




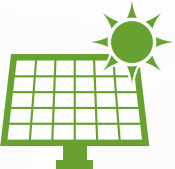




ISA nextgenmaterials



Fall / Winter 2025
Global Footwear Leather Collection

ISA TanTec™, a business unit in ISA Group, manufactures **LITE** (Low Impact To the Environment) leather with our commitment to minimize negative environmental impacts. Sustainability is an important part of ISA group's identity. In 2003, ISA group developed the LITE concept which defines a high standard of environmental sustainability in the manufacturing process.



LITE Features

	<p>Bamboo Wall</p> <p>Rarely seen in traditional tanneries, the use of bamboo walls naturally ventilates the entire production facility with a constant breeze of fresh air to save air condition in hot geographic area.</p>
	<p>Solar System</p> <p>We make use of renewable solar thermal energy to replace diesel fuel, which is traditionally used to heat up water for the tanning process. Approx. 65% of hot water is heated with solar energy.</p>
	<p>Rain Lagoon</p> <p>To limit the impact on the local communities, we minimize the usage of municipal water by the collection of rainwater for production and greenery. Approx. 25,000 m³ of rainwater is collected by our lagoon per year.</p>
	<p>Wind Energy</p> <p>We use wind energy to generate green energy which allows rainwater to be pumped from the lagoon into production.</p>
	<p>Natural Light</p> <p>Opaque light panels used in the ceiling of production floors to maximize the use of natural lighting during the day. During days without sunshine, LED light bulbs are used to illuminate the production floor. This saves more than approx. 2,600 production hours of lighting every year.</p>
	<p>Wetland</p> <p>Our engineered wetlands allow a natural purification process of our wastewater without generating emissions. Our treatment facilities are unique in the industry due to the amount of planning, innovation and investment involved. Each wetland is set up with an automated water level control system for optimal wastewater treatment.</p>

Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	LITE Water Savings (L/SF) 	LITE Energy Savings (MJ/SF) 
Bambi Deboss	9.32	3.20
Charade	9.32	3.50
Confidence	8.77	2.70
Daytona WP	8.49	2.42
Dusk WP #7	8.80	2.85
Elegance WP	8.81	2.61
Fusion WP	8.80	3.19
Gamma Ray	10.35	3.06
Gobi	9.32	3.27
Legend	8.77	3.36
Lore WP GT SS	8.79	3.24
Metallic Bronx	10.35	3.62
New Ingot	8.77	2.86
Precise #101	9.32	3.46
Roadrunner WP Smooth	8.81	3.14
Shout	10.04	3.04
Tahoe	9.30	3.31
Tomahawk WP	9.33	2.89
Topaz WP	8.88	2.52
Watertown WP	8.38	2.40

The numbers are showing the energy and water an article will save per square foot, comparing to the Bronze Rate (65%) in the latest LWG Protocol of 50.4 MJ/m² (4.68 MJ/sqf) for energy consumption and 134.1 L/m² (12.46 L/sqf) for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



Contacts of ISA

Ronda de Bie, Senior Vice President of Sales
ronda@tantec1.com • +86-138-2235-9856

Keith Hill, Vice President Sustainable Business Development
keith@tantec1.com • +1-414-731-3857

Peter Peng, Director of Sales China & Vietnam
peter.peng@tantec1.com • +86-138-0254-8822

Gordon Wemmitt, US Sales Director
gordon@tantec1.com • +1-510-759-9873

Steffen Weih, European Sales Manager
steffen@tantec1.com • +49-170-527-7700

Jothi Prakasam (JP), Sales Director – India & Bangladesh
jp@tantec1.com • +91-896-200-2706

Selina Yang, MTL CS & Sales Administration
selina@tantec1.com • +1-601-529-1636

Emily Satterthwaite, Account Manager
emily@tantec1.com • +1-616-633-0338

Adam D. Simon,
Director Auburn Lace Sales / ISA Leather Sales
adam@tantec1.com • +1-404-991-0723

Matthew Feuer, US Sales - The Leather Group
matt@tantec1.com • +1-203-505-2074

Robert Hood, Canadian Sales - R.F. Hood Ltd.
robert@rfhoodlimited.com • +1-416-293-6723

Tommy Tan, Asia Sales
tommy.tan@tantec1.com • +86-137-9705-9313

David Ouyang, Asia Sales
david-o@tantec1.com
• +86-135-3902-5289 / +84-93-3573842

Bill Chen, Asia Sales
bill@tantec1.com • +84-90-1208606

Seven Yang, Asia Sales
seven@tantec1.com • +86-134-1300-0138

Tina Zhang, Asia Sales
tina@tantec1.com • +86-134-1597-2030

Andy Yang, Asia Sales
andy@tantec1.com • +86-138-2706-6675

Dan Zhao, Asia Sales
dan@tantec1.com • +86-138-2802-1919

Poland Feng, Asia Sales
poland@tantec1.com • +86-135-0901-5119

Javan Feng, Asia Sales
javan@tantec1.com • +86-134-2260-8568

Mark Zhang, Asia Sales
mark@tantec1.com
• +86-138-2720-1324 / +84-93-7426208

Duncan Xu, Asia Sales
duncan@tantec1.com • +86-135-0900-6350

Franky Mou, Commercialization Supervisor
franky@tantec1.com • +86-139-2629-5081

Arosia Yu, Director CS (US/CN/VN)
arosia@tantec1.com • +86-138-2802-2722

Jany Phan, Vietnam CS
jany@tantec1.com • +84-90-8061894

Gillian Tang, Director Marketing and Public Relations
gillian@tantec1.com • +853-6263-0008

ISA TanTec Ltd.

Headquarters
Avenida Da Praia Grande N. 619
Comercial Si Toi, 5 Andar 8, 999078, Macau, P. R. China
Tel: +853 2835 6320

Mississippi TanTec Leather, Inc.

101 TanTec Way,
Vicksburg, MS 39183, USA
Tel: +1 601 429 6081

Saigon TanTec Leather Ltd.

Lot M2-M3, Viet Huong 2 Industrial Park,
An Tay Village, Ben Cat District,
Binh Duong Province, Vietnam
Tel: +84 274 357 9101 / 357 9102

TransAsia TanTec Ltd.

Lot B6.1, C4 Street,
Thanh Thanh Cong Industrial Park, An Hoi Quarter,
An Hoa Ward, Trang Bang Town,
Tay Ninh Province, 840000 Vietnam
Tel: +84 276 388 3382

Heshan TanTec Leather Co., Ltd.

No. 1 Xingli Road,
Hecheng Town, Heshan City,
Guangdong Province, 529727, P. R. China
Tel: +86 750 831 3280 / 831 3294



GREENER PASTURES™

Closing The Traceability Loophole

Hide Traceability

Beef Quality Assurance Certification

Beef Quality Assurance Transportation

USDA Humane Handling

No Antibiotics

No Steroids or Hormones

No Pest or Parasite Chemical Application

100% Vegetarian Diet



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Greener Pastures™



REGENERATIVE LEATHERS

Raising livestock, regenerating landscapes



Regenerative Agriculture: A Holistic Approach to Farming



Discover more about
Regenerative Leathers

- Soil Health
- Water Management
- Biodiversity
- Crop Rotation
- Livestock Integration



WHY CHOOSE LEATHER FROM ISA ?

We know you have countless choices for your leather sourcing needs. We always appreciate your partnership and below are just a few of the advantages you get by sourcing your leather from ISA.



WHY CHOOSE HYPHALITE™ FROM ISA ?

Sustainability and responsible manufacturing processes have been at the core of our business model since LITE's inception in 2003. Built on this foundation, a revolutionary bio based material, HyphaLite™ was developed as a sustainable alternative to plastic. Below are just a few of the advantages you get by sourcing your bio based material from ISA.





SEASONAL COLOR

- Deep Mahogany 19-1420 TPG
- Heron 18-3817 TPG
- Red Ochre 18-1442 TPG
- Wineberry 19-2814 TPG
- Spinach Green 16-0439 TPG
- Meadow Mauve 18-3230 TPG

CORE COLOR

- Black
- Charcoal Gray 18-0601 TPG
- Dark Shadow 19-3906 TPG
- Fog 13-0607 TPG
- Dove 15-0000 TPG
- Demitasse 19-0712 TPG
- Brunette 19-1235 TPG
- Monk's Robe 18-1048 TPG
- Clove 18-1320 TPG
- Fossil 17-0909 TPG
- Starfish 16-1120 TPG
- Madder Brown 19-1331 TPG
- Leather Brown 18-1142 TPG
- Cashew 17-1137 TPG
- Peacoat 19-3920 TPG
- Natural
- Olive Night 19-0515 TPG

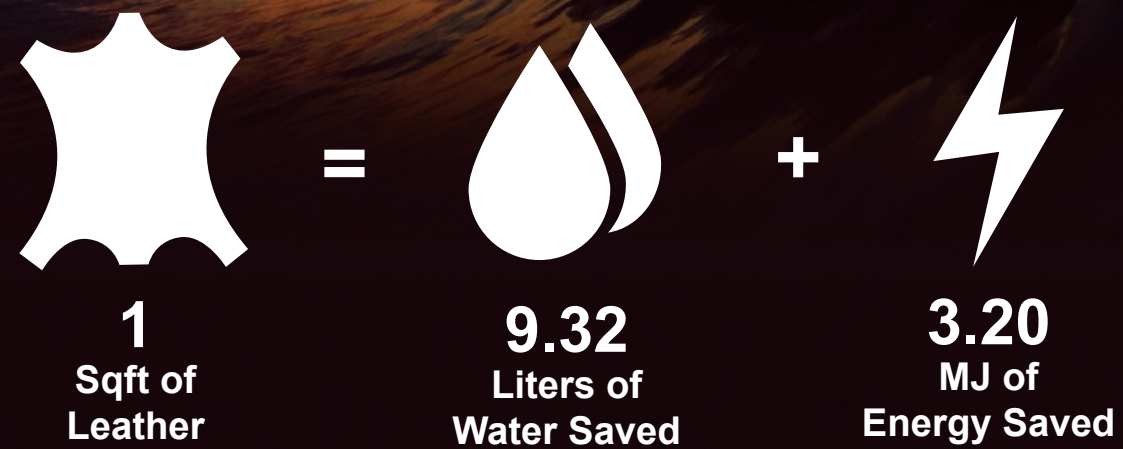


Bambi Deboss

PRODUCT FEATURES: Drapey, soft nubuck in a light weight is perfect for deconstructed patterns. The deboss pattern shows lightly buffed tips creating dimension.



Environmental Impact of Bambi Deboss



*Please check LITE CONCEPT insert for a full LITE Explanation.

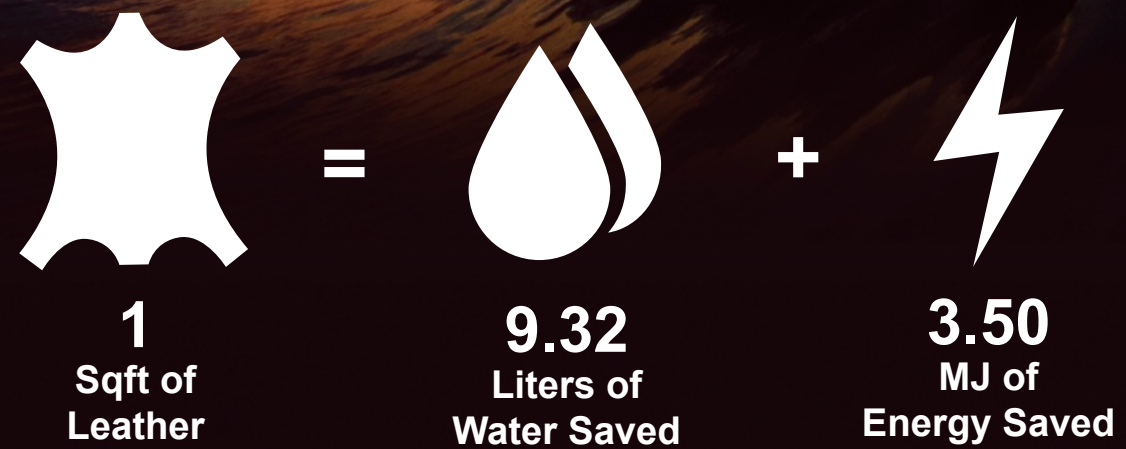
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
4.5 (+/- 0.5) @25mm	Light - Dark	0.9 - 1.4mm	6%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Heavy	No finishing needed.	• Waterproof version is not available.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Charade

PRODUCT FEATURES: With its polished finish, CHARADE has an elevated smooth liquid look that will add value to every style.



Environmental Impact of Charade



*Please check LITE CONCEPT insert for a full LITE Explanation.

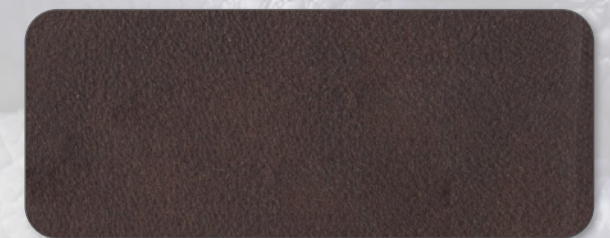
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.3 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.6mm	10%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
None	No finishing needed.	• Waterproof version is not available.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Confidence

PRODUCT FEATURES: CONFIDENCE is a distressed leather with a soft temper and irregular, all terrain look.



Dark Shadow 19-3906 TPG



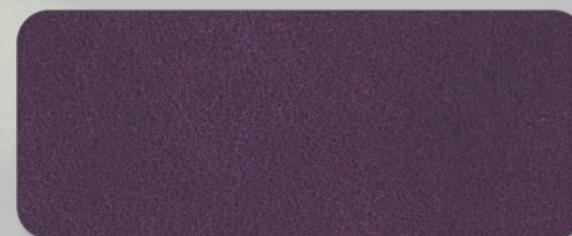
Deep Mahogany 19-1420 TPG



Peacoat 19-3920 TPG



Red Ochre 18-1442 TPG



Wineberry 19-2814 TPG

Environmental Impact of Confidence



1
Sqft of
Leather

=



8.77
Liters of
Water Saved

+



2.70
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	8%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	No finishing needed.	• Waterproof version - AR Rogue WP is available.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Daytona WP

PRODUCT FEATURES: DAYTONA WP is a rugged floater tannage with natural drum milling drapey softness. A must for all men's and women's boots and sneakers.



Demitasse 19-0712 TPG



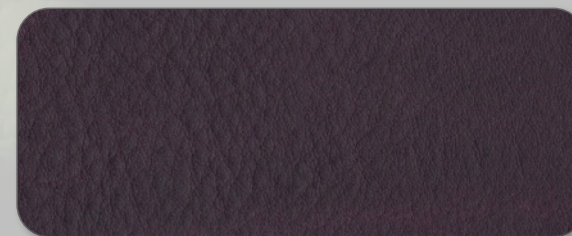
Fossil 17-0909 TP



Monk's Robe 18-1048 TPG



Olive Night 19-0515 TPG



Wineberry 19-2814 TPG

Environmental Impact of Daytona WP



1
Sqft of
Leather

=



8.49
Liters of
Water Saved

+



2.42
MJ of
Energy Saved

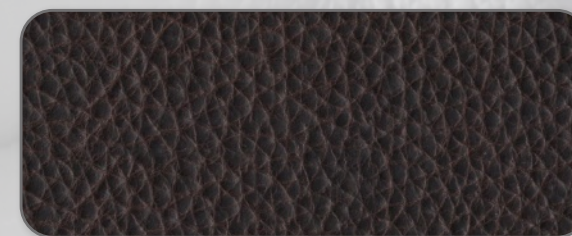
*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.0 (+/- 0.5) @25mm	Medium - Dark	1.4 - 2.2mm	16%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Heavy	Restore oiled surface with preferred spray.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Daytona is available.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

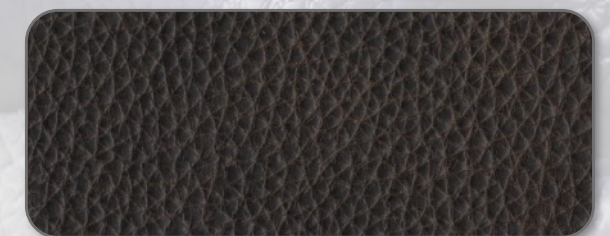
Dusk WP #7



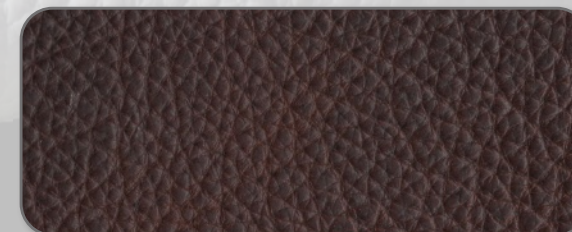
PRODUCT FEATURES: An enhanced classic, DUSK WP #7 brings a natural leather feel with waxed pull up and soft temper.



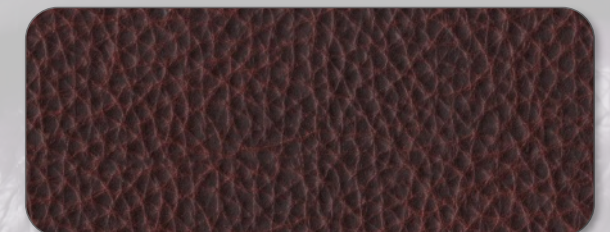
Brunette 19-1235 TPG



Fossil 17-0909 TPG



Leather Brown 18-1142 TPG



Red Ochre 18-1442 TPG



Wineberry 19-2814 TPG

Environmental Impact of Dusk WP #7



1
Sqft of
Leather

=



8.80
Liters of
Water Saved

+



2.85
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	18%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Embossed	Restore oiled surface with preferred spray.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Dusk #7 is available.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Elegance WP

PRODUCT FEATURES: Clean & minimal, ELEGANCE WP is a smooth and shiny elevated WP tannage.



Black

Charcoal Gray 18-0601 TPG

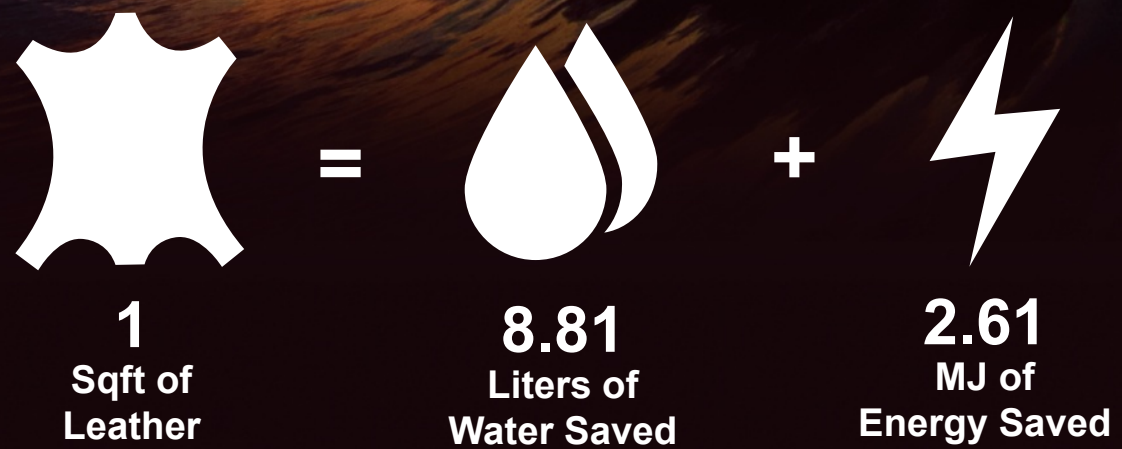
Meadow Mauve 18-3230 TPG

Spinach Green 16-0439 TPG

Wineberry 19-2814 TPG

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	10%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
None	No finishing needed.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - New Vaquer is available.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Environmental Impact of Elegance WP



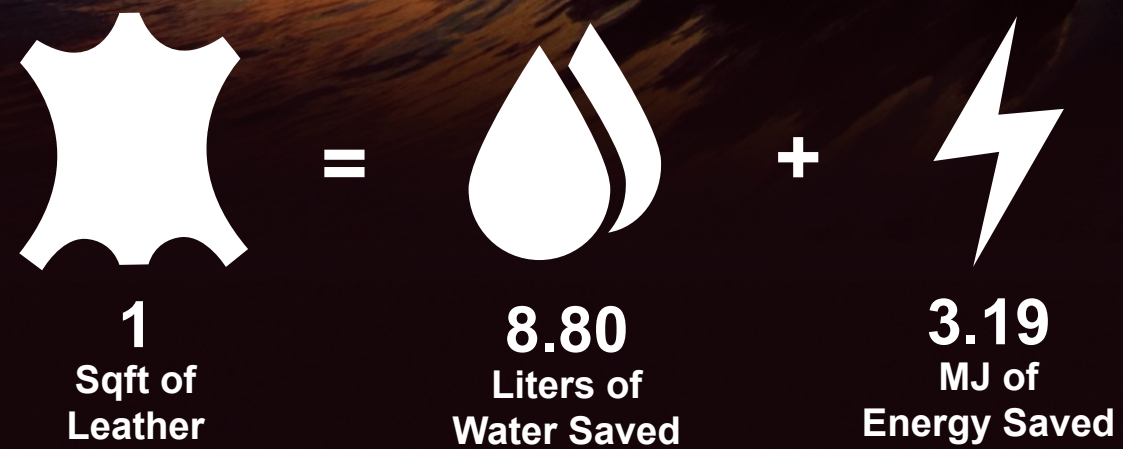
*Please check LITE CONCEPT insert for a full LITE Explanation.

Fusion WP

PRODUCT FEATURES: Earthy texture and lightly oiled nap tracking, FUSION WP is a beautiful addition to ISA's huge catalog of outdoorsy leathers.



Environmental Impact of Fusion WP



*Please check LITE CONCEPT insert for a full LITE Explanation.

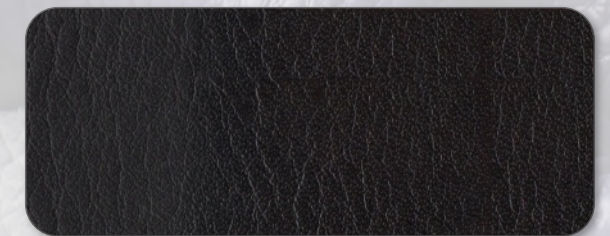
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.0 (+/- 0.5) @25mm	Medium - Dark	1.4 - 1.8mm	18%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Heavy	No finishing needed.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Fusion could be developed.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Gamma Ray

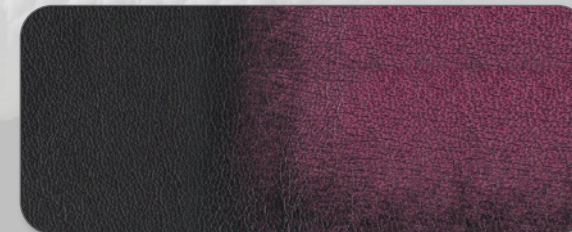
PRODUCT FEATURES: Brush off treatments are a very important look. GAMMA RAY is a super soft tempered brush off leather suitable for every casual style.



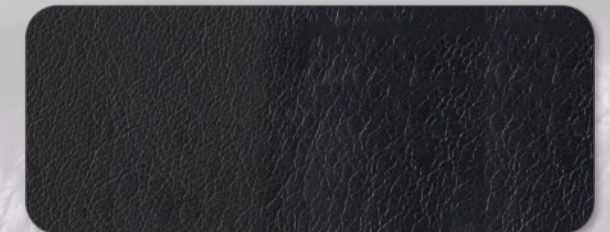
Charcoal Gray 18-0601 TPG



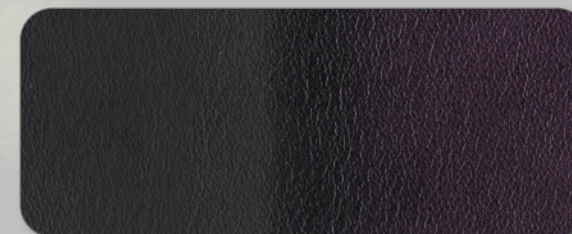
Demitasse 19-0712 TPG



Meadow Mauve 18-3230 TPG



Peacoat 19-3920 TPG



Wineberry 19-2814 TPG

Environmental Impact of Gamma Ray



1
Sqft of
Leather

=



10.35
Liters of
Water Saved

+



3.06
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.0 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.6mm	8%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	Brush off black surface finish with abrasive wax and high rpm's, revealing base color underneath.	• Waterproof version is not available.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

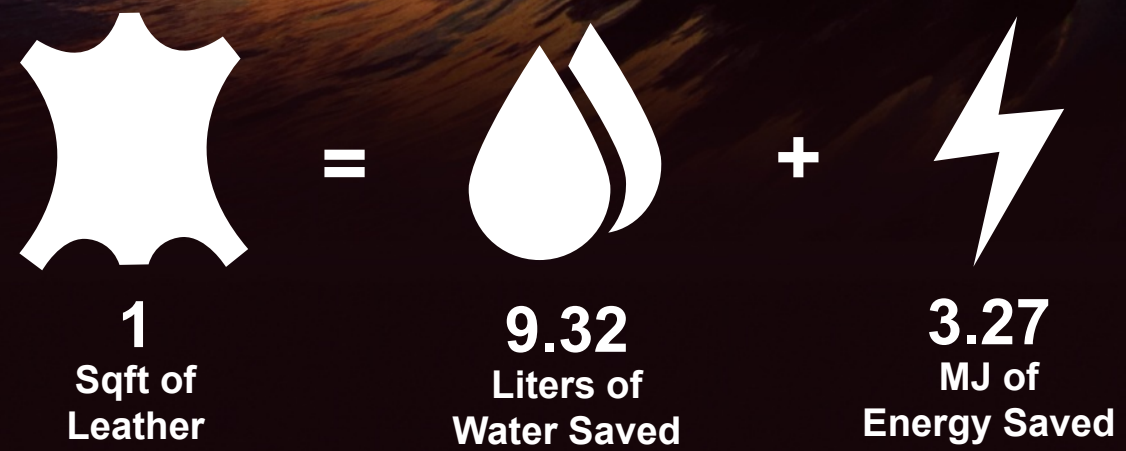
Gobi

PRODUCT FEATURES: Designed for longevity, GOBI is a softly tempered nappa with light sheen that is perfect for every season.



Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	6%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Heavy	No finishing needed.	• Waterproof version could be developed.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Environmental Impact of Gobi



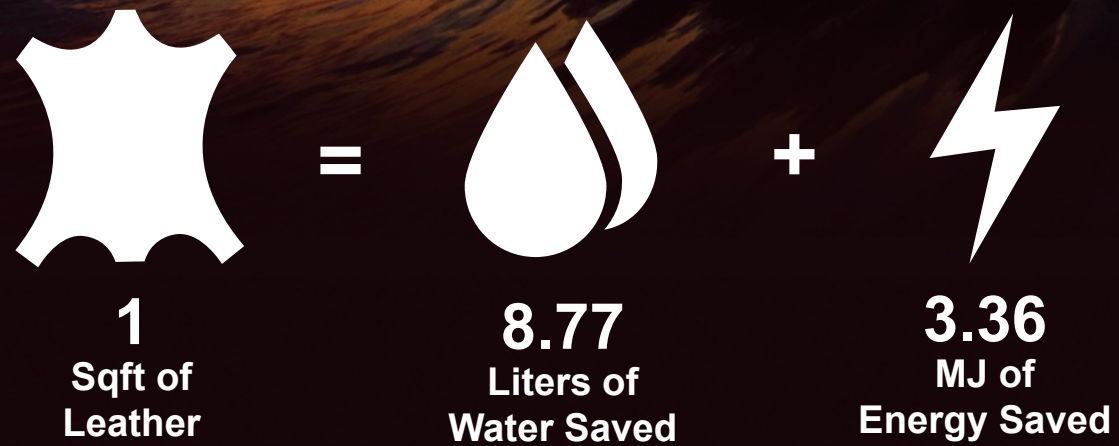
*Please check LITE CONCEPT insert for a full LITE Explanation.

Legend

PRODUCT FEATURES: A supple and drapery nubuck with a lightly scratched surface is a worthy investment.



Environmental Impact of Legend



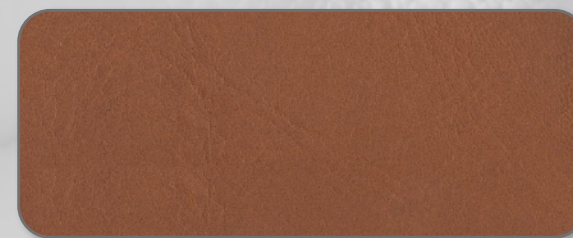
*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
4.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Heavy	No finishing needed.	• Waterproof version is not available.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

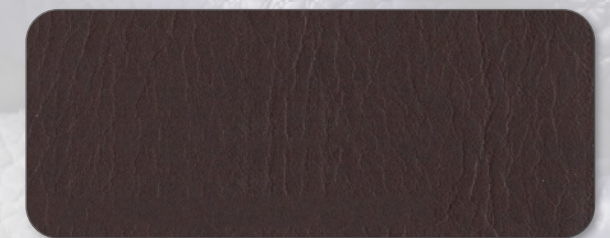
Lore WP GT SS



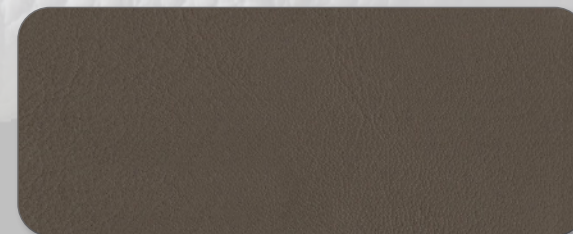
PRODUCT FEATURES: An aniline leather that is breathable and passes Gore-Tex standards for wicking and MVTR in thinner thicknesses, in addition to our Saline Solution specification. LORE WP GT SS has a clean and modern look for any performance footwear.



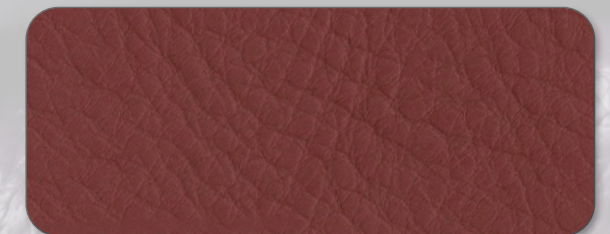
Cashew 17-1137 TPG



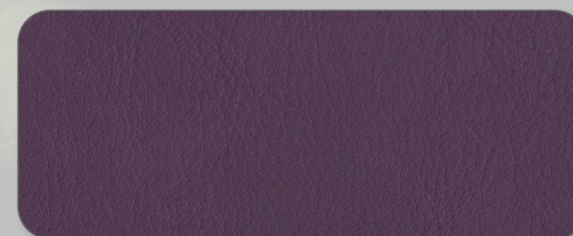
Deep Mahogany 19-1420 TPG



Olive Night 19-0515 TPG



Red Ochre 18-1442 TPG



Wineberry 19-2814 TPG

Environmental Impact of Lore WP GT SS



1
Sqft of
Leather

=



8.79
Liters of
Water Saved

+



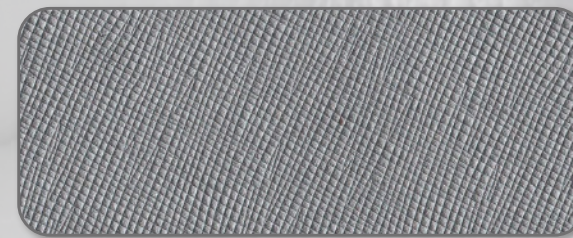
3.24
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	10%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Light	Leave as is or polish with a cotton wheel to restore surface feel.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 2 hours. MVTR 5.0. • Non WP version - Lore could be developed, but will not pass GT / SS.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> *For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA

Metallic Bronx

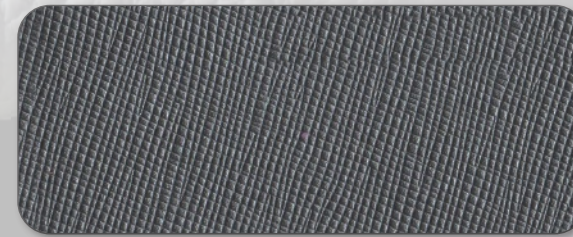
PRODUCT FEATURES: A metallic texture perfect for pairing with other leathers or materials. This oxidized look also offers amazing cutting.



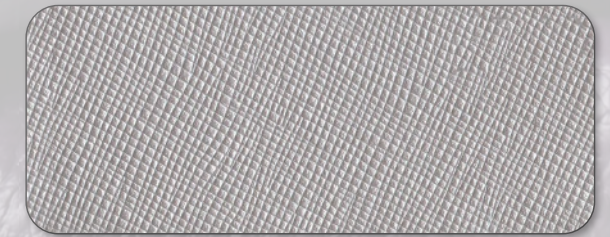
Black



Cashew 17-1137 TPG



Dark Shadow 19-3906 TPG



Dove 15-0000 TPG

Environmental Impact of Metallic Bronx



1
Sqft of
Leather

=



10.35
Liters of
Water Saved

+



3.62
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

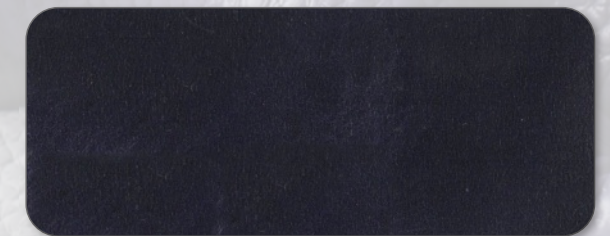
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
1.8 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	8%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Embossed	No finishing needed.	• Waterproof version could be developed.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

New Ingot

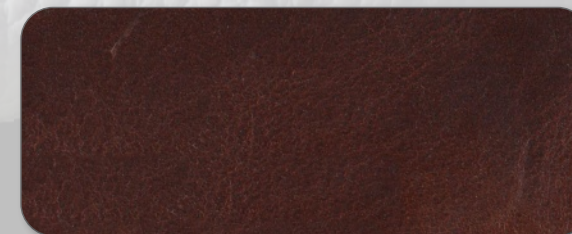
PRODUCT FEATURES: With the glossed sheen of real leather, NEW INGOT provides a rich and bright pull up effect on a smooth, softer tempered tannage. The ultimate option for loafers.



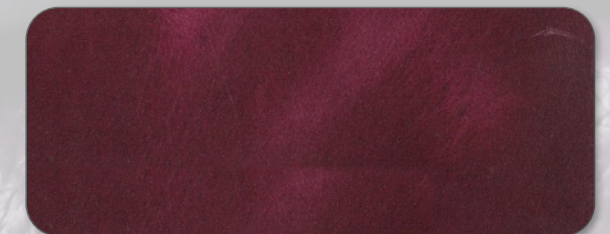
Demitasse 19-0712 TPG



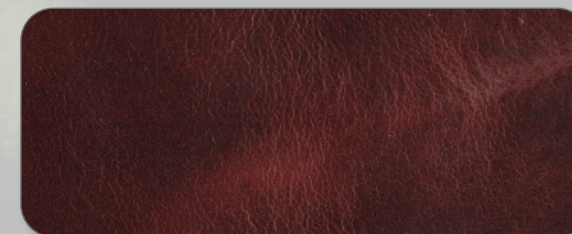
Heron 18-3817 TPG



Leather Brown 18-1142 TPG



Meadow Mauve 18-3230 TPG



Red Ochre 18-1442 TPG

Environmental Impact of New Ingot



1
Sqft of
Leather

=



8.77
Liters of
Water Saved

+



2.86
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

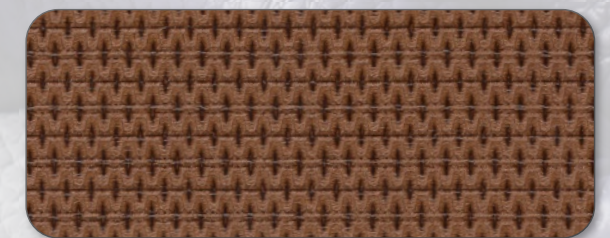
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.3 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.8mm	14%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
None	Brush with cotton wheel to restore shine.	• Waterproof version could be developed	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Precise #101

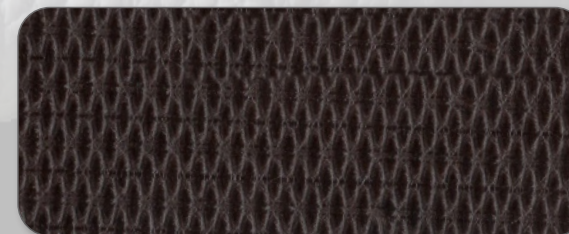
PRODUCT FEATURES: PRECISE with the #101 emboss shows lightness through texture with a small diamond design and glazed surface on an extremely soft tannage.



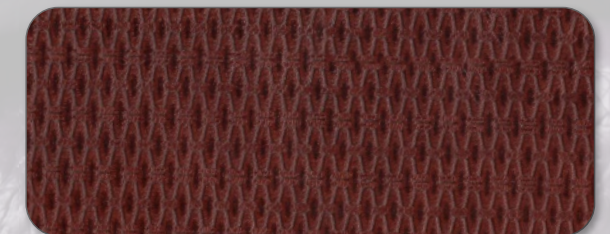
Black



Cashew 17-1137 TPG



Deep Mahogany 19-1420 TPG



Red Ochre 18-1442 TPG



Wineberry 19-2814 TPG

Environmental Impact of Precise #101



1
Sqft of
Leather

=



9.32
Liters of
Water Saved

+



3.46
MJ of
Energy Saved

*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.5 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	6%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Embossed	No finishing needed.	• Waterproof version is not available.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

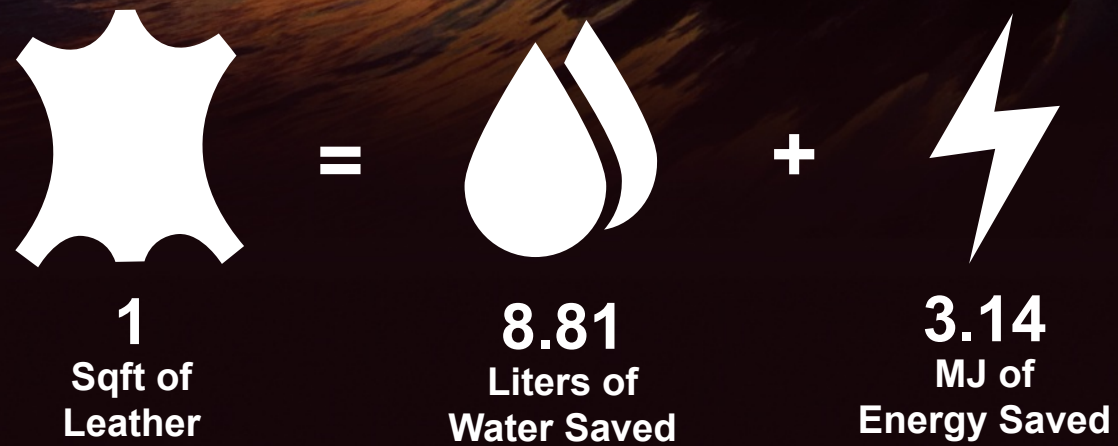


Roadrunner WP Smooth

PRODUCT FEATURES: Extreme performance reaching 25,000 maeser flexes on top of improved abrasion resistance. ROADRUNNER WP SMOOTH is the protection you are looking for from work to golf applications.



Environmental Impact of Roadrunner WP Smooth



*Please check LITE CONCEPT insert for a full LITE Explanation.

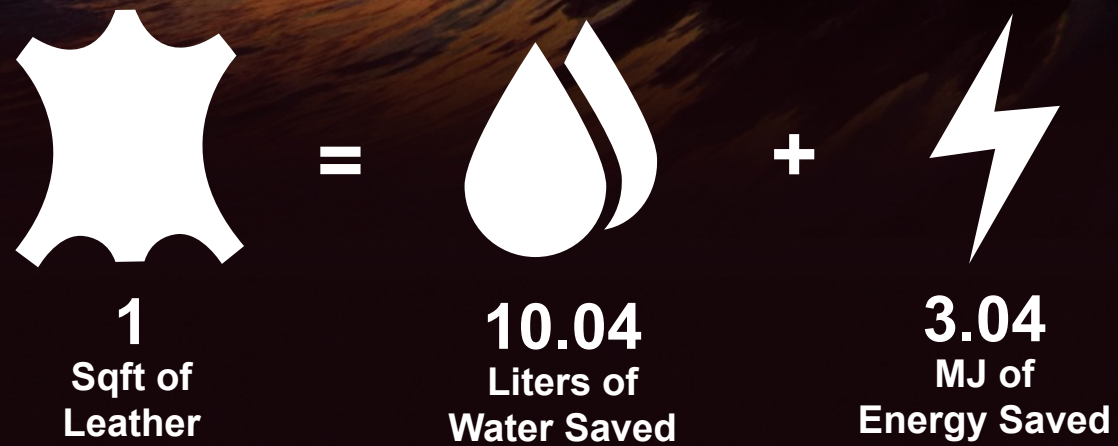
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
1.8 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.0mm	8%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
None	No finishing needed.	Waterproof Spec: 25,000 Flexes. Absorption: 20% after 25,000 Flexes. Wicking: 10mm after 2 hours. • Always waterproof.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Shout

PRODUCT FEATURES: SHOUT offers everyday function with a clean, pebbled texture and huge color palette. Perfect for any athletic or hybrid pattern.



Environmental Impact of Shout



*Please check LITE CONCEPT insert for a full LITE Explanation.

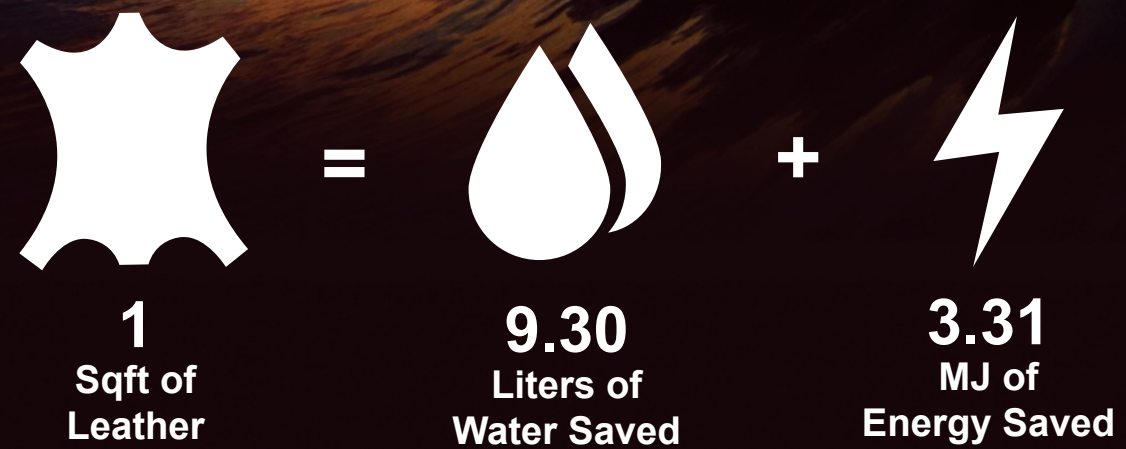
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	8%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Embossed	No finishing needed.	• Waterproof version could be developed.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Tahoe

PRODUCT FEATURES: TAHOE is a new premium athletic option from ISA. Smooth throughout the side with light translucent finish.



Environmental Impact of Tahoe



*Please check LITE CONCEPT insert for a full LITE Explanation.

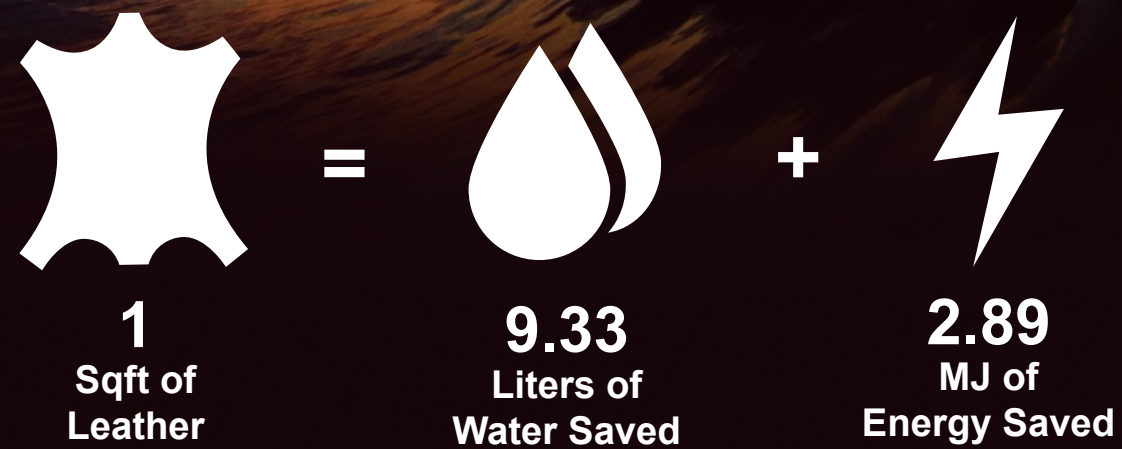
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
4.0 (+/- 0.5) @25mm	Light - Dark	1.0 - 1.4mm	6%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	No finishing needed.	• Waterproof version - Shaun WP is available.	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Tomahawk WP

PRODUCT FEATURES: Cracked and eroded, TOMAHAWK WP brings a level of distressed texture to a new WP leather from ISA.



Environmental Impact of Tomahawk WP



*Please check LITE CONCEPT insert for a full LITE Explanation.

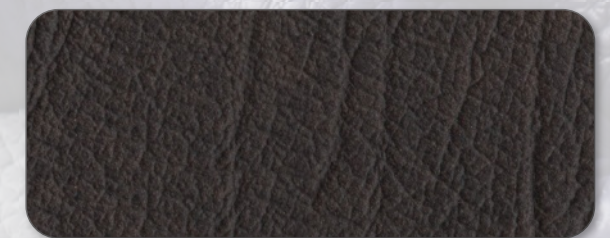
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.3 (+/- 0.5) @25mm	Medium - Dark	1.4 - 2.0mm	20%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	Restore oiled surface with preferred spray.	Waterproof Spec: 115,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version could be developed.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Topaz WP

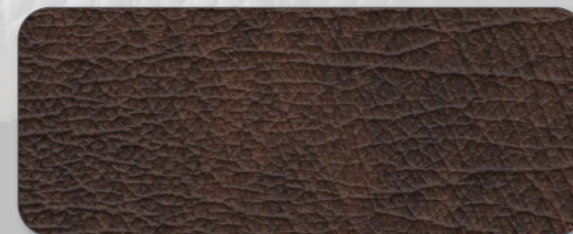
PRODUCT FEATURES: TOPAZ WP offers a shrunken, western look. Full grain tannage with subtle highs / lows and great cutting values.



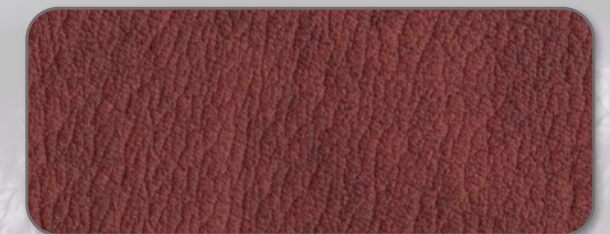
Charcoal Gray 18-0601 TPG



Demitasse 19-0712 TPG

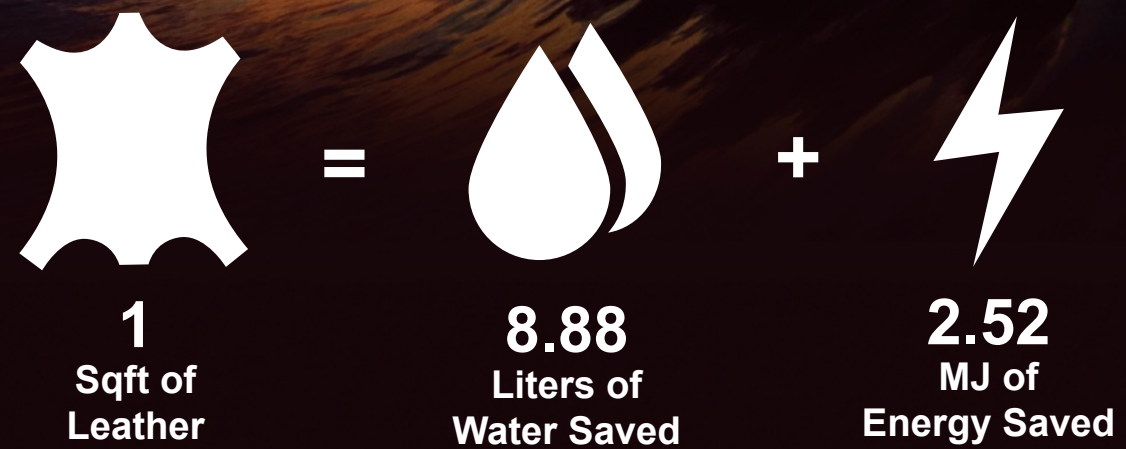


Monk's Robe 18-1048 TPG



Red Ochre 18-1442 TPG

Environmental Impact of Topaz WP



*Please check LITE CONCEPT insert for a full LITE Explanation.

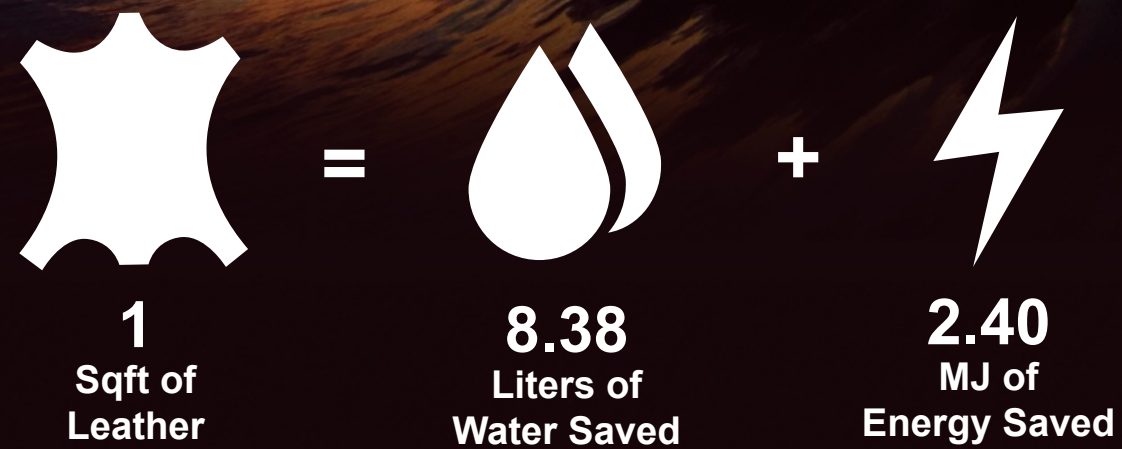
Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.3 (+/- 0.5) @25mm	Medium - Dark	1.4 - 1.8mm	16%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Embossed	Restore oiled surface with preferred spray.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version could be developed.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

Watertown WP

PRODUCT FEATURES: This classic American lifestyle leather is a timeless look. WATERTOWN WP uses a combination of waxes and oils to create an artful shattered break.



Environmental Impact of Watertown WP



*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper	Color Range Available	Weight Range Available	Oil Content ± 2%
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	18%
Milling Pattern	Shoe Finishing Suggestion	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	No finishing needed.	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Fury is available.	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA</small>

AUBURN LEATHER LACE

Classic

- 256-62 Bulldog
- 601 Dark Shadow
- 634 Berry Frap

Cougar

- 440-50C Brown
- 441-71C Burgundy
- 446 Indian Tan

Round

- 247-19A Thru Rust (Natural Waxed)
- 255-61 Desert Sand (Smooth Finished)
- 779-100 Oiled Black (Oiled Round)

Classic

The original full-grain leather BOAT SHOE lace for active, outdoor use. Aniline-dyed to retain the natural look of the leather. Engineered for function to deliver superior strength, suppleness and tie-ability.

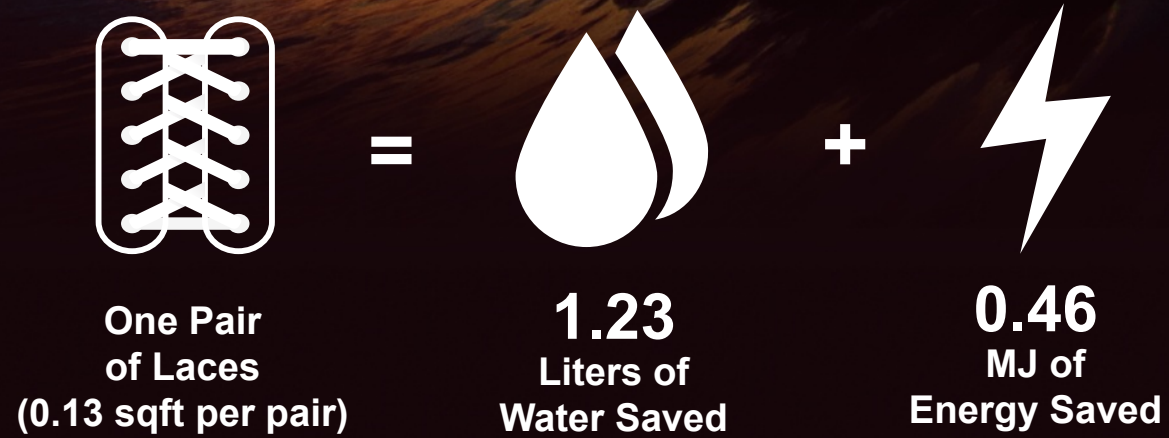
Cougar

Oil-tanned, full grain leather lace. Developed primarily for full-grain leather boots, with its all-weather durability and enhanced pull strength.

Round

Cylindrical-cut version of our Classic lace. Our traditional natural waxed finish. Finished round for smoother, slicker round option. "Oiled" round, which provides a rich, oiled temper perfect for styles featuring full-grain leather uppers.

Environmental Impact of Auburn Leather Lace



*Please check LITE CONCEPT insert for a full LITE Explanation.

ISA TanTec Ltd.

Headquarters
Avenida Da Praia Grande N. 619
Comercial Si Toi, 5 Andar 8, 999078, Macau, P. R. China
Tel: +853 2835 6320

Mississippi TanTec Leather, Inc.

101 TanTec Way,
Vicksburg, MS 39183, USA
Tel: +1 601 429 6081

Saigon TanTec Leather Ltd.

Lot M2-M3, Viet Huong 2 Industrial Park,
An Tay Village, Ben Cat District,
Binh Duong Province, Vietnam
Tel: +84 274 357 9101 / 357 9102

TransAsia TanTec Ltd.

Lot B6.1, C4 Street,
Thanh Thanh Cong Industrial Park, An Hoi Quarter,
An Hoa Ward, Trang Bang Town,
Tay Ninh Province, 840000 Vietnam
Tel: +84 276 388 3382

Heshan TanTec Leather Co., Ltd.

No. 1 Xingli Road,
Hecheng Town, Heshan City,
Guangdong Province, 529727, P. R. China
Tel: +86 750 831 3280 / 831 3294

Send us an email to info@tantec1.com
for inquiries.



ISA INDUSTRIAL LTD. WWW.ISANEXTGENMATERIALS.COM
MACAU (CHINA) | USA | VIETNAM | CHINA | HONG KONG (CHINA)

