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# Fall / Winter 2024 Global Footwear Collection

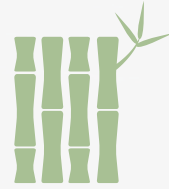
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ISA<sup>™</sup>  
TanTec

The Brand  Behind The Brand

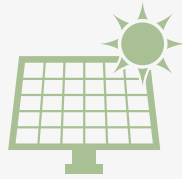
As a tannery, ISA TanTec is committed to conserve the environment and resources. Sustainability is an important part of ISA's identity. In 2003, ISA TanTec developed the **LITE** (Low Impact To the Environment) concept which defines a high standard of environmental sustainability in the manufacturing process.

### Lite Features



#### Bamboo Wall

Rarely seen in traditional tanneries, the use of bamboo walls naturally ventilates the entire production facility with a constant breeze of fresh air to save air condition in hot geographic area.



#### Solar System

We make use of renewable solar thermal energy to replace diesel fuel, which is traditionally used to heat up water for the tanning process. Approx. 65% of hot water is heated with solar energy.



#### Rain Lagoon

To limit the impact on the local communities, we minimize the usage of municipal water by the collection of rainwater for production and greenery. Approx. 25,000 m<sup>3</sup> of rainwater is collected by our lagoon per year.



#### Wind Energy

We use wind energy to generate green energy which allows rainwater to be pumped from the lagoon into production.



#### Natural Light

Opaque light panels used in the ceiling of production floors to maximize the use of natural lighting during the day. During days without sunshine, LED light bulbs are used to illuminate the production floor. This saves more than approx. 2,600 production hours of lighting every year.



#### Wetland

Our engineered wetlands allow a natural purification process of our wastewater without generating emissions. Our treatment facilities are unique in the industry due to the amount of planning, innovation and investment involved. Each wetland is set up with an automated water level control system for optimal wastewater treatment.

*Together We Save!*

## Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	US gallons of water saved	HRS saved for lighting a 11W lamp
Antique Plush	9.00	330.31
Blockbuster WP	8.43	319.20
Cajun WP	8.67	291.20
Camperi Shine	9.66	302.85
Cashmere WP GT	8.32	289.53
Iceberg WP SS	8.43	290.14
Muddy River WP GP	8.81	280.24
Orleans WP	8.70	282.39
Plunge WP GP	8.95	290.18
Shaun #105	9.01	315.16
Snowplow WP SS	8.43	279.11
Spectrum WP	9.02	313.52
Tailgate WP GP	8.05	279.16
Timeworn WP	8.67	271.89

The numbers are showing the lighting hours and water an article will save to make one pair of shoes (2.5 sqft of leather) comparing to the latest LWG Pass Score (50%) of 67.2 MJ/m<sup>2</sup> for energy consumption and 178L/m<sup>2</sup> for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



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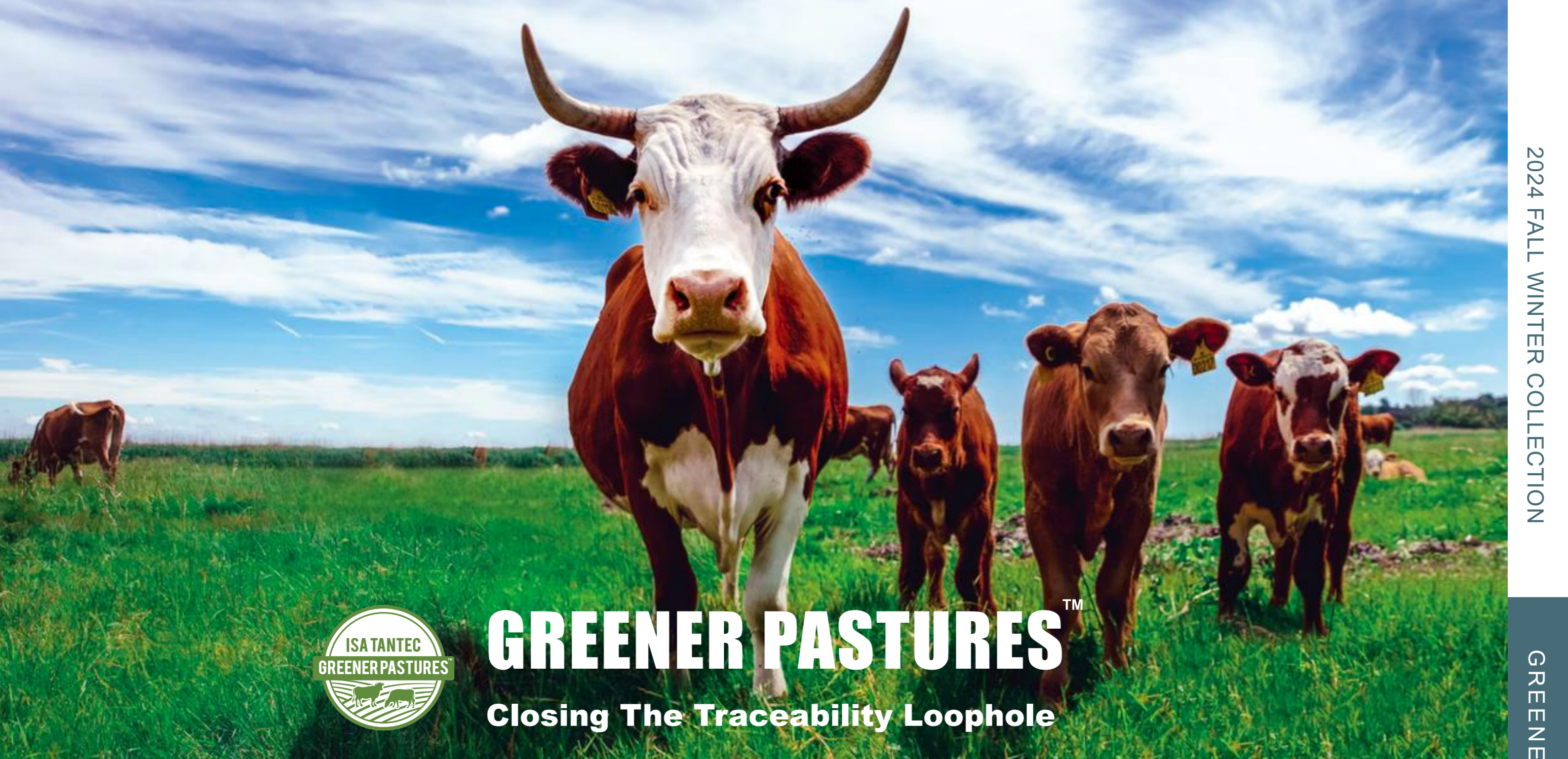
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The Brand >< Behind The Brand





# GREENER PASTURES™

## Closing The Traceability Loophole

Hide Traceability

Beef Quality Assurance Certification

Beef Quality Assurance Transportation

USDA Humane Handling

No Antibiotics

No Steroids or Hormones

No Pest or Parasite Chemical Application

100% Vegetarian Diet



Ask your account manager for details.

# COSM™™

*Creation of Sustainable Materials*



## **Our COSM™ Family of Materials are:**



- USDA Certified Biobased
- Regenerative
- Biodegradable
- FSC Certified

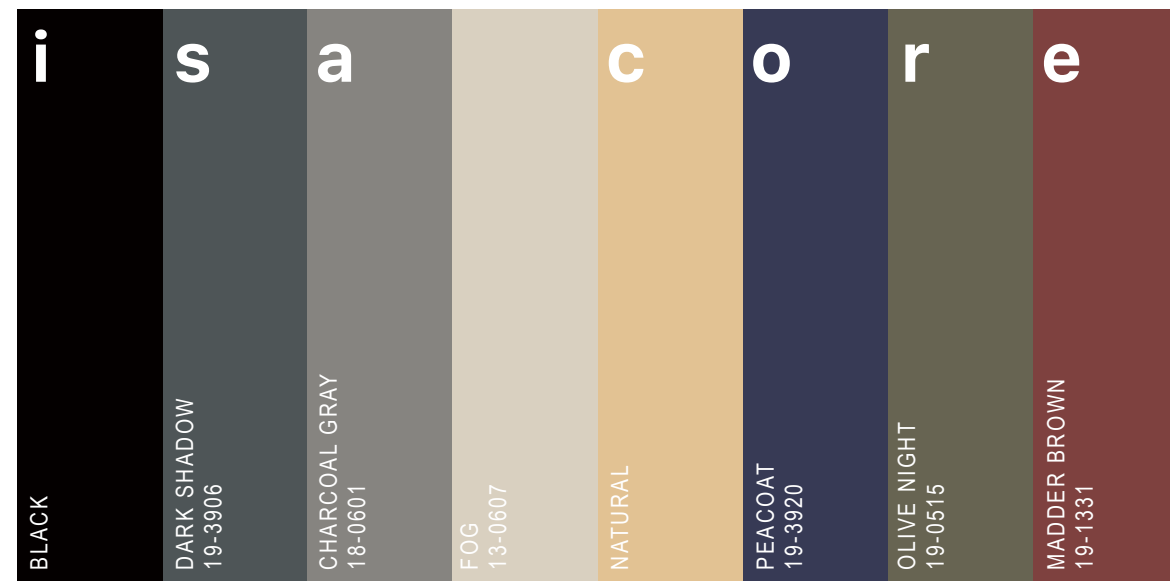
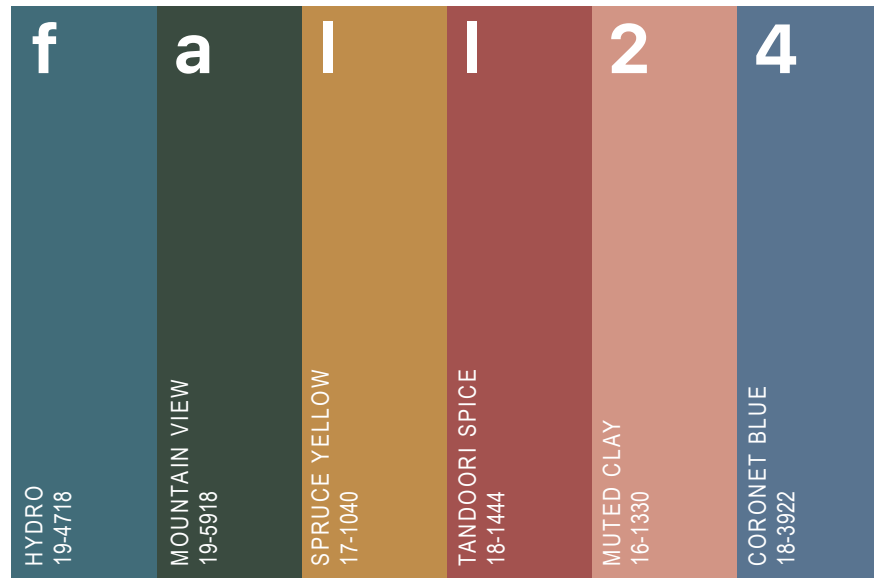
*Ask your account manager for details.*



The Brand < Behind The Brand



# The Colors



# Antique Plush

PRODUCT FEATURES: A reverse or fleshout tannage, ANTIQUE PLUSH has drapey softness in beautiful colors and "sueded" nap. A nice option for unlined slippers or moccasin styles.



Cashew 17-1137 TPG

Clove 18-1320 TPG

Hydro 18-4718 TPG

Mountain View 19-5918 TPG

Tandoori Spice 18-1444 TPG

## Environmental Impact of Antique Plush



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One Pair of Shoes  
(2.5 sqft per pair)

**9.00**  
US Gallons  
of Water Saved

**330.31**  
Lighting  
Hours Saved


\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Medium	1.2 - 2.0mm	10%	Heavy (grain side)
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>		Shoe Finishing Suggestion		
• Waterproof version is not available.		Fleshout, no finishing needed.		


# Blockbuster WP




PRODUCT FEATURES: Inspired by the surface characteristics of a dry, cracked earth, BLOCKBUSTER WP provides a mottled, irregular pattern which grabs attention.



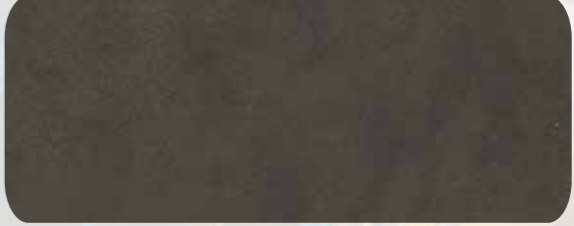
**Brunette 19-1235 TPG**




**Fossil 17-0909 TPG**



**Monk's Robe 18-1048 TPG**



**Olive Night 19-0515 TPG**



**Peacoat 19-3920 TPG**

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Light - Medium	1.2 - 2.2mm	10%	None
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version could be developed.		No finishing needed.		



## Environmental Impact of Blockbuster WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.43**  
US Gallons  
of Water Saved

**319.20**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

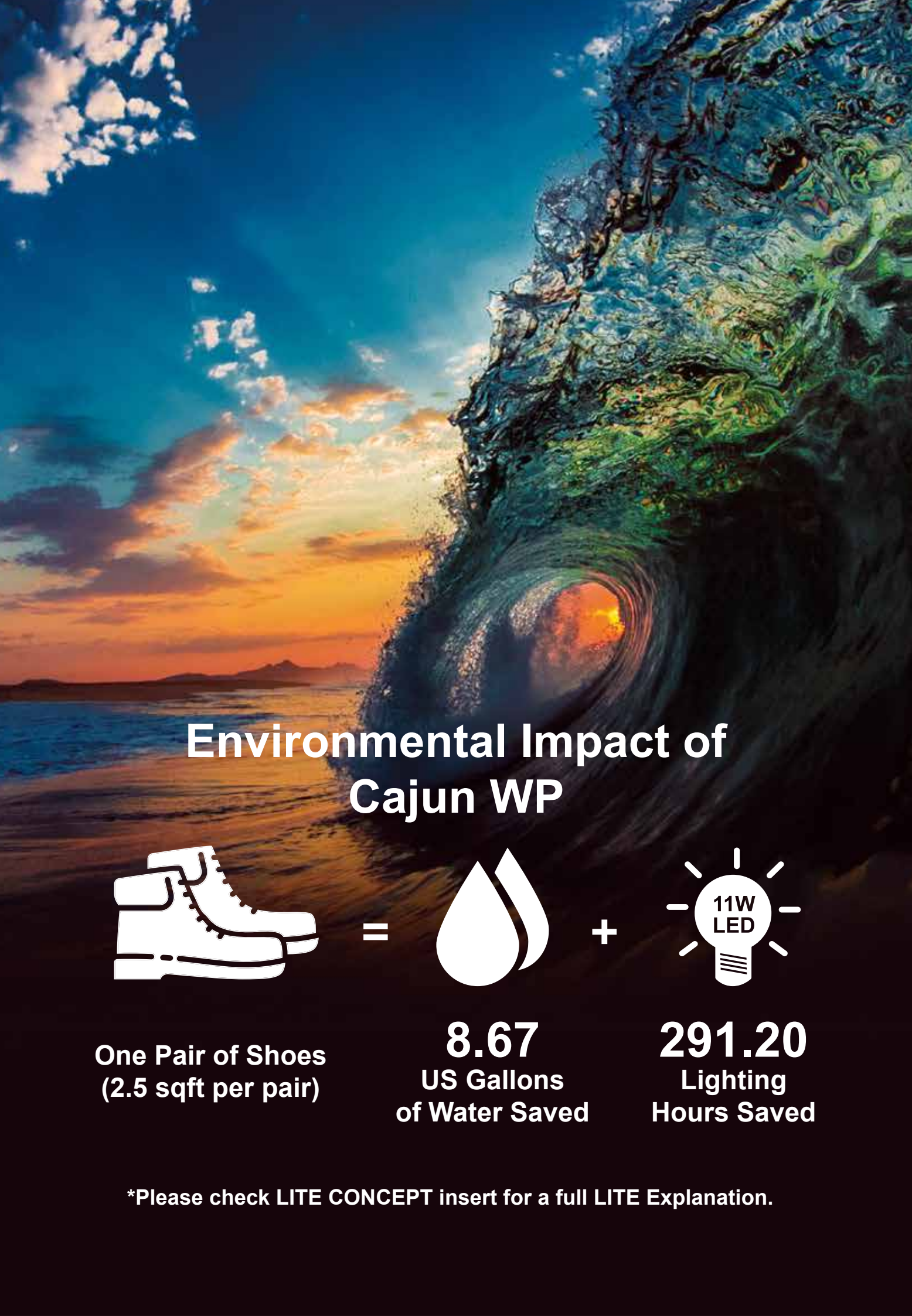


# Cajun WP

PRODUCT FEATURES: CAJUN WP is a beautiful translation of sophistication and richness. The light pull up and sheen creates an unmatched depth of color. A must have for Fall.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	16%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Cajun</b> is available.			Polish for more brightness.	



## Environmental Impact of Cajun WP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.67**  
US Gallons  
of Water Saved

**291.20**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Camperi Shine

PRODUCT FEATURES: The tailored, fine milling pattern paired with very subtle pull up creates a classic look needed for every forever wardrobe.



Brunette 19-1235 TPG

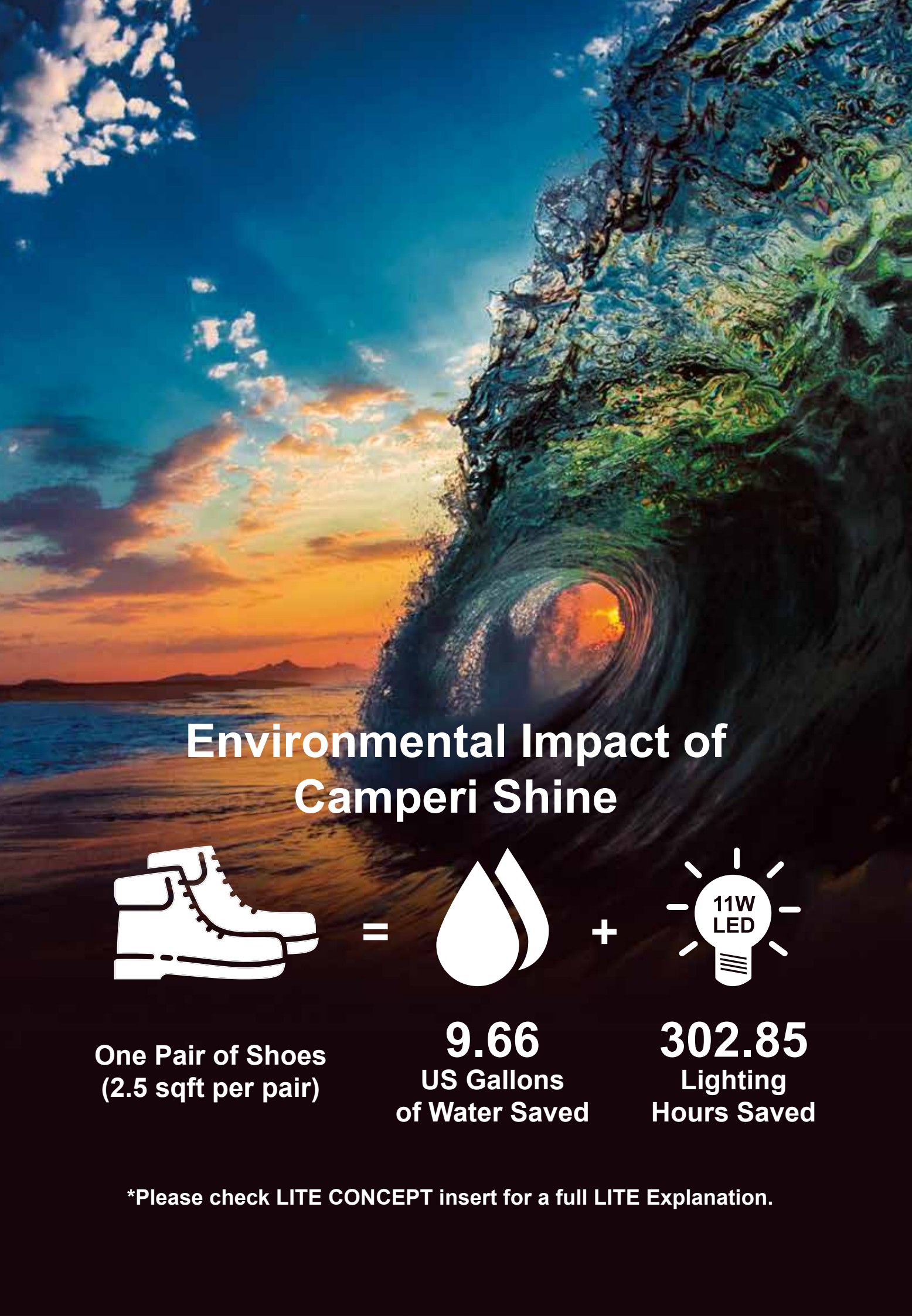
Coronet Blue 18-3922 TPG

Dark Shadow 19-3906 TPG

Leather Brown 18-1142 TPG

Tandoori Spice 18-1444 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	10%	Heavy
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version could be developed.			Polish for brightness if desired.	



## Environmental Impact of Camperi Shine



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One Pair of Shoes  
(2.5 sqft per pair)

**9.66**  
US Gallons  
of Water Saved

**302.85**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



# Cashmere WP GT

PRODUCT FEATURES: Soft and spongy, CASHMERE WP is the nubuck everyone will need for comfortable fall / winter trends. Also passes GORE-TEX specs.



**Charcoal Gray 18-0601 TPG**



**Muted Clay 16-1330 TPG**



**Peacoat 19-3920 TPG**

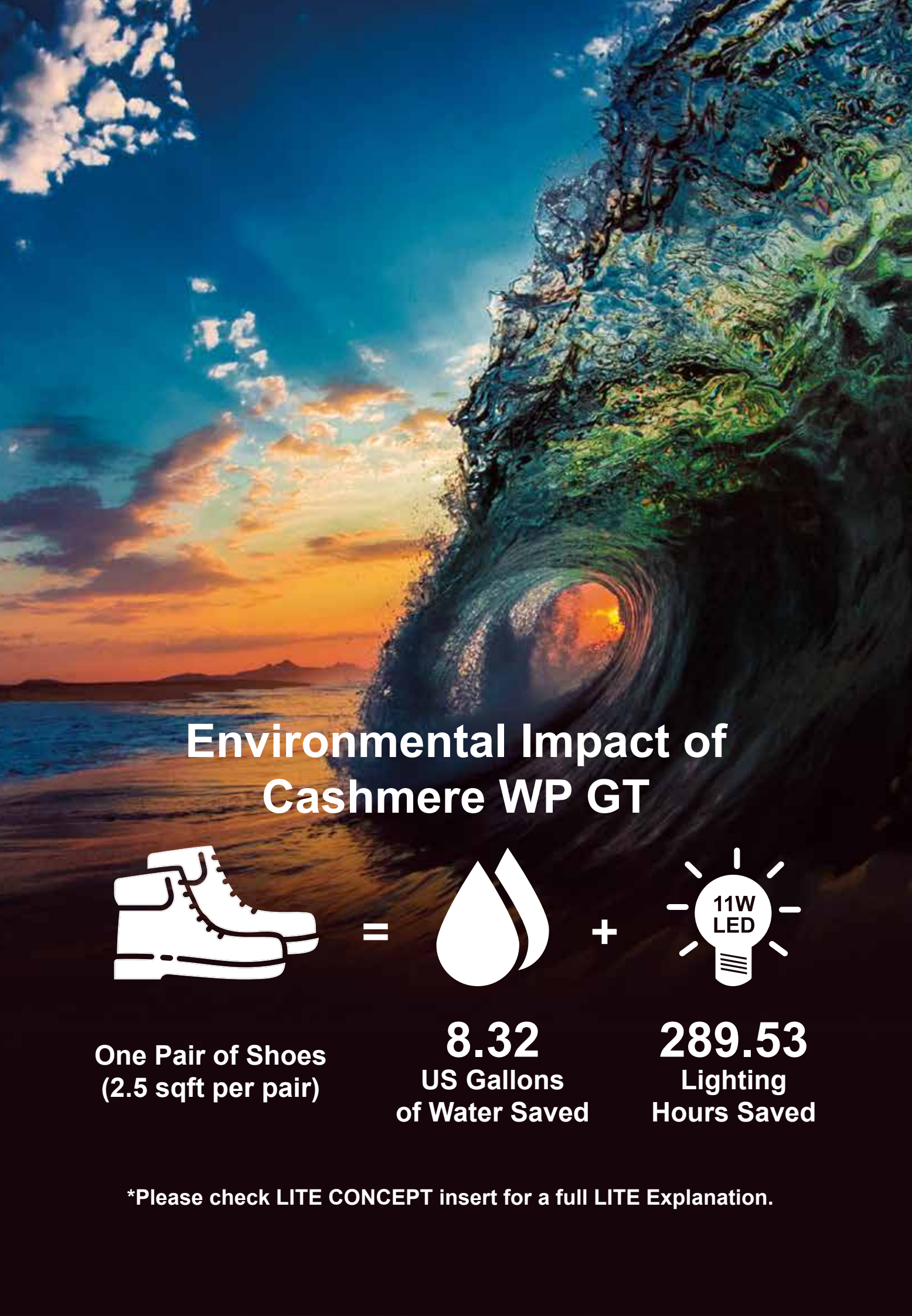


**Spruce Yellow 17-1040 TPG**



**Tandoori Spice 18-1444 TPG**

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	12%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion		
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Cashmere</b> is available.		No finishing needed.		



## Environmental Impact of Cashmere WP GT



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One Pair of Shoes  
(2.5 sqft per pair)

**8.32**  
US Gallons  
of Water Saved

**289.53**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



# Iceberg WP SS

PRODUCT FEATURES: ICEBERG WP SS is a smooth, clean leather with a slight rubberized surface feel. This leather passes our updated Saline Solution spec and is ideal for performance winter footwear projects.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.2mm	12%	None
Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion	
Saline Solution	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Iceberg</i> is available, but will not pass Saline Solution.		No finishing needed.	



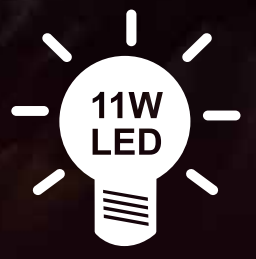
## Environmental Impact of Iceberg WP SS



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One Pair of Shoes  
(2.5 sqft per pair)

**8.43**  
US Gallons  
of Water Saved

**290.14**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

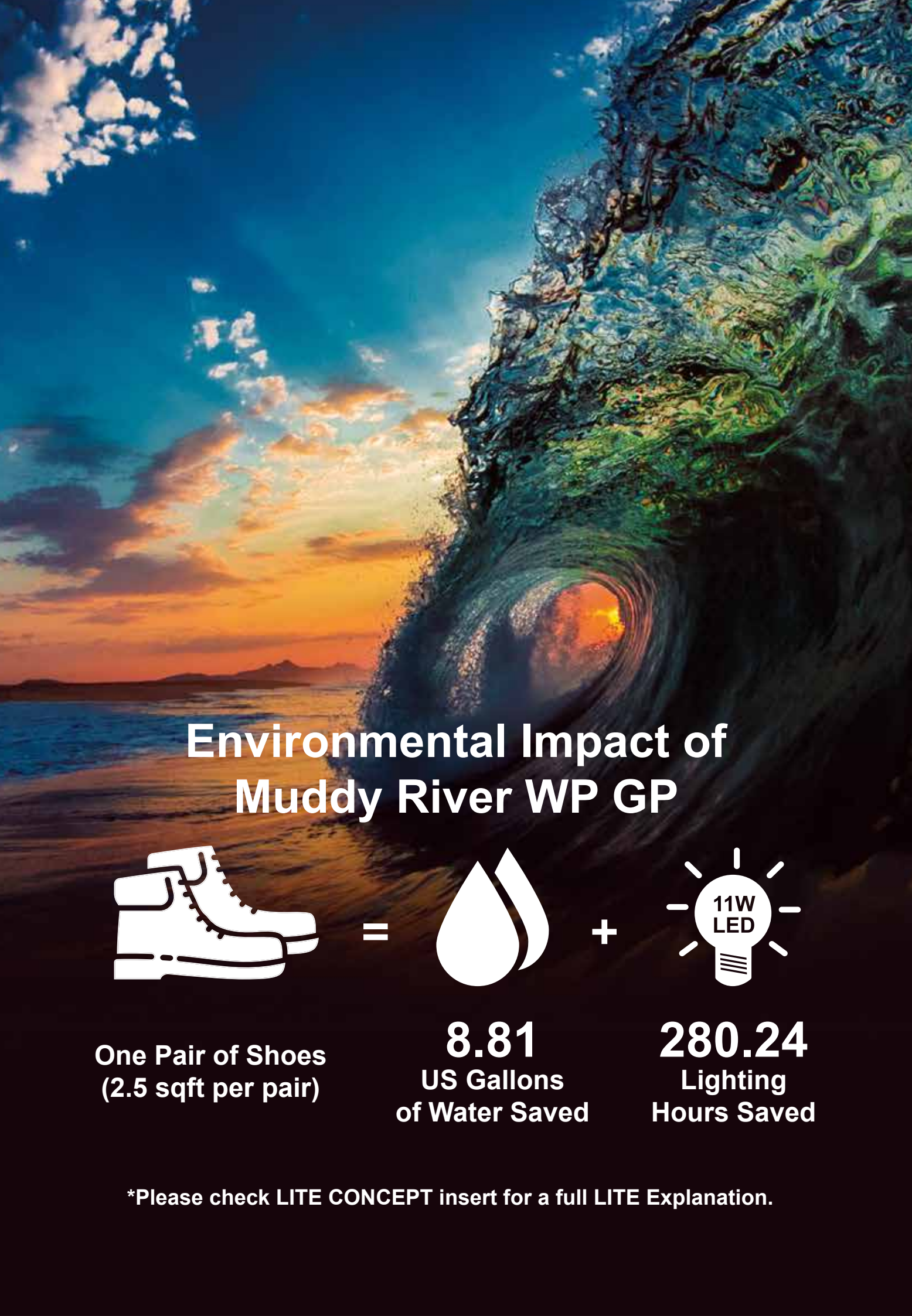


# Muddy River WP GP

PRODUCT FEATURES: ISA's MUDDY RIVER WP is a core leather throughout the entire industry. Whenever a rugged casual WP leather is needed, turn to ISA's MUDDY RIVER WP GP. Beautifully milled with oiled softness.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	16%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Always waterproof.			Restore color and cover small defects apply shoe cream with sponge. Dry well to allow cream to penetrate into the leather.	



## Environmental Impact of Muddy River WP GP



One Pair of Shoes  
(2.5 sqft per pair)

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**8.81**  
US Gallons  
of Water Saved

+



**280.24**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Orleans WP

PRODUCT FEATURES: A beautiful, rich tannage which defines smart casual. ORLEANS WP with its well worn appearance and medium shine is perfect for men's or women's.



**Charcoal Gray 18-0601 TPG**

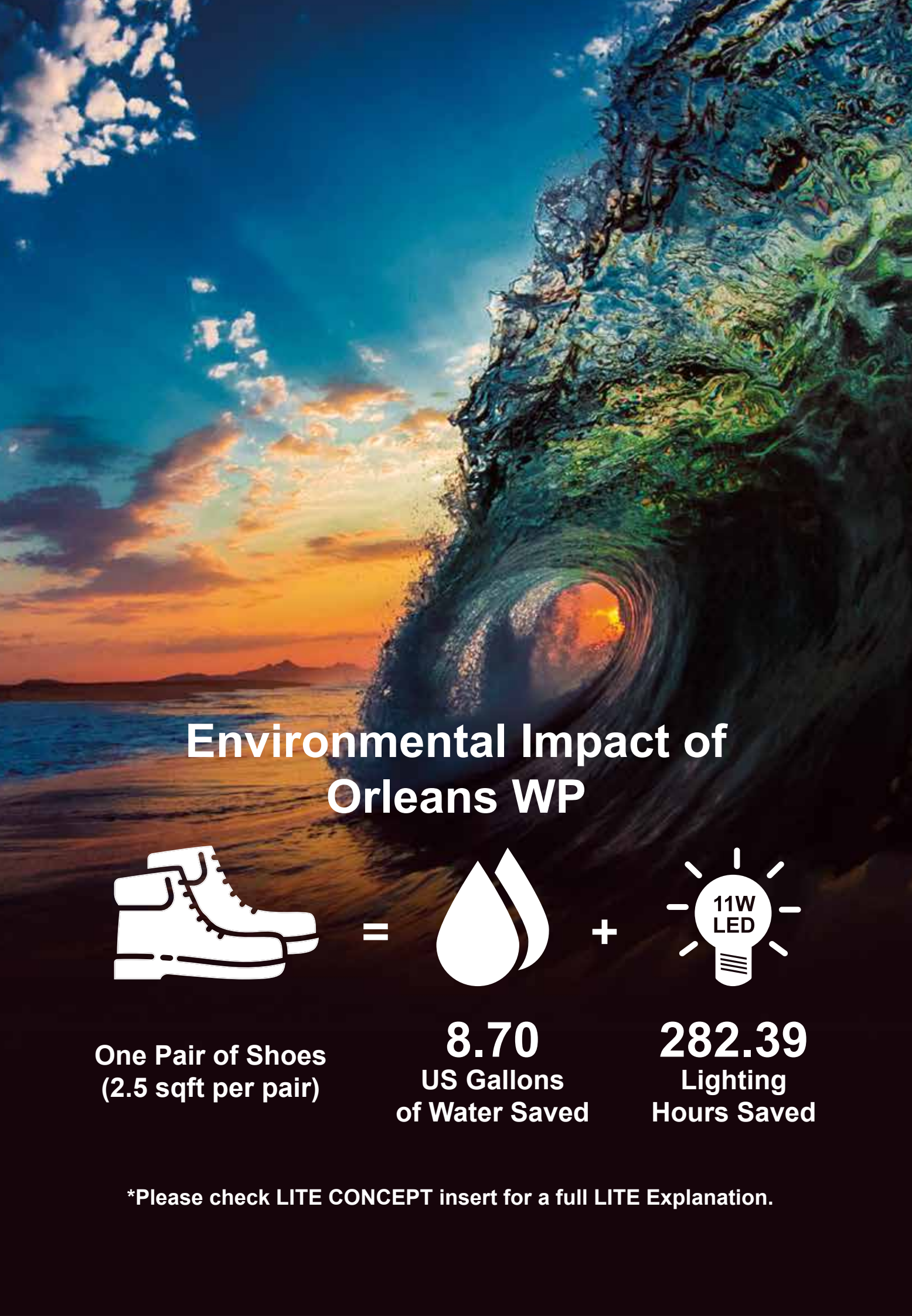
**Demitasse 19-0712 TPG**

**Hydro 18-4718 TPG**

**Leather Brown 18-1142 TPG**

**Tandoori Spice 18-1444 TPG**

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	18%	Light
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Orleans</i> is available.			Polish to restore brightness.	



## Environmental Impact of Orleans WP



One Pair of Shoes  
(2.5 sqft per pair)

**8.70**  
US Gallons  
of Water Saved

**282.39**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

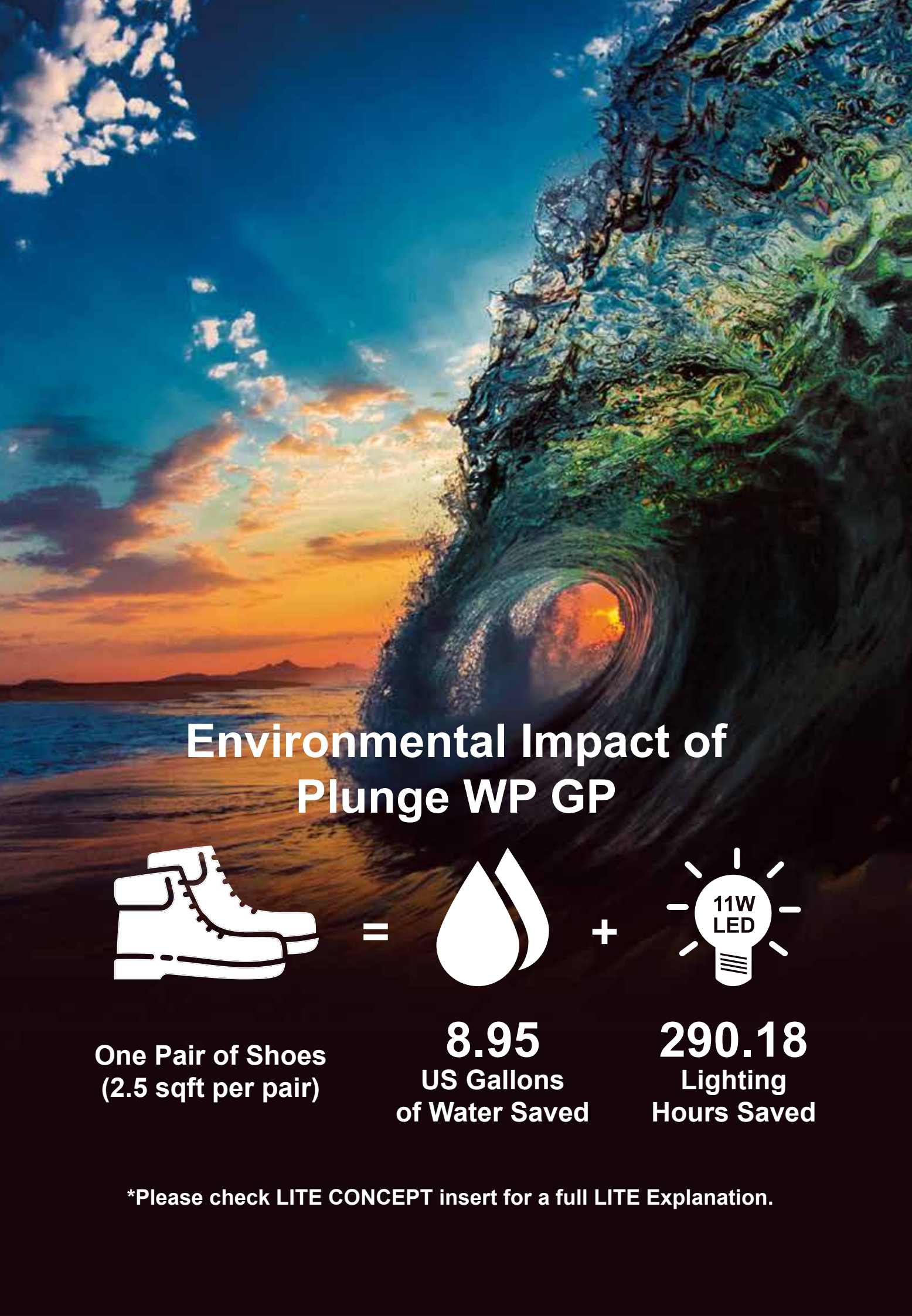
# Plunge WP GP



PRODUCT FEATURES: An inspiration for cozy comfort, PLUNGE WP GP is a naturally milled full grain perfect for all styles where extreme softness is important. Part of the Greener Pastures™ collection.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	10%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Plunge</b> is available.			Polish for brightness if desired.	



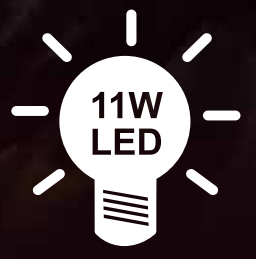
## Environmental Impact of Plunge WP GP



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One Pair of Shoes  
(2.5 sqft per pair)

**8.95**  
US Gallons  
of Water Saved

**290.18**  
Lighting  
Hours Saved

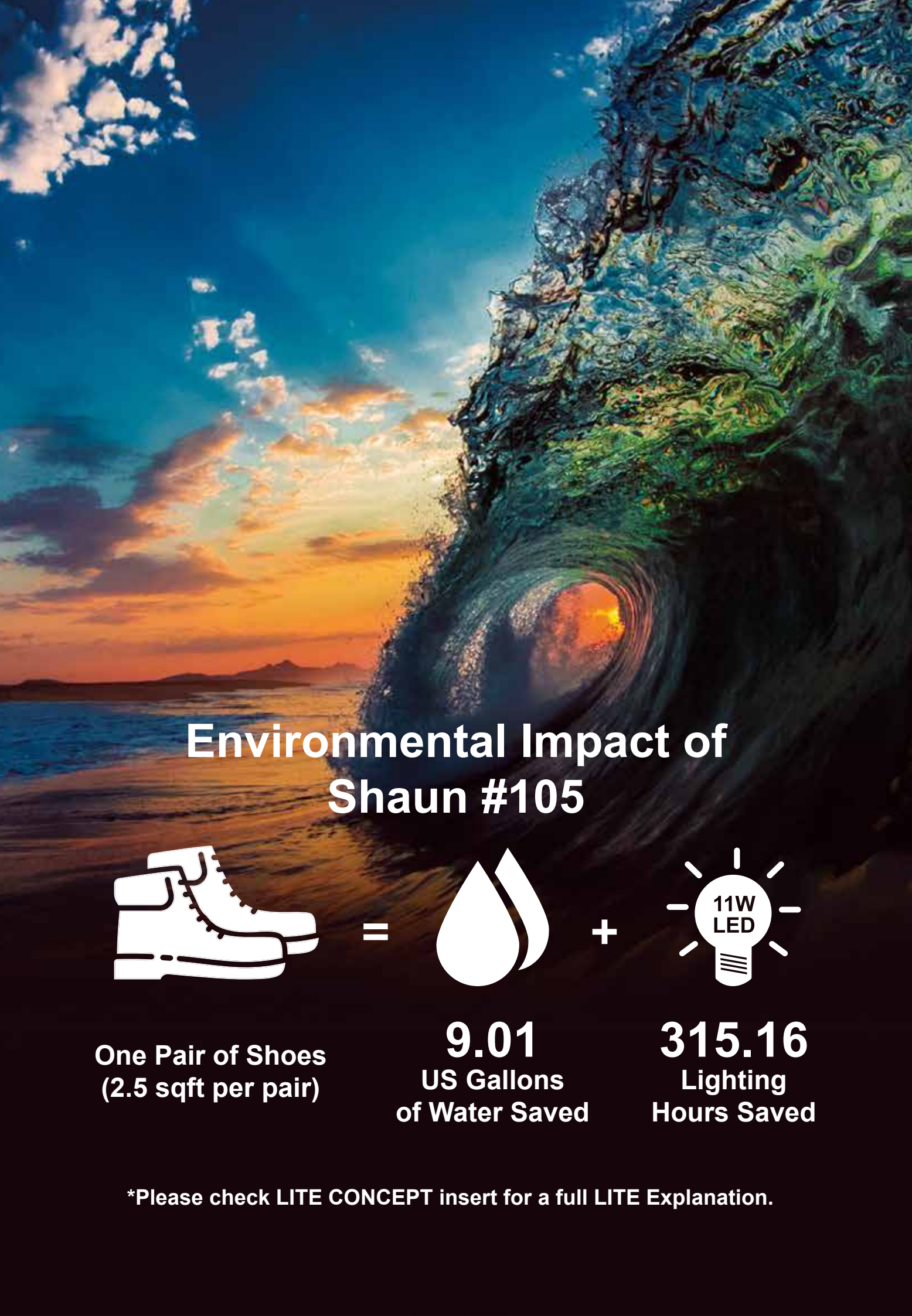
\*Please check LITE CONCEPT insert for a full LITE Explanation.

# Shaun #105

PRODUCT FEATURES: SHAUN #105 is an athletic inspired nappa leather with a soft hand and a taky surface feel.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	10%	Medium
Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>			Shoe Finishing Suggestion	
• Waterproof version is not available.			No finishing needed.	



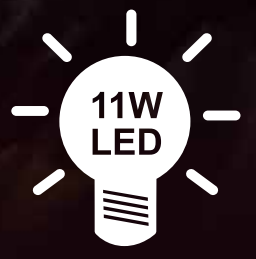
## Environmental Impact of Shaun #105



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One Pair of Shoes  
(2.5 sqft per pair)

**9.01**  
US Gallons  
of Water Saved

**315.16**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



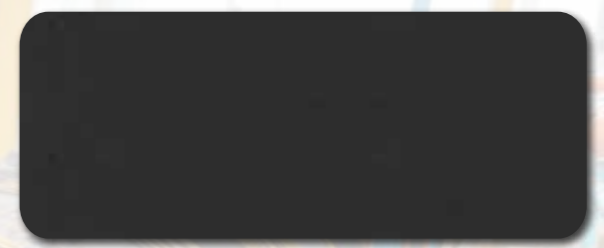
## Snowplow WP SS



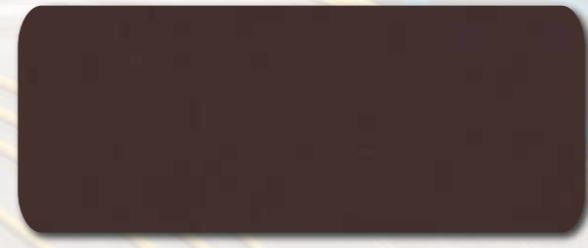
PRODUCT FEATURES: SNOWPLOW WP SS is a rugged leather with light pull up, antiquing and a smooth, slick surface.



Brunette 19-1235 TPG



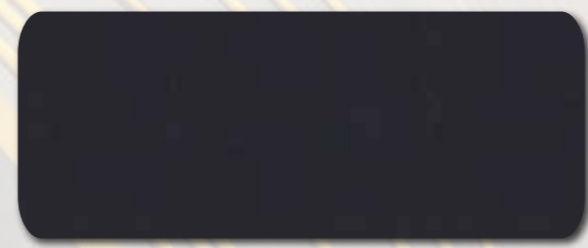
Charcoal Gray 18-0601 TPG



Leather Brown 18-1142 TPG



Olive Night 19-0515 TPG



Peacoat 19-3920 TPG

## Environmental Impact of Snowplow WP SS



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One Pair of Shoes  
(2.5 sqft per pair)

**8.43**  
US Gallons  
of Water Saved

**279.11**  
Lighting  
Hours Saved

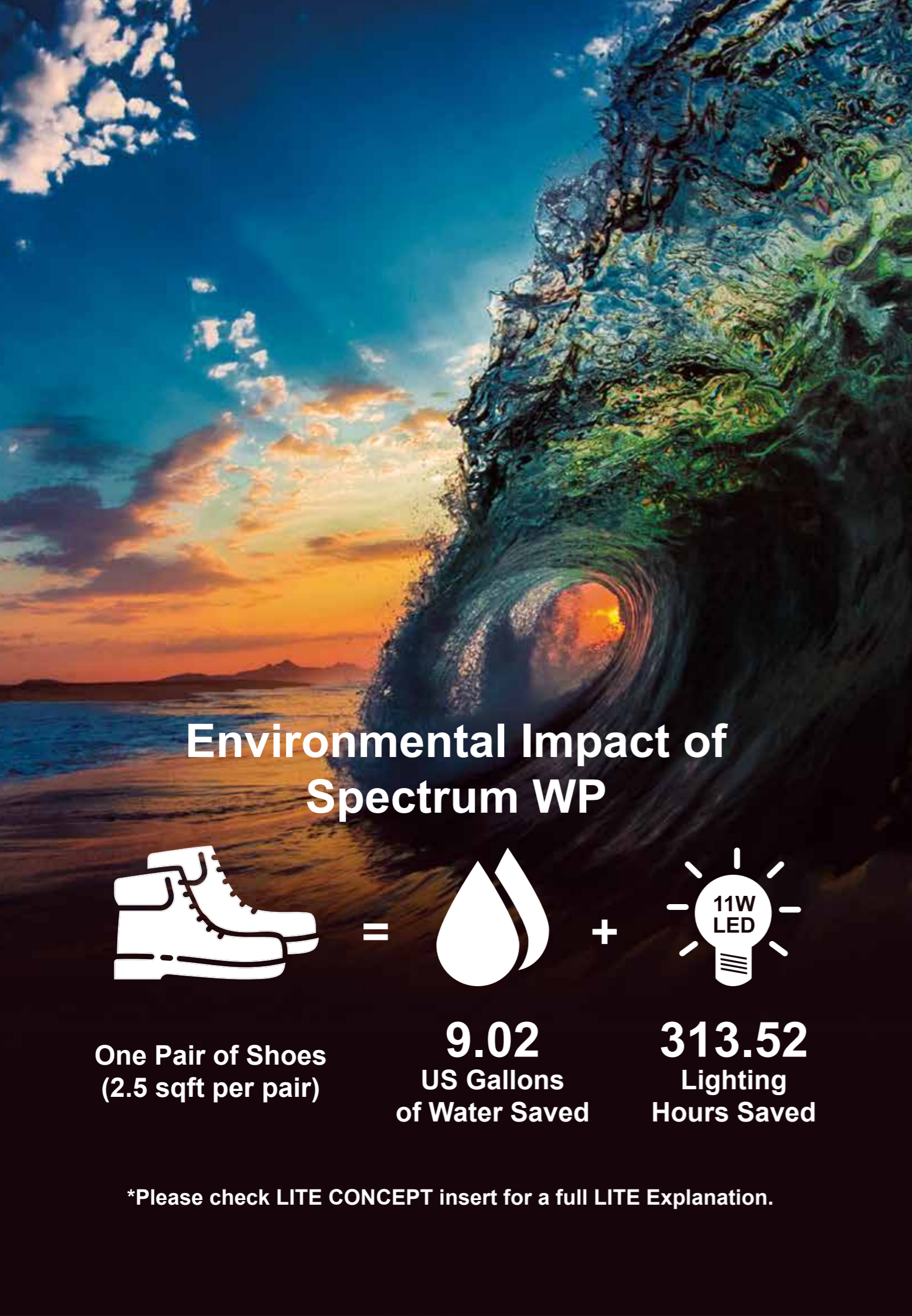
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	16%	Light
Feature	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>		Shoe Finishing Suggestion	
Saline Solution	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Snowplow</i> is available, but will not pass Saline Solution.		No finishing needed. Could affect Saline Solution treatment.	



# Spectrum WP

PRODUCT FEATURES: ISA's option for a "crinkle patent" look. SEPCTRUM WP offers a soft, milled pebble combined with a bright "wet" shine look.



## Environmental Impact of Spectrum WP



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One Pair of Shoes  
(2.5 sqft per pair)

9.02  
US Gallons  
of Water Saved

313.52  
Lighting  
Hours Saved

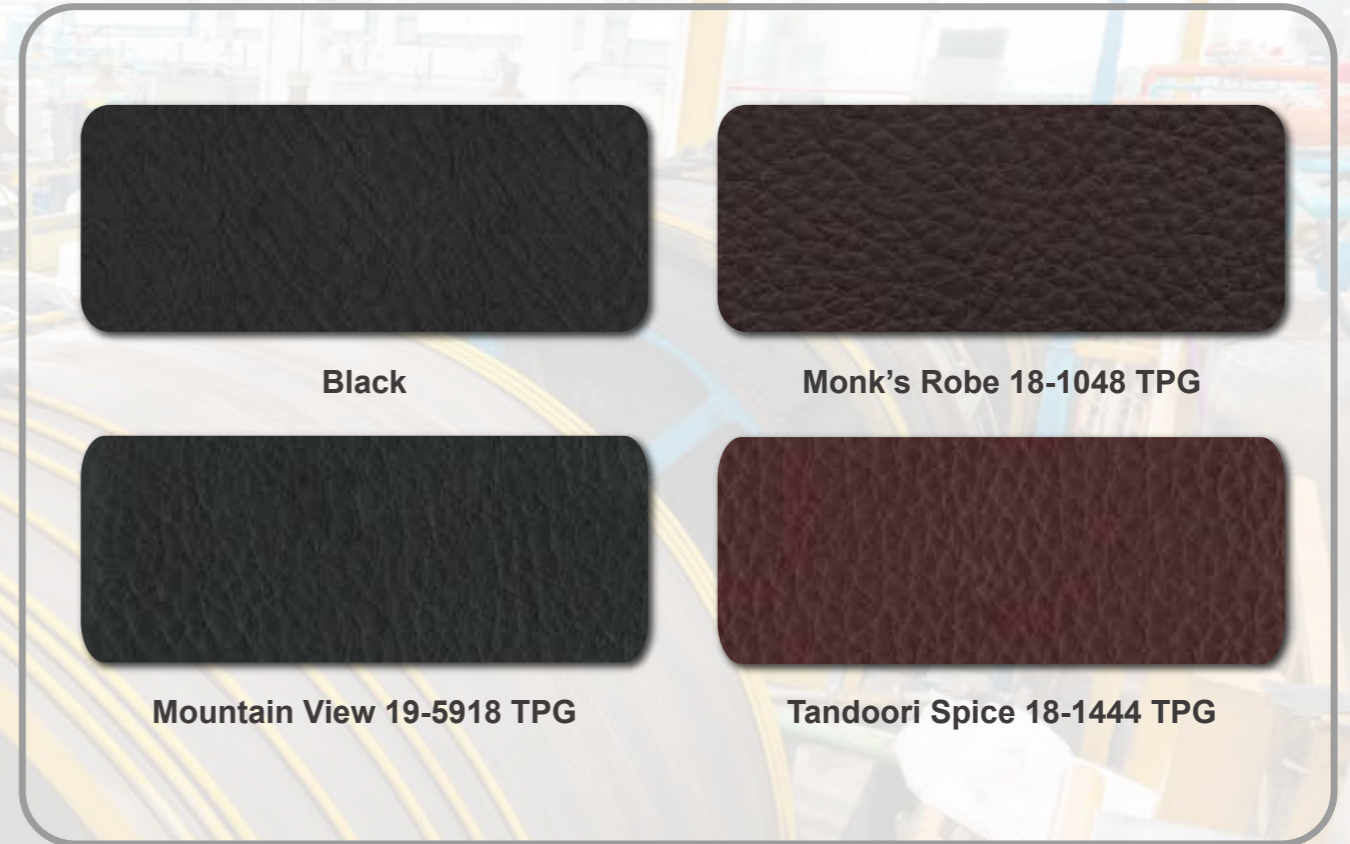
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	10%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Spectrum</b> is available.			No finishing needed.	

# Tailgate WP GP



PRODUCT FEATURES: A classic look that is both rugged and soft, TAILGATE WP is a great option with natural milling and lightly oiled character. Also available in the Greener Pasture™ collection.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.0mm	18%	Heavy
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <b>Tailgate</b> is available.			No finishing needed.	



## Environmental Impact of Tailgate WP GP



One Pair of Shoes  
(2.5 sqft per pair)

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8.05  
US Gallons  
of Water Saved

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279.16  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

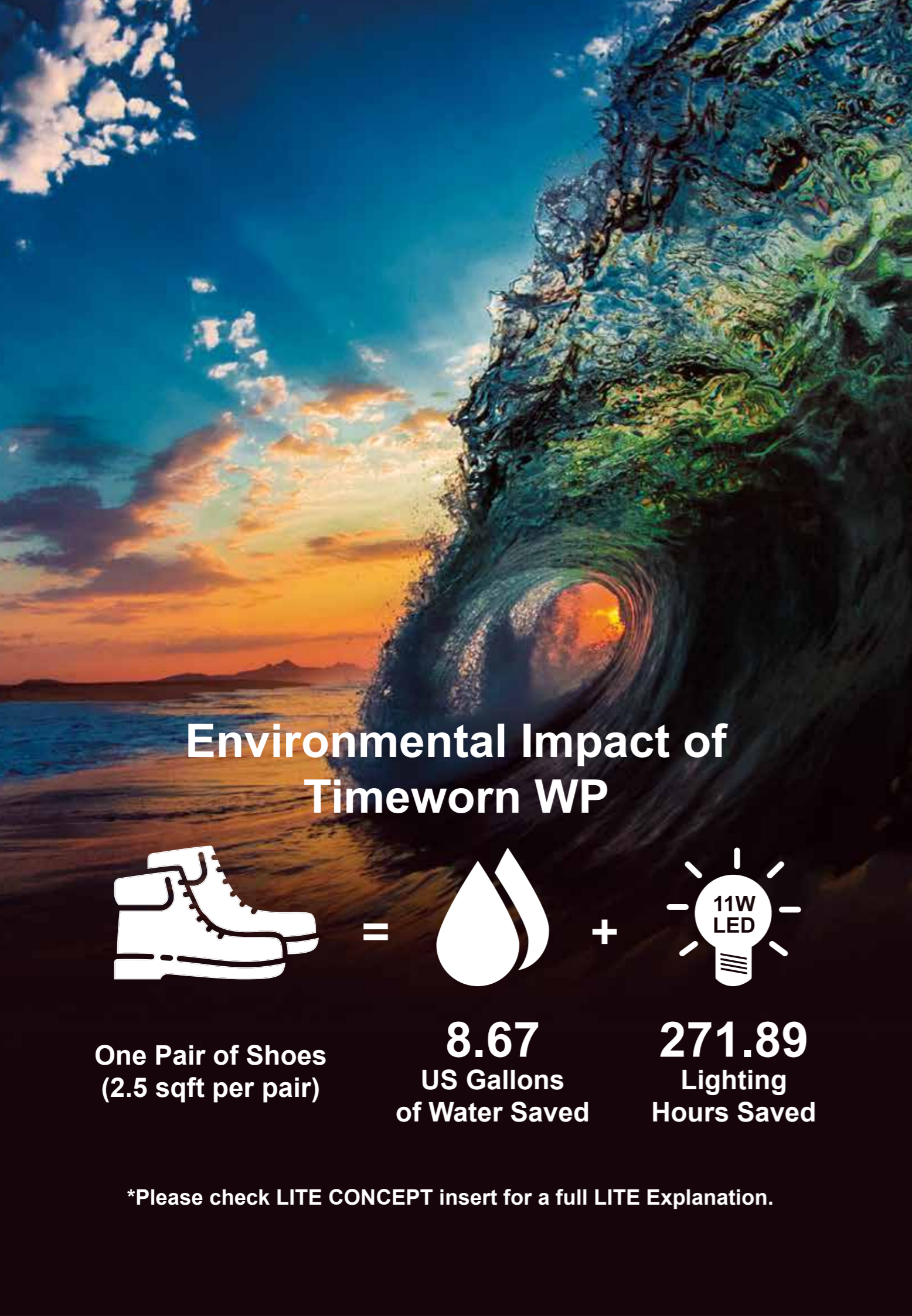


# Timeworn WP

PRODUCT FEATURES: TIMEWORN WP looks naturally aged with a smooth surface and soft temper. It has an oily drag and distressed surface character.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%	Milling Pattern
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	16%	Medium
Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>			Shoe Finishing Suggestion	
Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version could be developed.			No finishing needed.	



## Environmental Impact of Timeworn WP



One Pair of Shoes  
(2.5 sqft per pair)

**8.67**  
US Gallons  
of Water Saved

**271.89**  
Lighting  
Hours Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

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The Brand > Behind The Brand

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