburn's leather laces continues for customers.

## Environmental Impact of Auburn Laces



One Pair  
of Laces  
(0.13 sqft per pair)

=



**0.36**  
US Gallons  
of Water Saved

+

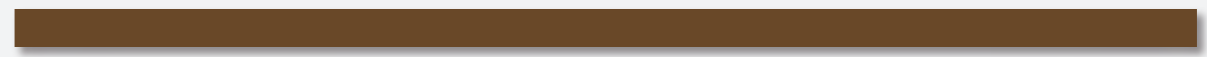


**11.46**  
Lighting  
Hours Saved

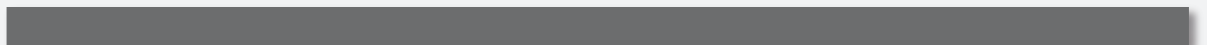
\*Please check LITE CONCEPT insert for a full LITE Explanation.



# Auburn Muddy River



635 Dark Monk's Robe



636 Dark Charcoal Gray



637 Dark Peacoat

**PRODUCT FEATURES:** Full-grain leather lace with pull-up, mellow temper. Developed to match our “Muddy River” upper leather tannage.

<b>Function</b>	Classic boat and casual styles
<b>Performance</b>	Pull Strength: 25kg pull strength @3.6X3.0mm Crock Resistance: 2.5 Colorfastness to H2O: 2.5
<b>Fashion</b>	Surface: Oiled & waxed Flesh: Oiled down Colors: Refer to color palette - Only medium to dark colors





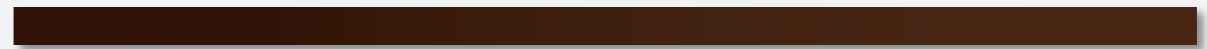
# Auburn Stay Dry



607 Fossil



631 Barista



14 Chocolate

## PRODUCT FEATURES: Non-Wicking leather lace.

<b>Function</b>	Designed to provide non-wicking performance
<b>Performance</b>	<p>Non-wicking - Satra TM305:            Max 20 mm after 2 hours (measured on lace, not standard specimen size)            Pull Strength:            25kg pull strength @3.6 X 3.0mm            Crock Resistance: 2.5            Colorfastness to H2O: 2.5</p>
<b>Fashion</b>	<p>Surface &amp; Flesh: Non-Wicking            Colors: Refer to color palette</p>



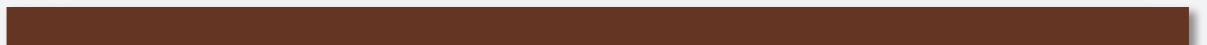
[www.auburnleather.com](http://www.auburnleather.com)



# Auburn Stay Tie



03 Cherokee Brown



62 Bulldog



215T Chestnut

**PRODUCT FEATURES:** Our traditional classic lace with improved “tie-ability”.

<b>Function</b>	All styles (boat, boot, slipper / moc, athleisure)
<b>Performance</b>	Pull Strength: 25 kg pull strength @3.6 X3.0mm Crock Resistance: 2.5 Colorfastness to H20: 2.5 Slip Resistance – Satra TM195: 1.2 Kg Knot Security – Satra TM195: 3.0 Kg
<b>Fashion</b>	Surface: Natural milled Flesh: Leather dust free Colors: Refer to color palette



[www.auburnleather.com](http://www.auburnleather.com)



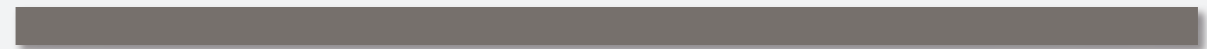
# Auburn Round Lace



19A Thru Rust



100 Black



48 Dove

**PRODUCT FEATURES:** rounded version of our classic leather lace.

<b>Function</b>	Rounded-version of our leather lace Now available with metal aglet tip (3.2mm lace)
<b>Performance</b>	Pull Strength: 25kg pull strength @3.2 mm diameter Crock Resistance: 2.5 Colorfastness to H2O: 2.5
<b>Fashion</b>	Casual, dress styles Surface & Flesh: Natural with Wax Also available in a finished / smooth version Colors: Refer to color palette



A Division of ISA TanTec Group [www.auburnleather.com](http://www.auburnleather.com)