



THE  
**GREAT**  
 OUT WEST

FALL / WINTER 2021 TOOLBOX

ISA™  
TanTec™

LITE™

The Brand < Behind The Brand



## ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.



The Brand < Behind The Brand

## *Growing The Brand Behind The Brand*

Consolidating suppliers is easy with ISA. Due to our recent acquisitions and expansions, we are now able to offer different leather footwear component needs: Shoe leather, genuine Italian leather, cut parts, leather trims, labels, and laces. All are made in our sustainable facilities!



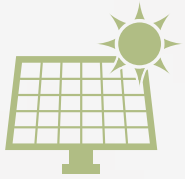
As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

### Lite Features



#### Bamboo Wall

Our bamboo walls not only provide comfortable, natural ventilation for our employees, but they also save energy by limiting the need for fans on the production floors.



#### Solar System

Our solar system is used to heat production water in the replacement of traditional heating sources such as diesel oil.



#### Rain Lagoon

Our lagoon collects 27,300 tons of rainwater per year that is used for both production and greenery.



#### Wind Energy

Rainwater is pumped from our lagoon into production by wind power. This saves 5,189 kwh and reduces 4,006 kg of CO2 emission per year.



#### Natural Light

Green Building technology has been adopted in our tannery to reduce energy consumption. We have opaque light panels in our ceilings, maximizing the use of natural light during the day.



#### Wetland



Our constructed wetlands system is set up with an automated control of water levels, allowing a natural purification process without generating emissions. It creates a biomass fuel and helps us in reducing our carbon footprint by 245kwh/year/sqm.

*Together We Save!*

## Environmental Impact

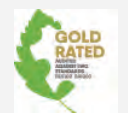


Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	HRS saved for lighting a 11W lamp 	US gallons of water saved 
Abruzzo WP	278.75	8.07
Anarchy WP	279.74	8.07
AR Rogue WP	270.32	8.07
Beeswax WP	294.02	8.07
CF Maiden	302.41	8.45
Chase WP	305.27	8.07
Diablo	300.34	8.00
Emperor	281.00	8.00
Hunter	296.50	8.63
Iceberg WP SS	285.04	8.07
Lore WP GT	309.56	8.07
Maiden	291.06	8.61
Mustang WP	274.43	8.07
Overdrive WP	269.98	8.17
Super Lite WP	296.03	8.40
Valor WP	294.38	8.07
Vivid	273.05	8.61
Zen ND	313.87	8.93
Auburn Laces	11.46	0.36

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) or one pair of laces (0.13 sqft of leather) , comparing to the LWG Protocol 6.6.2 Pass Score (50%) of 67.2 MJ/m2 for energy consumption and 178L/m2 for water

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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The Brand >< Behind The Brand



# THE GREAT OUT WEST



FALL / WINTER  
2021  
COLLECTION

## ISA CORE Color Palette

Understanding the importance of a proven neutral story, we are happy to bring back our CORE palette for another season. Use these shades to build the foundation of your new product collection and trust that they will pull up beautifully in a variety of leather types. For Fall 21, we have added **Demitasse**, a rich chocolate brown. **Leather Brown** has quickly become a rising star in the ISA Core Palette and is a strong choice for a variety of footwear types. As winter whites continue for Fall 21, **Fog** is an ideal color option for winter footwear.

## ISA SEASONAL Color Palette

Taking inspiration from the natural beauty of The Great Out West, we are offering a stunning set of colors for the Fall 21 season. Understanding the need to set a trans-seasonal balance within your collection, we are offering a striking mix of tinted neutrals with saturated traditional fall hues. As neutrals and core colors grow in relevance, **Roper** offers a warmer option to a traditional beige or tan hue. **Red Spur** is a classic red tone that is versatile for many applications. **Prairie** is a trans-seasonal color that will allow you to add a lighter pop to your mid-season launches.

## SEASONAL



## CORE



\*Pantone names on seasonal colors have been changed to fit the seasonal theme.

**L** Light color **D** Dark color

# Abruzzo WP



PRODUCT FEATURES: A classic, soft oiled pull up with a bright surface. Abruzzo WP has a sophisticated look with a soft hand.

Leather Brown 18-1142 TPG	Denim 19-3940 TPG
Red Spur 19-1652 TPG	Dark Sagebrush 19-5917 TPG
Demitasse 19-0712 TPG	

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	16%	Light
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
<ul style="list-style-type: none"> <li>Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.</li> <li>Non waterproof version - <i>Atlas</i> is available.</li> </ul>			Brush with cotton wheel to restore shine.	



## Environmental Impact of Abruzzo WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.07**  
US Gallons  
of Water Saved

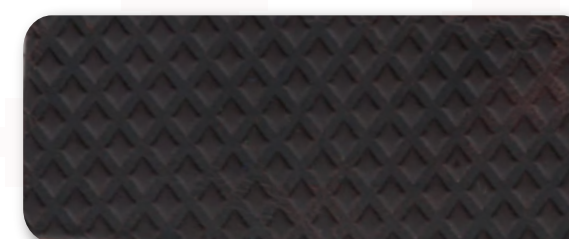
**278.75**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

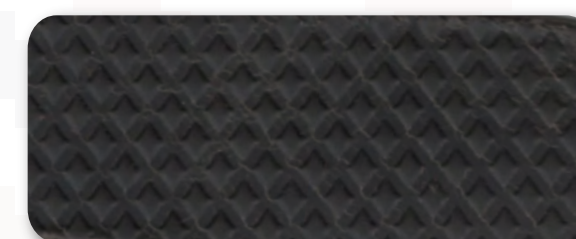
# Anarchy WP



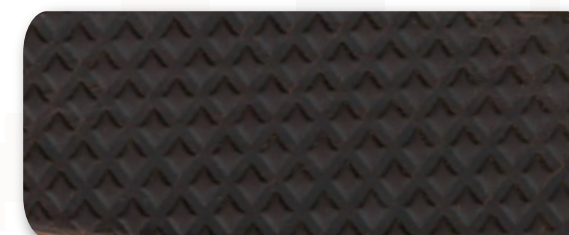
PRODUCT FEATURES: Anarchy WP is an oily, pull up leather with a slightly rubberized feel that is enhanced with a geometric emboss. It can be pieced in for contrasting textural interest or all over for a forward material story.



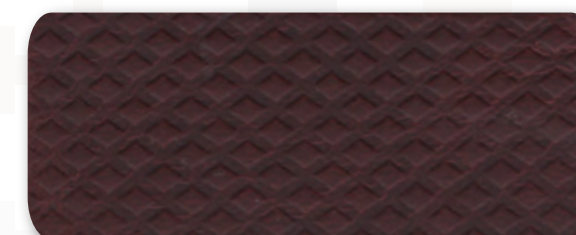
Brunette 19-1235 TPG



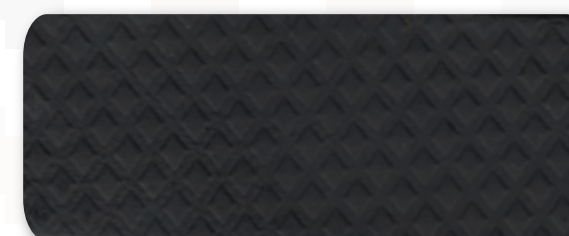
Charcoal Gray 18-0601 TPG



Monk's Robe 18-1048 TPG



Red Spur 19-1652 TPG



Black

## Environmental Impact of Anarchy WP



One Pair of Shoes  
(2.5 sqft per pair)

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8.07  
US Gallons  
of Water Saved

+



279.74  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
1.5 (+/- 0.5) @25mm	Medium - Dark	1.4 - 1.8mm	16%	Embossed
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Anarchy</i> could be developed.			No finishing needed.	

# AR Rogue WP

PRODUCT FEATURES: AR Rogue WP is a distressed leather with a soft temper, oily drag and irregular surface character.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	16%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>AR Rogue</i> is available.			No finishing needed.	



## Environmental Impact of AR Rogue WP



One Pair of Shoes  
(2.5 sqft per pair)

=



8.07  
US Gallons  
of Water Saved

+



270.32  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



# Beeswax WP



PRODUCT FEATURES: Beeswax WP provides hard working character, a waxed top and consistent grain.



## Environmental Impact of Beeswax WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.07**  
US Gallons  
of Water Saved

**294.02**  
Lighting  
Hours Saved

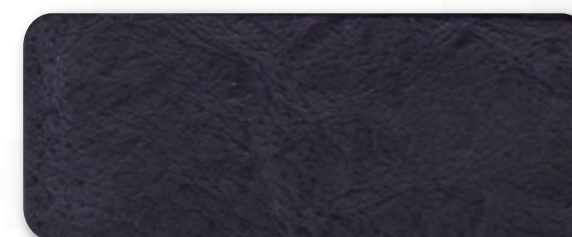
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.4 - 2.0mm	18%	Embossed
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Beeswax</b> could be developed.			Restore color by applying Greasemat Cream 34100 with sponge. Dry well to allow cream to penetrate into the leather.	

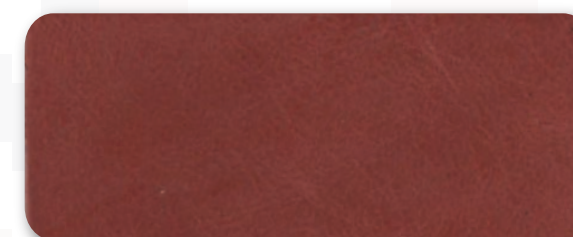


# CF Maiden

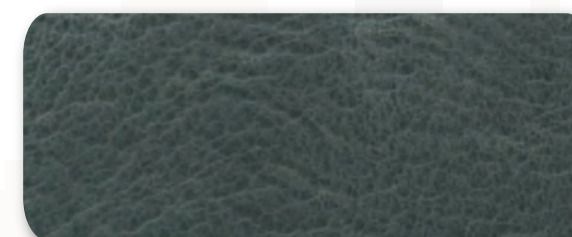
PRODUCT FEATURES: A chrome free version of ISA's Maiden leather. Soft tempered with white waxes shows brilliant bright colors.



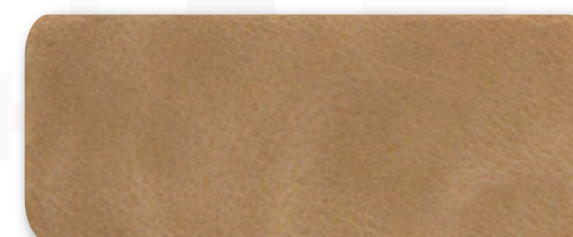
Denim 19-3940 TPG



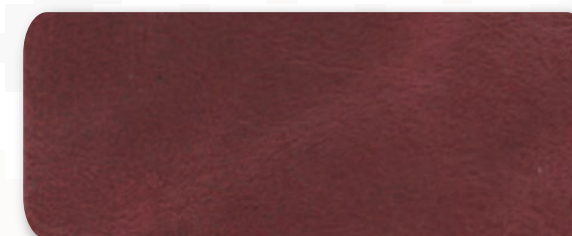
Campfire 18-1250 TPG



Old Ford 17-5111 TPG



Roper 14-1036 TPG



Red Spur 19-1652 TPG

## Environmental Impact of CF Maiden



One Pair of Shoes  
(2.5 sqft per pair)

=



8.45  
US Gallons  
of Water Saved

+



302.41  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	14%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			The leather has built in burnishing waxes. Brush with cotton wheel at 1,500 RPM to darken the surface and create shine.	



# Chase WP

PRODUCT FEATURES: Chase WP has light tracking with a dry surface feel. It is milled for softness and can be burnished for added depth.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.8mm	10%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Chase</b> is available.			Leather has built in burnishing waxes. Brush with cotton wheel at 1,500 RPM to lightly burnish.	



## Environmental Impact of Chase WP



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One Pair of Shoes  
(2.5 sqft per pair)

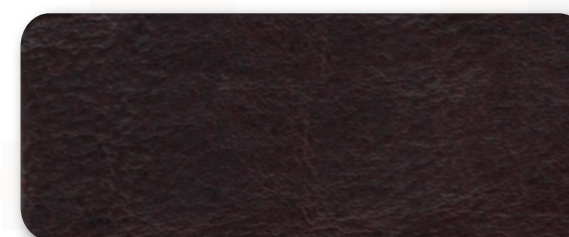
**8.07**  
US Gallons  
of Water Saved

**305.27**  
Lighting  
Hours Saved

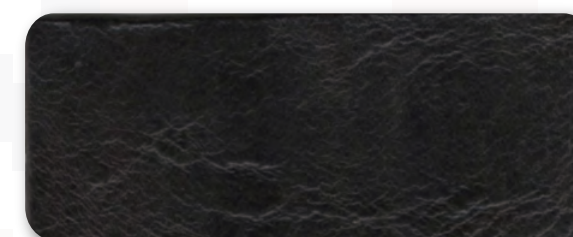
\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Diablo

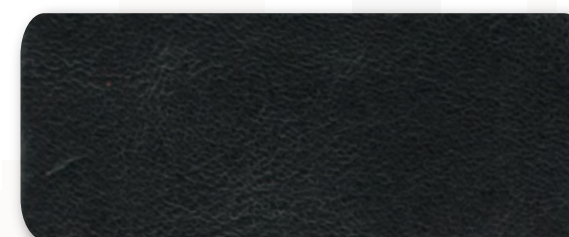
PRODUCT FEATURES: Diablo is light weight with waxed break and subtle pull up. A great combination of dress and casual.



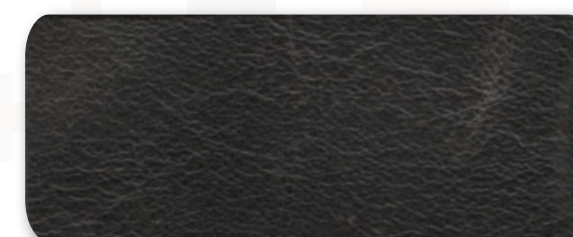
Madder Brown 19-1331 TPG



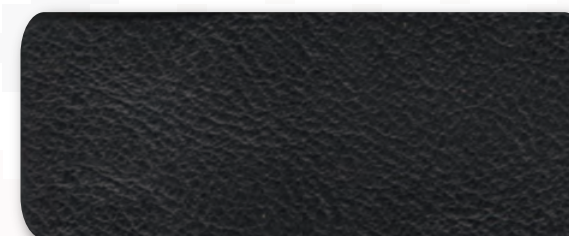
Demitasse 19-0712 TPG



Dark Sagebrush 19-5917 TPG



Charcoal Gray 18-0601 TPG



Black

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.0 - 1.4mm	14%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Polish with cotton wheel to achieve a rich shine.	

## Environmental Impact of Diablo



One Pair of Shoes  
(2.5 sqft per pair)

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8.00  
US Gallons  
of Water Saved

+



300.34  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Emperor

PRODUCT FEATURES: Emperor is milled for softness and has subtle tipping creating the look of worn or aged metal.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.6mm	10%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			No finishing needed.	



## Environmental Impact of Emperor



One Pair of Shoes  
(2.5 sqft per pair)

=



8.00  
US Gallons  
of Water Saved

+

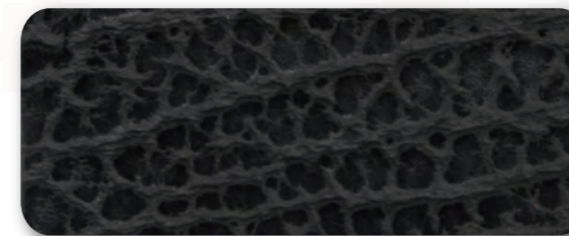


281.00  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Hunter

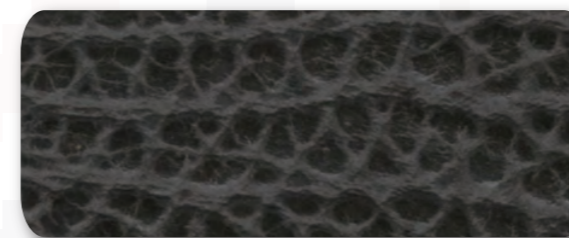
PRODUCT FEATURES: Hunter has an aggressive texture balanced with a soft hand. Its subtle sheen on the surface gives it an interesting look.



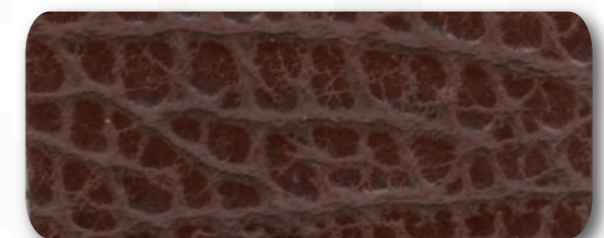
Black



Demitasse 19-0712 TPG



Charcoal Gray 18-0601 TPG



Sorrel 19-1241 TPG

## Environmental Impact of Hunter



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One Pair of Shoes  
(2.5 sqft per pair)

**8.63**  
US Gallons  
of Water Saved

**296.50**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	10%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			No finishing needed.	

# Iceberg WP SS



PRODUCT FEATURES: Iceberg WP SS is a smooth, clean leather with an slight rubberized surface feel. This leather passes our updated Saline Solution spec and is ideal for performance winter footwear projects.

Fog 13-0607 TPG	Dark Sagebrush 19-5917 TPG
Demitasse 19-0712 TPG	Peacoat 19-3920 TPG
Black	

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern	Feature
2.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.2mm	12%	None	Saline Solution
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: Max 10mm after 2 hours. • Non waterproof version - <i>Iceberg</i> is available, but will not pass Saline Solution.			No finishing needed.		

## Environmental Impact of Iceberg WP SS



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One Pair of Shoes  
(2.5 sqft per pair)

**8.07**  
US Gallons  
of Water Saved

**285.04**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Lore WP GT



PRODUCT FEATURES: An aniline leather that is breathable and passes Gore-Tex standards for wicking and MVTR breathability. Lore WP GT has a clean and modern look for any performance footwear.



**Demitasse 19-0712 TPG**



**Sorrel 19-1241 TPG**



**Red Spur 19-1652 TPG**



**Peacoat 19-3920 TPG**



**Black**

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	10%	Light
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
<ul style="list-style-type: none"> <li>Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 2 hours.</li> <li>Non waterproof version - <i>Lore</i> could be developed, but it will not pass GT.</li> </ul>			Leave as is or polish with a cotton wheel to restore surface feel.	



## Environmental Impact of Lore WP GT



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+



One Pair of Shoes  
(2.5 sqft per pair)

**8.07**  
US Gallons  
of Water Saved

**309.56**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



# Maiden

PRODUCT FEATURES: Maiden's white, hazy wax creates a natural softness that, combined with burnishing, has a rich look with an abundance of character.



Sorrel 19-1241 TPG

Fossil 17-0909 TPG

Black

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	14%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version - <i>Maiden WP</i> is available.			The leather has built in burnishing waxes. Brush with cotton wheel at 1,500 RPM to darken the surface and create shine.	



## Environmental Impact of Maiden



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One Pair of Shoes  
(2.5 sqft per pair)

**8.61**  
US Gallons  
of Water Saved

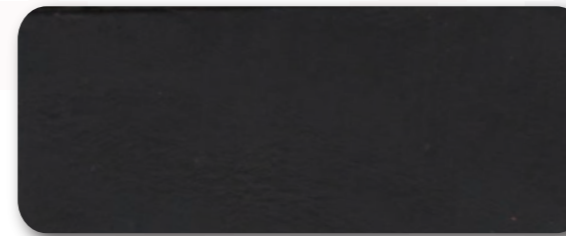
**291.06**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

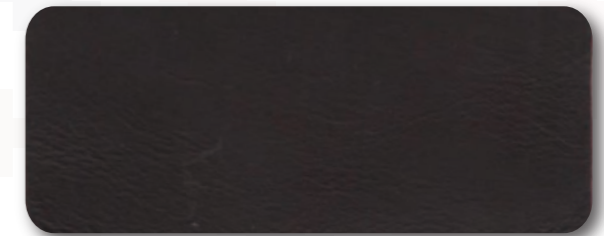


# Mustang WP

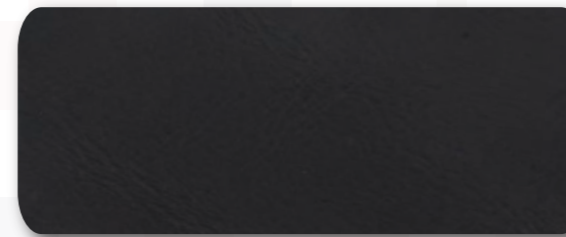
PRODUCT FEATURES: Mustang WP is a brush off leather with a bright base and tonally darker top. Brush offers the surface to create rich pull up character while maintaining waterproof performance.



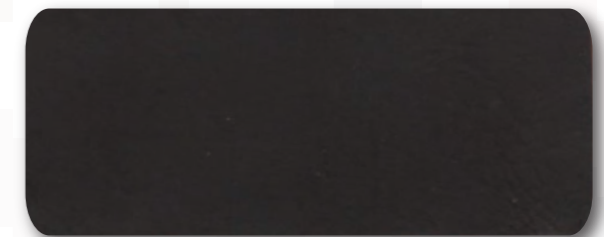
Charcoal Gray 18-0601 TPG



Red Spur 19-1652 TPG



Denim 19-3940 TPG



Leather Brown 18-1142 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	16%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Mustang</i> could be developed.		Brush with cotton wheel at 1,500 RPM use the Cera Abrasiva wax 32815 to create effect. Next add shine using white paraffin wax with cotton wheel at 800-1,000 RPM.		

## Environmental Impact of Mustang WP



One Pair of Shoes  
(2.5 sqft per pair)

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8.07  
US Gallons  
of Water Saved

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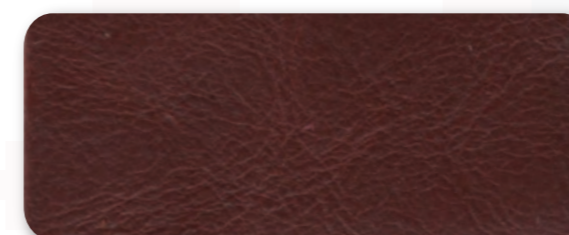
274.43  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

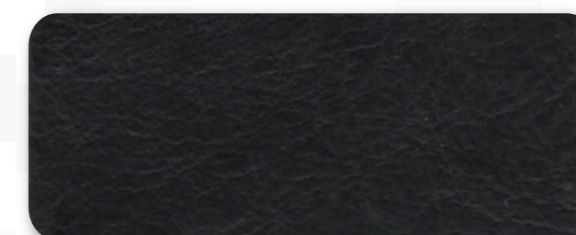
# Overdrive WP



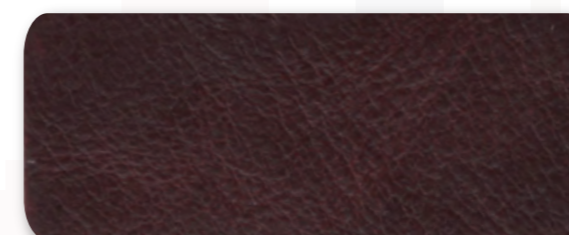
PRODUCT FEATURES: A premium milled veg retan with rich burnished tipping. Overdrive WP has a classic surface quality and plump hand.



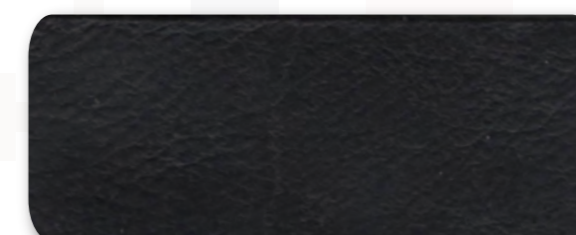
Campfire 18-1250 TPG



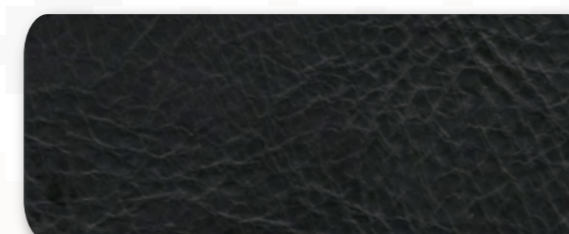
Demitasse 19-0712 TPG



Red Spur 19-1652 TPG



Peacoat 19-3920 TPG



Dark Sagebrush 19-5917 TPG

## Environmental Impact of Overdrive WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.17**  
US Gallons  
of Water Saved

**269.98**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	18%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Overdrive</i> is available.			Leave as is or polish with a cotton wheel to restore shine.	

# Super Lite WP



PRODUCT FEATURES: A soft, oiled leather with a natural pebble grain and minimal processing. Super Lite a top LITE Index performer.



## Environmental Impact of Super Lite WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.40**  
US Gallons  
of Water Saved

**296.03**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	14%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Super Lite</b> is available.			No finishing needed.	

# Valor WP



PRODUCT FEATURES: Valor WP's milled softness and oily hand give this leather a classic look for all types of footwear.



## Environmental Impact of Valor WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.07**  
US Gallons  
of Water Saved

**294.38**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	18%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Valor</i> is available.			Leave as is or polish with a cotton wheel to restore shine.	

# Vivid

PRODUCT FEATURES: As ISA continues to evolve our metallic offerings, we have added a classic pull up option with a tonal metallic finish.



## Environmental Impact of Vivid



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**One Pair of Shoes**  
(2.5 sqft per pair)

**8.61**  
US Gallons  
of Water Saved

**273.05**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	14%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			No finishing needed.	

## Zen ND

PRODUCT FEATURES: Zen ND is a retanned using all natural dyes sourced from tree bark. It is milled for softness which results in a beautiful grain character.



	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	4 colors available	1.2 - 1.6mm	10%	Heavy
<input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version could try to develop.		No finishing needed.		

## Environmental Impact of Zen ND



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One Pair of Shoes  
(2.5 sqft per pair)

**8.93**  
US Gallons  
of Water Saved

**313.87**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Environmental Impact of Auburn Laces



One Pair of Laces  
(0.13 sqft per pair)

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**0.36**  
US Gallons  
of Water Saved

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**11.46**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



ISA TanTec acquired Auburn Leather in 2018. SINCE 1863, five generations of leather craftsmanship have cultivated the authenticity required to produce the finest quality leather lace. Auburn laces are now manufactured in ISA TanTec's facilities using the same proprietary processes, hides, chemicals and equipment to ensure the uniqueness of Auburn's leather laces continues for customers.





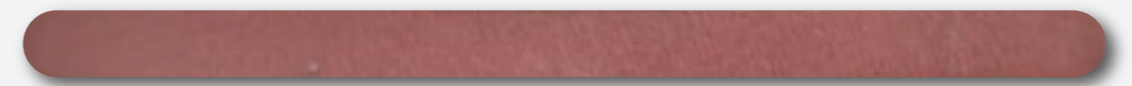
# Auburn Navigator



**678 Roper**



**680 DT Prairie**



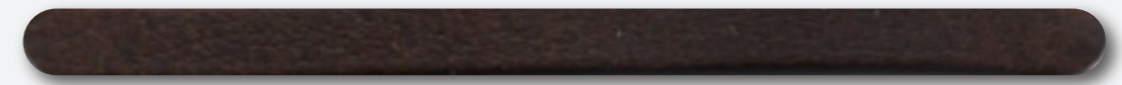
**679 Campfire**

**PRODUCT FEATURES:** Dip-dyed manufacturing process creates unique "washed out" colors. Great option for SMU programs or small runs without standard MOQ.

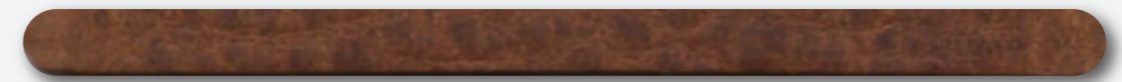
<b>Performance</b>	25kg pull strength @ 3.0mm thickness Crock Resistance: 2 Colorfastness to H2O: 2.5
<b>Fashion</b>	Surface: Dip-Dyed Flesh: Dip-Dyed Colors: Refer to color palette



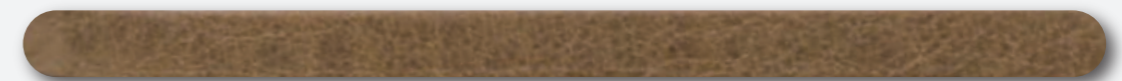
# Auburn Muddy River



**684 Dark Cherokee**



**685-42DT Burnt Sienna**



**686-65DT Tan**

**PRODUCT FEATURES:** Wide / flat profile with rich temper and improved tie-ability. Developed for today's athleisure, sneaker, and skateboard styles.

<b>Performance</b>	Pull Strength: 20kg pull strength @4.8X2.0mm (standard 3.6 x 3.0mm also available @25kg pull strength) Crock Resistance: 2.5 Colorfastness to H2O: 2.5
<b>Fashion</b>	Surface: Oiled & waxed Flesh: Oiled down Colors: Refer to color palette - Only medium to dark colors



The Brand < Behind The Brand

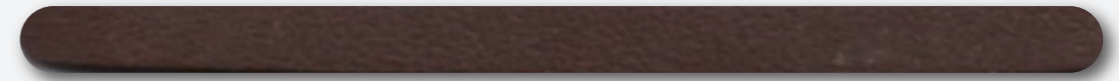
A Division of ISA TanTec Group



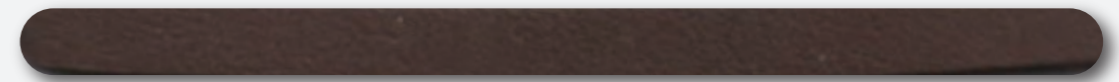
# Auburn Stay Dry



**654-62SD Bulldog**



**655-215SD Chestnut**



**656-03SD Cherokee Brown**

**PRODUCT FEATURES:** True non-wicking lace developed for outdoor boat and deck styles.

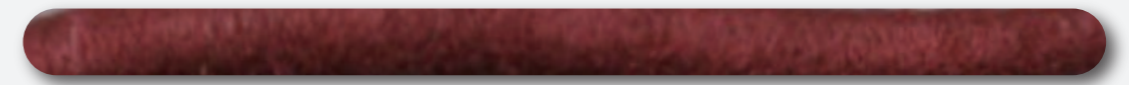
<p><b>Performance</b></p>	<p>Non-wicking - Satra TM305: Max 20mm after 2 hours (measured on lace, not standard specimen size)            Pull Strength: 25kg pull strength @3.6 X 3.0mm            Crock Resistance: 2.5            Colorfastness to H2O: 2.5</p>
<p><b>Fashion</b></p>	<p>Surface &amp; Flesh: Non-Wicking            Colors: Refer to color palette</p>



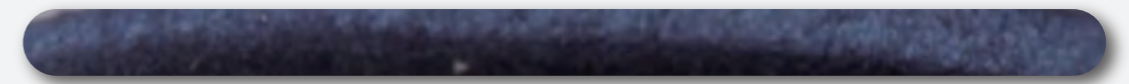
The Brand Behind The Brand

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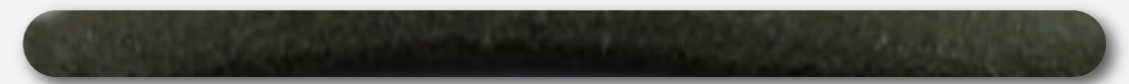
# Auburn Round Lace



**681 Red Spur**



**682 Denim**



**329-98 Forest Green**

**PRODUCT FEATURES:** Natural rounded lace with wax finish. Designed to provide softer, relaxed look for casual styles, chukkas. Available with optional metal aglets.

<b>Performance</b>	Pull Strength: 25kg pull strength @3.2mm diameter Crock Resistance: 2.5 Colorfastness to H2O: 2.5
<b>Fashion</b>	Surface & Flesh: Natural with Wax Also available in a finished / smooth version Colors: Refer to color palette



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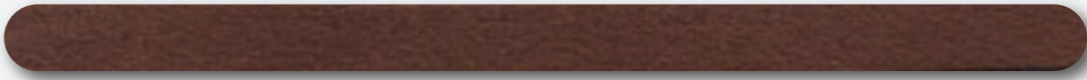
# Auburn Pathfinder



256-62 Bulldog



245-17 Dark Brown



125-22 Dark Rust

**PRODUCT FEATURES:** Sustainable, genuine cowhide leather lace. Surface finishing helps create uniformity. Great competitive price option for value collections.

<b>Performance</b>	Pull Strength: 20kg pull strength > 3.0mm thickness Crock Resistance: 3 Colorfastness to H2O: 2.5
<b>Fashion</b>	Surface: Finished Grain Flesh: Natural Colors: Refer to color palette



The Brand > Behind The Brand

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