



THE NEXT FRONTIER

Spring / Summer 2022

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ABOUT ISA SWATCHBOOK

Seasonal Swatchbooks are provided to our customers twice per year showcasing our meticulously developed leathers according to current trends. Cuttings and color stories are provided for each featured leather. As an LWG Gold Rated tannery, we also compare the water and energy consumption from our production processes for each tannage. This shows our customers the environmental savings which can be achieved from buying ISA tanned leathers.



The Brand < Behind The Brand

Growing The Brand Behind The Brand


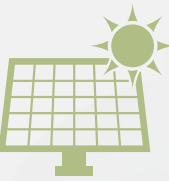






Consolidating suppliers is easy with ISA. Due to our recent acquisitions and expansions, we are now able to offer different leather footwear component needs: Shoe leather, genuine Italian leather, cut parts, leather trims, labels, and laces. All are made in our sustainable facilities!



As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

Lite Features



	<p>Bamboo Wall</p> <p>Our bamboo walls not only provide comfortable, natural ventilation for our employees, but they also save energy by limiting the need for fans on the production floors.</p>
	<p>Solar System</p> <p>Our solar system is used to heat production water in the replacement of traditional heating sources such as diesel oil.</p>
	<p>Rain Lagoon</p> <p>Our lagoon collects 27,300 tons of rainwater per year that is used for both production and greenery.</p>
	<p>Wind Energy</p> <p>Rainwater is pumped from our lagoon into production by wind power. This saves 5,189 kwh and reduces 4,006 kg of CO2 emission per year.</p>
	<p>Natural Light</p> <p>Green Building technology has been adopted in our tannery to reduce energy consumption. We have opaque light panels in our ceilings, maximizing the use of natural light during the day.</p>
	<p>Wetland</p> <p>Our constructed wetlands system is set up with an automated control of water levels, allowing a natural purification process without generating emissions. It creates a biomass fuel and helps us in reducing our carbon footprint by 245kwh/year/sqm.</p>

Together We Save!

Environmental Impact

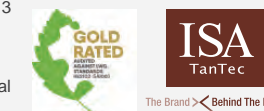


Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	HRS saved for lighting a 11W lamp 	US gallons of water saved 
Atlas	285.40	8.61
Stealth	317.23	8.37
Diablo	300.34	8.00
Maldova 83 V2O	306.38	9.19
Sanehorse WP LO	290.06	8.07
Discovery WP SS Washable	285.04	8.07
Shaun	312.14	8.37
Purity	309.36	8.68
Virginia	306.08	8.71
Reflex	300.89	8.69
Chronicle #81	313.16	8.69
King Ranch	291.69	8.63
Georgia	302.04	8.84
AR Rogue	283.43	8.84
Brilliant	296.53	8.37
Auburn Leather Laces	11.46	0.36

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) or one pair of laces (0.13 sqft of leather), comparing to the latest LWG Pass Score (50%) of 67.2 MJ/m2 for energy consumption and 178L/m2 for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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THE NEXT FRONTIER

Spring Summer 2022 Collection

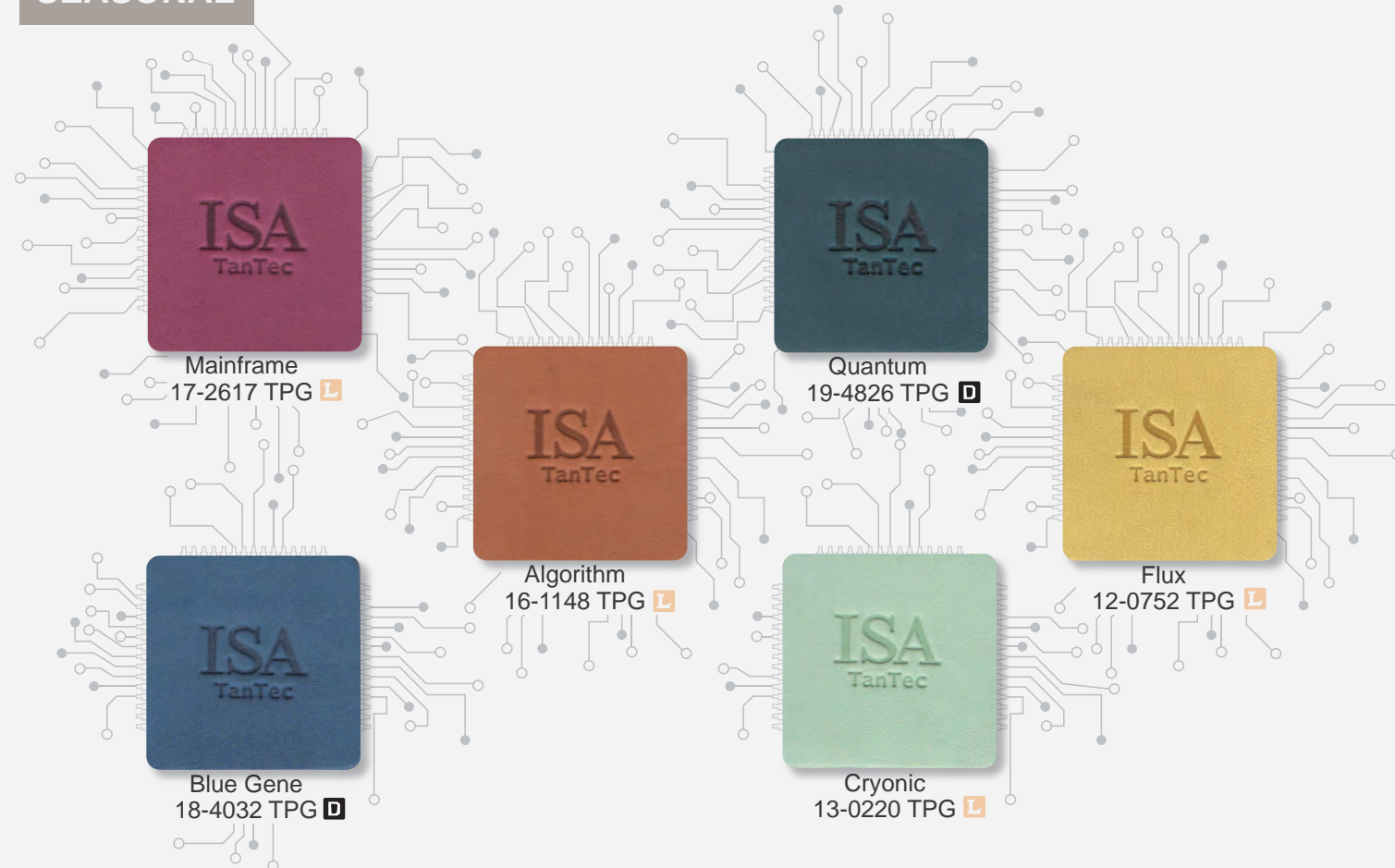
ISA CORE Color Palette

In a time of extreme uncertainty, use our Core Color Palette as the foundation to build your color stories around. As consumers look for assurance, our neutrals are shades that evoke familiarity and inspire trust. **Cashew** emerges as a spring alternative to **Leather Brown**. Look to **Dove** as a beautiful grey to lighten any Spring collection, while **Clove** stands as an excellent mid-brown option.

ISA SEASONAL Color Palette

In order to compliment your collection's Core Palette, add any of our seasonal brights to invigorate and inspire your consumer. Despite the post-pandemic uncertainty, consumers will look for brights as a source of happiness during changing times. **Flux** and **Cryonic** are offered as digital pops while **Quantum** and **Algorithm** provide grounded tones.

SEASONAL



*Pantone names on seasonal colors have been changed to fit the seasonal theme.

L Light color D Dark color



Atlas

PRODUCT FEATURES: A classic look with a sharp pull up from intense waxes, Atlas is a quintessential leather for a variety of footwear collections.

Algorithm 16-1148 TPG

Fossil 17-0909 TPG

Blue Gene 18-4032 TPG

Mainframe 17-2617 TPG

Black

Environmental Impact of Atlas



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One Pair of Shoes
(2.5 sqft per pair)

8.61
US Gallons
of Water Saved

285.40
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	14%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version - <i>Abruzzo WP</i> is available.			Brush with cotton wheel to restore shine.	

Stealth

PRODUCT FEATURES: Stealth is a great way to show color for unlined styles, perfs and raw edges. The small amount of stretch, reveals a contrasting base color when lasted.

Mainframe Mainframe 17-2617 TPG	Algorithm Algorithm 16-1148 TPG
Blue Gene Blue Gene 18-4032 TPG	Dove Dove 15-0000 TPG
Flux Flux 12-0752 TPG	

Environmental Impact of Stealth



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One Pair of Shoes
(2.5 sqft per pair)

8.37
US Gallons
of Water Saved

317.23
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Medium - Dark	1.0 - 1.4mm	10%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Semi-stretchable. Best used in styles with hard lasting. No post shoe finishing needed.	

Diablo

PRODUCT FEATURES: Diablo is light weight with a waxed break and a subtle pull up. A smart combination for dress and casual.

Brunette 19-1235 TPG **Fossil 17-0909 TPG**

Leather Brown 18-1142 TPG **Blue Gene 18-4032 TPG**

Mainframe 17-2617 TPG

Environmental Impact of Diablo



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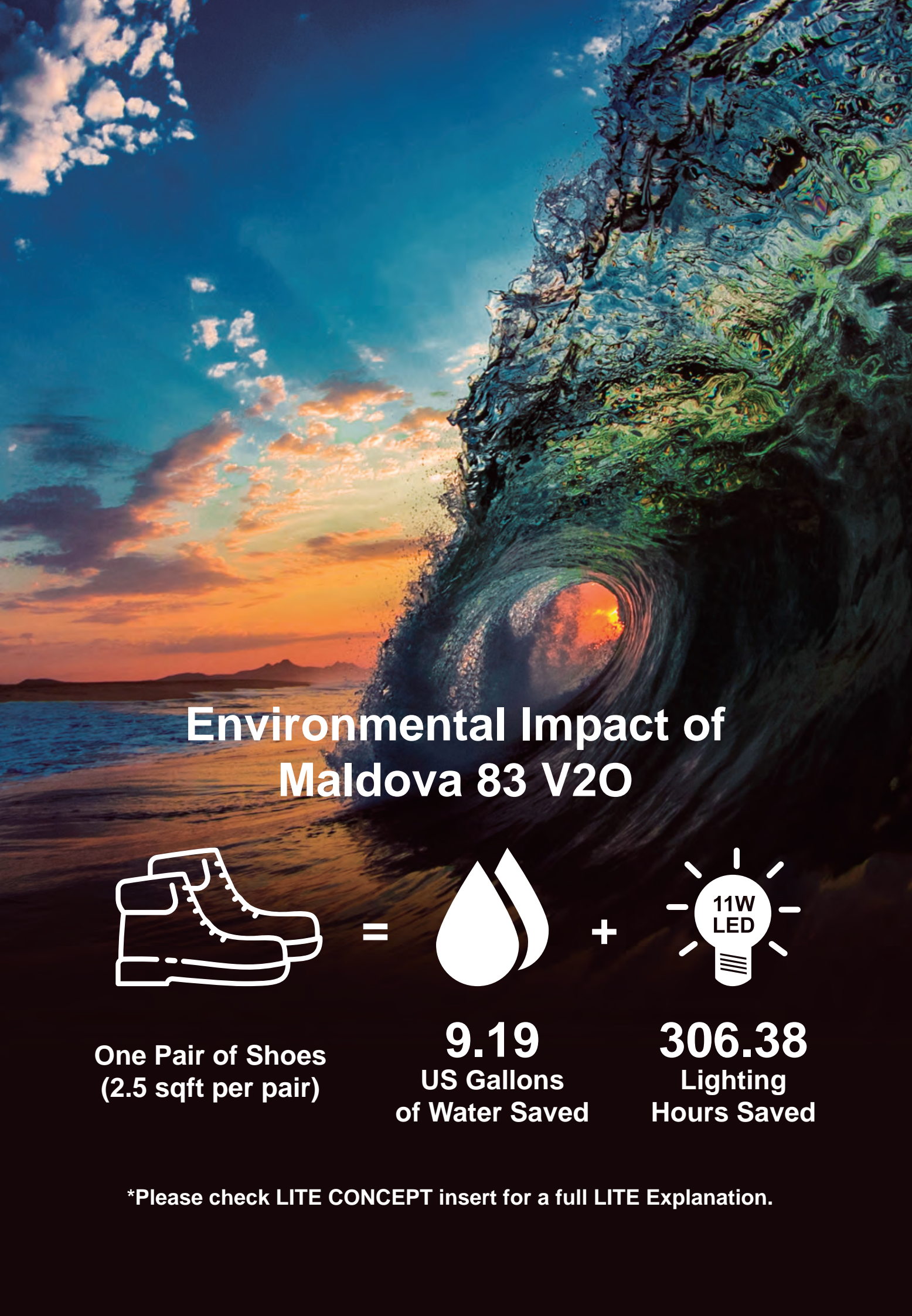
One Pair of Shoes
(2.5 sqft per pair)

8.00
US Gallons
of Water Saved

300.34
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.0 - 1.4mm	14%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Polish with cotton wheel to achieve a rich shine.	



Environmental Impact of Malдова 83 V20



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One Pair of Shoes
(2.5 sqft per pair)

9.19
US Gallons
of Water Saved

306.38
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

@rikoostenbroek




The Brand Behind The Brand


Malдова 83 V20



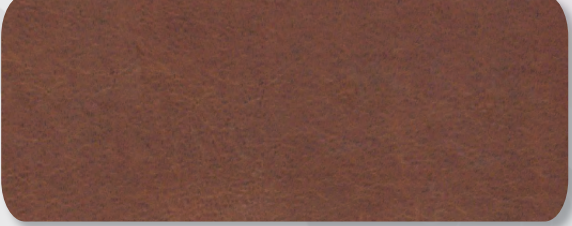
PRODUCT FEATURES: Using less water to produce, Malдова 83 V20 is a burnishable leather with light milling and a soft touch. The lower oil content is versatile for all footwear constructions.




Clove 18-1320 TPG




Blue Gene 18-4032 TPG



Algorithm 16-1148 TPG



Cashew 17-1137 TPG



Fossil 17-0909 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.0 - 1.4mm	10%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Leave as is or polish with cotton wheel to bring back the color.	

Sanehorse WP LO



PRODUCT FEATURES: A traditional crazy horse leather with a smooth, oiled pull up, Sanehorse WP LO was developed for constructions requiring low oil content.

Leather Brown 18-1142 TPG

Demitasse 19-0712 TPG

Peacoat 19-3920 TPG

Charcoal Gray 18-0601 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	12%	None
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Sanehorse is available.			Restore color and cover small defects apply Greasemat Cream 34100 with sponge. Dry well to allow cream to penetrate into the leather.	

Environmental Impact of Sanehorse WP LO



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One Pair of Shoes
(2.5 sqft per pair)

8.07
US Gallons
of Water Saved

290.06
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.



Environmental Impact of Discovery WP SS Washable



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One Pair of Shoes
(2.5 sqft per pair)

8.07
US Gallons
of Water Saved

285.04
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

@rikoostenbroek




The Brand Behind The Brand

Discovery WP SS Washable



PRODUCT FEATURES: An extreme performance leather, Discovery WP SS Washable passes multiple specs in one leather.



Blue Gene 18-4032 TPG



Fog 13-0607 TPG



Dove 15-0000 TPG



Algorithm 16-1148 TPG



Black

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%	None
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version is not available.		No finishing needed.		

Shaun

PRODUCT FEATURES: Shaun is an athletic inspired nappa leather with a soft hand and a talc-y surface feel.



Environmental Impact of Shaun



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One Pair of Shoes
(2.5 sqft per pair)

8.37
US Gallons
of Water Saved

312.14
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	8%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version could be developed.			No finishing needed.	

Purity

PRODUCT FEATURES: Purity is a beautiful aniline leather with a soft and waxy hand, natural grain and a light washed look.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	8%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version could be developed.			Leave as is or polish with cotton wheel to restore shine.	

Environmental Impact of Purity



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One Pair of Shoes
(2.5 sqft per pair)

8.68
US Gallons
of Water Saved

309.36
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Virginia

PRODUCT FEATURES: Virginia is a soft, nappa leather with a fine grain texture. A casual option at a competitive price.



Environmental Impact of Virginia



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One Pair of Shoes
(2.5 sqft per pair)

8.71
US Gallons
of Water Saved

306.08
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.8mm	12%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version - <i>Virginia WP</i> is available.			Leave as is or polish with cotton wheel to restore shine.	

Reflex

PRODUCT FEATURES: Reflex has a small wavy emboss on a soft nubuck base. This leather is perfect for saturated, bright colors.



Environmental Impact of Reflex



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One Pair of Shoes
(2.5 sqft per pair)

8.69
US Gallons
of Water Saved

300.89
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	10%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			No finishing needed.	

Chronicle #81

PRODUCT FEATURES: A two-toned, vintage-like finish with a linen emboss. Chronicle #81 is a beautiful, light-weight tannage.



Environmental Impact of Chronicle #81



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One Pair of Shoes
(2.5 sqft per pair)

8.69
US Gallons
of Water Saved

313.16
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.0 - 1.4mm	10%	Embossed
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Leather has built in burnishing waxes. Brush with cotton wheel at 1,500 RPM to darken the surface and add shine.	

King Ranch

PRODUCT FEATURES: Naturally soft with a relaxed grain character, King Ranch provides burnished quality in a heavier weight pebbled tannage.



Environmental Impact of King Ranch



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One Pair of Shoes
(2.5 sqft per pair)

8.63
US Gallons
of Water Saved

291.69
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	10%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			Leather has built in burnishing waxes. Brush with cotton wheel at 1,500 RPM to darken the surface and add shine.	

Georgia

PRODUCT FEATURES: Georgia has a hazy wax that both softens the surface of the leather and allows for dark burnishing. Colors are rich and beautiful.

Charcoal Gray 18-0601 TPG

Leather Brown 18-1142 TPG

Demitasse 19-0712 TPG

Quantum 19-4826 TPG

Mainframe 17-2617 TPG

Environmental Impact of Georgia



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One Pair of Shoes
(2.5 sqft per pair)

8.84
US Gallons
of Water Saved

302.04
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.5 (+/- 0.5) @25mm	Medium - Dark	1.0 - 1.8mm	14%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version - <i>Breakwall WP</i> is available.			Leave as is or polish with cotton wheel to bring back the color.	



Environmental Impact of AR Rogue



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One Pair of Shoes
(2.5 sqft per pair)

8.84
US Gallons
of Water Saved

283.43
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

@rikoostenbroek



AR Rogue

PRODUCT FEATURES: AR Rogue is a distressed leather with a soft temper, oily drag and irregular surface character.



Blue Gene 18-4032 TPG



Starfish 16-1120 TPG



Fossil 17-0909 TPG



Brunette 19-1235 TPG



Algorithm 16-1148 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	16%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version - <i>AR Rogue WP</i> is available.			No finishing needed.	

Brilliant

PRODUCT FEATURES: Brilliant has a shimmery pearlized finish with a feminine softness and a refined grain character.



Environmental Impact of Brilliant



One Pair of Shoes
(2.5 sqft per pair)

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8.37
US Gallons
of Water Saved

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296.53
Lighting
Hours Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	10%	Light
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version could be developed.			No finishing needed.	

AUBURN LEATHER LACE

Spring / Summer 2022 Collection



The Brand Behind The Brand A Division of ISA TanTec Group

Auburn Muddy River

Full-grain lace with waxy surface. Soft temper provides optimal tie-ability. Shown here in wide/flat profile for today's athleisure styles.

685-42DT Burnt Sienna



637 Dark Peacoat



636 Dark Charcoal Gray



Auburn Stay Dry

True non-wicking lace developed for any and all outdoor footwear styles.

607 Fossil



242-14 Chocolate



654-62SD Bulldog



Auburn Round Lace

Natural rounded lace with wax finish. Designed to provide softer, relaxed look for casual styles. Available with optional metal aglets.

681 Red Spur



682 Denim



257-64 Havana



Auburn Pathfinder

Sustainable, genuine cowhide leather lace. Surface finishing helps create uniformity. Great competitive price option for value collections.

245-17 Dark Brown



256-62 Bulldog



125-22 Dark Rust



ISA TanTec acquired Auburn Leather in 2018. SINCE 1863, five generations of leather craftsmanship have cultivated the authenticity required to produce the finest quality leather lace. Auburn laces are now manufactured in ISA TanTec's facilities using the same proprietary processes, hides, chemicals and equipment to ensure the uniqueness of Auburn's leather laces continues for customers.

Article	Performance	Description
Auburn Muddy River	Pull Strength: 20kg pull strength @4.0mm x 2.4mm (wide / flat profile) (standard 3.6 x 3.0mm also available @25kg pull strength) Crock Resistance: 2.5 Colorfastness to H2O: 2.5	Surface: Oiled & waxed Flesh: Oiled down Colors: Refer to color palette - Only medium to dark colors
Auburn Stay Dry	Non-wicking - Satra TM305: Max 20mm after 2 hours (measured on lace, not standard specimen size) Pull Strength: 25kg pull strength @3.6 X 3.0mm Crock Resistance: 2.5 Colorfastness to H2O: 2.5	Surface & Flesh: Non-Wicking Colors: Refer to color palette
Auburn Round Lace	Pull Strength: 25kg pull strength > 3.0mm diameter Crock Resistance: 2.5 Colorfastness to H2O: 2.5	Surface & Flesh: Natural with wax Also available in a finished / smooth version Colors: Refer to color palette
Auburn Pathfinder	Pull Strength: 20kg pull strength > 3.0mm thickness Crock Resistance: 3 Colorfastness to H2O: 2.5	Surface: Finished Grain Flesh: Natural Colors: Refer to color palette

Environmental Impact of Auburn Leather Laces

*Please check LITE CONCEPT insert for a full LITE Explanation.



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One Pair of Laces
(0.13 sqft per pair)

0.36
US Gallons of Water Saved

11.46
Lighting Hours Saved

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