



The Brand < Behind The Brand

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Scamosceria del Brenta srl

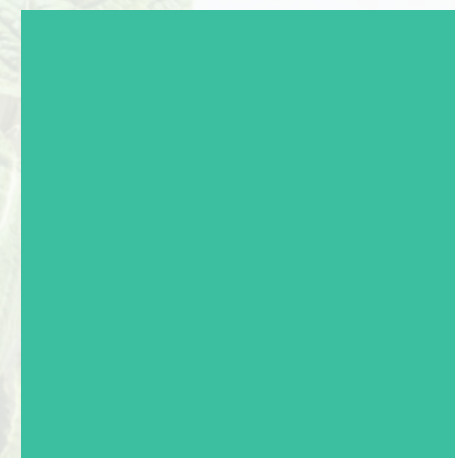
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Send us an email to info@tantec1.com
for inquiries.



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ISA INDUSTRIAL LTD. WWW.LITELEATHER.COM
MACAU (CHINA) | USA | VIETNAM | CHINA | ITALY | HONG KONG (CHINA)



ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.



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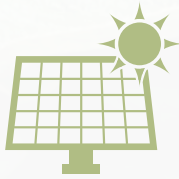




Growing The Brand Behind The Brand

Consolidating suppliers is easy with ISA. Due to our recent acquisitions and expansions, we are now able to offer different leather footwear component needs: Shoe leather, genuine Italian leather, cut parts, leather trims, labels, and laces. All are made in our sustainable facilities!



As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

Lite Features



	<p>Bamboo Wall</p> <p>Our bamboo walls not only provide comfortable, natural ventilation for our employees, but they also save energy by limiting the need for fans on the production floors.</p>
	<p>Solar System</p> <p>Our solar system is used to heat production water in the replacement of traditional heating sources such as diesel oil.</p>
	<p>Rain Lagoon</p> <p>Our lagoon collects 27,300 tons of rainwater per year that is used for both production and greenery.</p>
	<p>Wind Energy</p> <p>Rainwater is pumped from our lagoon into production by wind power. This saves 5,189 kwh and reduces 4,006 kg of CO2 emission per year.</p>
	<p>Natural Light</p> <p>Green Building technology has been adopted in our tannery to reduce energy consumption. We have opaque light panels in our ceilings, maximizing the use of natural light during the day.</p>
	<p>Wetland</p> <p>Our constructed wetlands system is set up with an automated control of water levels, allowing a natural purification process without generating emissions. It creates a biomass fuel and helps us in reducing our carbon footprint by 245kwh/year/sqm.</p>

Together We Save!

Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

	Article	HRS saved for lighting a 11W lamp 	US gallons of water saved 
FASHION	Wooly	320.12	8.74
	Onice Soft	259.85	8.43
	Brilliant Shine	248.34	8.43
	Clockwork	285.47	8.67
PERFORMANCE	Sanehorse WPLO	274.54	8.14
	Creole V2O	300.61	9.23
	Oasis V2O	294.21	9.23
	Shoreline WP	297.40	8.49
LIFESTYLE	Fluffy	269.88	8.49
	Purity	310.89	8.74
	Casper	295.62	8.91
	Barry	285.26	8.43
HERITAGE	Overdrive	259.22	8.69
	Fury	269.04	8.47
	Superlite	316.17	9.14
	Muddy River WP	270.19	8.24
	Auburn Laces	11.46	0.36

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) or one pair of laces (0.13 sqft of leather) , comparing to the LWG Pass Score (50%) of 67.2 MJ/m2 for energy consumption and 178L/m2 for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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LEATHER THICKNESS CONVERSION CHART

MM	OZ	CODE
1.0-1.2 mm	2.5-3 oz	L
1.1-1.3 mm		PL
1.2-1.4 mm	3-3.5 oz	LM
1.3-1.5 mm		PLM
1.4-1.6 mm	3.5-4 oz	M
1.5-1.7 mm		PM
1.6-1.8 mm	4-4.5 oz	HM
1.7-1.9 mm		PHM
1.8-2.0 mm	4.5-5 oz	H
1.9-2.1 mm		PH
2.0-2.2 mm	5-5.5 oz	HH
2.1-2.3 mm		PHH
2.2-2.4 mm	5.5-6 oz	HHH
2.4-2.6 mm	6-6.5 oz	
2.4-2.8 mm	6 / 7 oz	
2.8-3.0 mm	7-7.5 oz	
2.8-3.2 mm	7 / 8 oz	
3.2-3.4 mm	8-8.5 oz	
3.2-3.6 mm	8 / 9 oz	



LITE FASHION

Extreme hairy looks are trending, especially with contrasting colors. Difficult to achieve with suede, but easy with a heavy weight fleshout from ISA! Smooth matte finishes continue to lead the charge in casual footwear. Bright metallics bring vibrance to summer sandals. Large natural looking all over weaves are key for loafers and sandals.



PERFORMANCE

We pride ourselves on providing leathers with performance features to our customers. Tough oily looking boot leathers with Low Oil specifications. Rich looking casual and tailored leathers using less water with the ability to be vulcanized. Updated Saline Solution option with improved absorption results.



LIFESTYLE

Naturally milled soft pebbled grains can be utilized in deconstructed styles. Washed, worn in and super soft looks are perfect for summer. Fine, natural looking grains in an array of colors are the perfect fit for closed styles. Competitively priced smooth athletic looks are always needed!



HERITAGE

A beautiful milled veg with waxed burnishable tipping. Bright base color with broken grain created by dry waxes. Pinnacle LITE leather with peak water & energy. Last but certainly not least our most iconic and largest selling leather.



AUBURN LEATHER LACES

Check out newly developed leather laces from Auburn! A lace designed after ISA's classic Muddy River tannage - we now have Auburn Muddy River. The perfect combination! Auburn Stay Dry lace is non wicking. Another perfect combination for all summer footwear. Our Cougar lace is tough as nails and the perfect option for rugged footwear. Rounding out Spring 21 is a Classic Round lace with customizable aglet.



In the Garden



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SPRING /
SUMMER
2021
COLLECTION

ISA CORE Color Palette

We understand the importance of a well-built and proven neutral story which is why we are happy to return for Spring 21 with our CORE Color Palette. These shades are the foundation to build your new product collection. Look to time-honored colors such as **Charcoal Grey** and **Leather Brown** as consistent core options. **Starfish** and **Fog** will add needed lightness to spring collections.

ISA SEASONAL Color Palette

The natural beauty of gardens and flowers makes "In the Garden" a fitting choice for our Spring 21 seasonal theme. Drawing inspiration from the beauty of garden imagery we launch our smaller, on-trend seasonal palette. Our Spring color story offers bright, hyper-saturated colors often found in your flower or vegetable garden. **Hydrangea** is a vivid hue and will be a key color for the spring season. Look to **Blood Orange** as a confident color for both men's and women's product. **Daffodil** offers an unexpected pop as yellow emerges as a key colorway for the upcoming season.

SEASONAL



Blood Orange
17-1462 TPX



Daffodil
14-0760 TPG



Spearmint
15-5819 TPG



Iris
19-3953 TPG



Rose of Sharon
17-1635 TPG



Very Grape
18-3220 TPG



Bell Pepper
15-1054 TPG



Hydrangea
16-4529 TPG

CORE



Black



Dark Shadow
19-3906 TPG



Charcoal Gray
18-0601 TPG



Dove
15-0000 TPG



Peacoat
19-3920 TPG



Olive Night
19-0515 TPG



Brunette
19-1235 TPG



Monk's Robe
18-1048 TPG



Clove
18-1320 TPG



Fossil
17-0909 TPG



Starfish
16-1120 TPG



Fog
13-0607 TPG



Madder Brown
19-1331 TPG



Leather Brown
18-1142 TPG



Cashew
17-1137 TPG



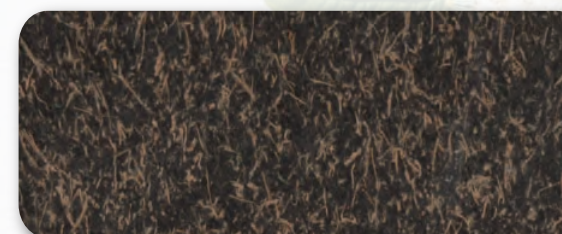
Natural

*Pantone names on seasonal colors have been changed to fit the seasonal theme.

Light color Dark color

Woolly

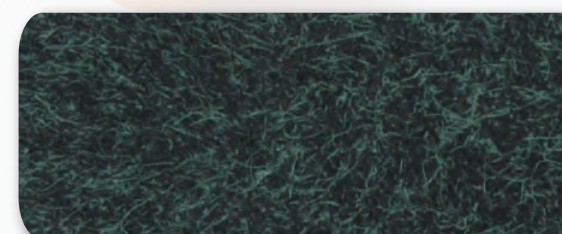
PRODUCT FEATURES: Hairy sueded looks are trending up, especially with contrasting colors. ISA offers a fleshout option called: WOOLLY available in heavier weights.



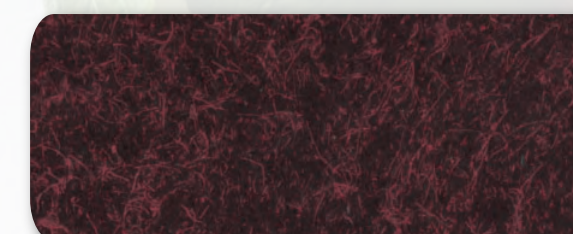
Starfish 16-1120 TPG & Dark Brown



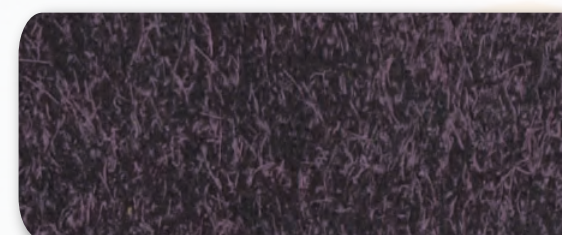
White & Black



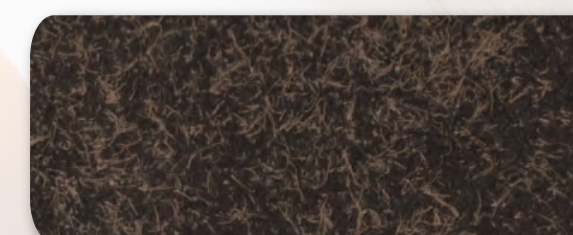
Spearmint 15-5819 TPG & Black



Rose of Sharon 17-1635 TPG & Black



Very Grape 18-3220 TPG & Dark Grey



Bell Pepper 15-1054 TPG & Black

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	10%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		

Environmental Impact of Woolly



One Pair of Shoes
(2.5 sqft per pair)

=



8.74
US Gallons
of Water Saved

+



320.12
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Onice Soft

PRODUCT FEATURES: This slick, rubberized feel on leather will bring a sporty look to all casual footwear. A great option for raw edges and perfining. ONICE SOFT is a must for smooth matte looks.



Environmental Impact of Onice Soft



=



+



One Pair of Shoes
(2.5 sqft per pair)

8.43
US Gallons
of Water Saved

259.85
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
1.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.6mm	10%	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		

Brilliant Shine

PRODUCT FEATURES: With its BRILLIANT SHINE this bright metallic beauty with fine grain and feminine softness is a great option for women's casuals & sandals.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	10%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		



Environmental Impact of Brilliant Shine



One Pair of Shoes
(2.5 sqft per pair)

=



8.43
US Gallons
of Water Saved

+

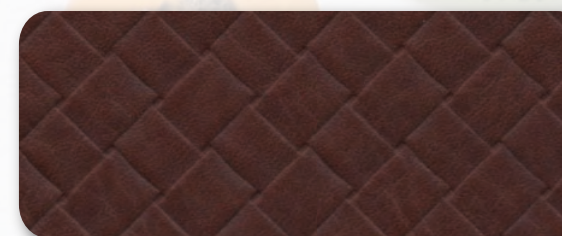


248.34
Lighting
Hours Saved

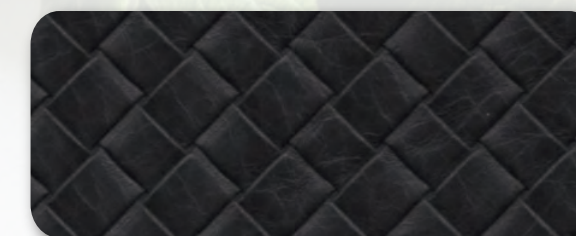
*Please check LITE CONCEPT insert for a full LITE Explanation.

Clockwork

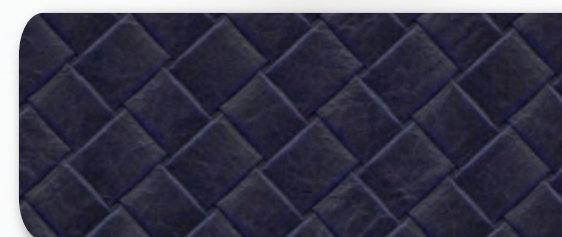
PRODUCT FEATURES: Large weaves provide a great summer look with rich depth of color in beautiful earth tones. CLOCKWORK is a must for loafers.



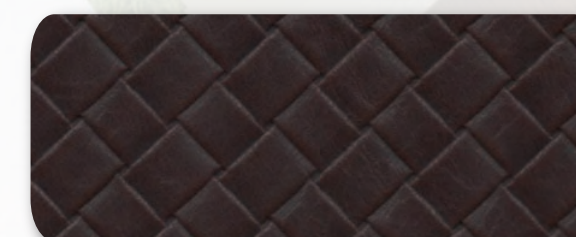
Leather Brown 18-1142 TPG



Black



Iris 19-3953 TPG



Brunette 19-1235 TPG

Environmental Impact of Clockwork



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+



One Pair of Shoes
(2.5 sqft per pair)

8.67
US Gallons
of Water Saved

285.47
Lighting
Hours Saved

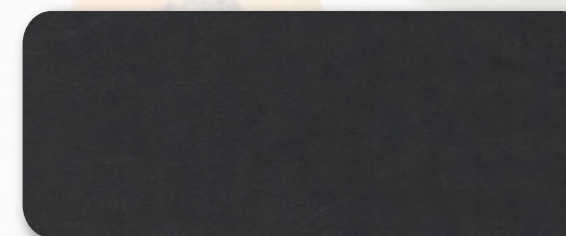
*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.4 - 1.8mm	16%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version could try to develop.		Leave as is or polish with cotton wheel to restore shine.		

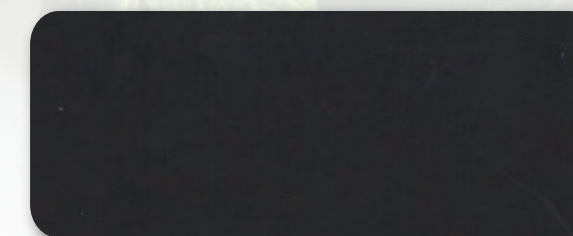


Sanehorse WPLO

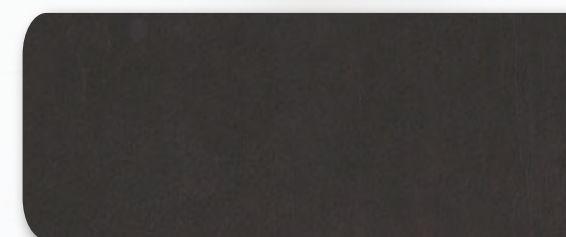
PRODUCT FEATURES: A traditional leather with smooth oiled pull up, however the oil content is low enough for direct inject constructions. SANEHORSE WP LO is a great performance article when low oil content is needed.



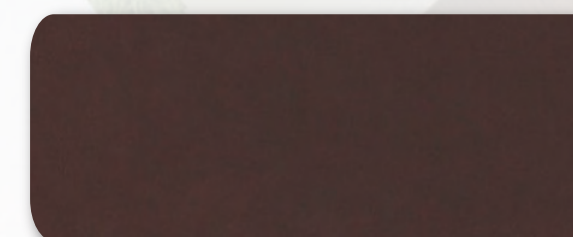
Charcoal Gray 18-0601 TPG



Peacoat 19-3920 TPG



Fossil 17-0909 TPG



Leather Brown 18-1142 TPG

Environmental Impact of Sanehorse WPLO



=



+



One Pair of Shoes
(2.5 sqft per pair)

8.14
US Gallons
of Water Saved

274.54
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	12%	None
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Sanehorse is available.		Restore color and cover small defects apply Greasemat Cream 34100 with sponge. Dry well to allow cream to penetrate into the leather.		



Environmental Impact of Creole V20



One Pair of Shoes
(2.5 sqft per pair)

=



9.23
US Gallons
of Water Saved

+



300.61
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

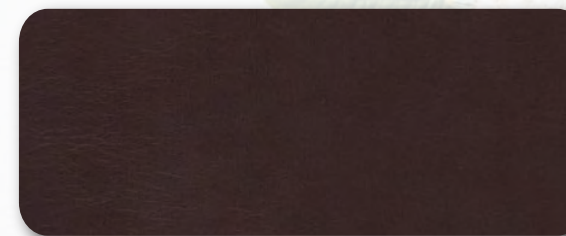


Creole V20

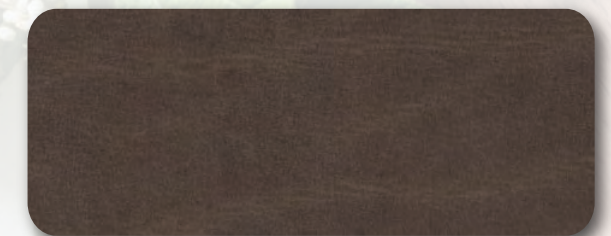


The Brand Behind The Brand

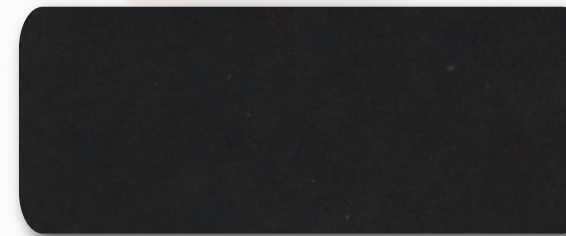
PRODUCT FEATURES: A beautiful, rich tannage, CREOLE V20 is a classic looking leather with well traveled character. A must for both Men's and Women's. Low Oil makes it a versatile option for any style!



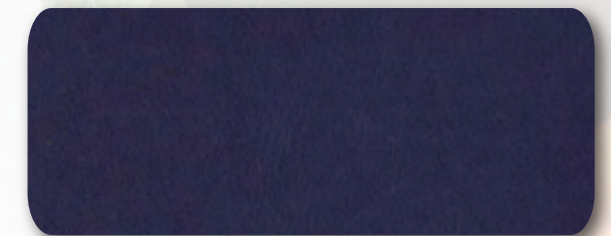
Brunette 19-1235 TPG



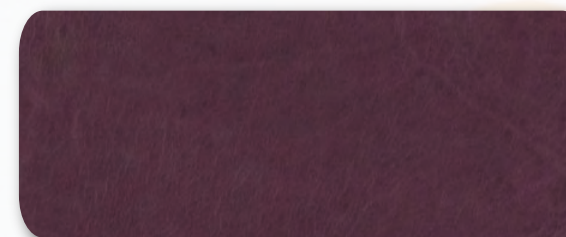
Fossil 17-0909 TPG



Black



Iris 19-3953 TPG



Very Grape 18-3220 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	10%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		To enrich the shine apply Nova 33400 cream. Dry well and polish with cotton wheel at 1500 RPM.		



Environmental Impact of Oasis V20



One Pair of Shoes
(2.5 sqft per pair)

=



9.23
US Gallons
of Water Saved

+



294.21
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

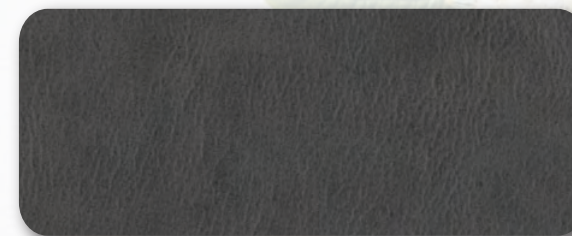


Oasis V20

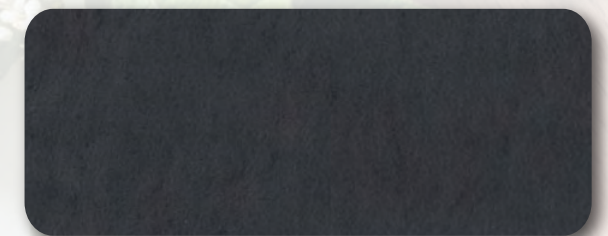


The Brand Behind The Brand

PRODUCT FEATURES: Another V20 leather from ISA promoting less water consumption in retanning and low oil content for vulcanized footwear. OASIS V20 offers a nice casual look.



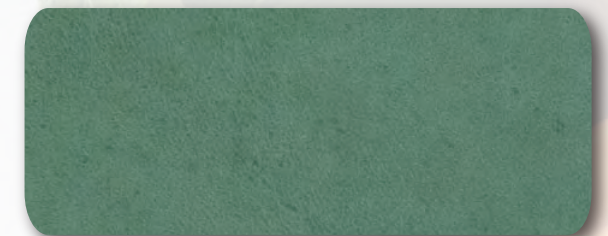
Charcoal Gray 18-0601 TPG



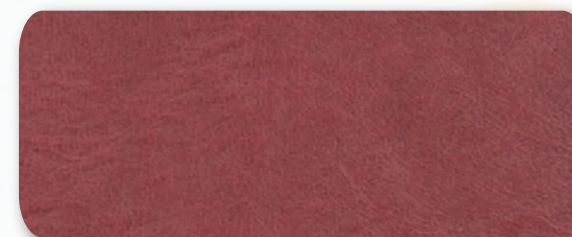
Peacoat 19-3920 TPG



Monk's Robe 18-1048 TPG



Spearmint 15-5819 TPG



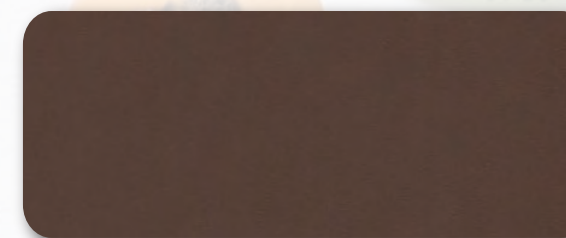
Rose of Sharon 17-1635 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	8%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			To make the surface slightly darker and shiner, first polish with Brawax Neutral 32580 on cotton wheel at 1500 RPM and polish again with wool wheel. Use Carnobova 32806 wax on wool wheel to add more shine.	

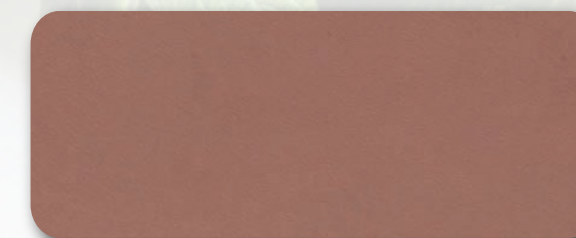


Shoreline WP

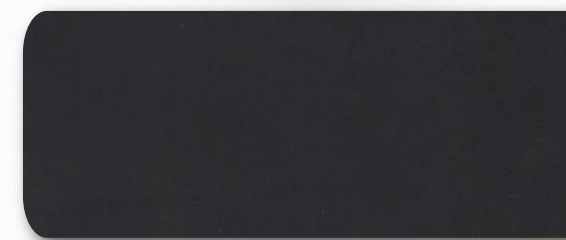
PRODUCT FEATURES: SHORELINE WP is an updated Summer Saline Solution leather from ISA. This smooth, veg retan is Waterproof with low absorption. Opening up many options for sandal & boat shoe leathers worn at the beach.



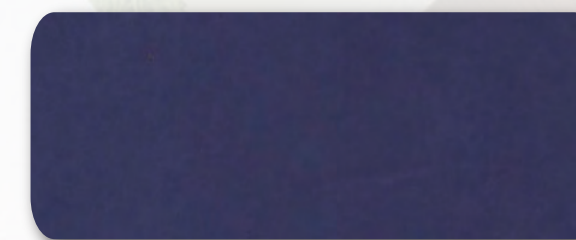
Monk's Robe 18-1048 TPG



Natural



Black



Iris 19-3953 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern	Feature
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	12%	None	Saline Solution
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour in 3% salt water. • Non waterproof version - Shoreline is available, but will not pass Saline Solution specifications.			No finishing needed.		



Environmental Impact of Shoreline WP



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One Pair of Shoes
(2.5 sqft per pair)

8.49
US Gallons
of Water Saved

297.40
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Fluffy

PRODUCT FEATURES: FLUFFY has a cute name, and it will make sense as soon as you pick up this wonderfully soft, naturally milled full grain leather. A great option when extreme softness is needed.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	12%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - <i>Fluffy WP</i> is available.		Leave as is or polish with cotton wheel to restore shine.		



Environmental Impact of Fluffy



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One Pair of Shoes
(2.5 sqft per pair)

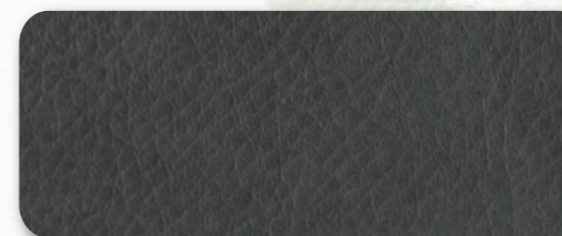
8.49
US Gallons
of Water Saved

269.88
Lighting
Hours Saved

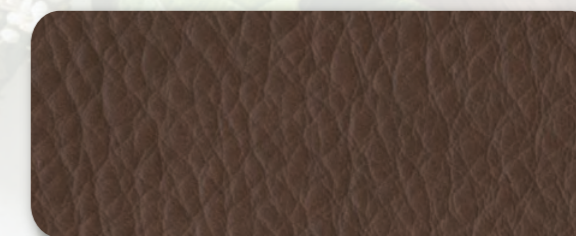
*Please check LITE CONCEPT insert for a full LITE Explanation.

Purity

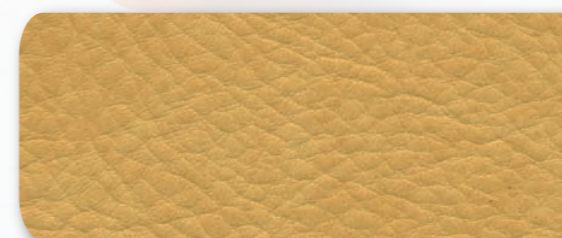
PRODUCT FEATURES: PURITY is a new aniline leather from ISA. A soft natural grain with a light washed look provides a wide array of colors for summer.



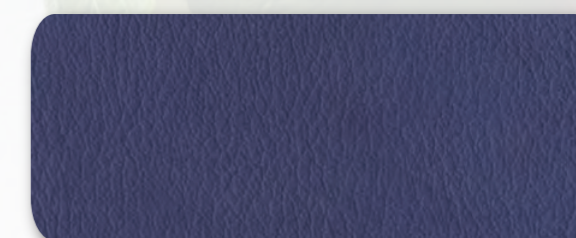
Dark Shadow 19-3906 TPG



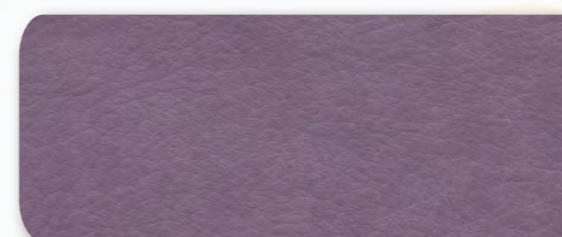
Monk's Robe 18-1048 TPG



Daffodil 14-0760 TPG



Iris 19-3953 TPG



Very Grape 18-3220 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	8%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version could try to develop.		Leave as is or polish with cotton wheel to restore shine.		



Environmental Impact of Purity



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One Pair of Shoes
(2.5 sqft per pair)

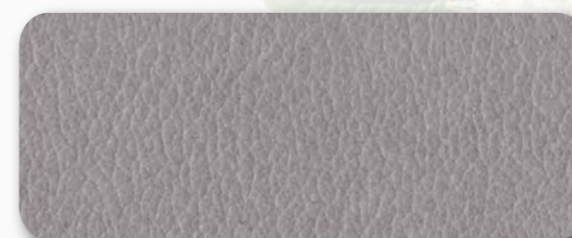
8.74
US Gallons
of Water Saved

310.89
Lighting
Hours Saved

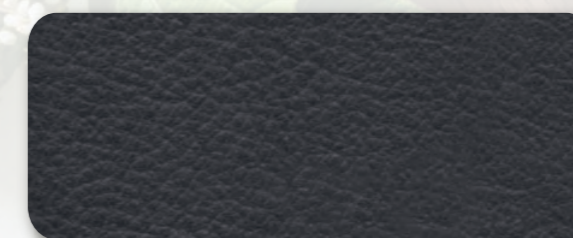
*Please check LITE CONCEPT insert for a full LITE Explanation.

Casper

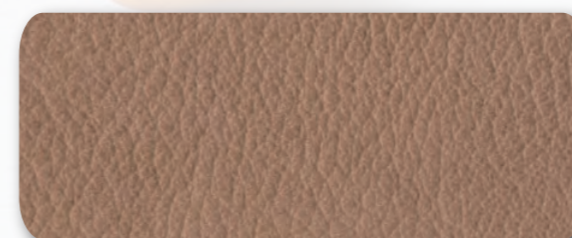
PRODUCT FEATURES: Fine grains and natural surfaces are a must in a wide variety of colors to show off smart summer looks. CASPER delivers this trend.



Dove 15-0000 TPG



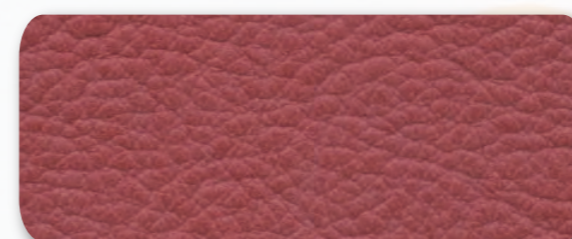
Peacoat 19-3920 TPG



Starfish 16-1120 TPG



Spearmint 15-5819 TPG



Rose of Sharon 17-1635 TPG

Environmental Impact of Casper



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One Pair of Shoes
(2.5 sqft per pair)

8.91
US Gallons
of Water Saved

295.62
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	8%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		To make the surface slightly darker and shiner, first polish with Brawax Neutral 32580 on cotton wheel at 1500 RPM and polish again with wool wheel. Use Carnobova 32806 wax on wool wheel to add more shine.		

Barry

PRODUCT FEATURES: An athletic inspired smooth leather is perfect in whites and brights for summer. A great consideration at a competitive price.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
1.8 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	8%	None
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		No finishing needed.		



Environmental Impact of Barry



One Pair of Shoes
(2.5 sqft per pair)

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8.43
US Gallons
of Water Saved

+

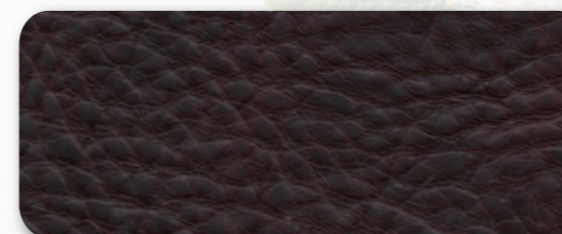


285.26
Lighting
Hours Saved

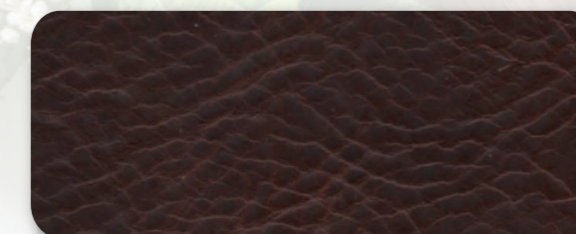
*Please check LITE CONCEPT insert for a full LITE Explanation.

Overdrive

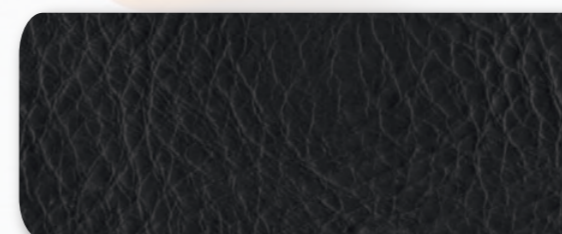
PRODUCT FEATURES: Premium milled veg retan with beautiful burnished tipping. With its rich surface quality and a plump hand OVERDRIVE is perfect for men's footwear.



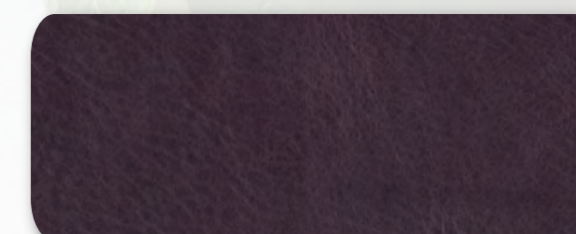
Madder Brown 19-1331 TPG



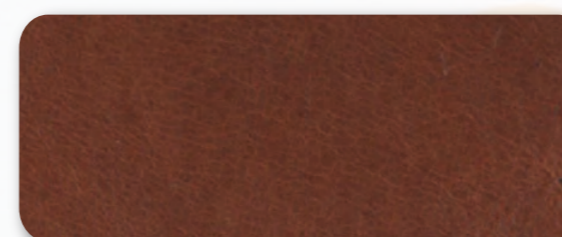
Leather Brown 18-1142 TPG



Black



Very Grape 18-3220 TPG



Bell Pepper 15-1054 TPG

Environmental Impact of Overdrive



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One Pair of Shoes
(2.5 sqft per pair)

8.69
US Gallons
of Water Saved

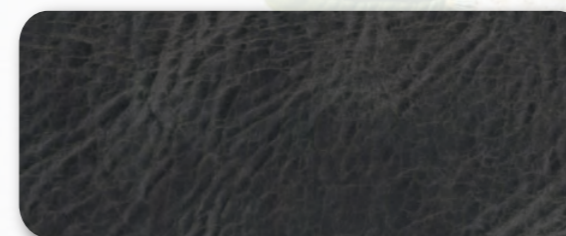
259.22
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

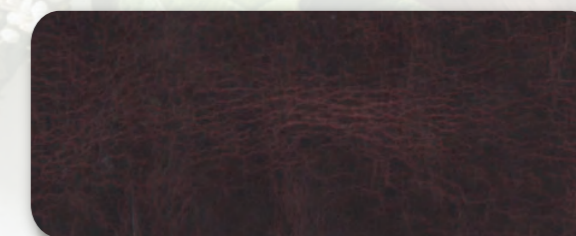
Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	16%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version could try to develop.		Leave as is or polish with cotton wheel to restore shine.		

Fury

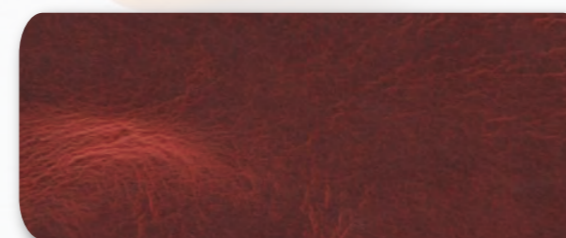
PRODUCT FEATURES: Dry wax with bright pull up provides an unmatched two toned look that defines classic. Try FURY in bootie constructions.



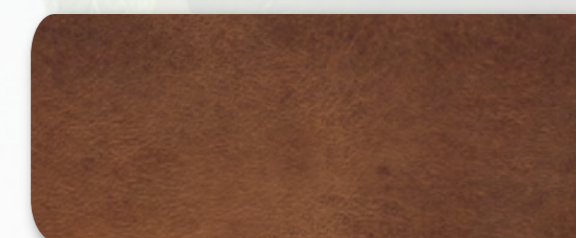
Charcoal Gray 18-0601 TPG



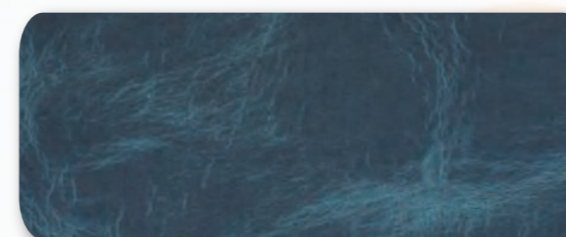
Madder Brown 19-1331 TPG



Blood Orange 17-1462 TPX



Bell Pepper 15-1054 TPG



Hydrangea 16-4529 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
1.5 (+/- 0.5) @25mm	Light - Dark	1.4 - 1.8mm	16%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version could try to develop.		Leave as is or polish with cotton wheel to bring back the color.		



Environmental Impact of Fury



One Pair of Shoes
(2.5 sqft per pair)

=



8.47
US Gallons
of Water Saved

+



269.04
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Super Lite

PRODUCT FEATURES: SUPER LITE is the pinnacle of ISA's water and energy savings with minimal processes and a natural look and feel.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	10%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version - Super Lite WP is available.		No finishing needed.		



Environmental Impact of Super Lite



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One Pair of Shoes
(2.5 sqft per pair)

9.14
US Gallons
of Water Saved

316.17
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.



Environmental Impact of Muddy River WP



One Pair of Shoes
(2.5 sqft per pair)

=



8.24
US Gallons
of Water Saved

+



270.19
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

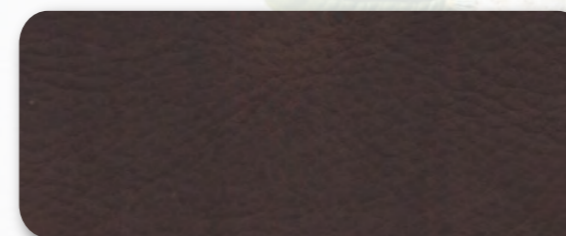


Muddy River WP

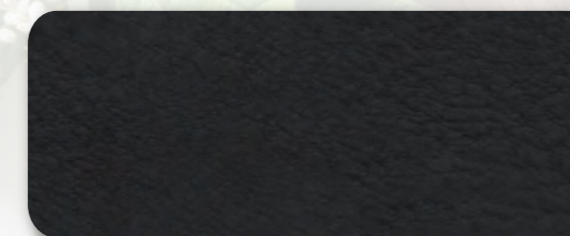


The Brand Behind The Brand

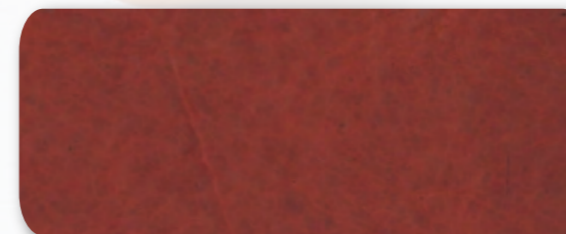
PRODUCT FEATURES: ISA's MUDDY RIVER WP is quickly becoming a core leather throughout the entire industry. Whenever a rugged casual WP leather is needed, turn to ISA's MUDDY RIVER WP.



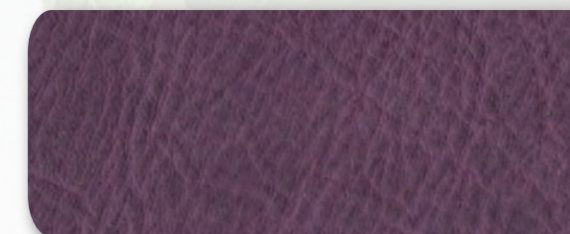
Brunette 19-1235 TPG



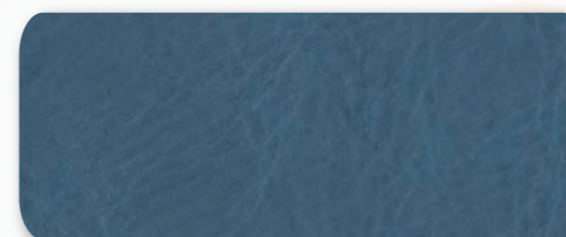
Black



Blood Orange 17-1462 TPX



Very Grape 18-3220 TPG



Hydrangea 16-4529 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	16%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • <i>Always waterproof.</i>		Restore color and cover small defects apply Greasemat Cream 34100 with sponge. Dry well to allow cream to penetrate into the leather.		



Environmental Impact of Auburn Laces



One Pair of Laces
(0.13 sqft per pair)

=



0.36
US Gallons
of Water Saved

+



11.46
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.



The Brand < Behind The Brand

A Division of ISA TanTec Group

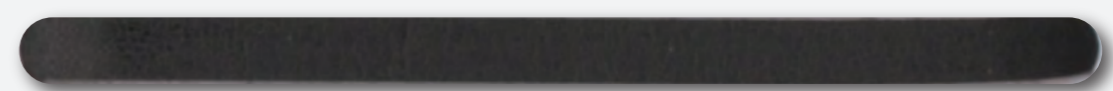
ISA TanTec acquired Auburn Leather in 2018. SINCE 1863, five generations of leather craftsmanship have cultivated the authenticity required to produce the finest quality leather lace. Auburn laces are now manufactured in ISA TanTec's facilities using the same proprietary processes, hides, chemicals and equipment to ensure the uniqueness of Auburn's leather laces continues for customers.



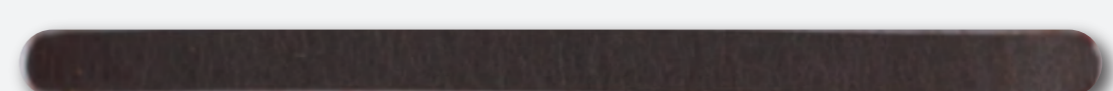
Auburn Cougar



446 Indian Tan Cougar



440-50C Brown Cougar



441-71C Burgundy Cougar

PRODUCT FEATURES: All-weather performance outdoor / lifestyle boot lace optimized for strength / durability.

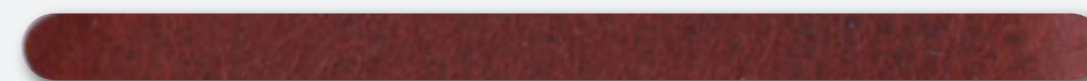
Performance	Pull Strength: 30kg pull strength @3.6X3.0mm Crock Resistance: 2.5 Colorfastness to H2O: 2.5
Fashion	Surface: Oiled & waxed Flesh: Oiled down Colors: Refer to color palette



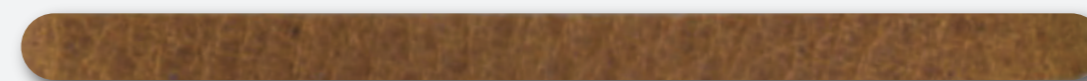
The Brand > Behind The Brand

A Division of ISA TanTec Group

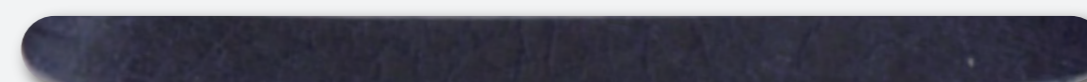
Auburn Muddy River



652 Rose of Sharon



653 Daffodil



651 Iris

PRODUCT FEATURES: Wide / flat profile with waxy surface feel and pull-up. Soft temper with improved tie-ability. Developed for today's athleisure, sneaker, and skateboard styles.

Performance	Pull Strength: 20kg pull strength @4.8X2.0mm (standard 3.6 x 3.0mm also available @25kg pull strength) Crock Resistance: 2.5 Colorfastness to H2O: 2.5
Fashion	Surface: Oiled & waxed Flesh: Oiled down Colors: Refer to color palette - Only medium to dark colors

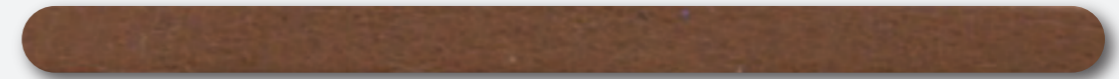


The Brand < Behind The Brand

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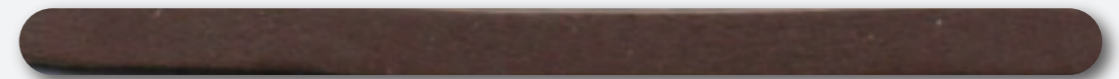
Auburn Stay Dry



654-62SD Bulldog



655-215SD Chestnut



656-03SD Cherokee Brown

PRODUCT FEATURES: True non-wicking lace developed for outdoor boat and deck styles.

<p>Performance</p>	<p>Non-wicking - Satra TM305: Max 20mm after 2 hours (measured on lace, not standard specimen size) Pull Strength: 25kg pull strength @3.6 X 3.0mm Crock Resistance: 2.5 Colorfastness to H2O: 2.5</p>
<p>Fashion</p>	<p>Surface & Flesh: Non-Wicking Colors: Refer to color palette</p>

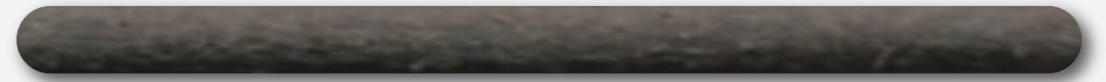


The Brand > Behind The Brand

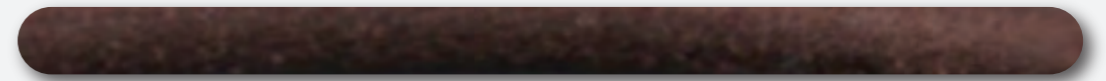
A Division of ISA TanTec Group



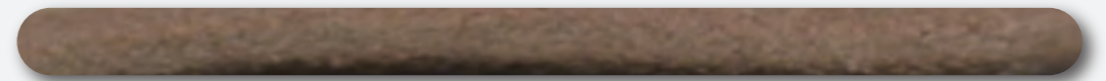
Auburn Round Lace



201-51 Gargoyle



242-14 Chocolate



255-61 Desert Sand

PRODUCT FEATURES: Natural rounded lace with wax finish. Designed to provide softer, relaxed look for casual styles, chukkas. Available with optional metal aglets.

Performance	Pull Strength: 25kg pull strength @3.2mm diameter Crock Resistance: 2.5 Colorfastness to H2O: 2.5
Fashion	Surface & Flesh: Natural with Wax Also available in a finished / smooth version Colors: Refer to color palette



The Brand > Behind The Brand

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